POOL 7/8/9' PRO 铝塑集球款

警示：注意储球箱方向！
ATTENTION:NOTE THE ORIENTATION
OF THE BALL STORAGE BOX

IRONMAN



BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

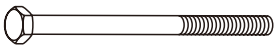
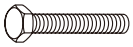
RASSON

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HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		HEX HEAD CROSS BOLT 3/8" X 2-3/8"(M10 x 60mm)	16
	H2		FLAT WASHER 3/8" I.D. x #28	16
	H3		HEX HEAD BOLT 3/8" X 3-5/32"(M10-16G x 80mm)	4
	H4		FLAT WASHER 3/8" I.D. x #28	4
	H5		NUT 3/8" I.D.	4
CABINET 大框	H6		FLAT HEAD SCREW-COLORED 10# X 2-5/32"(M5 x 55MM 彩鋅)	12
	H7		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H8		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H9		FLAT WASHER 3/8" I.D. x #22	12
	H10		NUT 3/8" I.D.	12
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H11		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G x 17mm)	36
	H12		FLAT WASHER 5/16" I.D. x #20	36
	H13		HEX HEAD CROSS BOLT 1/4" X 1"(M6-20G x 17mm)	16
	H14		FLAT WASHER 1/4" I.D. x #18	16
	H15		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	18
	H16		FLAT WASHER 3/8" I.D. x #28	36
	H17		SPRING LOCK WASHER 3/8" I.D.	18
	H18		WRENCH 腳盤調節扳手	1
	H19		METAL BRACKET 裙板角件	18

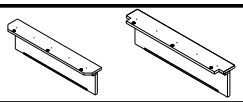
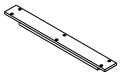
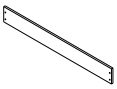
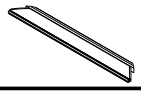
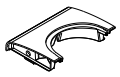
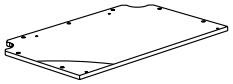
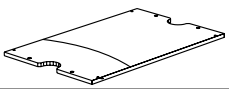
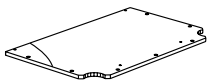
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表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT HEAD SCREW 4# X 21/32"(M3 x 17mm黑鋅)	6
BALL CATCHER 集球器	H21		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	2
	H22		FLAT WASHER 3/8" I.D. x #28	4
	H23		HEX NUT 3/8" I.D.	2
	H24		SQUARE T BOLT 8# X 25/32"(M4 x 20mm)	4
	H25		WING NUT 8# I.D.	4
	H26		COUNTERSUNK SCREW 8# X 1-3/8"(M4 x 10mm)	2
	H27		FLAT HEAD SCREW-COLOR 8# X 1"(M4X25mm彩鋅)	16

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌脚	1		LEG 脚	4
CABINET/BEAM 大框	2		END LEG BEAM 短邊圍板	2
	3		SIDE LEG BEAM 长邊圍板	2
	4		MIDDLE BEAM 中間木擋	2
APRON 裙板	5		END APRON 端邊裙板	2
	6		SIDE APRON 長邊裙板	2
	7		METAL CORNER 裙板護角	4
TOP RAIL 扶手	8		TOP RAIL LEFT SIDE 左扶手	2
	9		TOP RAIL RIGHT SIDE 右扶手	2
	10		TOP RAIL END 端边扶手	2
POCKET 球袋	11		CORNER POCKET 五金角袋	4
	12		SIDE POCKET 五金中袋	2
	13		PLASTIC CORNER POCKET 塑膠角袋	4
	14		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	15		SLATE (LEFT) 石板(左)	1
	16		SLATE (CENTER) 石板(中)	1
	17		SLATE (RIGHT) 石板(右)	1

PARTS LIST / 配件單

表2

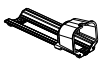
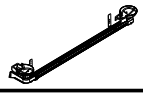
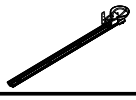
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	18		CLOTH 臺尼	1
	19		BRIDGE HOLDER 架杆鉤	2
	20		ACCESSORY HOOK 三角框挂鉤	1
BALL CATCHER 集球器	21		Billiard Ball Storage Box 儲球箱	1
	22		Track of ball return area 集球區軌道	2
	23		Track of middle pocket 中袋軌道	2
	24		Track of baulk line 開球區軌道	2

