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BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

铝塑集球款
POOL 8' -9' PRO

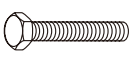
請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

警示：注意儲球箱方向！
ATTENTION:NOTE THE ORIENTATION OF THE BALL STORAGE BOX

AUG.2025

HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		STUD BOLT 5/16" X 5-1/2"(M8-18GX140mm)	8
	H2		FLAT WASHER 5/16" I.D.	16
	H3		HEX NUT 5/16" I.D.	16
	H4		HEX HEAD BOLT 3/8" x 3-1/8"(M10-16G x 80mm)	4
	H5		FLAT WASHER 3/8" I.D. x 30#	4
CABINET 大框	H6		T-HEAD BOLT 5/16" X 3/4"(M8 X 20mm)	107
	H7		FLANGE NUT 5/16" I.D.	107
	H8		INNER HEX BOLT 1/4" X 2-3/8"(M6 X 60mm)	18
	H9		LUCKNUT 1/4" I.D.	18
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H10		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	12
	H11		FLAT WASHER 3/8" I.D. x 30#	12
	H12		NUT 3/8" I.D.	12
	H13		HEX HEAD CROSS BOLT 1/4" X 3/8"(M6 X 10mm)	16
	H14		FLAT WASHER 1/4" I.D. X 19#	16
	H15		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G X 17mm)	20
	H16		FLAT WASHER 5/16" I.D. x19#	20
	H17		HEX HEAD CROSS BOLT 5/16" X 3/4"(M8 X 20mm)	4
	H18		FLAT WASHER 5/16" I.D. x19#	4
	H19		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G X 65mm)	30/24

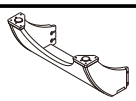
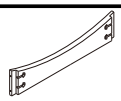
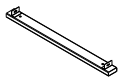
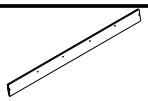
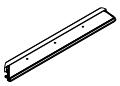
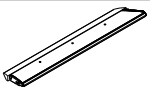
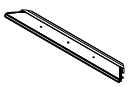
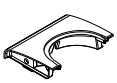
HARDWARE / 五金單

表2

PACKAGE 包装	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT WASHER 3/8" I.D. X 30#	60/48
	H21		SPRING LOCK WASHER 3/8" I.D.	30/24
OTHER 其它	H22		METAL BRACKET 85度角碼	10
	H23		HEX WRENCH #4 #4 六角扳手	1
	H24		HEX WRENCH #6 #6 六角扳手	1
	H25		WRENCH 扳手	1
BALL CATCHER 集球器	H26		ROUND HEAD CROSS BOLT 8# X 5/16"(M4X8mm)	6

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		LEG 腳	2
	2		PANEL 圍板	2
	3		LEG-BEAM 鋼挑梁	2
CABINET/BEAM 鋁大框	4		SIDE BEAM 長邊鋁框	2
	5		END BEAM 端邊鋁框	2
	6		MIDDLE BEAM 中間鋁框	2
	7		CORNER JOINTER(BEAM) 鋁大框角碼	8
	8		LEVELBOX PLUS 調整器	22
	9		ALUMINIUM BRACKET(SLATE) 石板鋁三角件	18
APRON 裙板	10		APRON JOINT CORNER BLOCK 裙板鋁護角	4
	11		END APRON 端邊裙板	2
	12		SIDE APRON 長邊裙板	2
TOP RAIL 扶手	13		TOP RAIL LEFT SIDE 左扶手	2
	14		TOP RAIL RIGHT SIDE 右扶手	2
	15		TOP RAIL END 端邊扶手	2
	16		CORNER POCKET 五金角袋	4
	17		SIDE POCKET 五金中袋	2

PARTS LIST / 配件單

表2

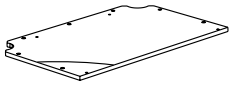
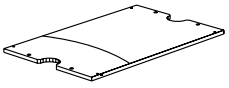
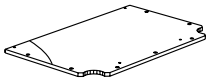
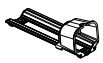
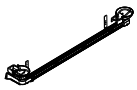
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
POCKET 球袋	18		PLASTIC CORNER POCKET 塑膠角袋	4
	19		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	20		SLATE (LEFT) 石板（左）	1
	21		SLATE (CENTER) 石板（中）	1
	22		SLATE (RIGHT) 石板（右）	1
	23		CLOTH 臺尼	1
HOOK 挂鈎	24		BRIDGE HOLDER 架杆鈎	2
	25		WOOD JOINT 木梢	8
BALL CATCHER 集球器	25		BALL TRAY HOOK RACK 托盤挂架	1
	27		TRACK OF BALL RETURN AREA 集球區軌道	2
	28		TRACK OF MIDDLE POCKET 中袋軌道	2
	29		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

