Victory III



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BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

铝塑集球款
POOL 8' -9' PRO

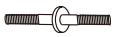
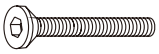
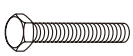
請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

警示：注意儲球箱方向！
ATTENTION:NOTE THE ORIENTATION OF THE BALL STORAGE BOX

AUG.2025

HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		DOUBLE-THREAD SCREW 3/8" X 5-1/8"(M10-16G X 130mm)	16
	H2		FLAT WASHER 3/8" I.D. X 30#	16
	H3		HEX NUT 3/8" I.D.	16
	H4		HEX HEAD BOLT 3/8" x 3-1/8"(M10-16G x 80mm)	4
	H5		FLAT WASHER 3/8" I.D. x 30#	4
CABINET 大框	H6		T-HEAD BOLT 5/16" X 3/4"(M8 X 20mm)	107
	H7		FLANGE NUT 5/16" I.D.	107
	H8		INNER HEX BOLT 1/4" X 2-3/8"(M6 X 60mm)	18
	H9		LUCKNUT 1/4" I.D.	18
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H10		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	12
	H11		FLAT WASHER 3/8" I.D. x 30#	12
	H12		NUT 3/8" I.D.	12
	H13		HEX HEAD CROSS BOLT 1/4" X 3/8"(M6 X 10mm)	16
	H14		FLAT WASHER 1/4" I.D. X 19#	16
	H15		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G X 17mm)	20
	H16		FLAT WASHER 5/16" I.D. x19#	20
	H17		HEX HEAD CROSS BOLT 5/16" X 3/4"(M8 X 20mm)	4
	H18		FLAT WASHER 5/16" I.D. x19#	4
	H19		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G X 65mm)	30/24

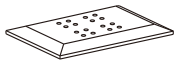
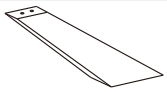
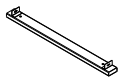
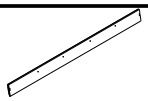
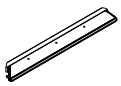
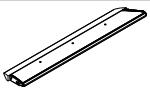
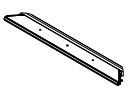
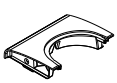
HARDWARE / 五金單

表2

PACKAGE 包装	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		FLAT WASHER 3/8" I.D. X 30#	60/48
	H21		SPRING LOCK WASHER 3/8" I.D.	30/24
OTHER 其它	H22		METAL BRACKET 85度角碼	10
	H23		HEX WRENCH #4 #4 六角扳手	1
	H24		HEX WRENCH #6 #6 六角扳手	1
	H25		WRENCH 扳手	1
BALL CATCHER 集球器	H26		ROUND HEAD CROSS BOLT 8# X 5/16"(M4X8mm)	6

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		PEDESTAL 底座	1
	2		LEG 桌腳	4
	3		LEG-BEAM 鋼挑梁	2
CABINET/BEAM 鋁大框	4		SIDE BEAM 長邊鋁框	2
	5		END BEAM 端邊鋁框	2
	6		MIDDLE BEAM 中間鋁框	2
	7		CORNER JOINTER(BEAM) 鋁大框角碼	8
	8		LEVELBOX PLUS 調整器	22
	9		ALUMINIUM BRACKET(SLATE) 石板鋁三角件	18
APRON 裙板	10		APRON JOINT CORNER BLOCK 裙板鋁護角	4
	11		END APRON 端邊裙板	2
	12		SIDE APRON 長邊裙板	2
TOP RAIL 扶手	13		TOP RAIL LEFT SIDE 左扶手	2
	14		TOP RAIL RIGHT SIDE 右扶手	2
	15		TOP RAIL END 端边扶手	2
	16		CORNER POCKET 五金角袋	4
	17		SIDE POCKET 五金中袋	2

PARTS LIST / 配件單

表2

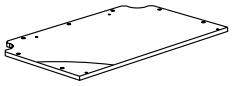
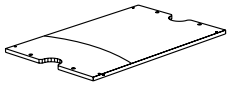
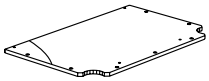
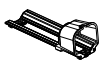
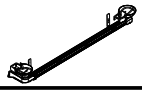
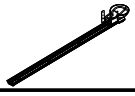
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
POCKET 球袋	18		PLASTIC CORNER POCKET 塑膠角袋	4
	19		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	20		SLATE (LEFT) 石板（左）	1
	21		SLATE (CENTER) 石板（中）	1
	22		SLATE (RIGHT) 石板（右）	1
	23		CLOTH 臺尼	1
HOOK 挂鈎	24		BRIDGE HOLDER 架杆鈎	2
BALL CATCHER 集球器	25		BALL TRAY HOOK RACK 托盤挂架	1
	26		TRACK OF BALL RETURN AREA 集球區軌道	2
	27		TRACK OF MIDDLE POCKET 中袋軌道	2
	28		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