FIG.1

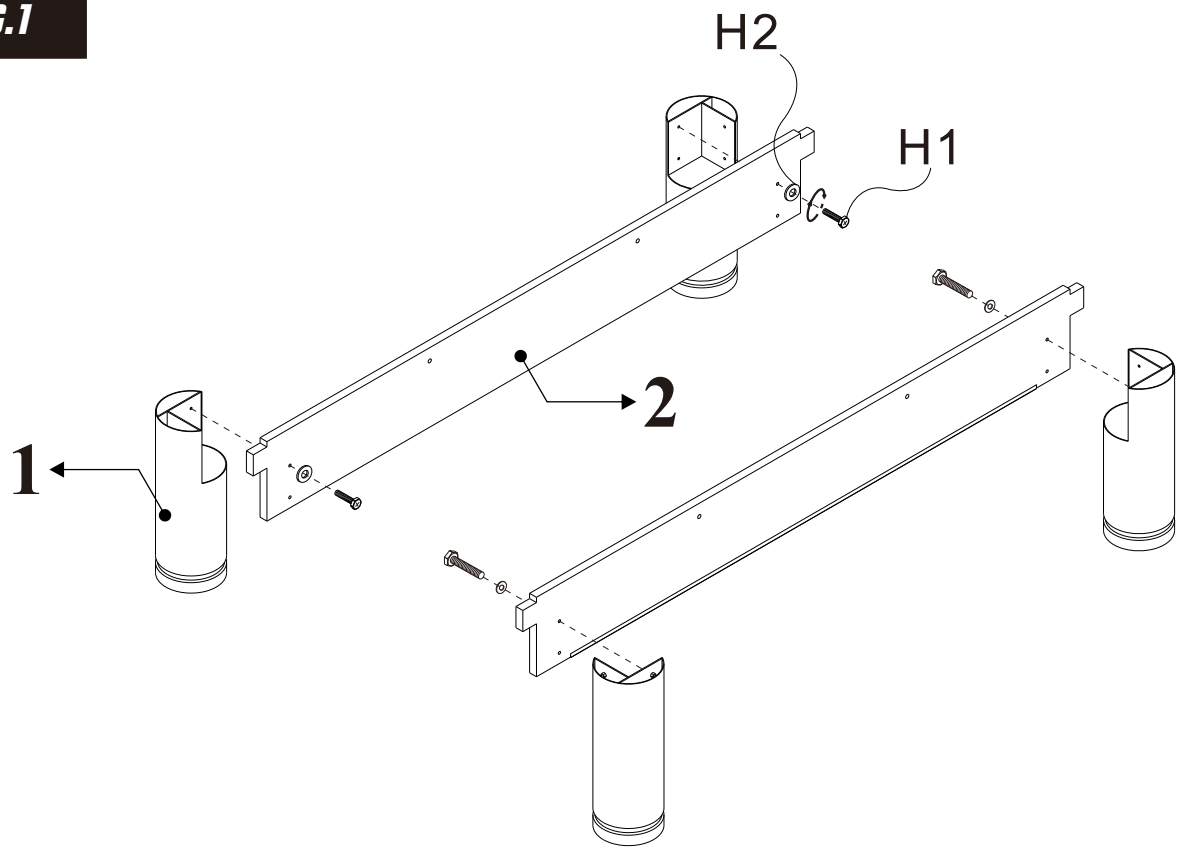
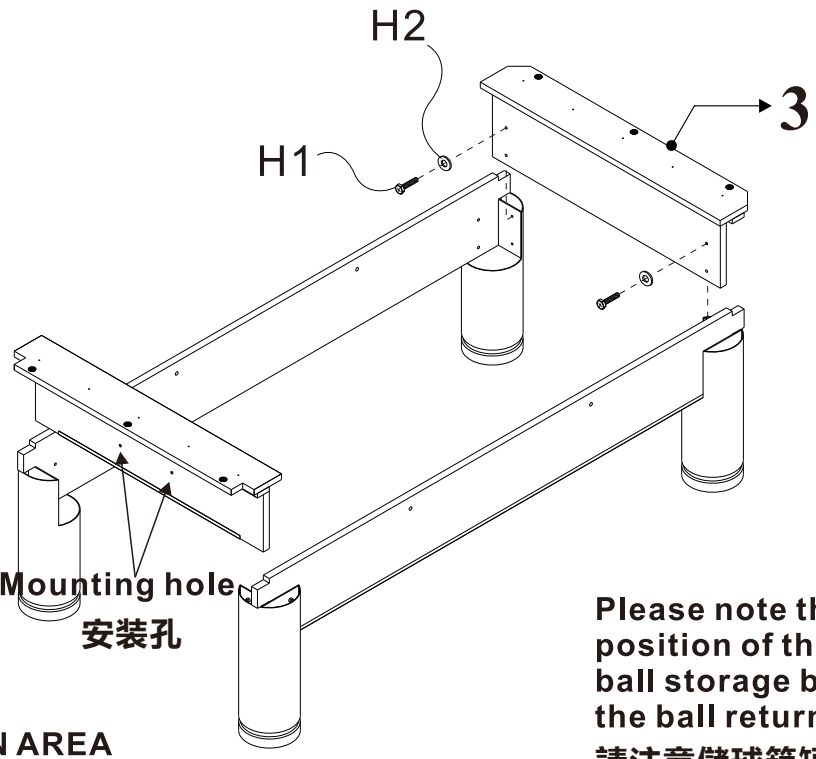


FIG.2



BAULK LINE
開球區

BALL RETURN AREA
集球區

Please note that the installation position of the short frame of the ball storage box corresponds to the ball return area direction.
請注意儲球箱短圍板安裝位置，即集球區方向（擺球區位置）

FIG.3

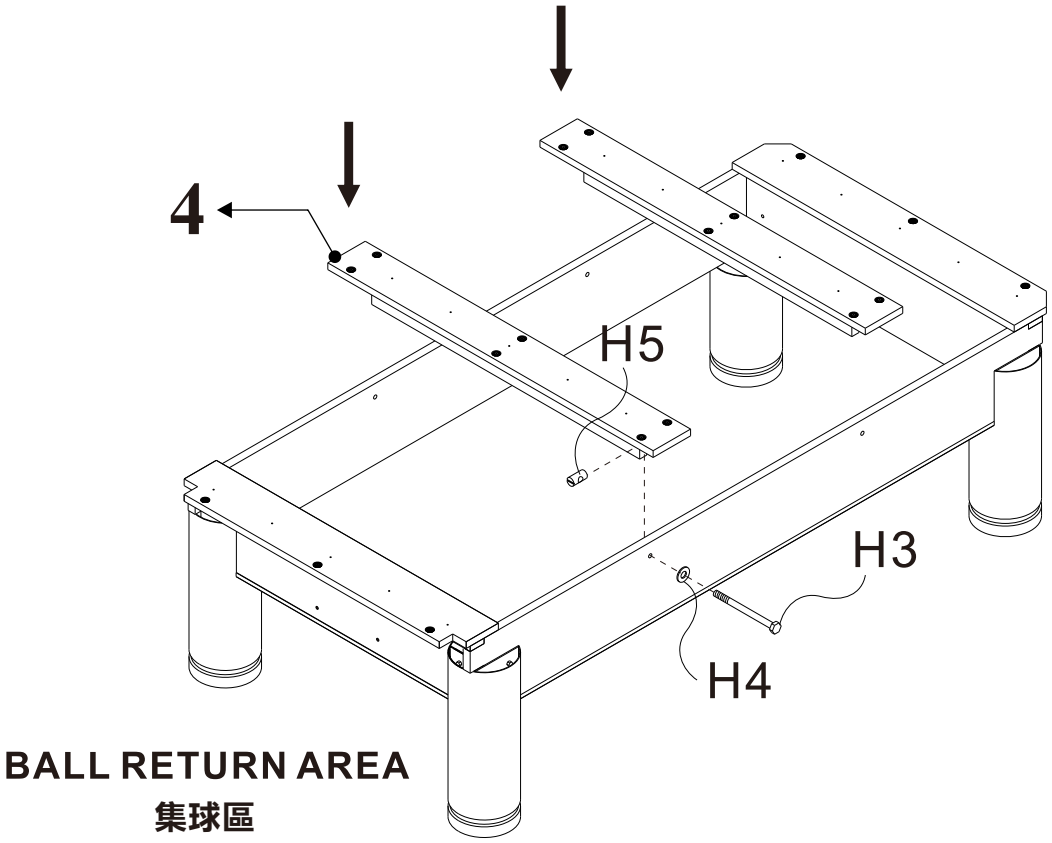
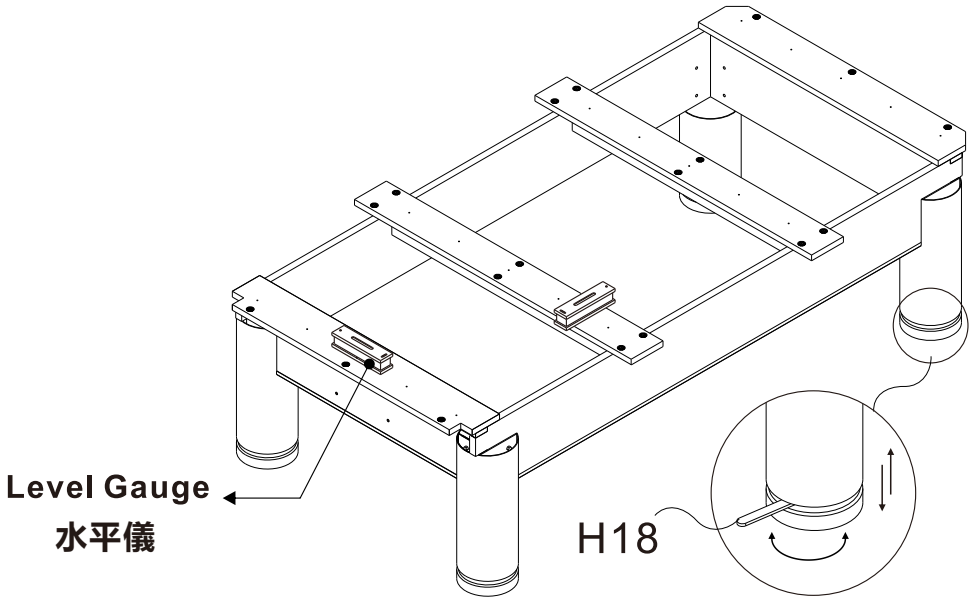