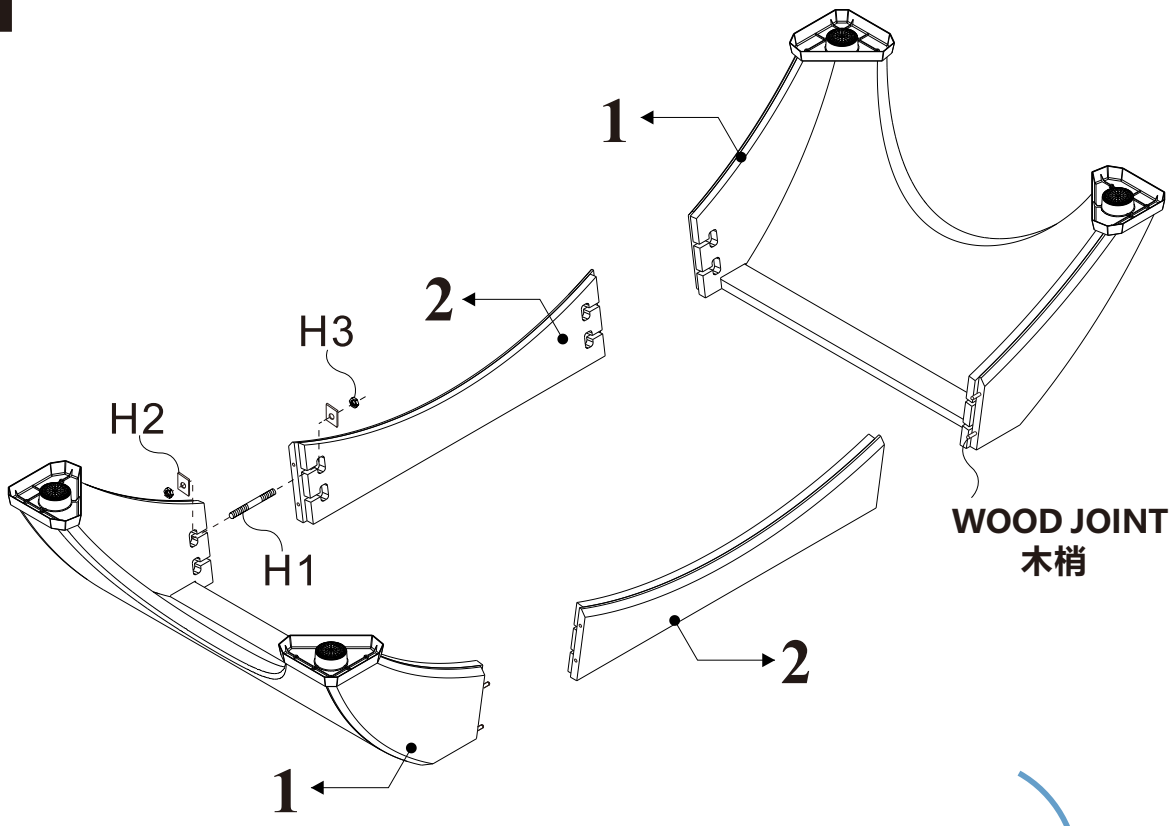


FIG.2

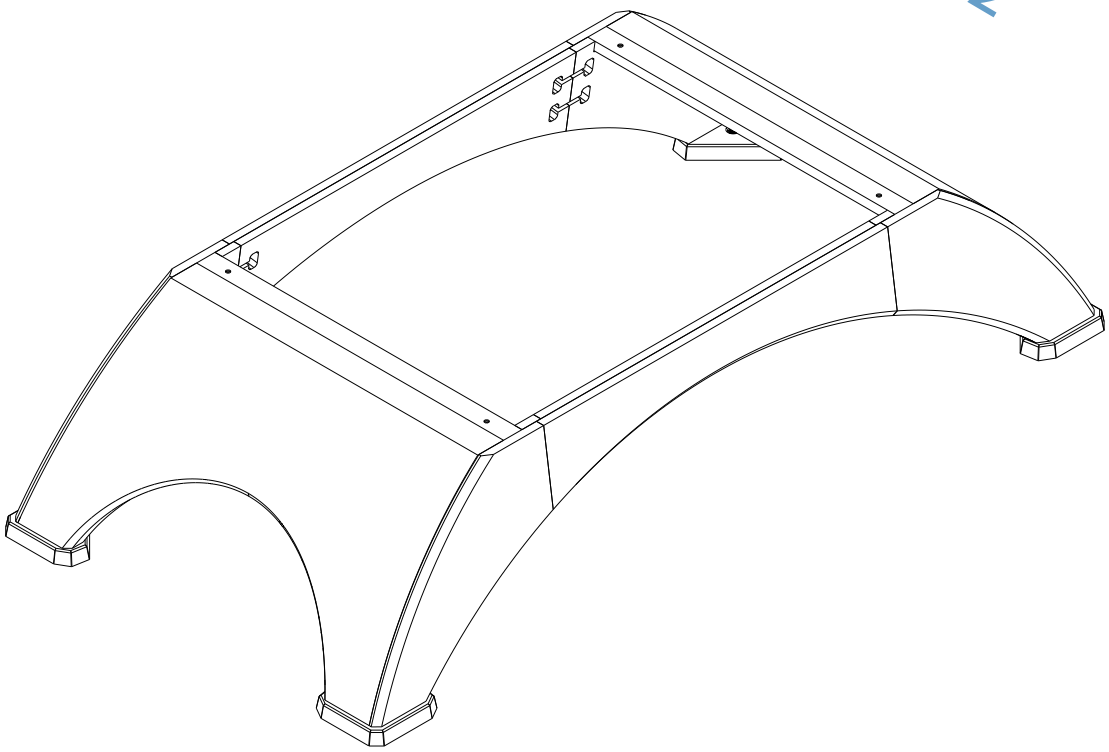


FIG.3

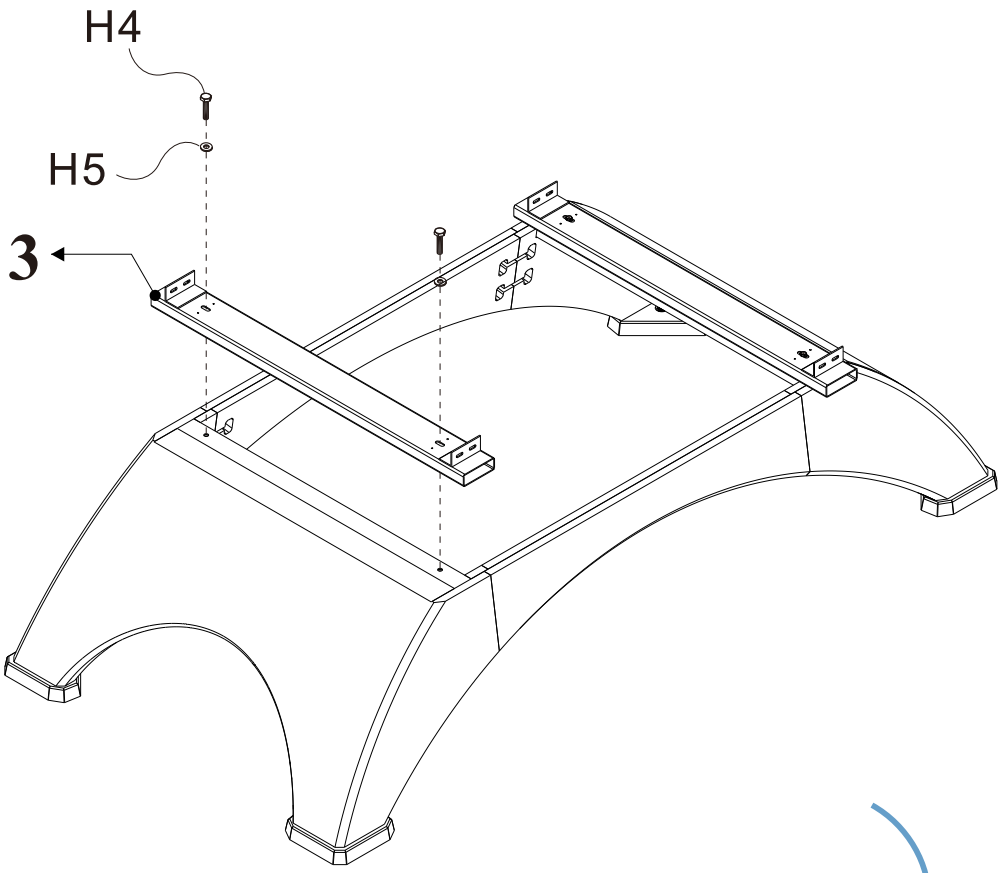
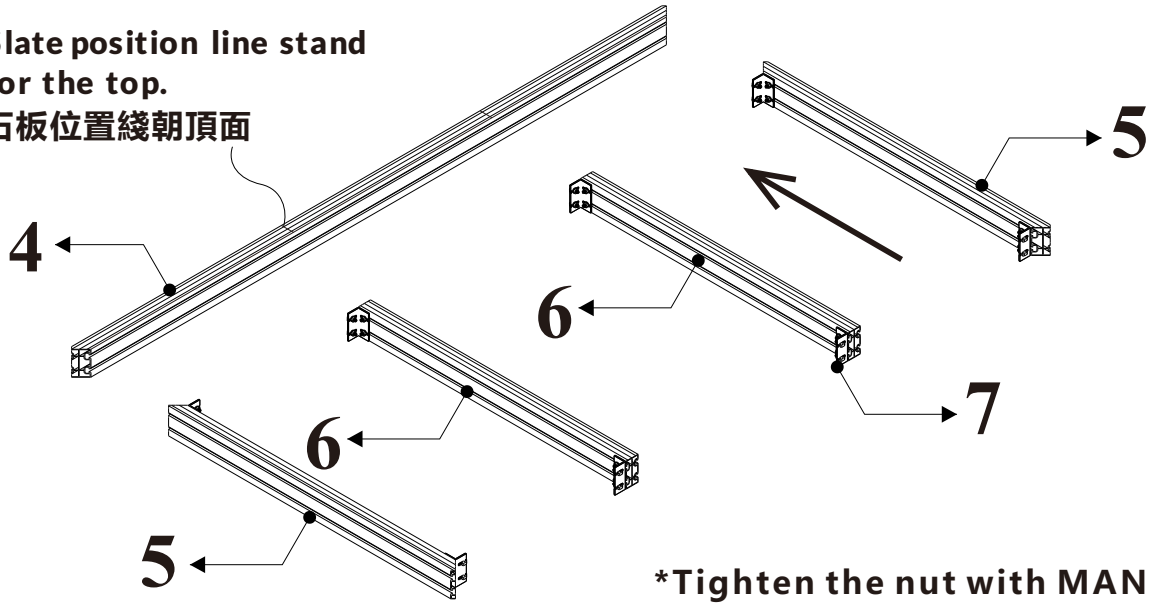


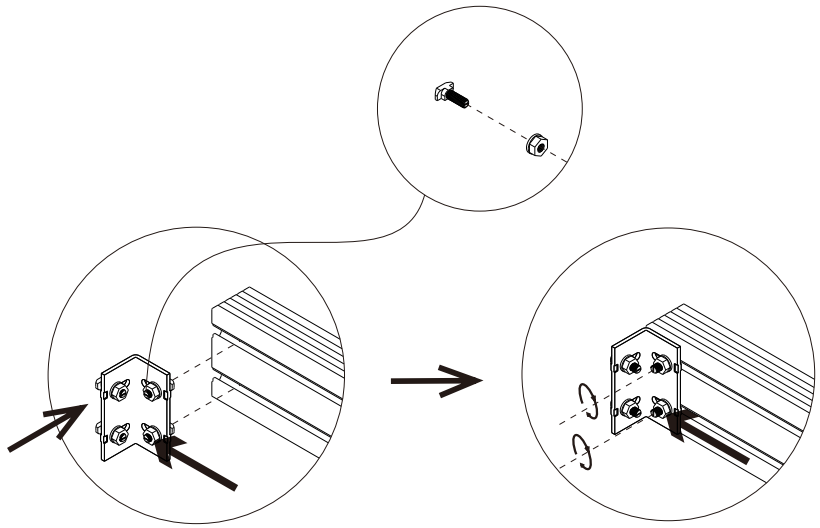
FIG.4

* Slate position line stand for the top.
石板位置綫朝頂面



*Tighten the nut with MANUAL wrench (DON' T use electric tool).
使用工具手動擰緊螺杆（勿用電動工具）

FIG.5



*Turn the bolt to horizontal position, then insert 7 into alluminium alloy beam.

把鋁框大角碼7的T形螺杆旋轉成橫向狀態, 插入到鋁框上方鋁槽

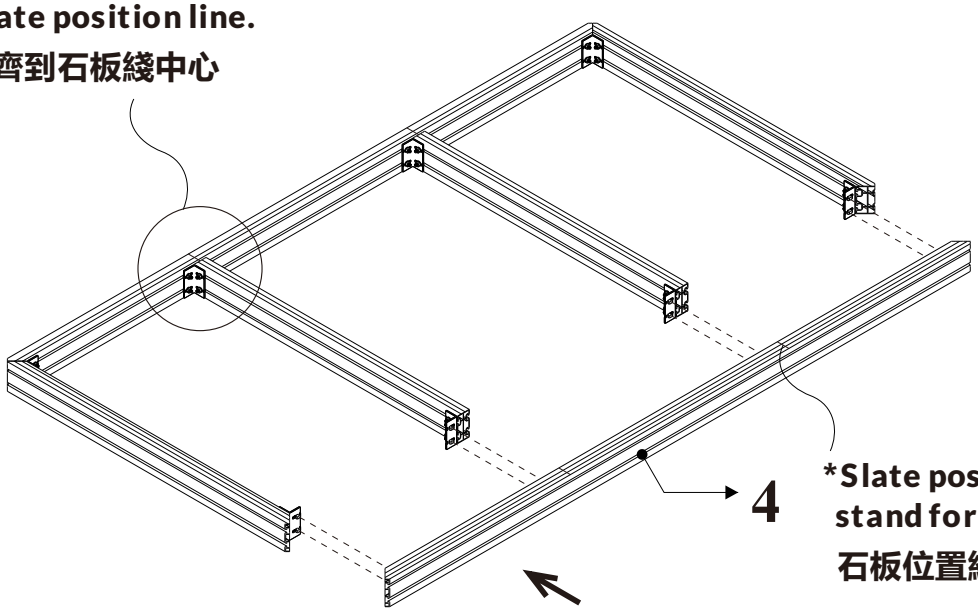
*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態, 擰緊螺杆鎖緊鋁框大角碼7

FIG.6

*Middle beam need to line up with the slate position line.

