WOLF




# BILLIARDS INSTRUCTION MANUAL

# 臺球桌安裝說明書

## 一体落袋款

## POOL 8'/9' PRO

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

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MAY.2025

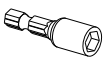
# HARDWARE / 五金單

表1

| PACKAGE 包裝 | ITEM # 部件 | SAMPLE 圖樣 | DESCRIPTION 規格類型 | QTY. 數量 |
|---|---|---|---|---|
| LEG 桌腳 | H1 |  | HEX HEAD BOLT<br>1/2" x 2-3/4"(M12 x 70mm) | 8 |
| | H2 |  | FLAT WASHER<br>1/2" I.D. x #32 | 8 |
| CABINET 大框 | H3 |  | T-HEAD BOLT<br>5/16" X 3/4"(M8 X 20mm) | 102 |
| | H4 |  | FLANGE NUT<br>5/16" I.D. | 102 |
| RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圖板 / 石板 | H5 |  | INNER HEX BOLT<br>1/4" X 2-3/8"(M6 X 60mm) | 18/18/12 |
| | H6 |  | LUCKNUT<br>1/4" I.D. | 18/18/12 |
| | H7 |  | HEX HEAD BOLT<br>3/8" X 3-1/8"(M10-16G x 80mm) | 8 |
| | H8 |  | HEX HEAD BOLT<br>3/8" X 2-9/16"(M10-16G x 65mm) | 4 |
| | H9 |  | FLAT WASHER<br>3/8" I.D. x #22 | 12 |
| | H10 |  | NUT<br>3/8" I.D. | 12 |
| | H11 |  | HEX HEAD CROSS BOLT<br>1/4" X 3/8"(M6 X 10mm) | 16 |
| | H12 |  | FLAT WASHER<br>1/4" I.D. x #18 | 16 |
| | H13 |  | HEX HEAD CROSS BOLT<br>5/16" X 11/16"(M8-18G X 17mm) | 20 |
| | H14 |  | FLAT WASHER<br>5/16" I.D. x #20 | 24 |
| | H15 |  | HEX HEAD CROSS BOLT<br>5/16" X 3/4"(M8 X 20mm) | 4 |
| | H16 |  | HEX HEAD BOLT<br>3/8" X 2-9/16"(M10-16G X 65mm) | 30/24/18 |
| | H17 |  | FLAT WASHER<br>3/8" I.D. x #28 | 60/48/36 |
| | H18 |  | SPRING LOCK WASHER<br>3/8" I.D. | 30/24/18 |
| | H19 |  | METAL BRACKET<br>角碼 | 10 |

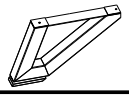
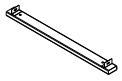
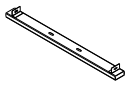
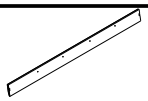
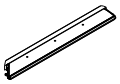
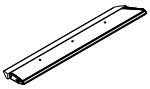
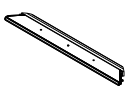
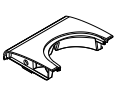
# HARDWARE / 五金單

表2

| PACKAGE<br>包裝 | ITEM #<br>部件 | SAMPLE<br>圖樣 | DESCRIPTION<br>規格類型 | QTY.<br>數量 |
|---|---|---|---|---|
| | H20 |  | FLAT HEAD SCREW-BLACK<br>8# X 1-3/16"(M4X30mm彩鋅) | 4 |
| | H21 |  | HEX HEAD SCREWS-COLOR<br>8# X 3/4"(M4.3 X 20mm- 彩鋅) | 2 |
| | H22 |  | WRENCH<br>扳手 | 1 |
| | H23 |  | SLEEVE<br>套筒 | 1 |
| | H24 |  | HEX WRENCH #4<br>#4 六角扳手 | 1 |
| | H25 |  | HEX WRENCH #6<br>#6 六角扳手 | 1 |

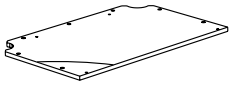
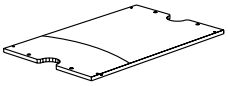
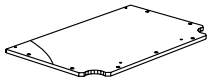
# PARTS LIST / 配件單

表1

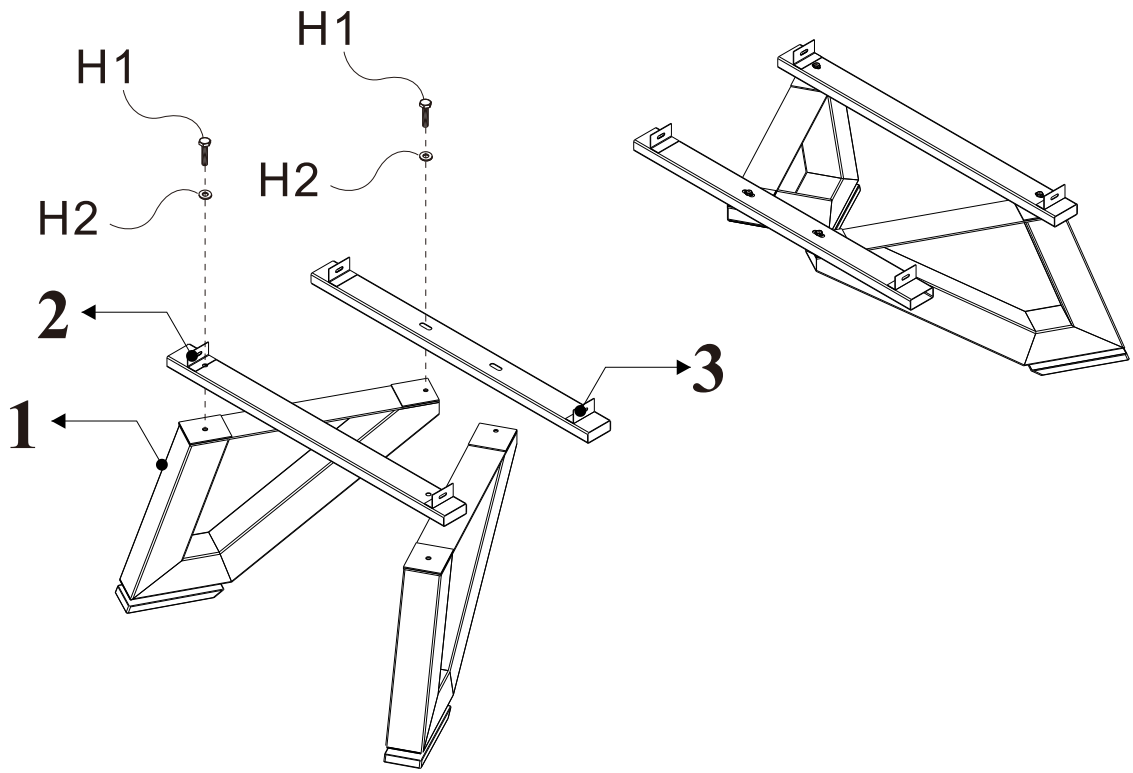
| PACKAGE 包裝 | ITEM # 部件 | SAMPLE 圖樣 | DESCRIPTION 規格類型 | QTY. 數量 |
|---|---|---|---|---|
| LEG 桌腳 | 1 |  | LEG 腳 | 4 |
| | 2 |  | LEG-BEAM-A 鋼挑梁-A | 2 |
| | 3 |  | LEG-BEAM-B 鋼挑梁-B | 2 |
| CABINET/BEAM 鋁大框 | 4 |  | SIDE BEAM 長邊鋁框 | 2 |
| | 5 |  | END BEAM 端邊鋁框 | 2 |
| | 6 |  | MIDDLE BEAM 中間鋁框 | 2 |
| | 7 |  | CORNER JOINTER(BEAM) 鋁大框角碼 | 8 |
| | 8 |  | LEVELBOX PLUS 調整器 | 22 |
| | 9 |  | ALUMINIUM BRACKET(SLATE) 石板鋁三角件 | 18 |
| APRON 裙板 | 10 |  | APRON JOINT CORNER BLOCK 裙板鋁護角 | 4 |
| | 11 |  | END APRON 端邊裙板 | 2 |
| | 12 |  | SIDE APRON 長邊裙板 | 2 |
| TOP RAIL 扶手 | 13 |  | TOP RAIL LEFT SIDE 左扶手 | 2 |
| | 14 |  | TOP RAIL RIGHT SIDE 右扶手 | 2 |
| | 15 |  | TOP RAIL END 端邊扶手 | 2 |
| | 16 |  | CORNER POCKET 五金角袋 | 4 |
| | 17 |  | SIDE POCKET 五金中袋 | 2 |