FIG.4



✻ Turn the leg levelers with wrench to adjust the levelness of table cabinet

使用扳手轉動腳底座內腳盤，調節下框水平。

FIG.5

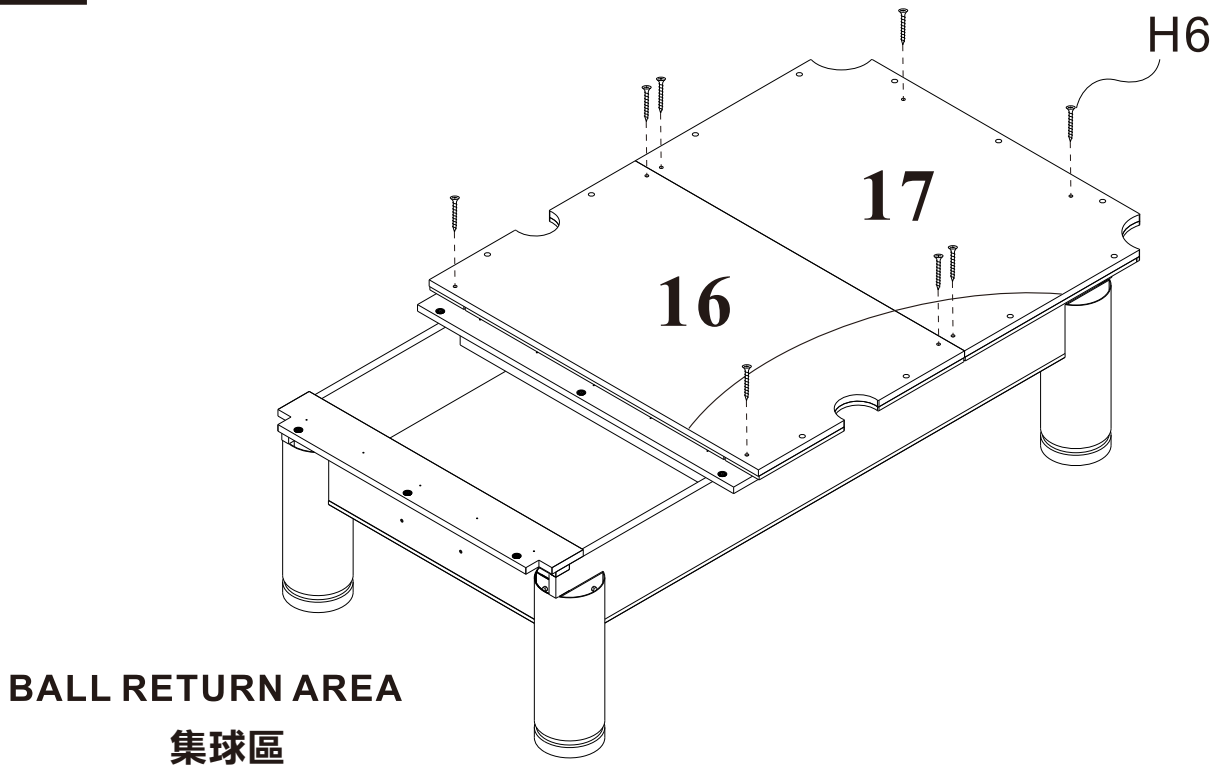
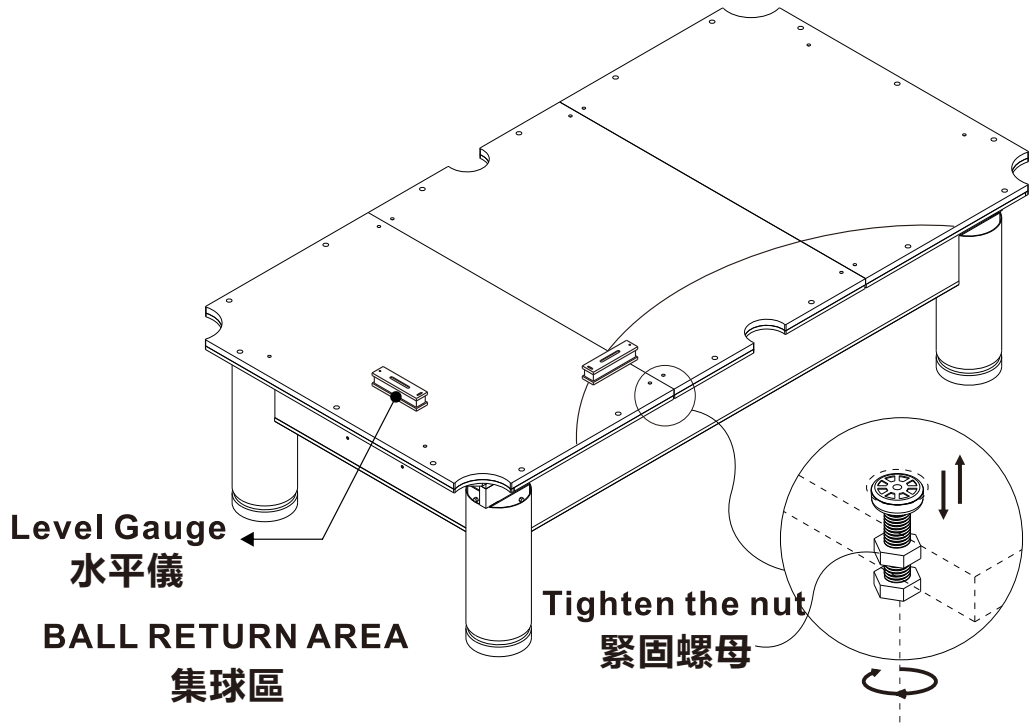