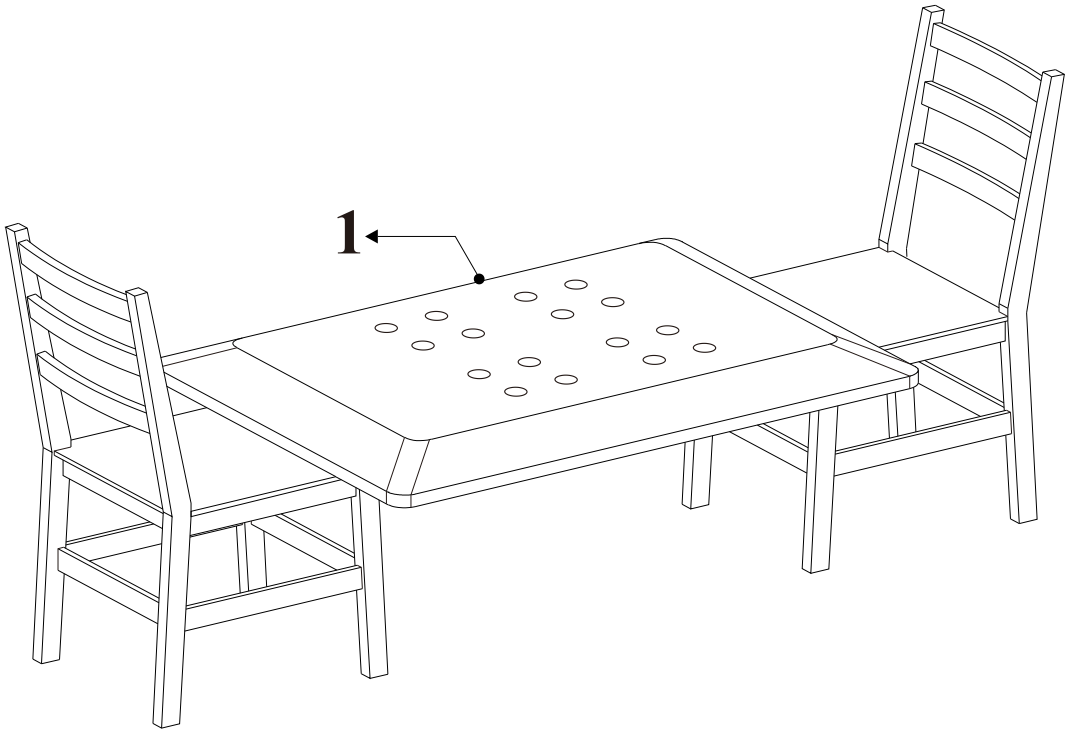


FIG.2

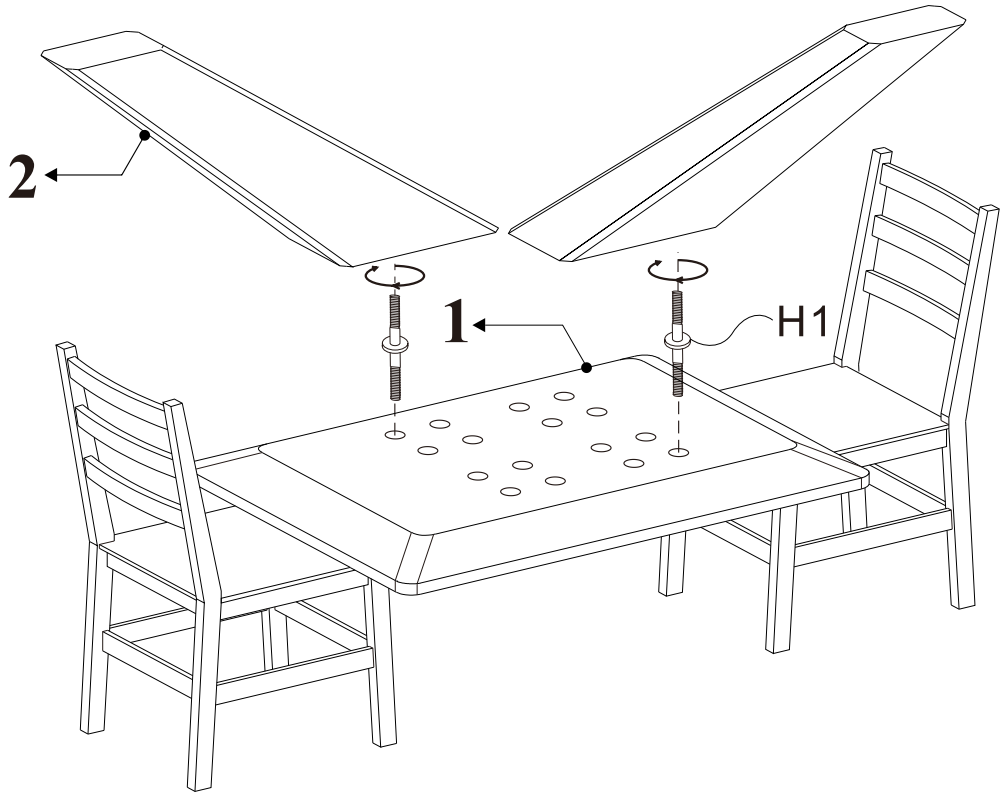