中間鋁框對齊到石板綫中心



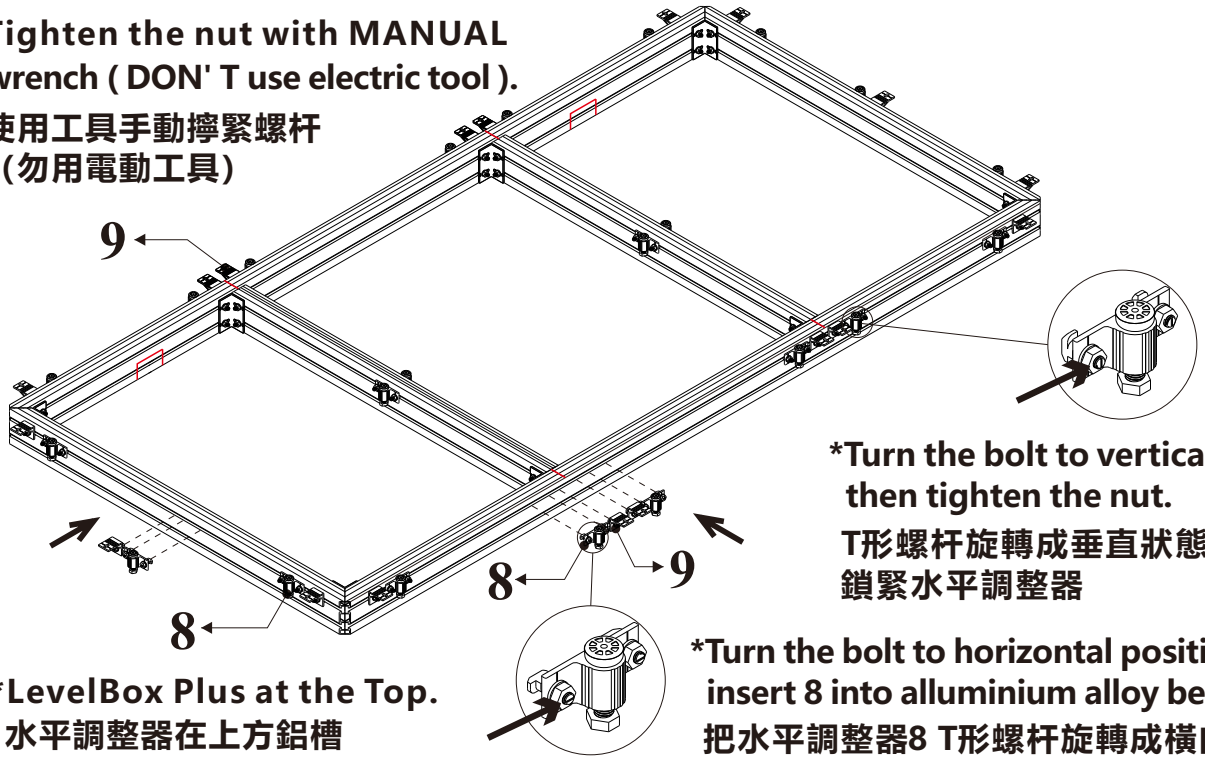
*Slate position line stand for the Top.

石板位置綫朝頂面

FIG.7

*Tighten the nut with MANUAL wrench (DON' T use electric tool).

使用工具手動擰緊螺杆
（勿用電動工具）



*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態,擰緊螺杆鎖緊水平調整器

*LevelBox Plus at the Top.

水平調整器在上方鋁槽

*Turn the bolt to horizontal position , then insert 8 into alluminium alloy beam 4.