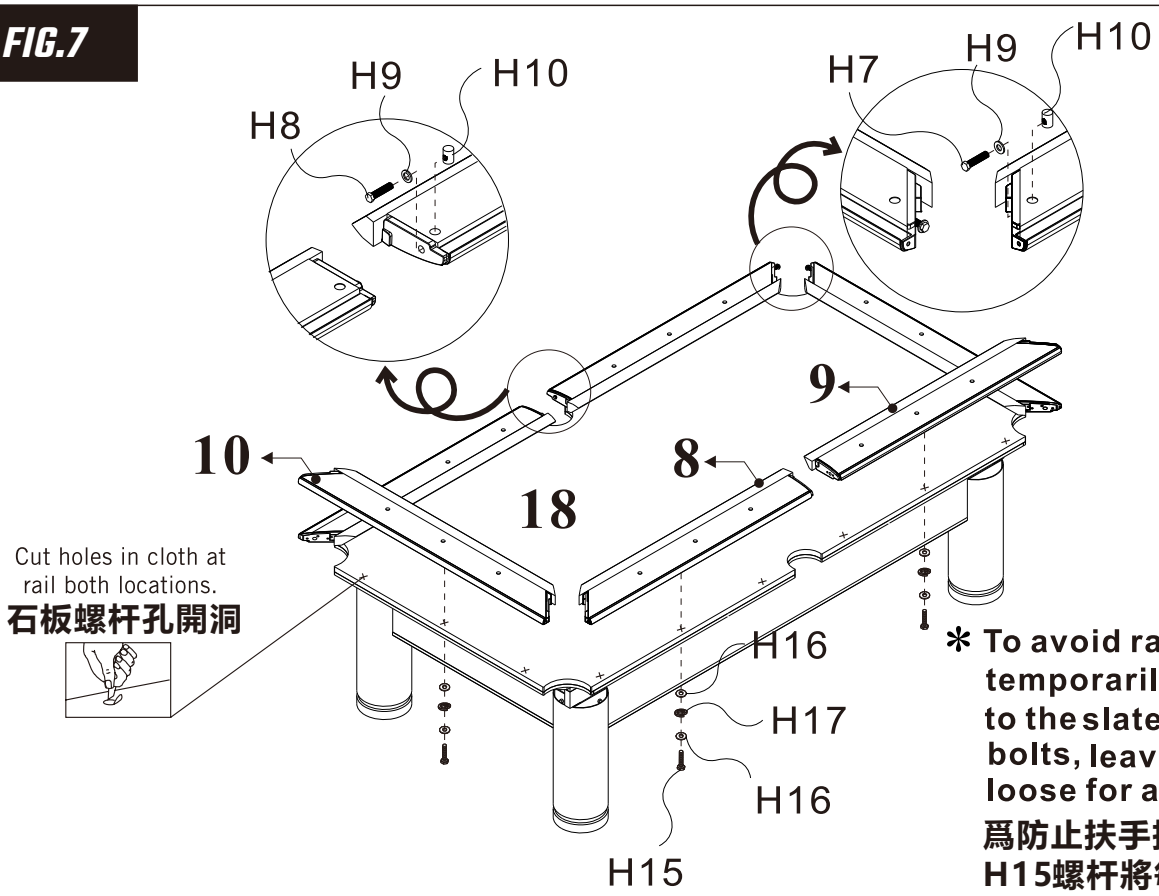
FIG.6



✻ Level slate with 18 LevelBox adjusters.
Tighten the nut after leveling the slate

使用18個石板水平調整器調節水平，
調整水平後，將緊固螺母上擰緊

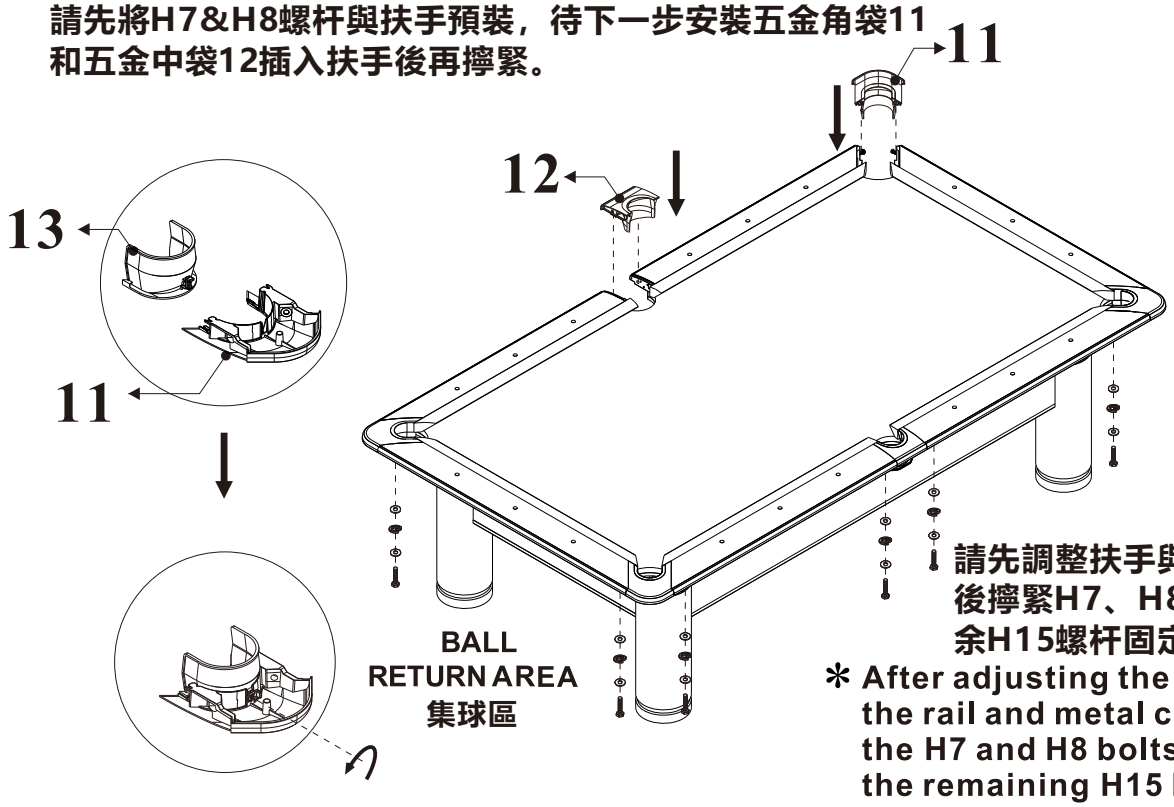
FIG.7



✻ To avoid rail failing off, temporarily fix each rail to the slate with the H15 bolts, leaving it slightly loose for adjustments.
爲防止扶手掉落，先用中間H15螺杆將每條扶手裝在石板，H15螺杆不用擰緊

✻ Pre-attach the H7 & H8 bolts, then tighten them after attaching the Corner Pocket 11 and Middle Pocket 12 to rails
請先將H7&H8螺杆與扶手預裝，待下一步安裝五金角袋11和五金中袋12插入扶手後再擰緊。

FIG.8



請先調整扶手與五金彎角間隙後擰緊H7、H8螺杆，再將其余H15螺杆固定

✻ After adjusting the gap between the rail and metal corner, tighten the H7 and H8 bolts, then fasten the remaining H15 bolts.