# PARTS LIST / 配件單

表2

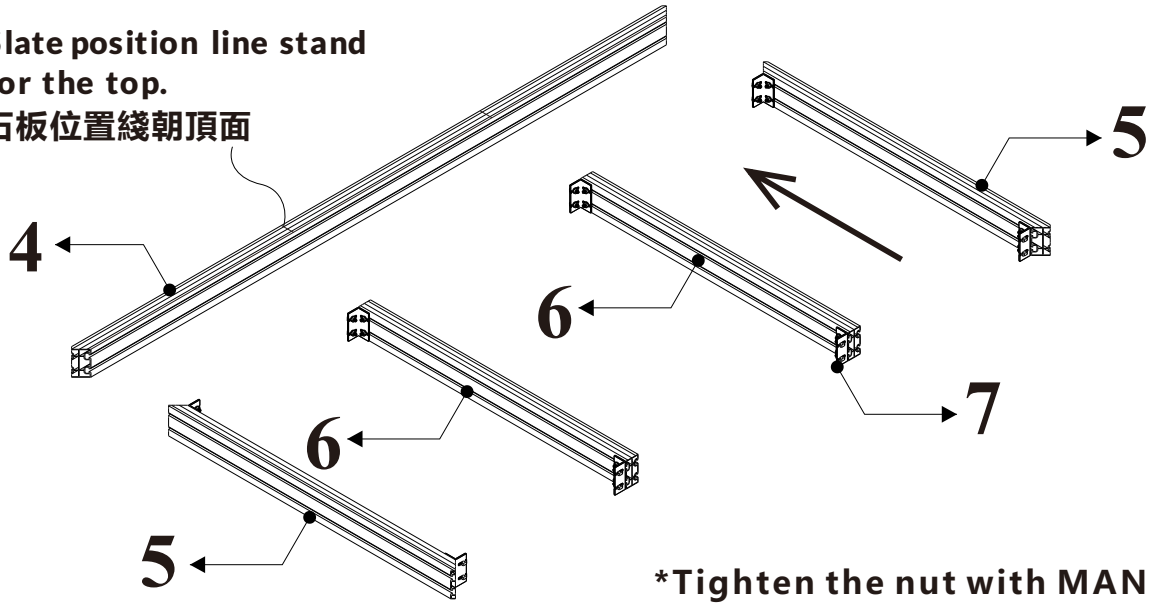
| PACKAGE 包裝 | ITEM # 部件 | SAMPLE 圖樣 | DESCRIPTION 規格類型 | QTY. 數量 |
|---|---|---|---|---|
| POCKET 球袋 | 18 |  | PLASTIC CORNER POCKET<br>塑膠角袋 | 4 |
| | 19 |  | PLASTIC SIDE POCKET<br>塑膠中袋 | 2 |
| SLATE 石板 | 20 |  | SLATE (LEFT)<br>石板（左） | 1 |
| | 21 |  | SLATE (CENTER)<br>石板（中） | 1 |
| | 22 |  | SLATE (RIGHT)<br>石板（右） | 1 |
| | 23 |  | CLOTH<br>臺尼 | 1 |
| HOOK 挂鉤 | 24 |  | BRIDGE HOLDER<br>架杆鉤 | 2 |
| | 25 |  | ACCESSORY HOOK<br>三角框挂鉤 | 1 |

## FIG 1



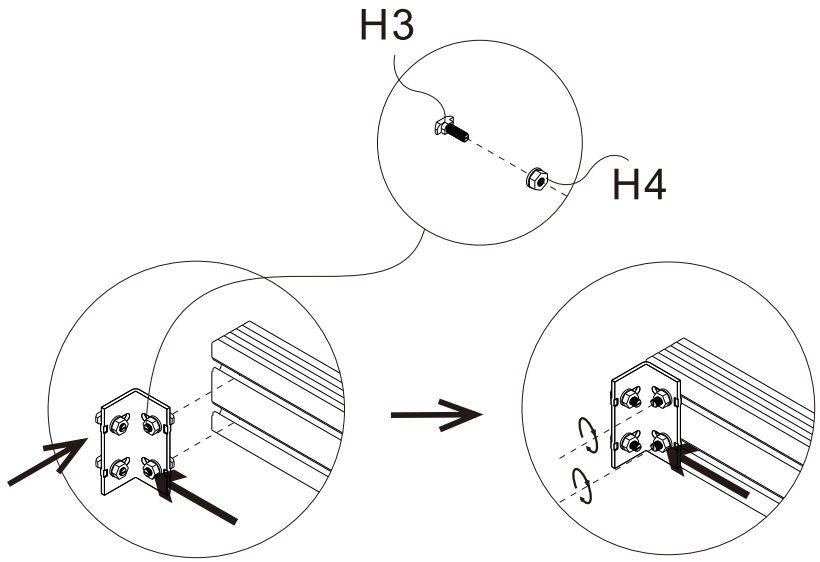

## FIG 2

* Slate position line stand for the top.
石板位置綫朝頂面




*Tighten the nut with MANUAL wrench ( DON' T use electric tool ).
使用工具手動擰緊螺杆（勿用電動工具）

## FIG 3




*Turn the bolt to horizontal position, then insert 7 into alluminium alloy beam.