FIG.3

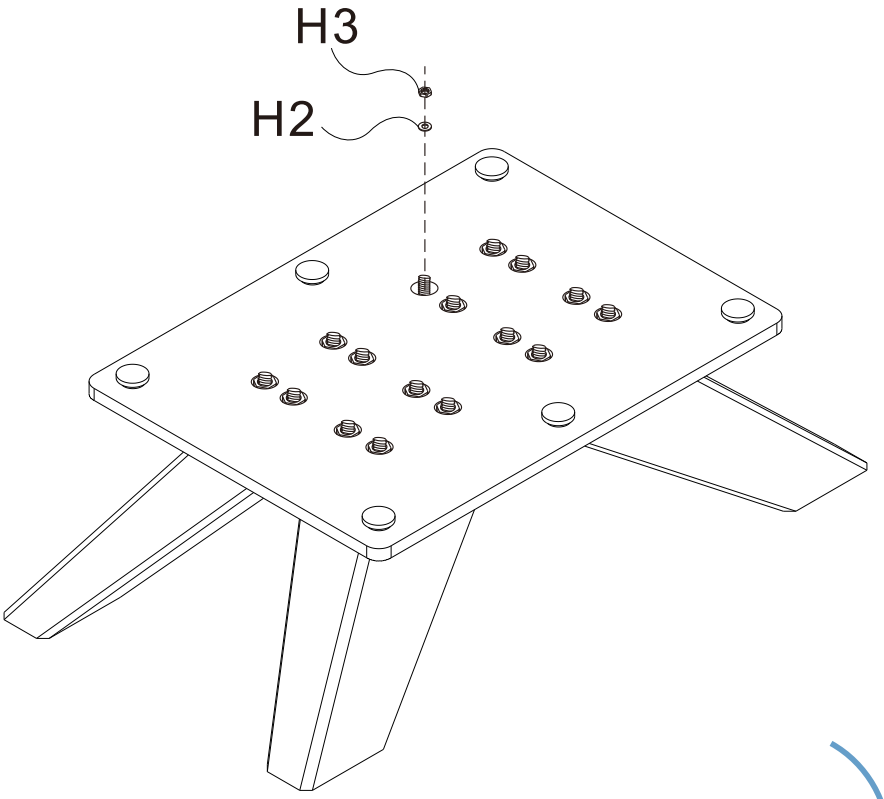


FIG.4