FIG.9

* Overall schematic diagram of the ball return system.
集球器整體示意圖

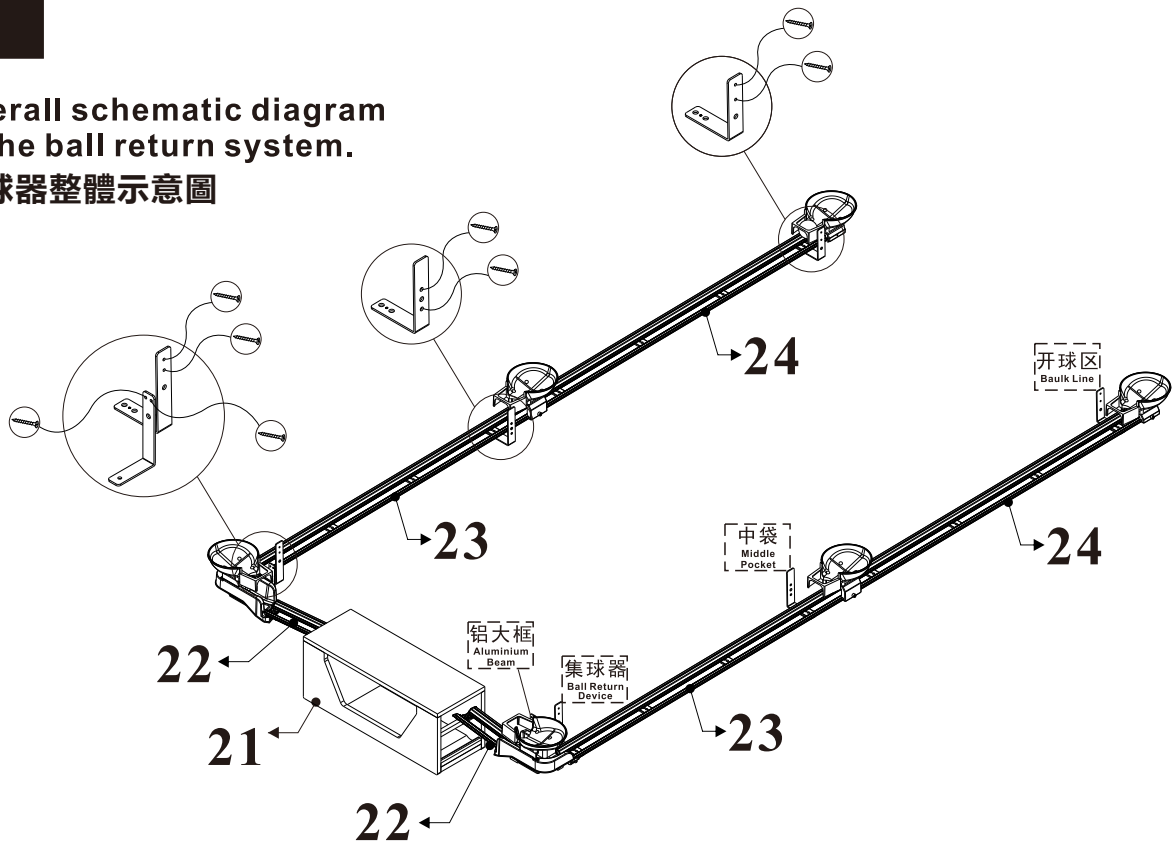


FIG.10

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.
壓下按鈕，取下集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

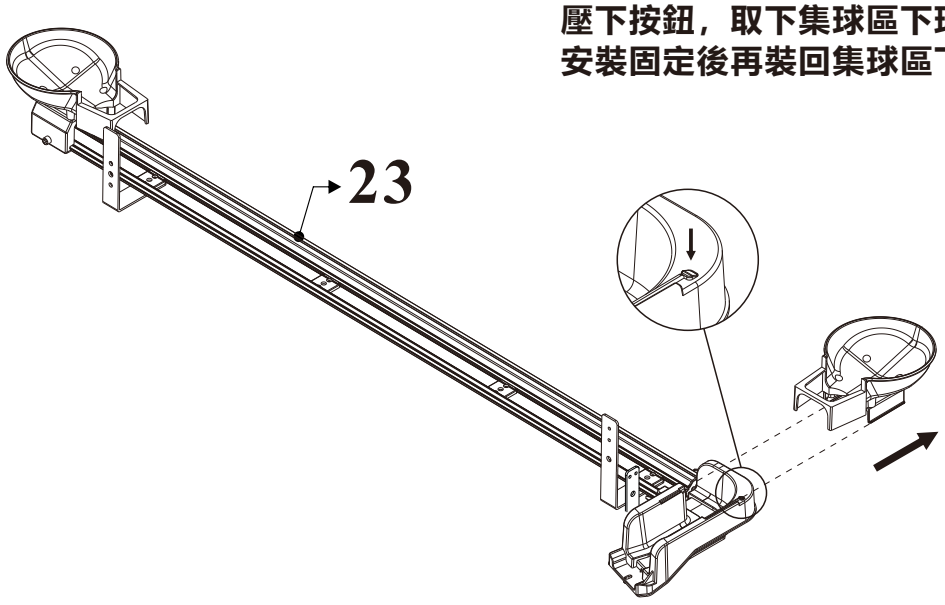
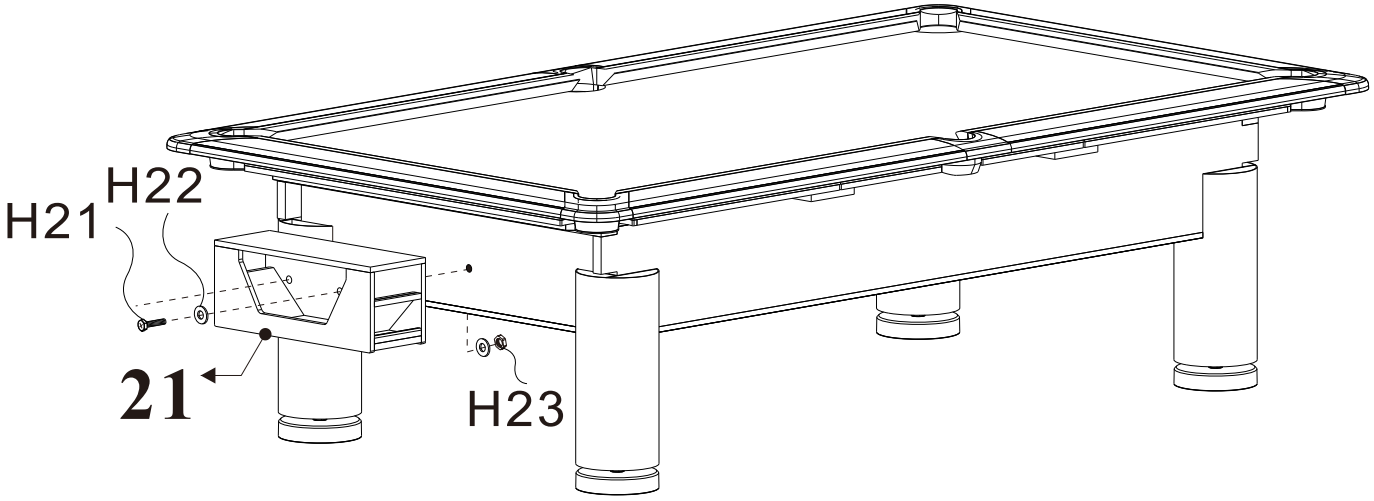
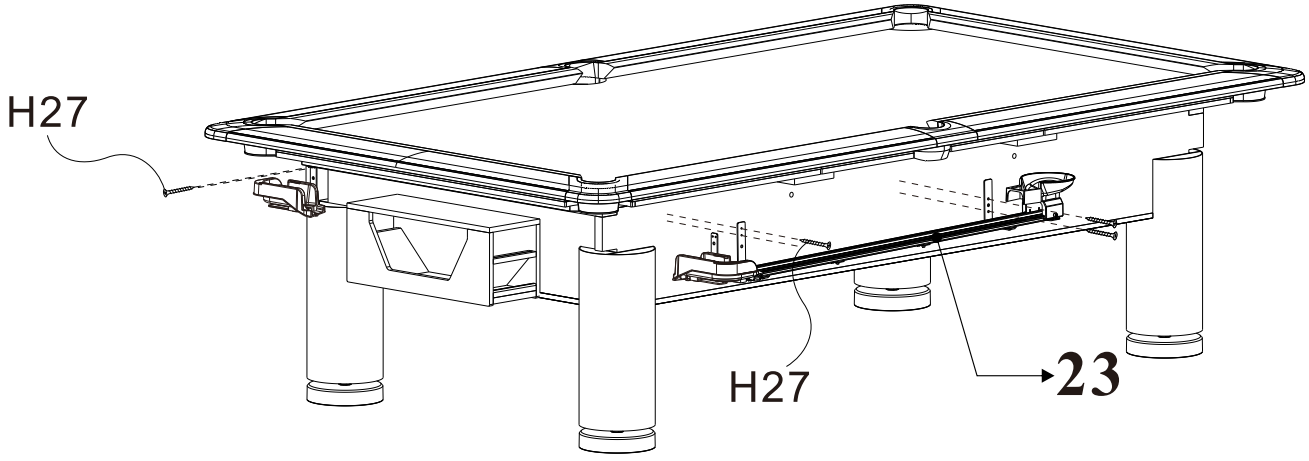