把鋁框大角碼7的T形螺杆旋轉成橫向狀態, 插入到鋁框上方鋁槽

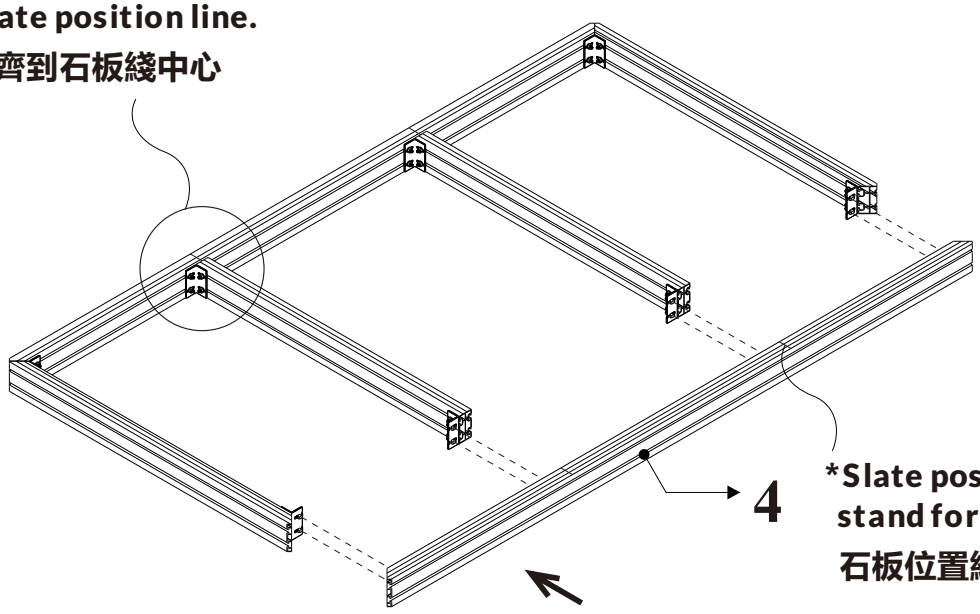
*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態, 擰緊螺杆鎖緊鋁框大角碼7

## FIG 4

*Middle beam need to line up with the slate position line.

中間鋁框對齊到石板綫中心



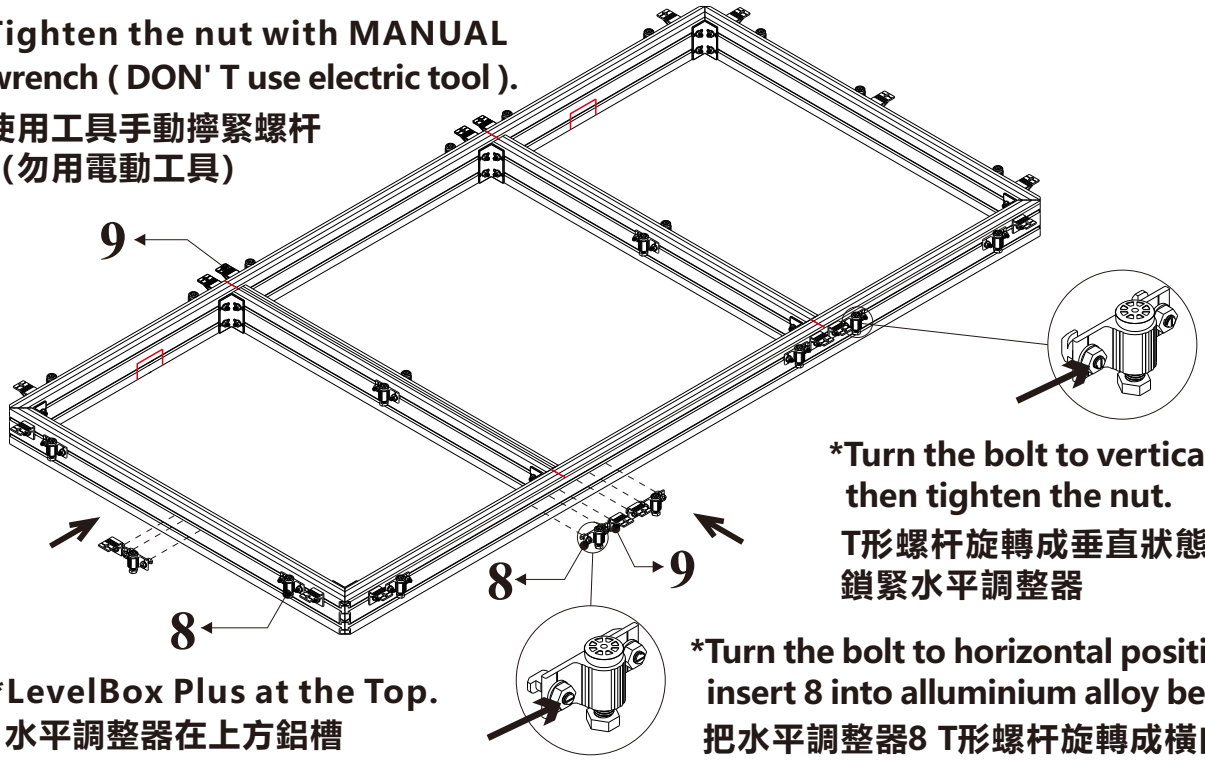

*Slate position line stand for the Top.

石板位置綫朝頂面

## FIG 5

*Tighten the nut with MANUAL wrench ( DON' T use electric tool ).

使用工具手動擰緊螺杆
（勿用電動工具）




*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態,擰緊螺杆鎖緊水平調整器

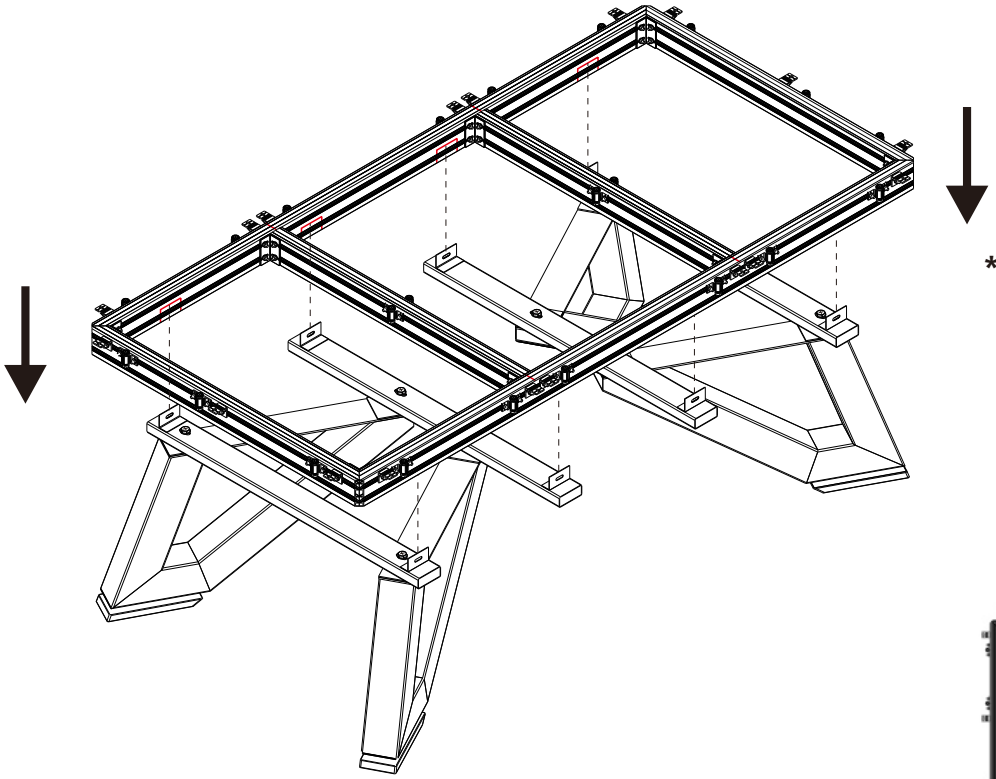
*LevelBox Plus at the Top.