把水平調整器8 T形螺杆旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

FIG.8

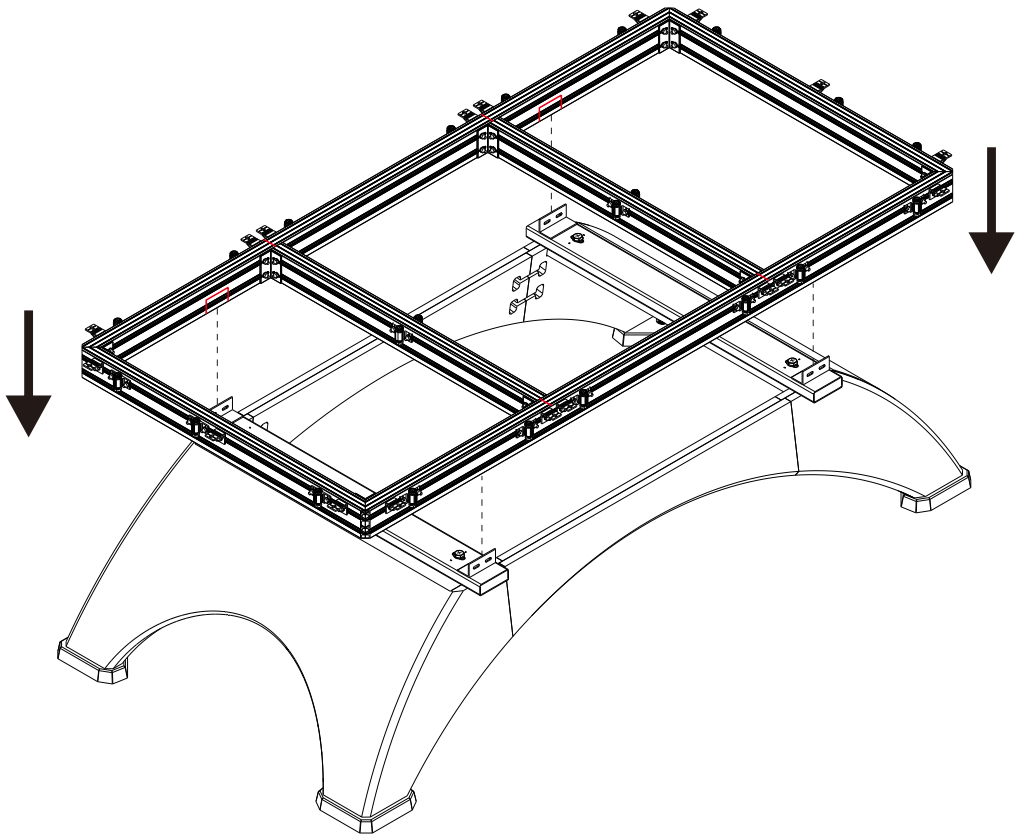


FIG.9

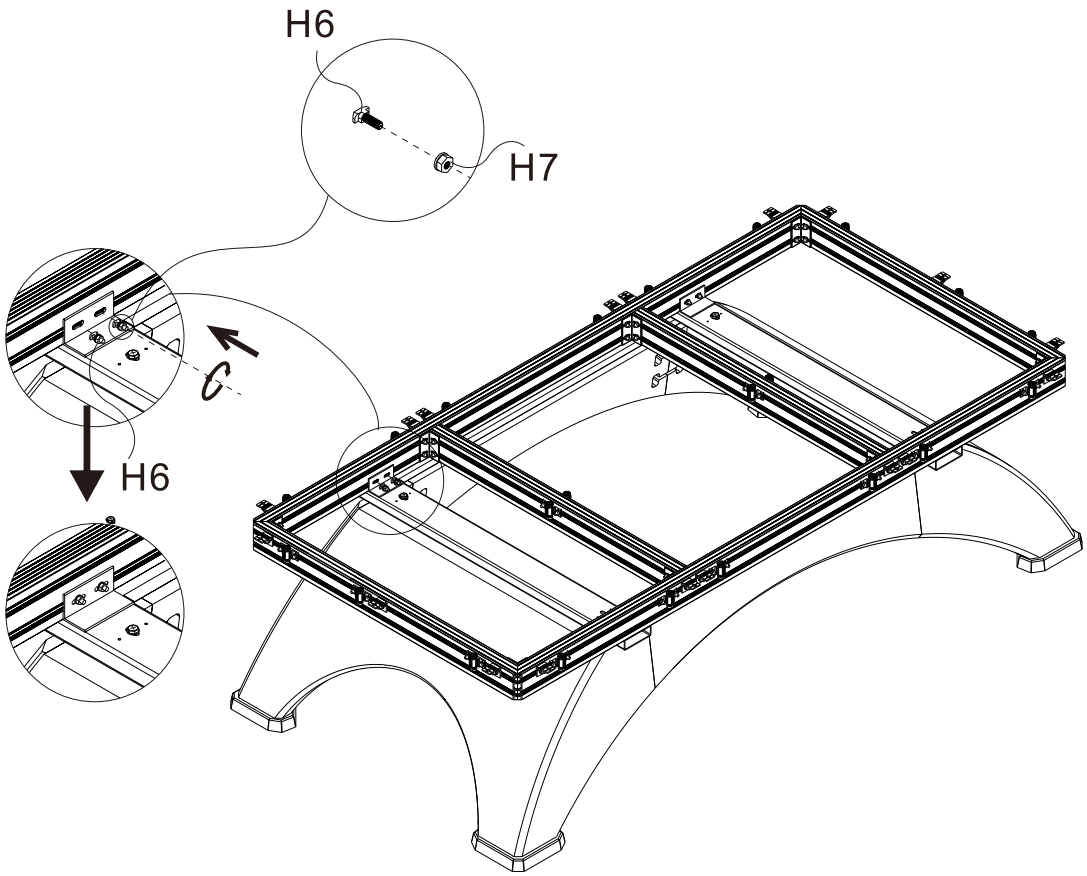
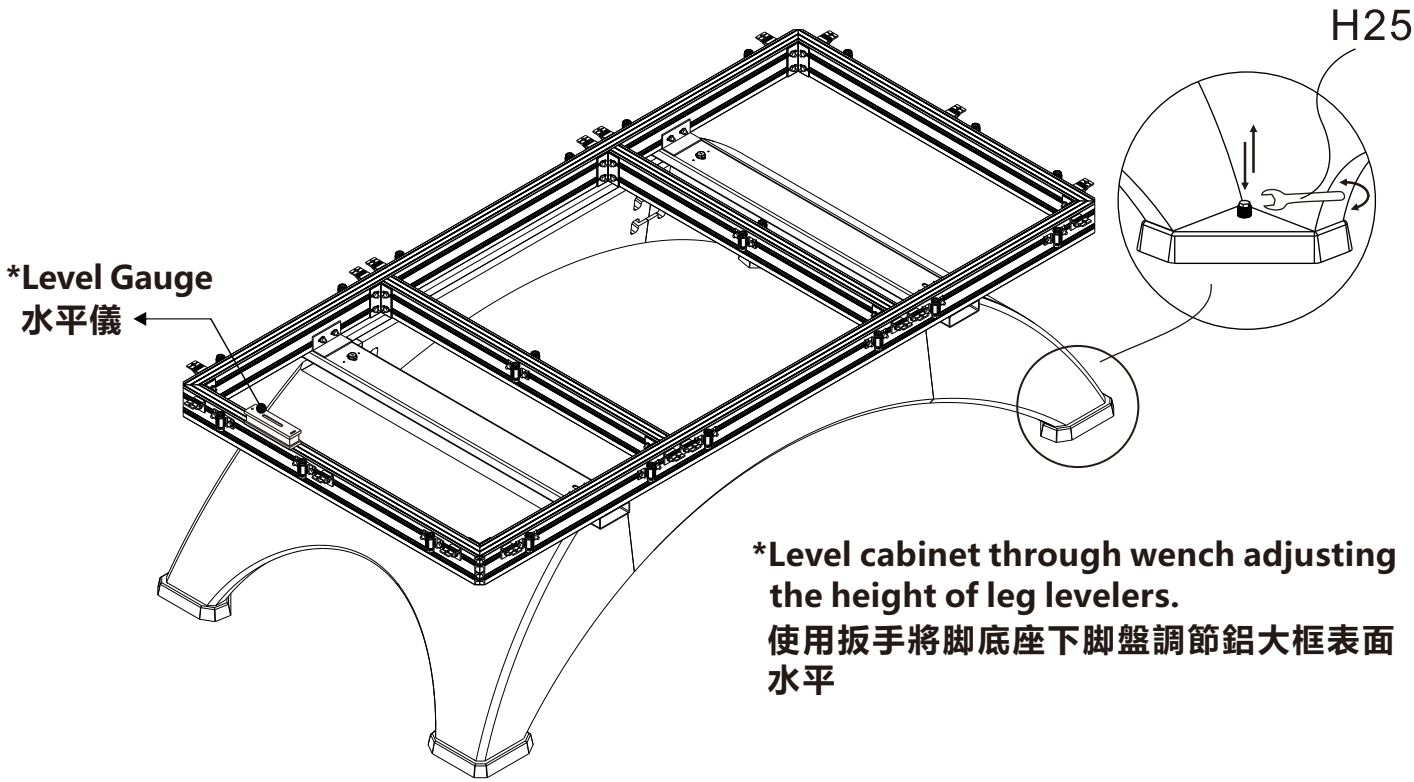
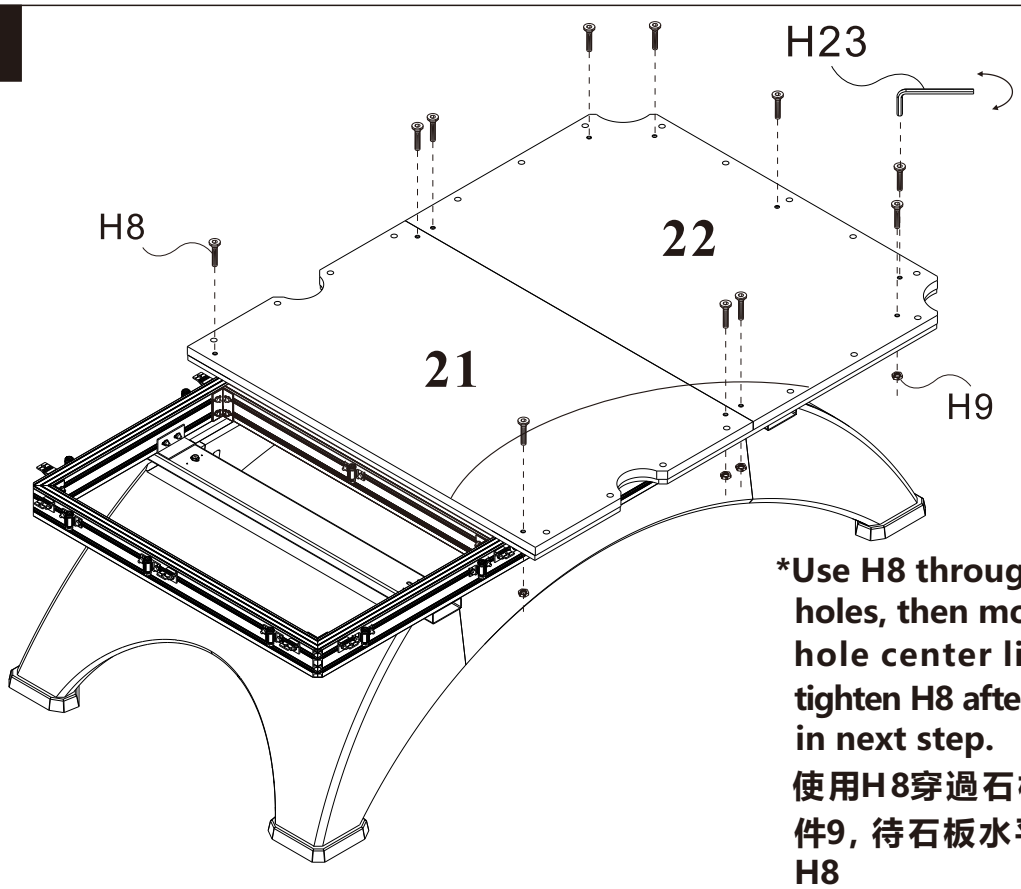


FIG.10



*Level cabinet through wench adjusting the height of leg levelers.
使用扳手將脚底座下脚盤調節鋁大框表面水平

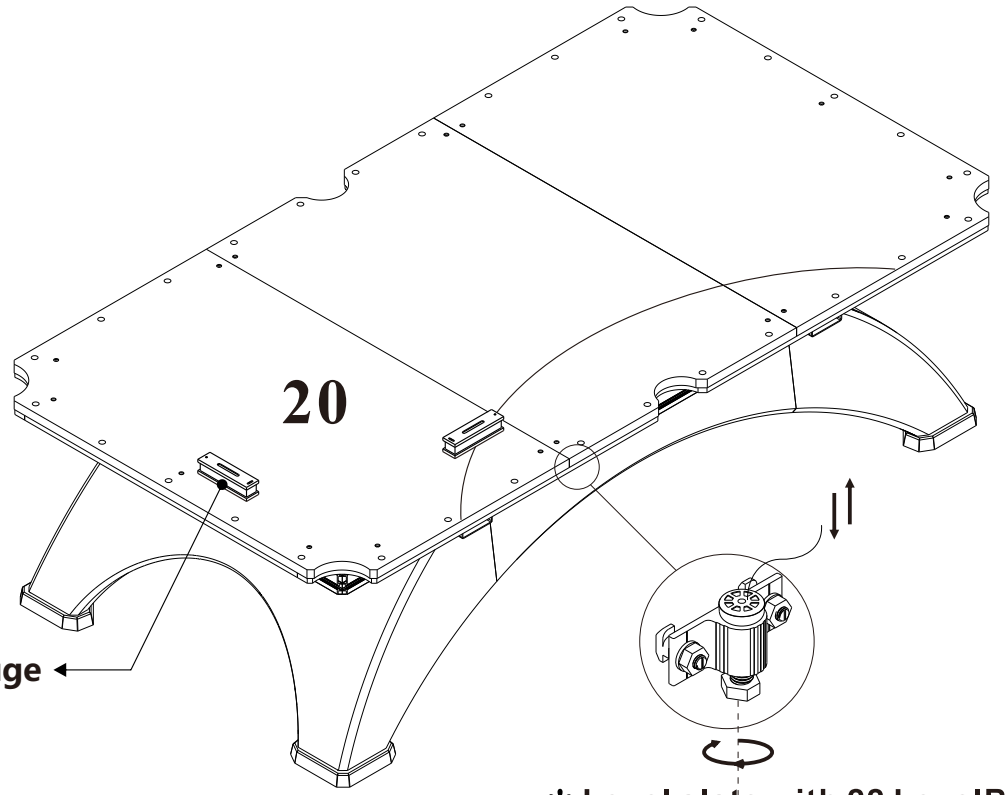
FIG.11



*Use H8 through slate stepped holes, then move9 to make its hole center line up with H8 tighten H8 after slate be leveled in next step.