FIG.11



1 - Install the 21 ball storage box first.
先安装21儲球箱

FIG.12

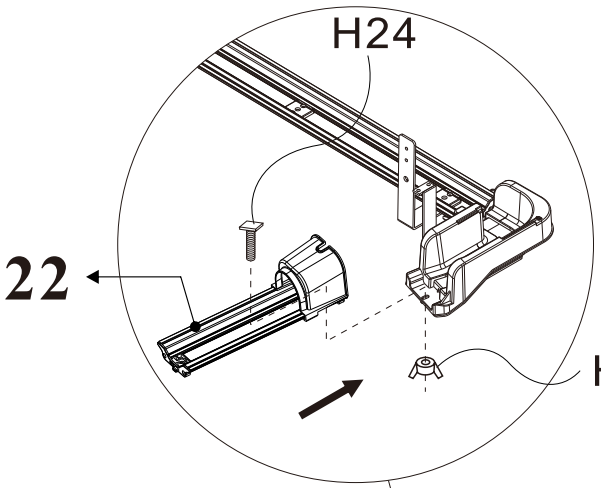


2 - Then install the 23 track of middle pocket.
安装23中袋軌道



FIG.13





3 - Install the 22 track of ball return area.
安裝22集球區軌道

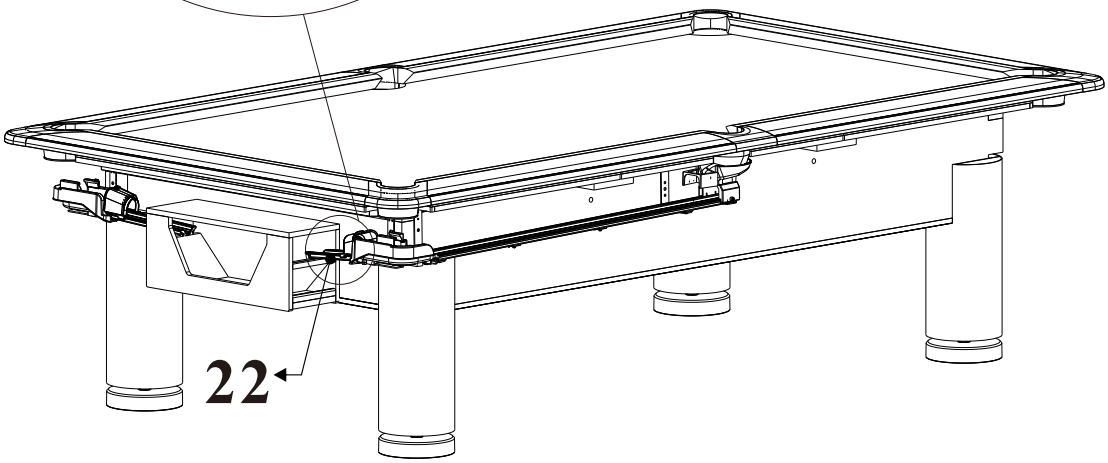


FIG.14

4 - Reinstall the lower part of pockets previously removed in FIG. 10
裝回FIG.10取下的下球筒