水平調整器在上方鋁槽

*Turn the bolt to horizontal position , then insert 8 into alluminium alloy beam 4.

把水平調整器8 T形螺杆旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

## FIG 6



*Assemble the table legs at locations marked on the drawing in the appendix of this manual(Page13)

參看最後一頁附件尺寸標注和大框定位綫安裝桌脚

ATTACHMENT

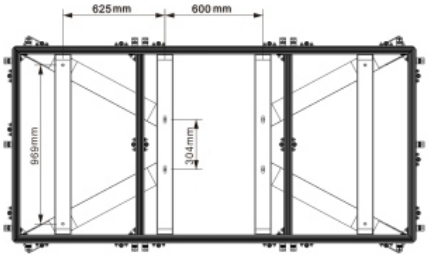


**FIG 7**

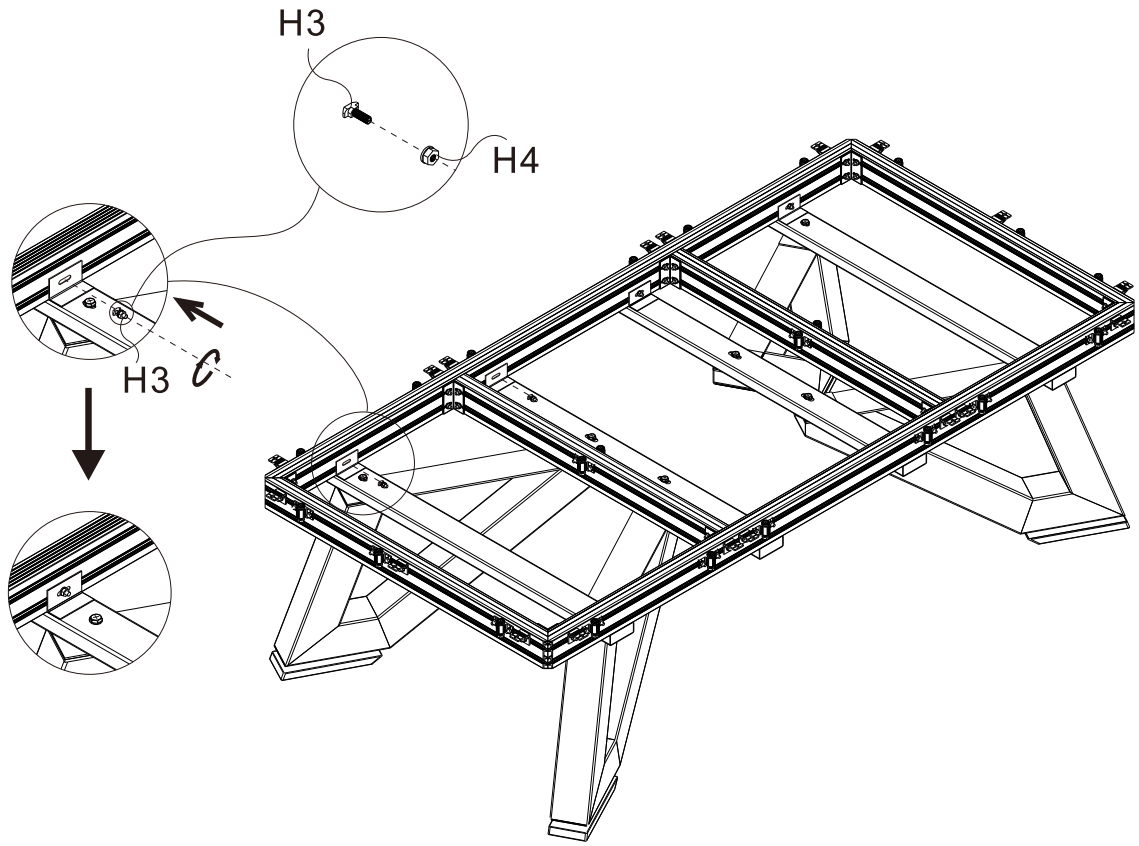
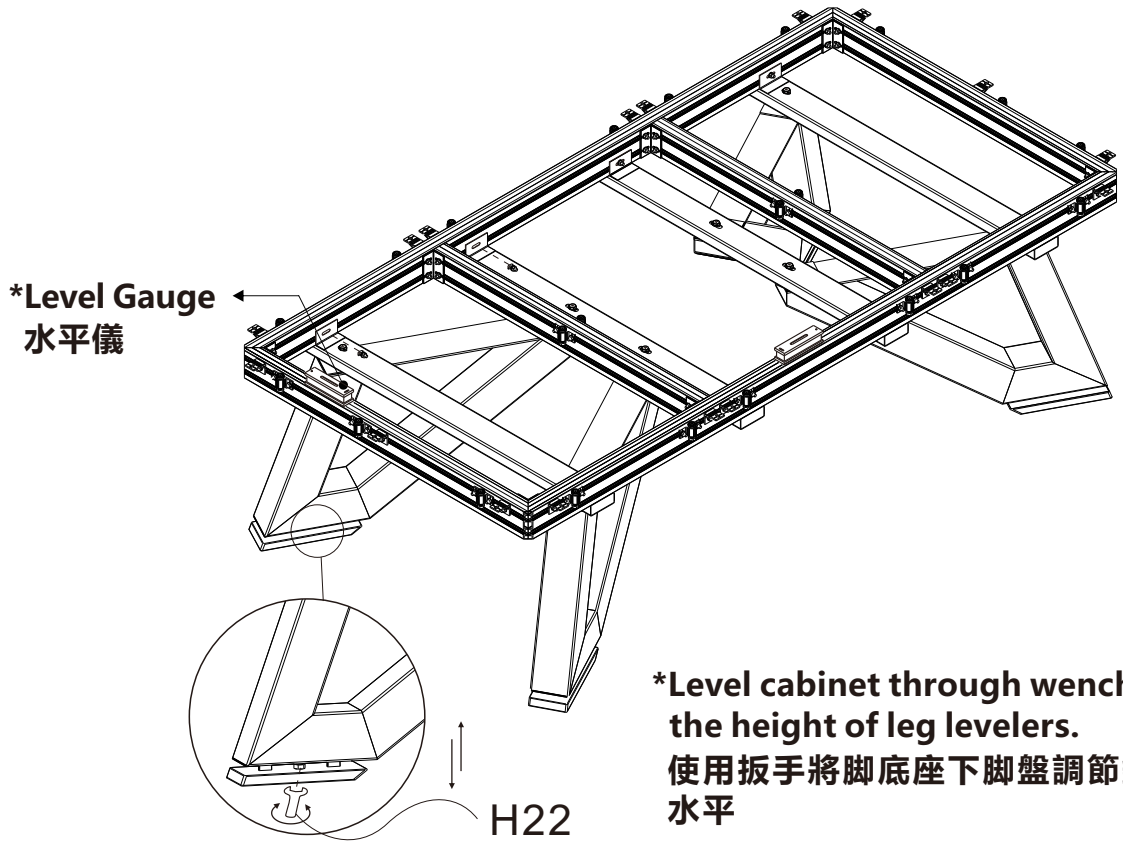