使用H8穿過石板鎖到石板連接件9，待石板水平調整後再緊固H8

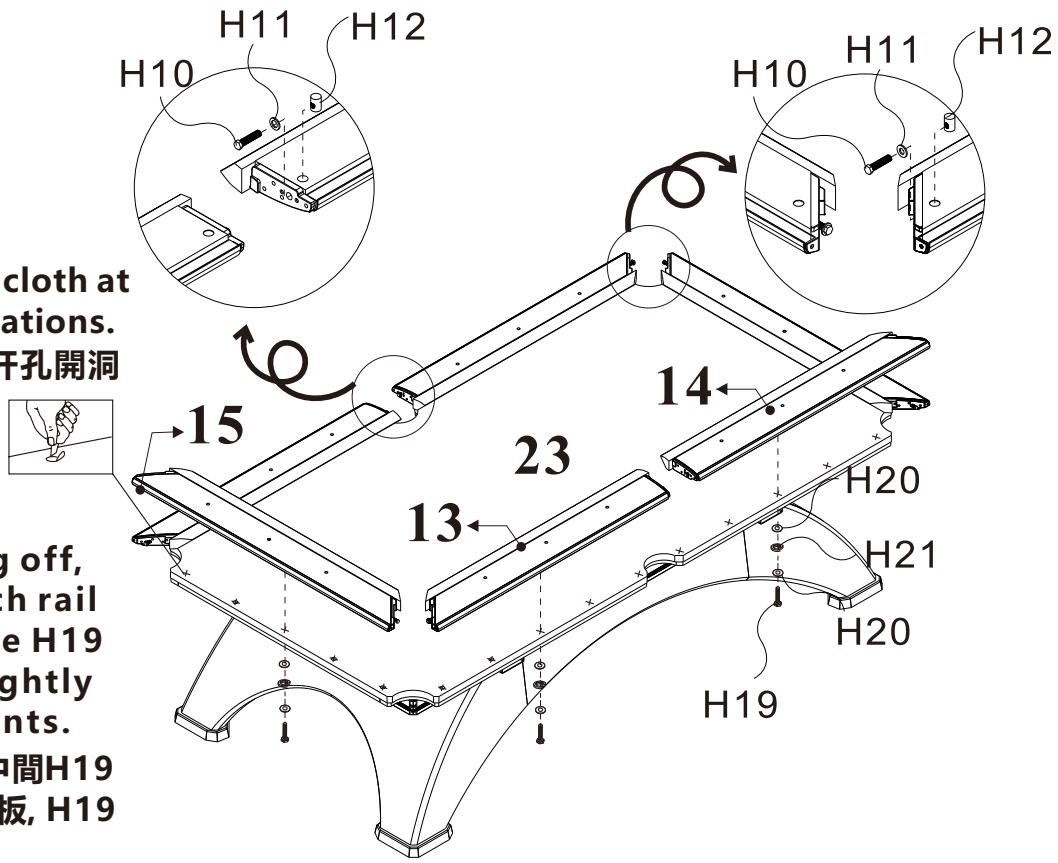
FIG.12



*Level Gauge
水平儀

* Level slate with 22 LevelBox adjusters.
使用22個石板水平調整器調節水平

FIG.13

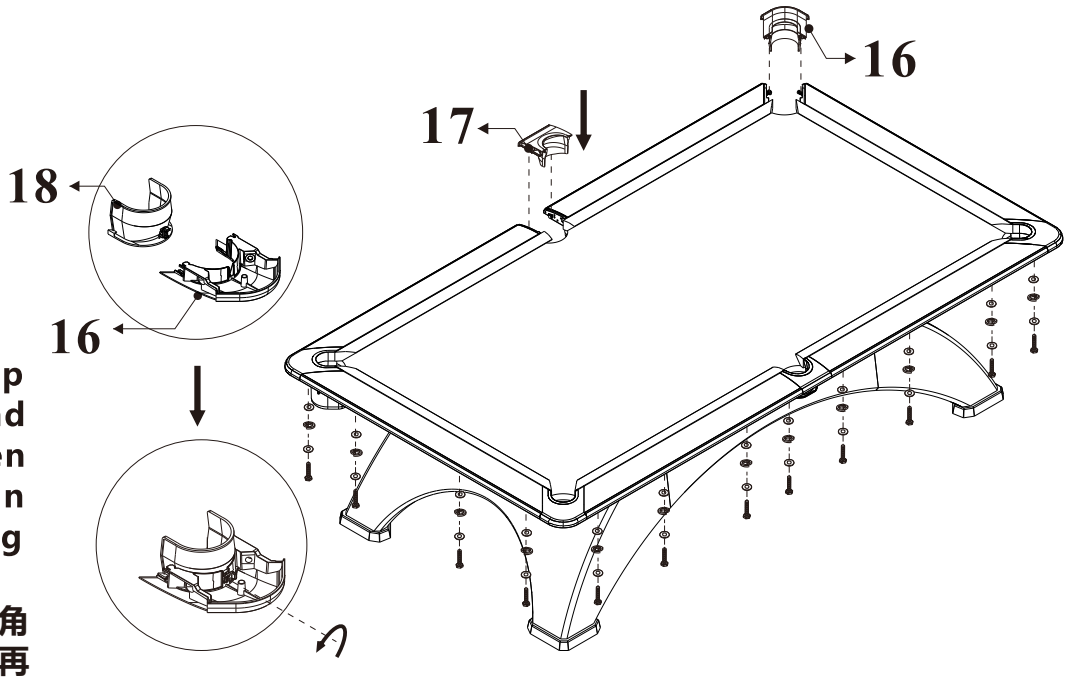


*Cut holes in cloth at rail both locations.
石板螺杆孔開洞

*To avoid rail failing off, temporarily fix each rail to the slate with the H19 bolts, leaving it slightly loose for adjustments.
爲防止扶手掉落, 先用中間H19螺杆將每條扶手裝在石板, H19螺杆不用擰緊。

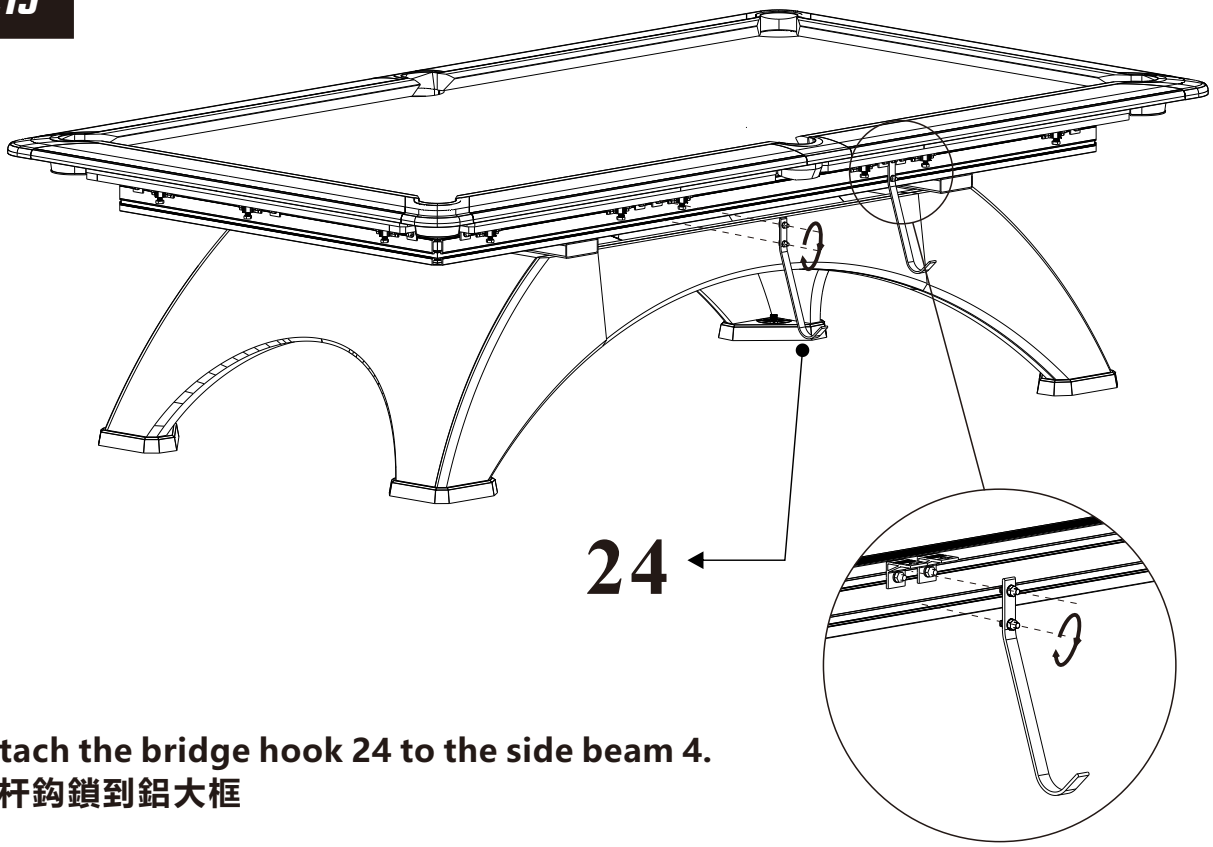
FIG.14

*Pre-attach the H10 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails.
請先將H10螺杆與扶手預裝, 待下一步安裝五金角袋16 和五金中袋17 插入扶手後再擰緊。



After adjusting the gap between the rail and metal corner, tighten the H10 bolts , then fasten the remaining H19 bolts.
請先調整扶手與五金彎角間隙後擰緊H10螺杆，再將其余H19螺杆固定。