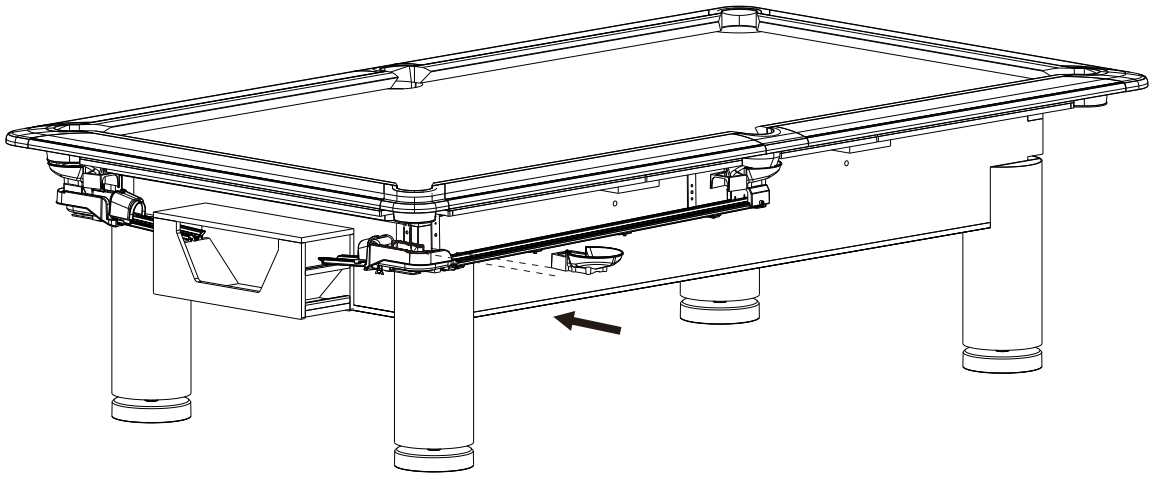
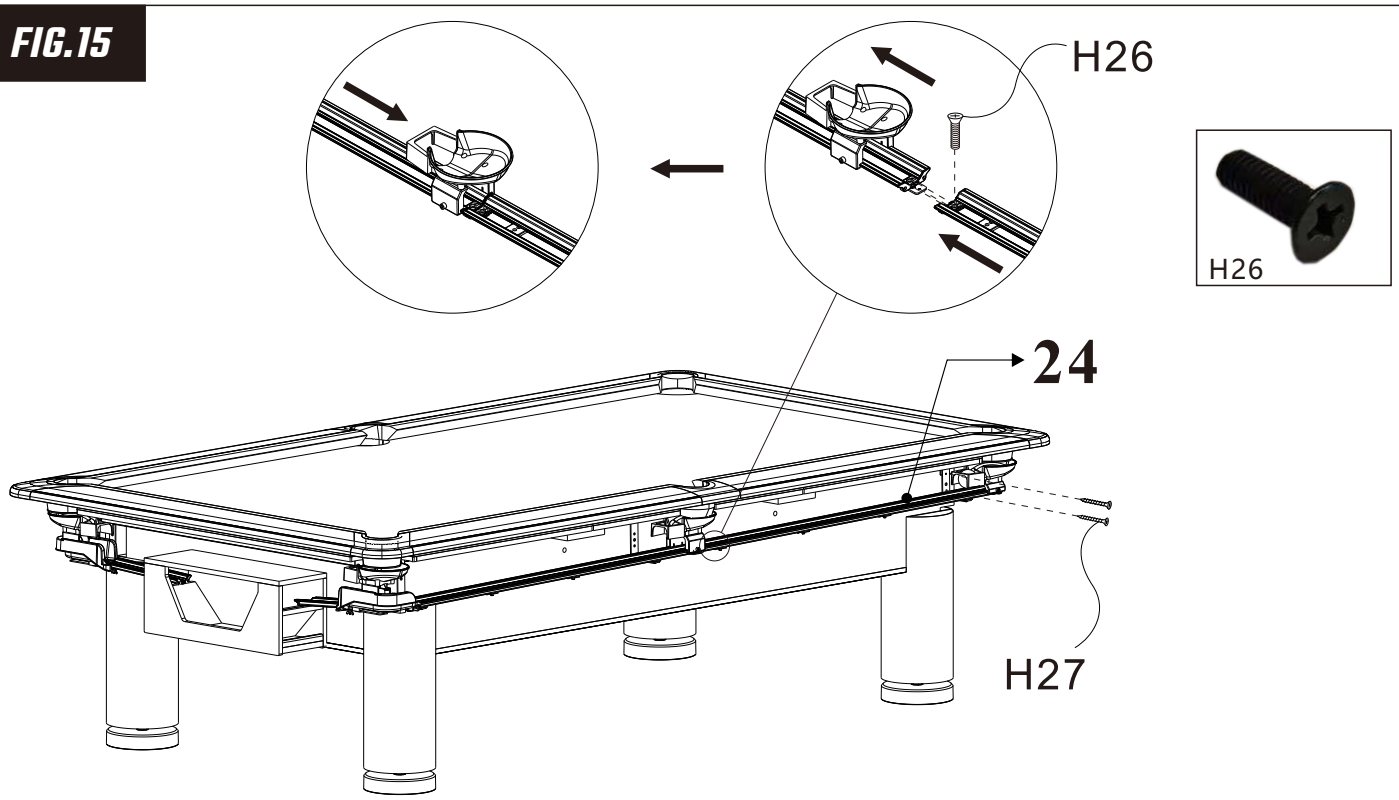
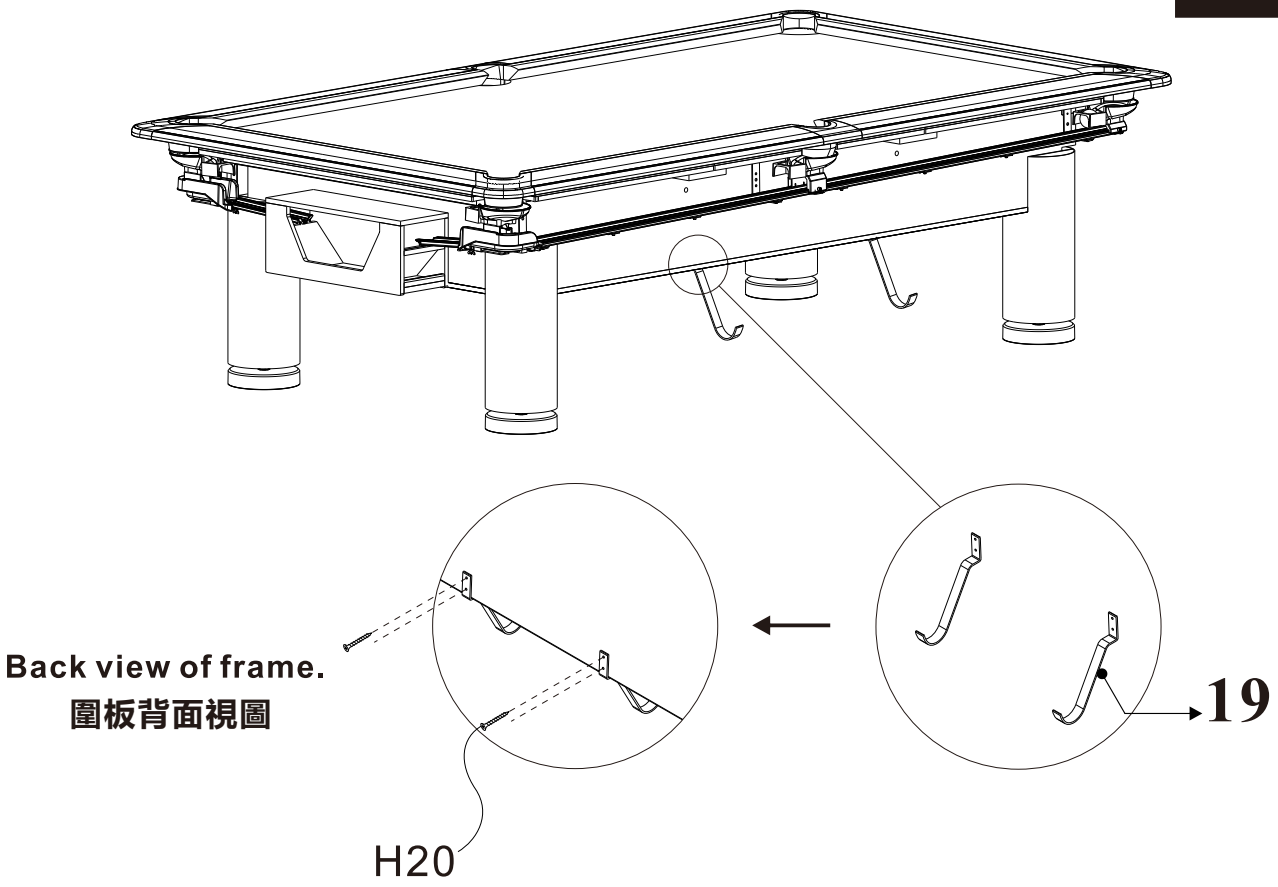