**FIG 8**

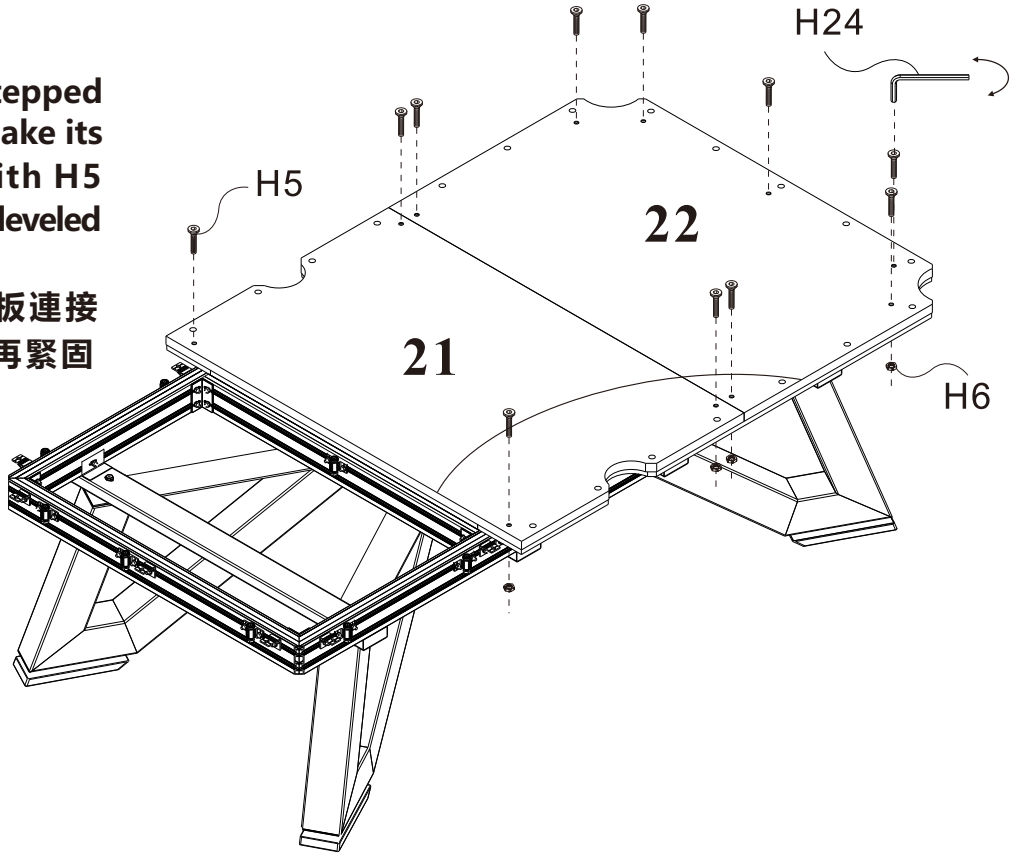



*Level cabinet through wench adjusting the height of leg levelers.
使用扳手將脚底座下脚盤調節鋁大框表面水平

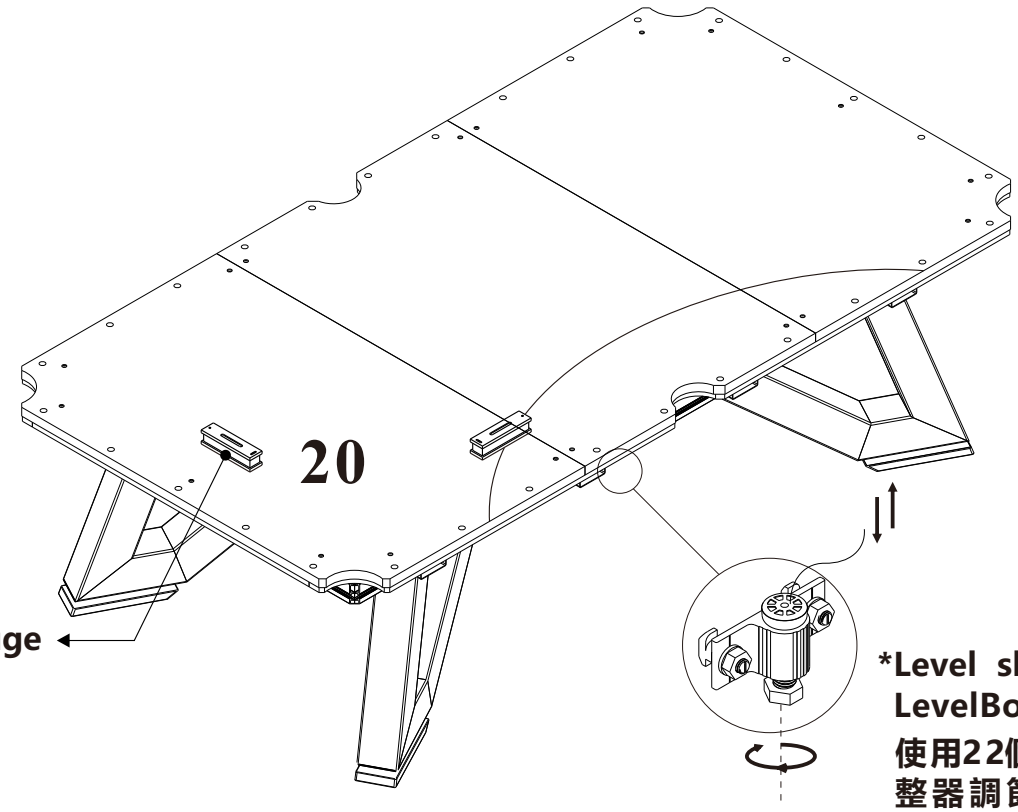
## FIG 9

*Use H5 through slate stepped holes, then move9 to make its hole center line up with H5 tighten H5 after slate be leveled in next step.