FIG.15



*Attach the bridge hook 24 to the side beam 4.
架杆鈎鎖到鋁大框

FIG.16

*Overall schematic diagram of the ball return system.
集球器整體示意圖

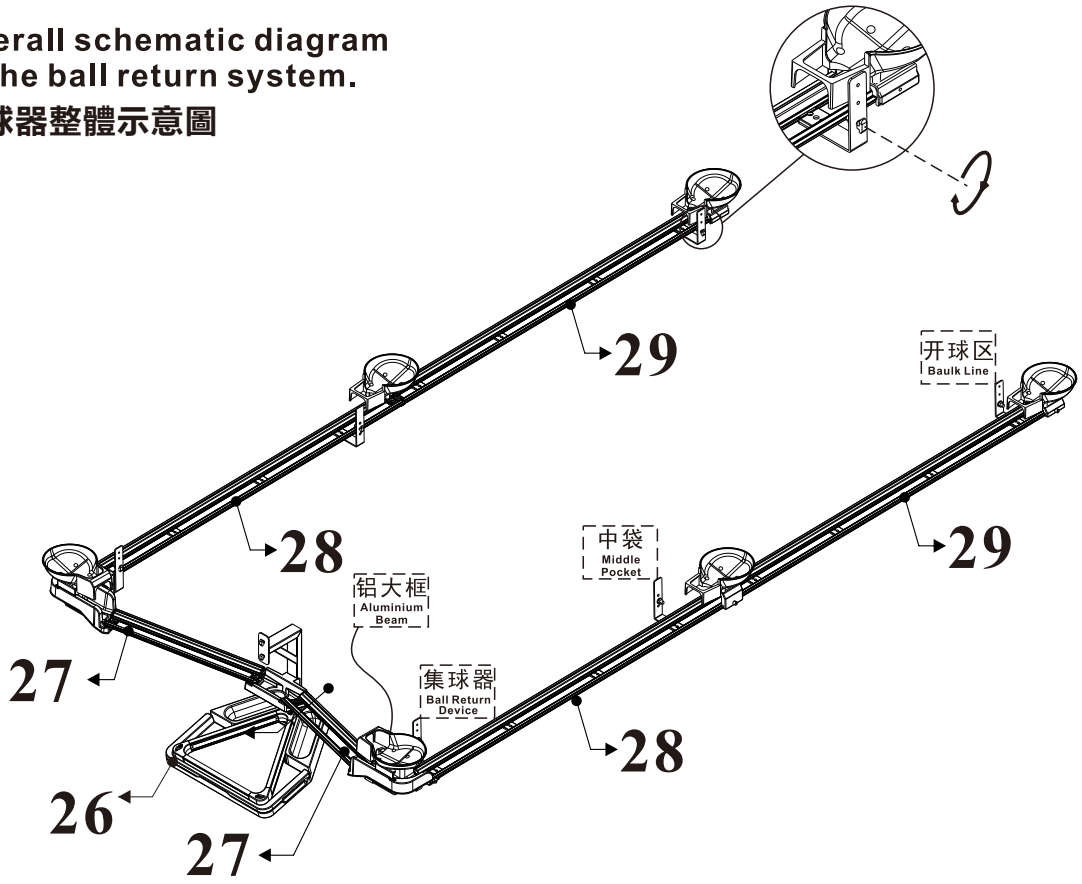


FIG.17

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

壓下按鈕，取出集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

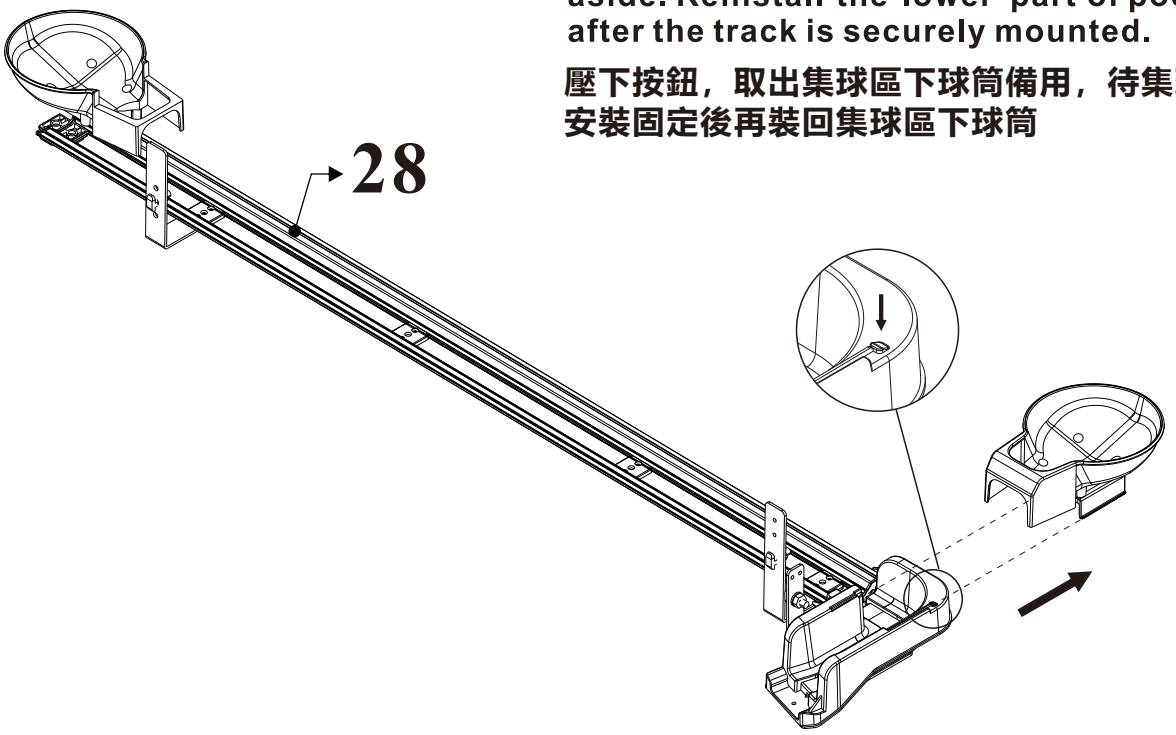
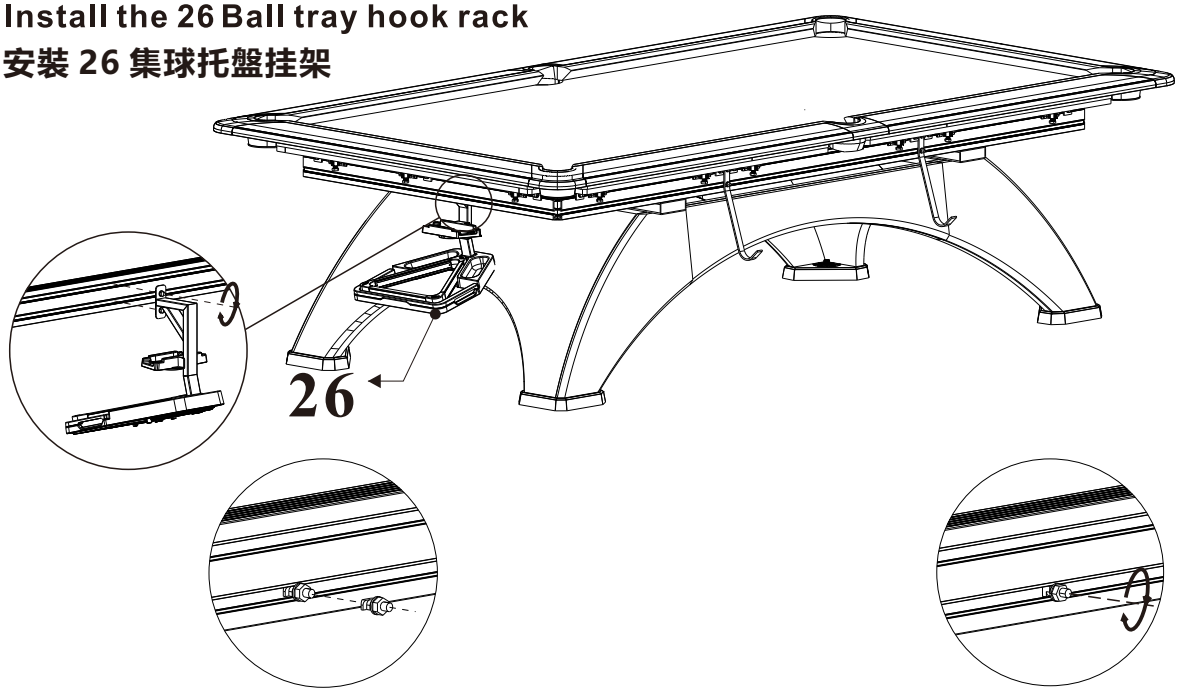
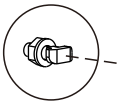


FIG.18

1- Install the 26 Ball tray hook rack

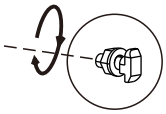
安裝 26 集球托盤挂架





* When the T-bolt is inserted horizontally into the aluminum channel, it can be moved.

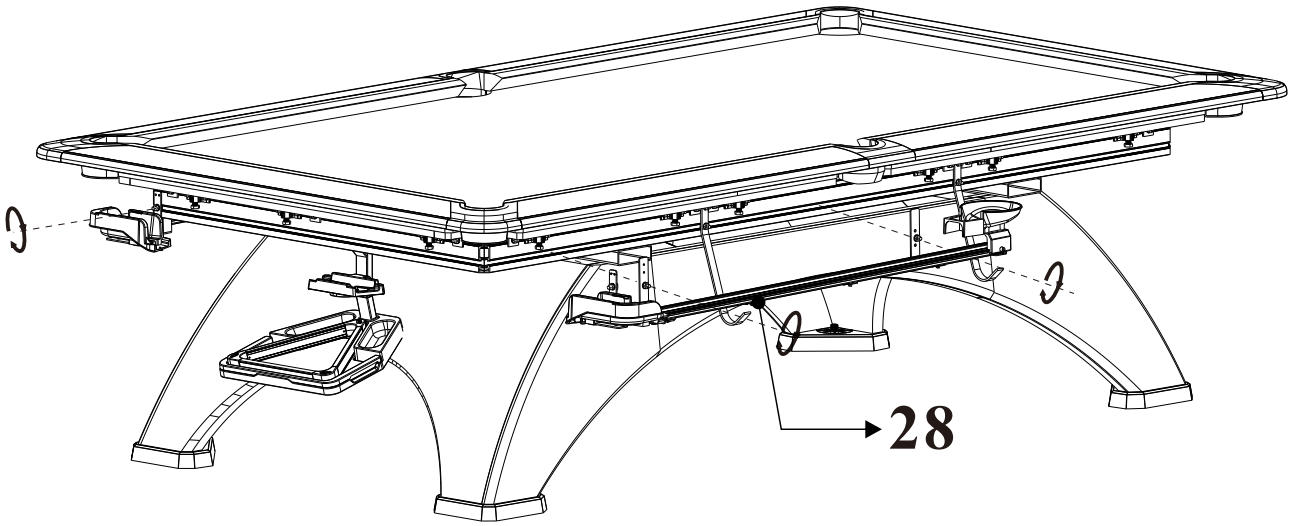
T型螺杆水平插入鋁槽，此時可移動。



* Rotate the T-bolt vertically to secure itchannel, it can be moved.