FIG.15



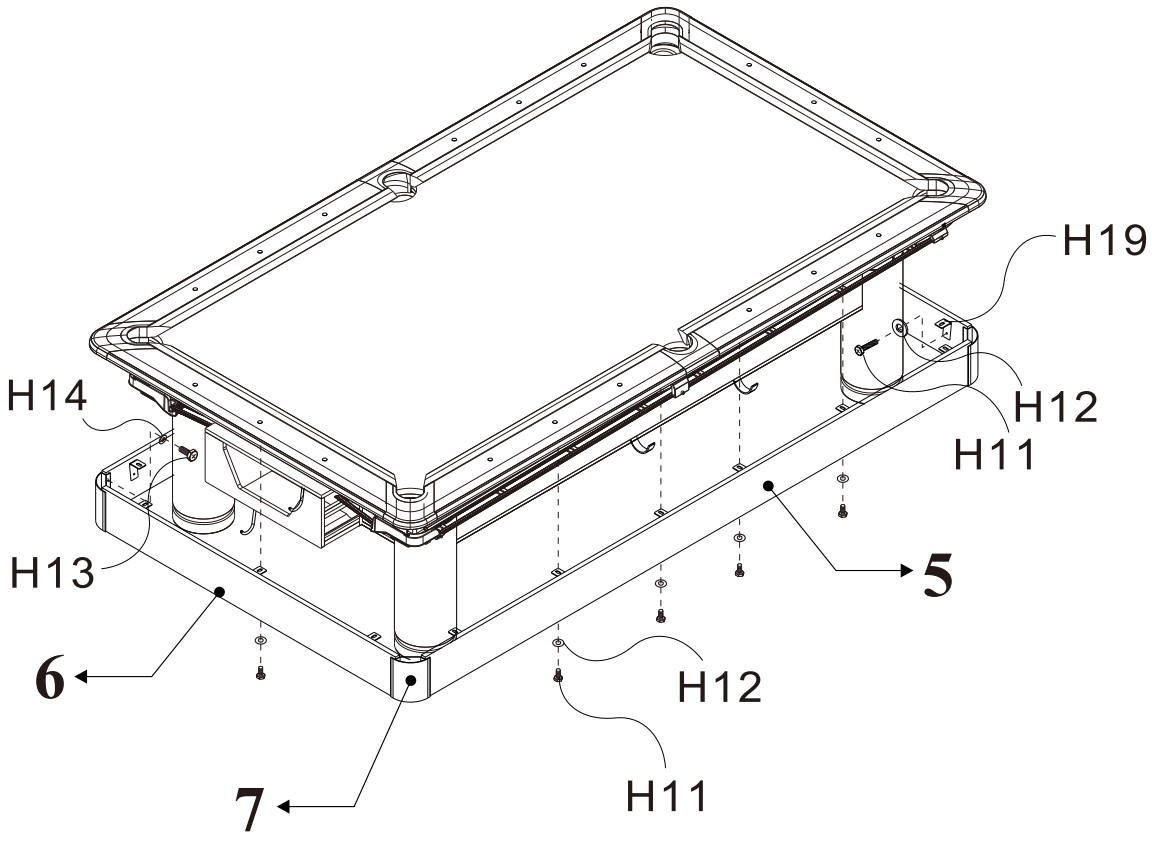
❺-Finally,install the 24 track of baulk line
最後安裝24開球區軌道

FIG.16

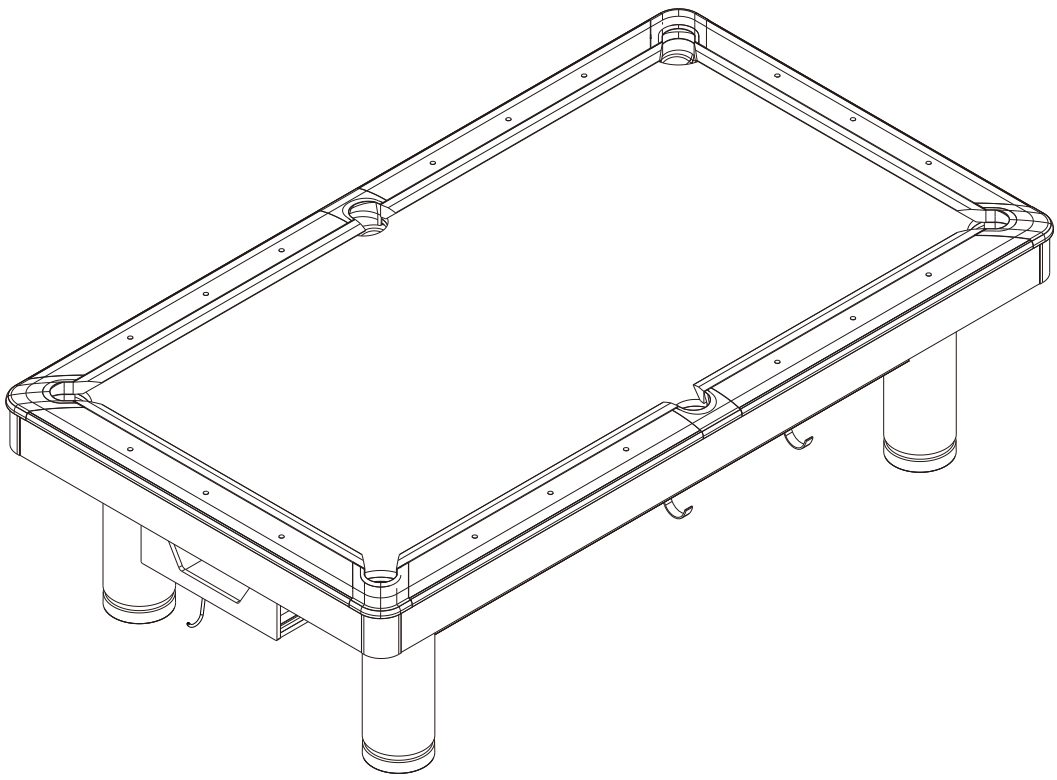


Back view of frame.
圍板背面視圖

FIG.17



FINISH



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