使用H5穿過石板鎖到石板連接件9，待石板水平調整後再緊固H5




## FIG 10

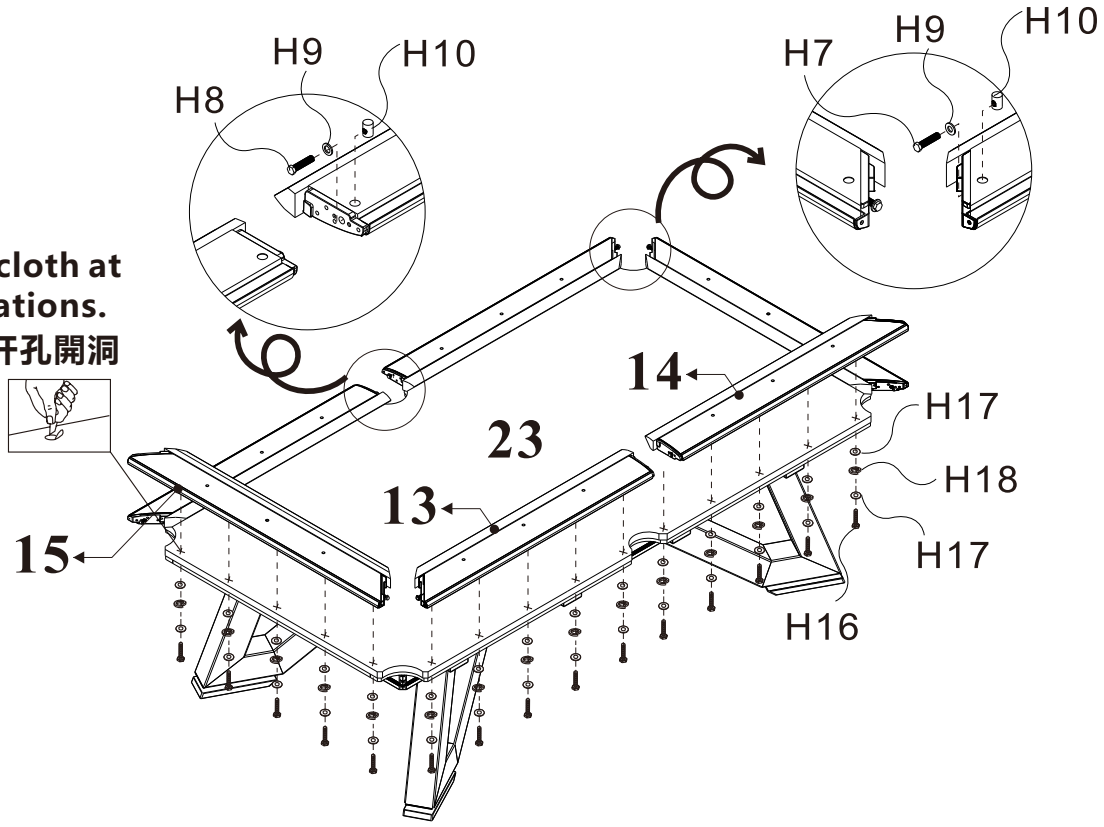



*Level Gauge
水平儀

*Level slate with 22 LevelBox adjusters.

使用22個石板水平調整器調節水平

## FIG 11




*Pre-attach the H7&H8 