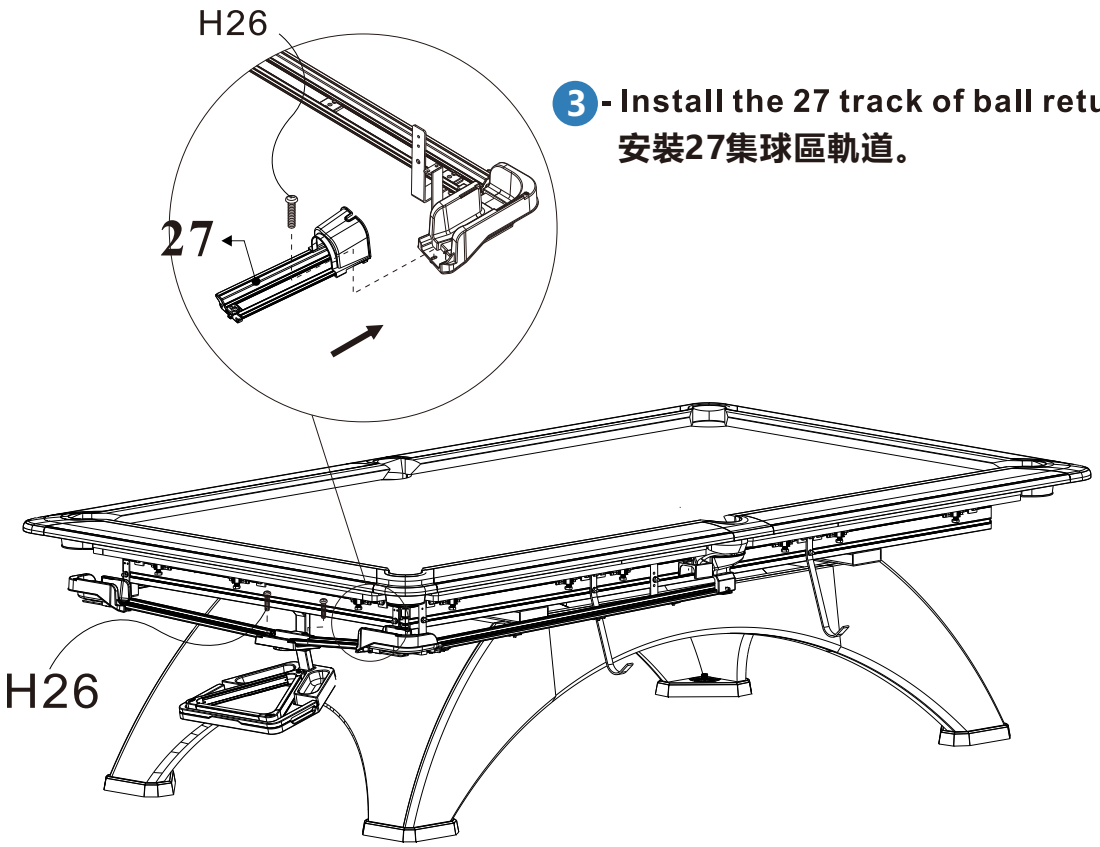
T型螺杆旋轉垂直固定。

FIG.19



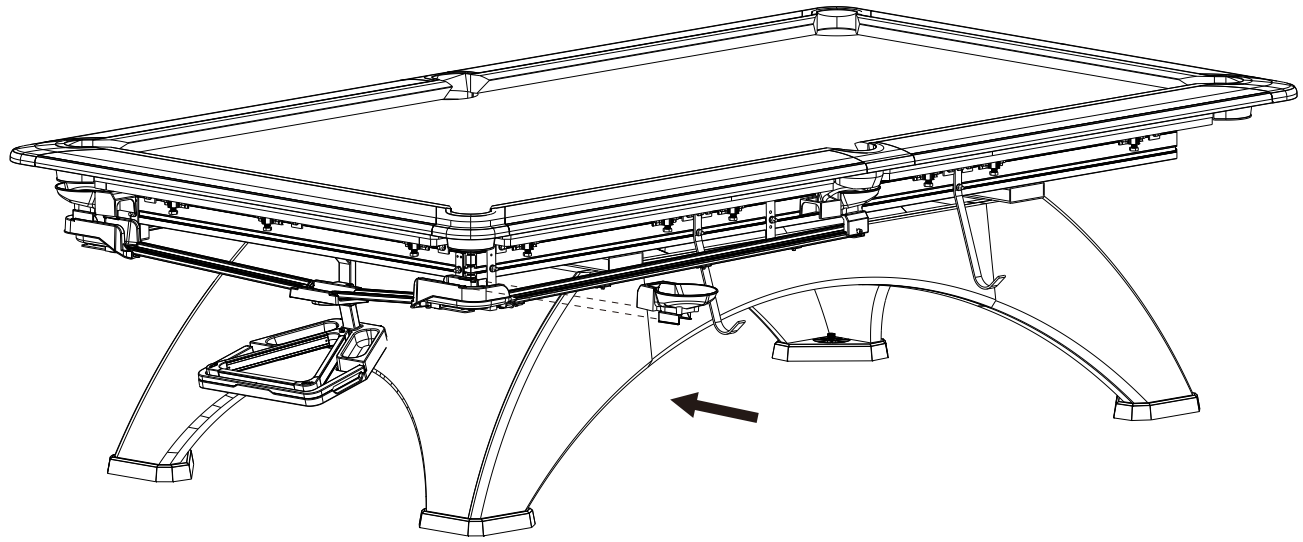
2 - Then install the 28 track of middle pocket.
安装28中袋軌道。

FIG.20



3 - Install the 27 track of ball return area.
安装27集球區軌道。

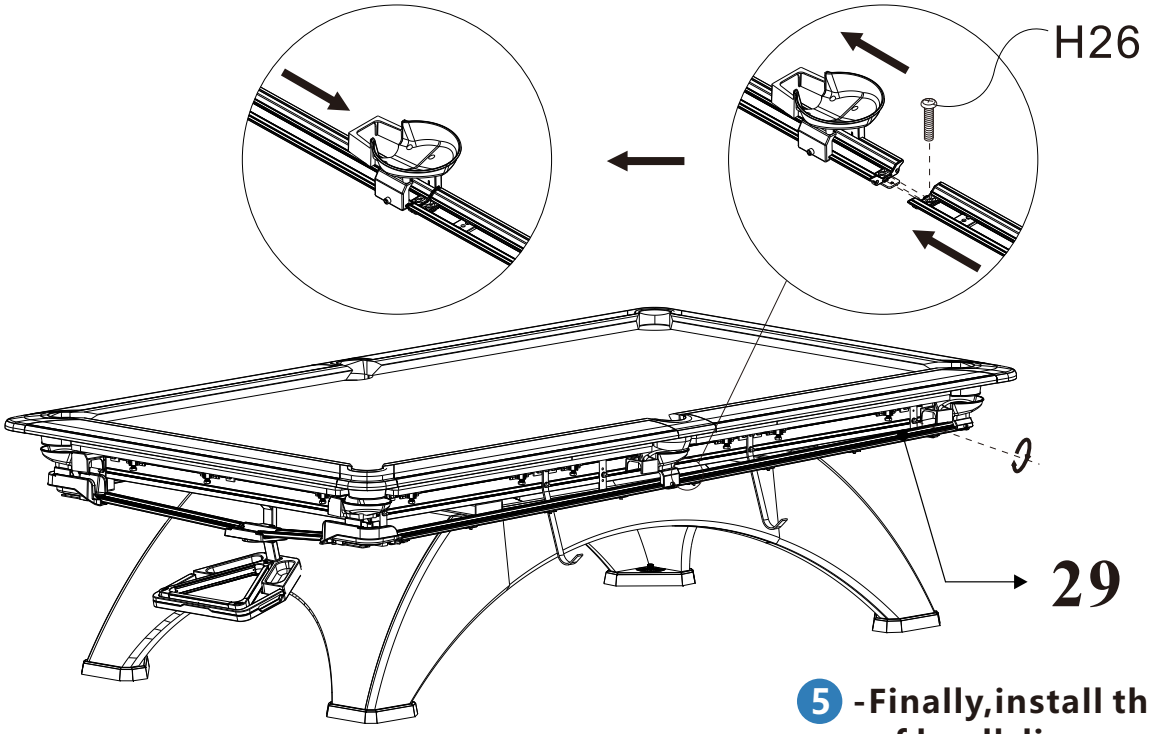
FIG.21



4 - Reinstall the lower part of pockets previously removed in FIG. 10

裝回FIG.10取下的下球筒

FIG.22



5 -Finally,install the 29 track of baulk line

最後安裝 29 開球區軌道。

FIG.23

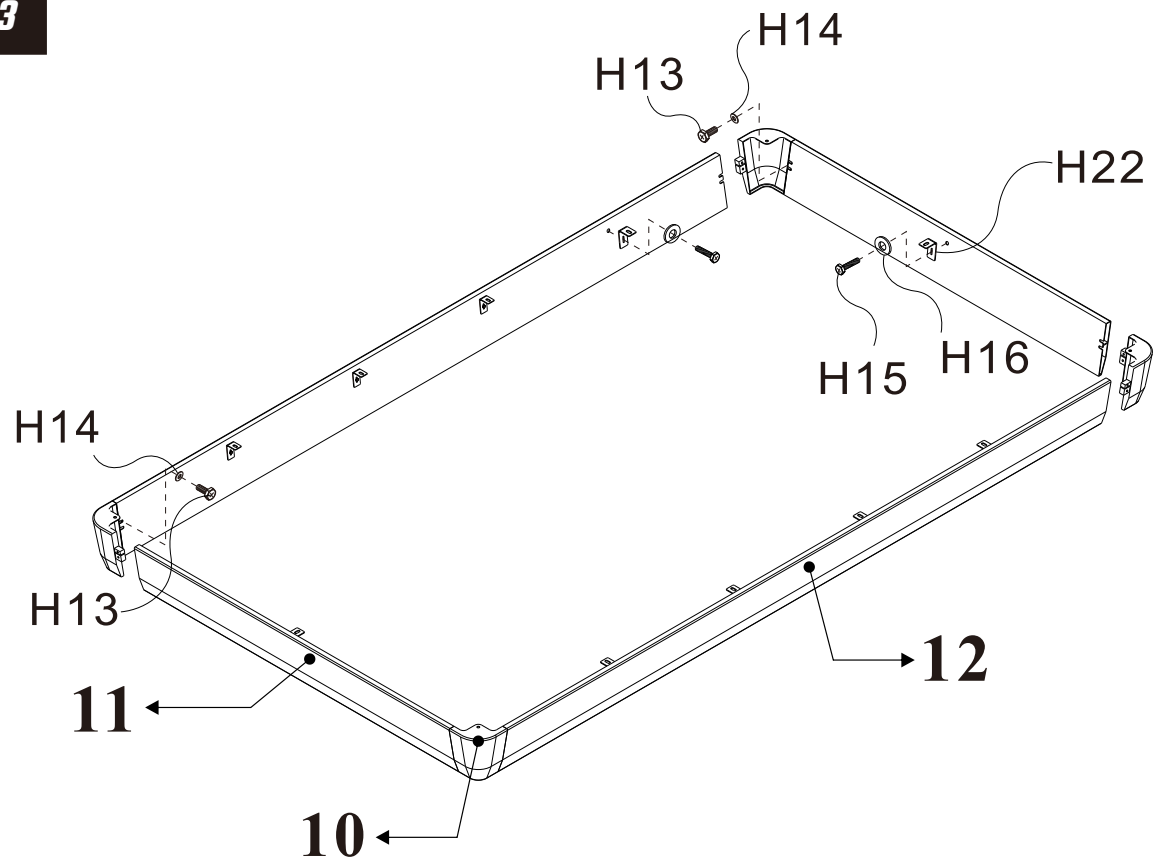
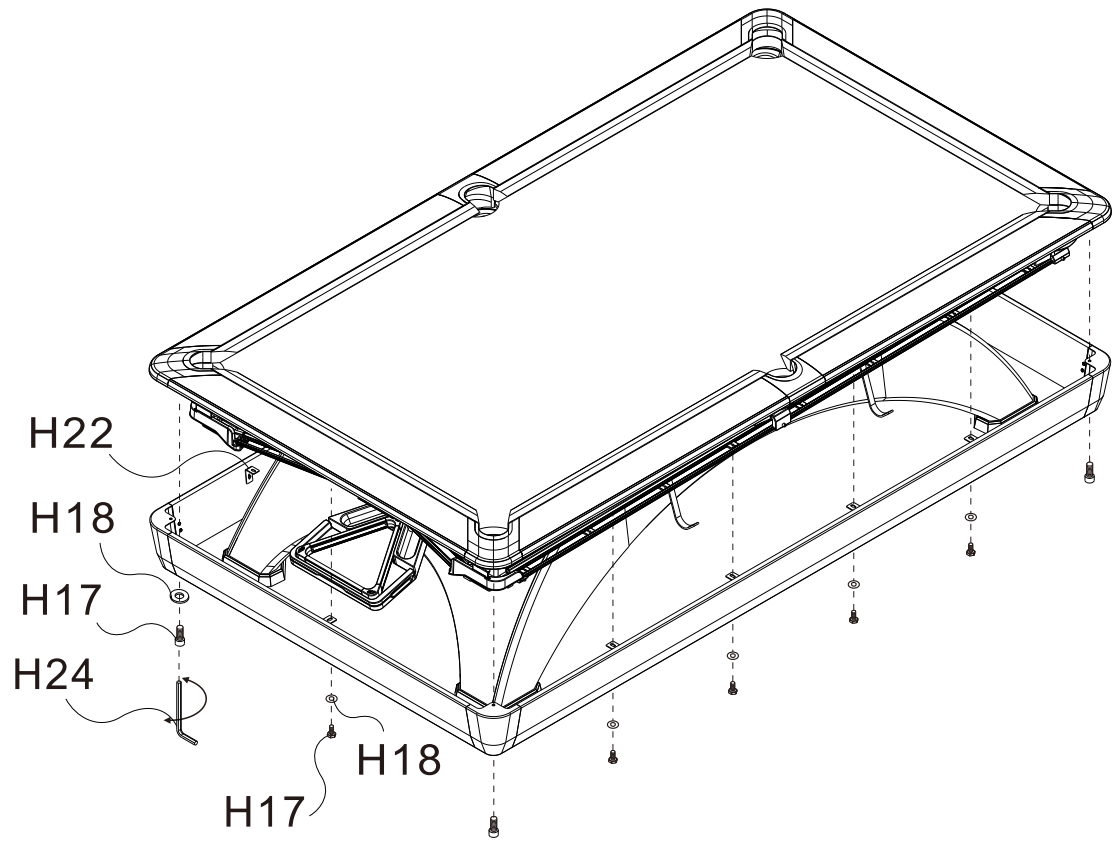
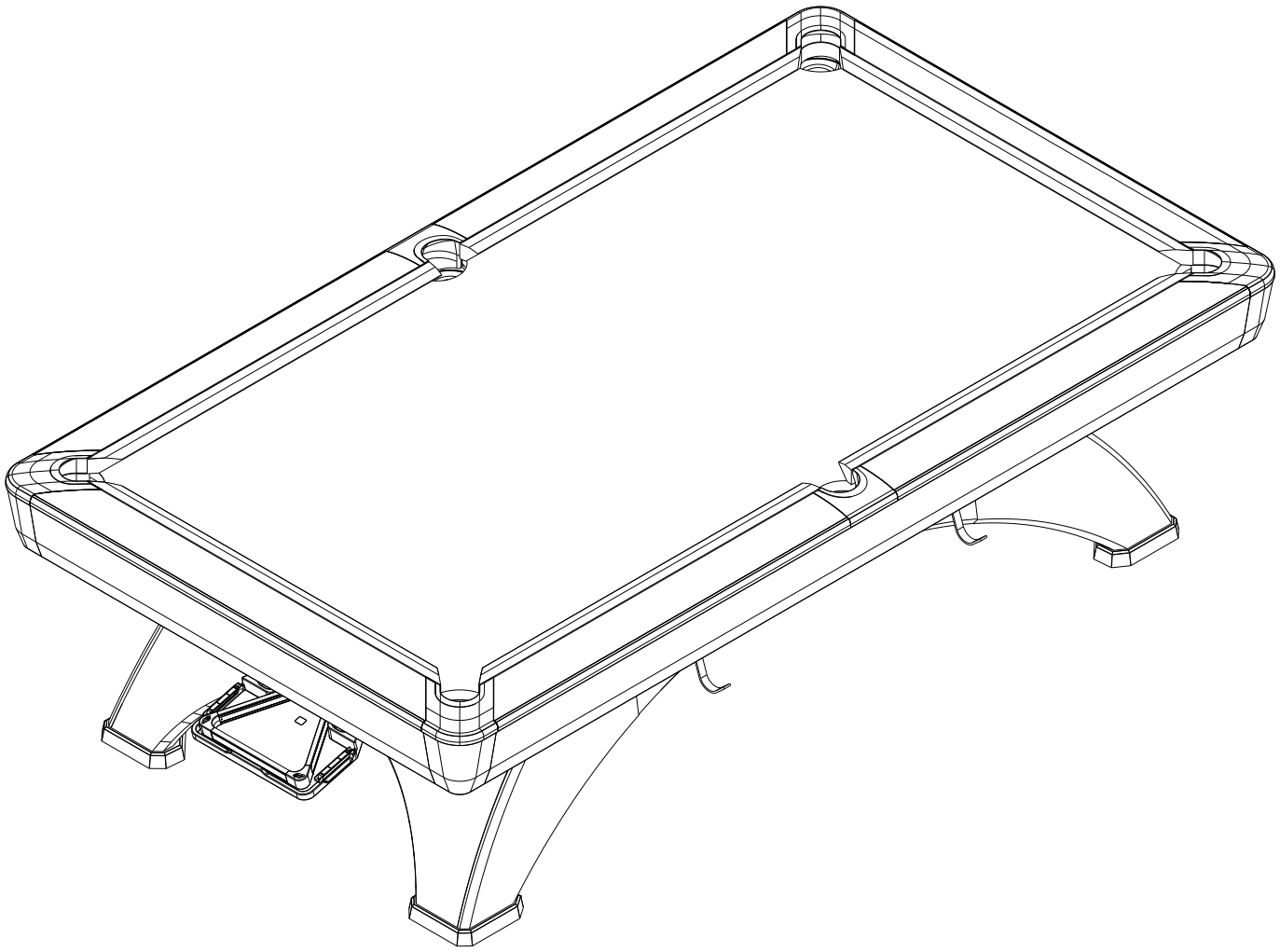


FIG.24



FINISH







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