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails.
請先將H7&H8螺杆與扶手預裝, 待下一步安裝五金角袋16 和五金中袋17 插入扶手後再擰緊。

## FIG 12

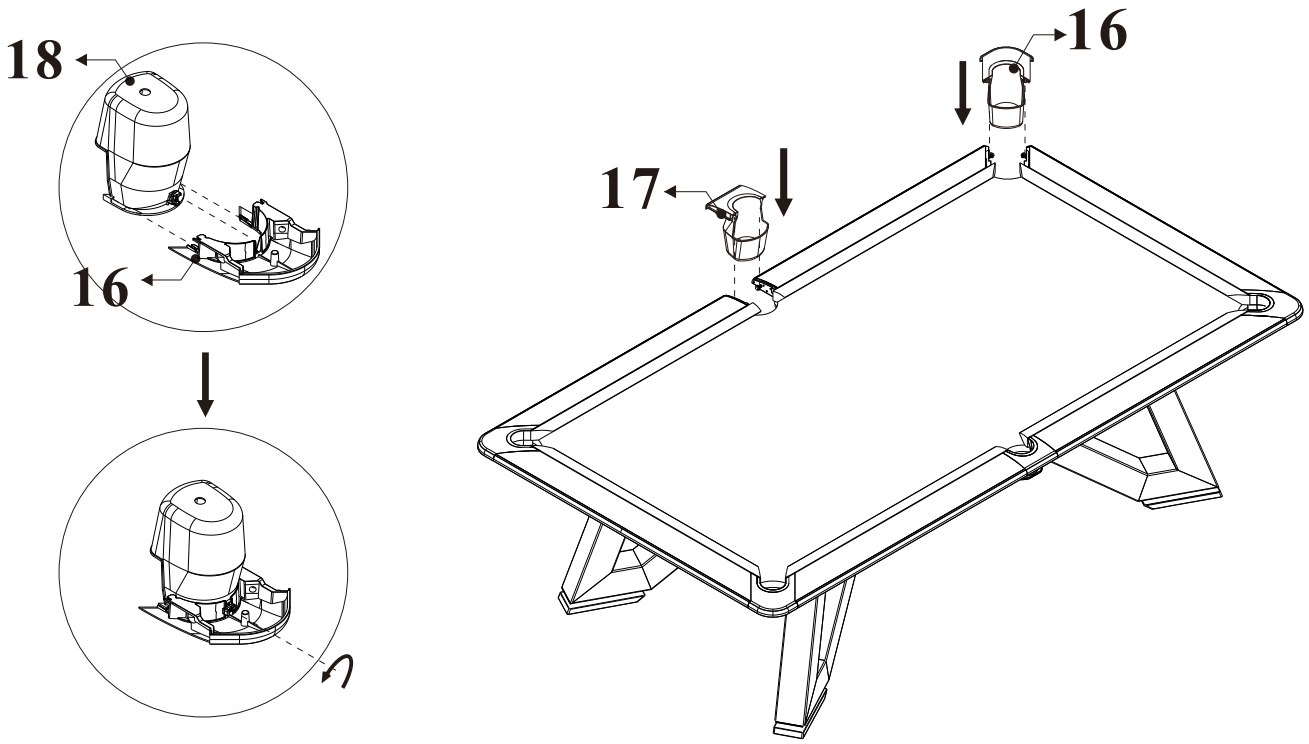
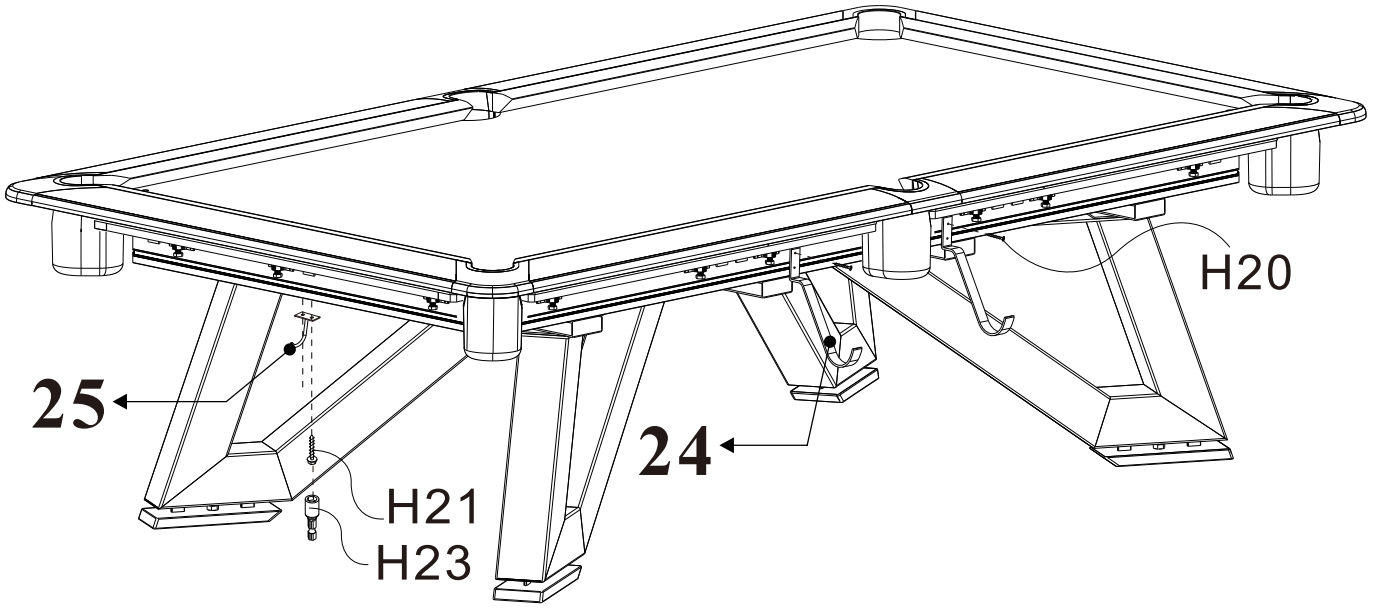
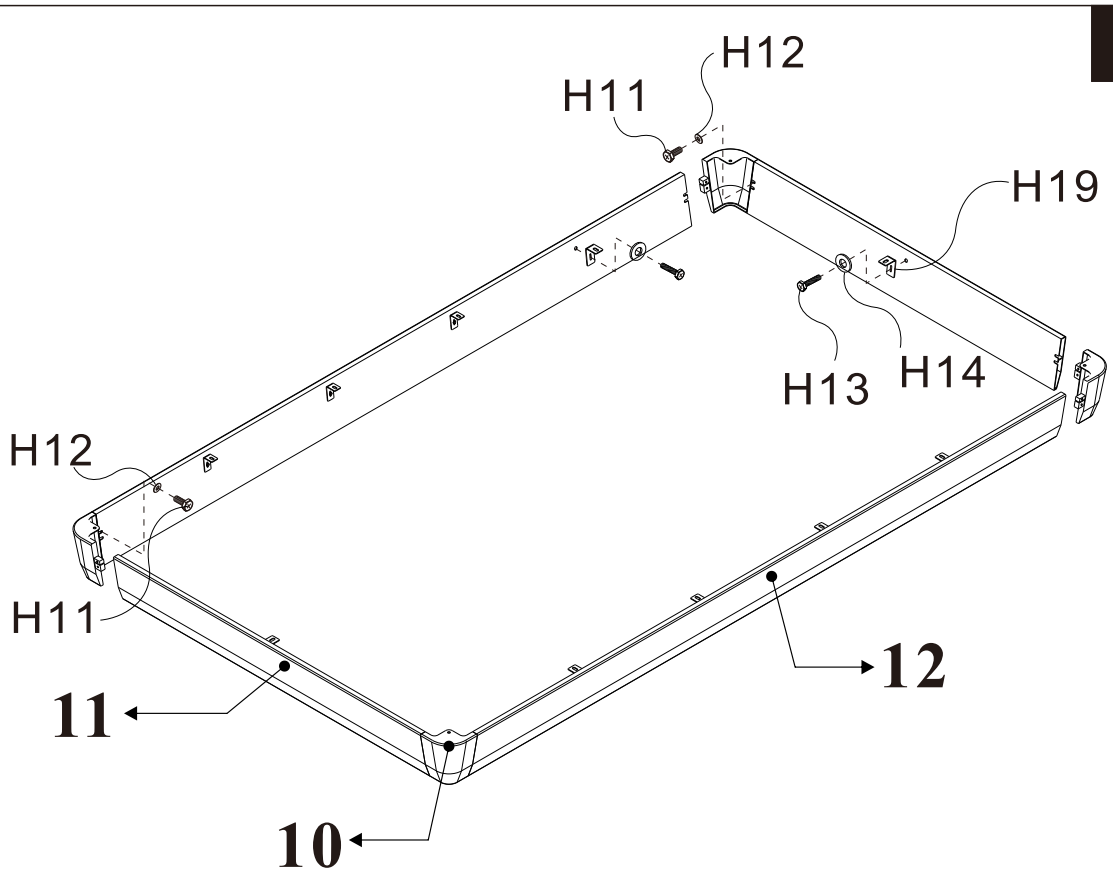


FIG 13

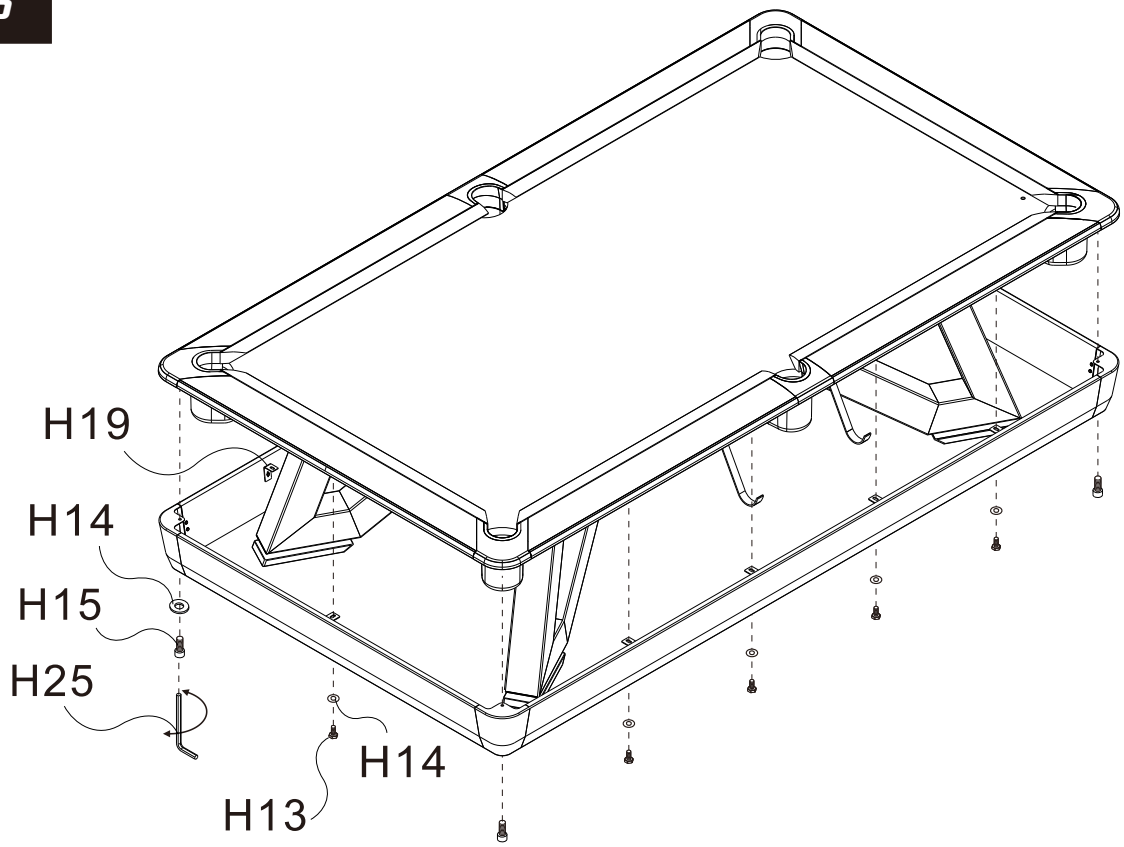



*Attach the bridge hook 24 to the side beam 4.
架杆鉤鎖到鋁大框

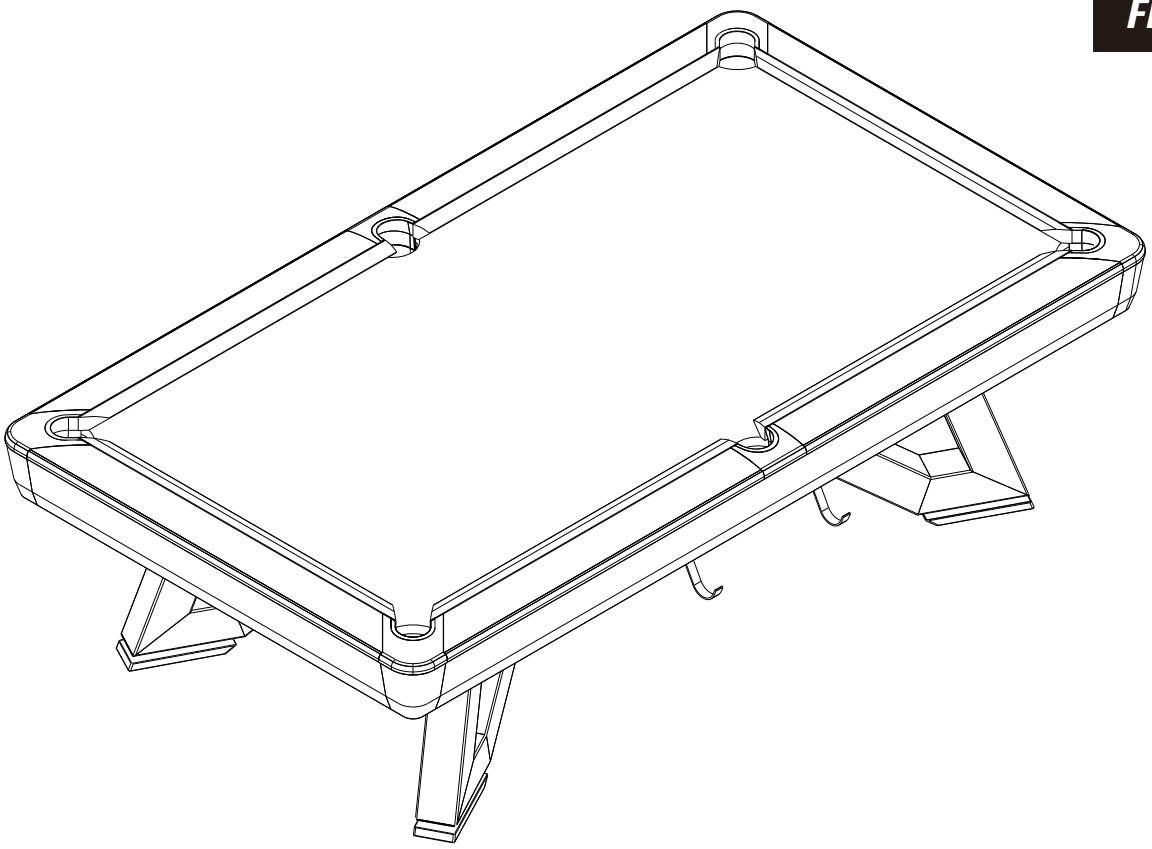
FIG 14



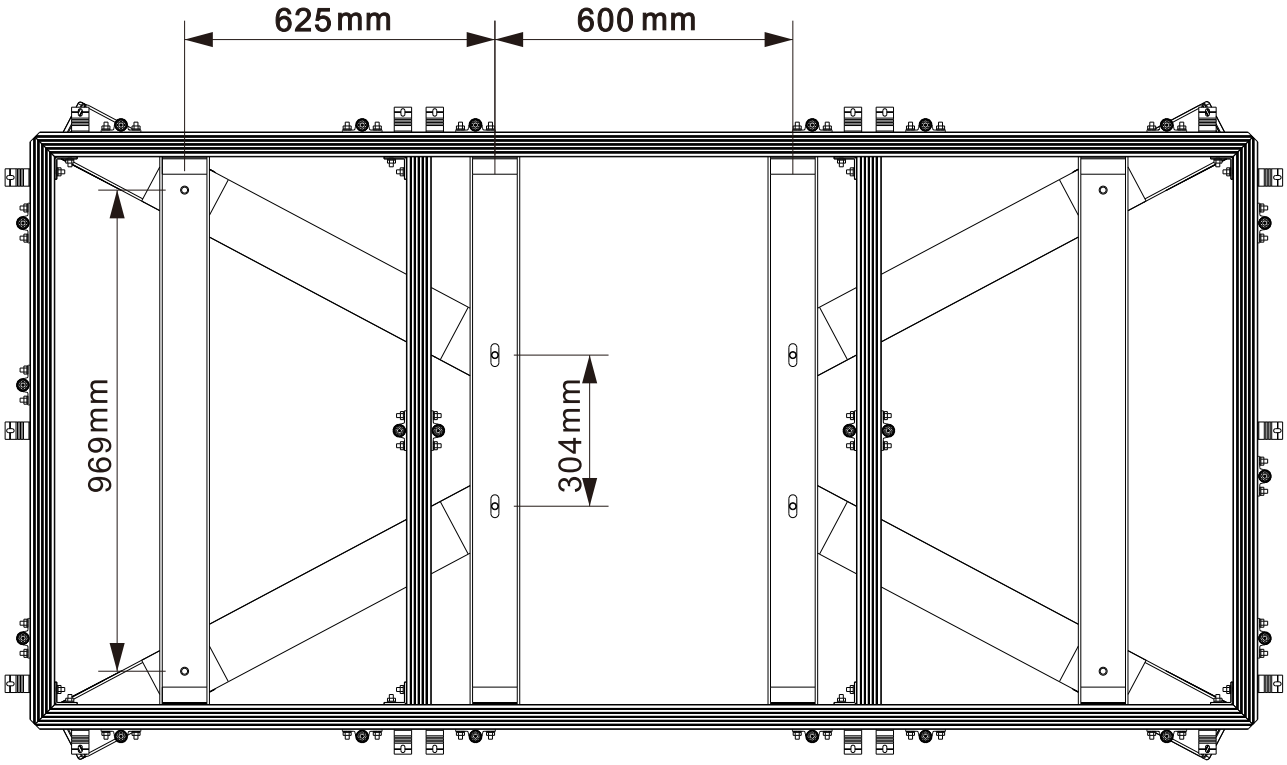
## FIG 15




## FINISH



# ATTACHMENT








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