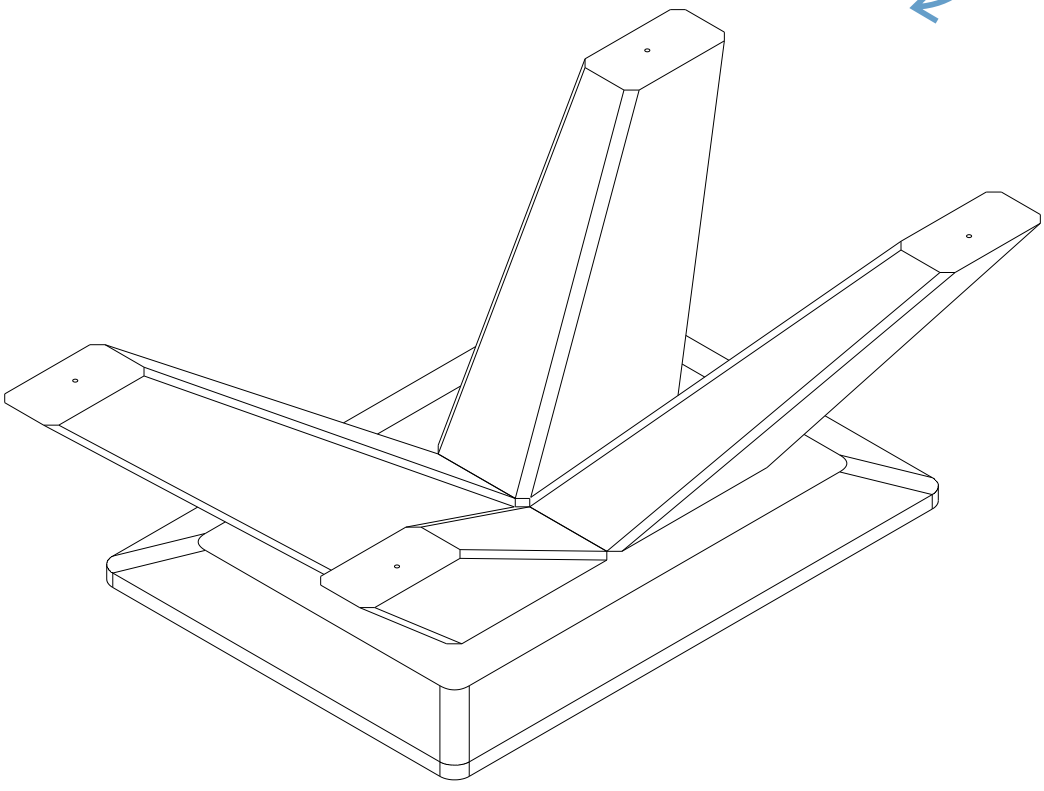


FIG.5

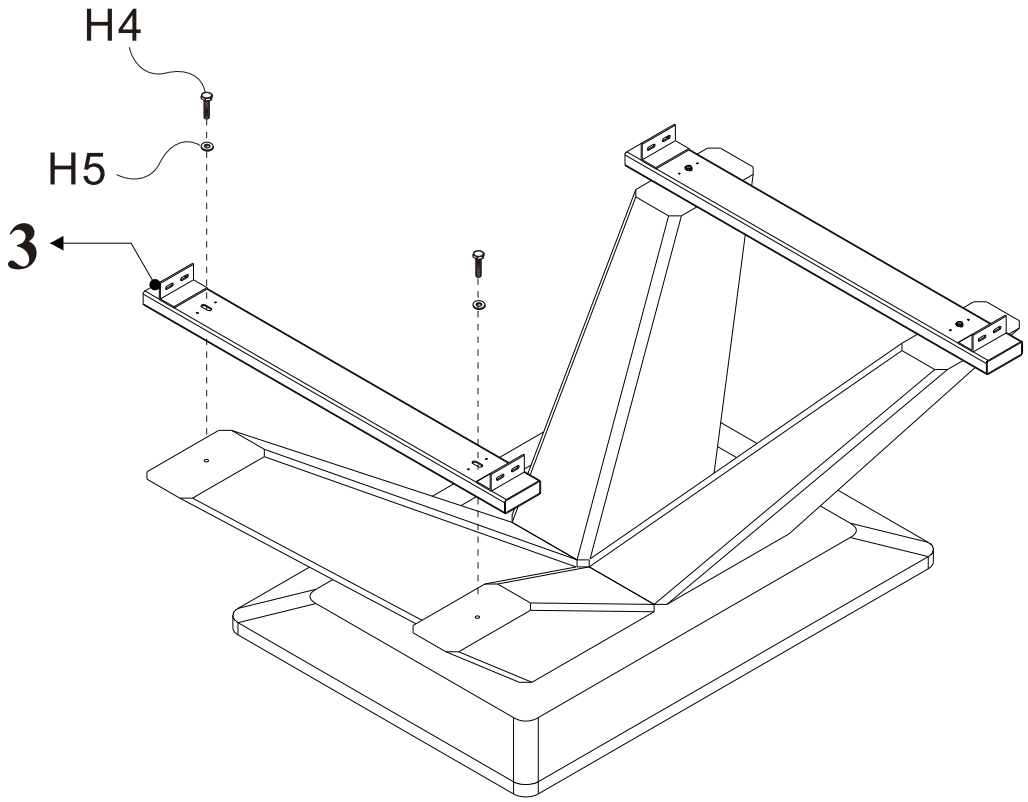
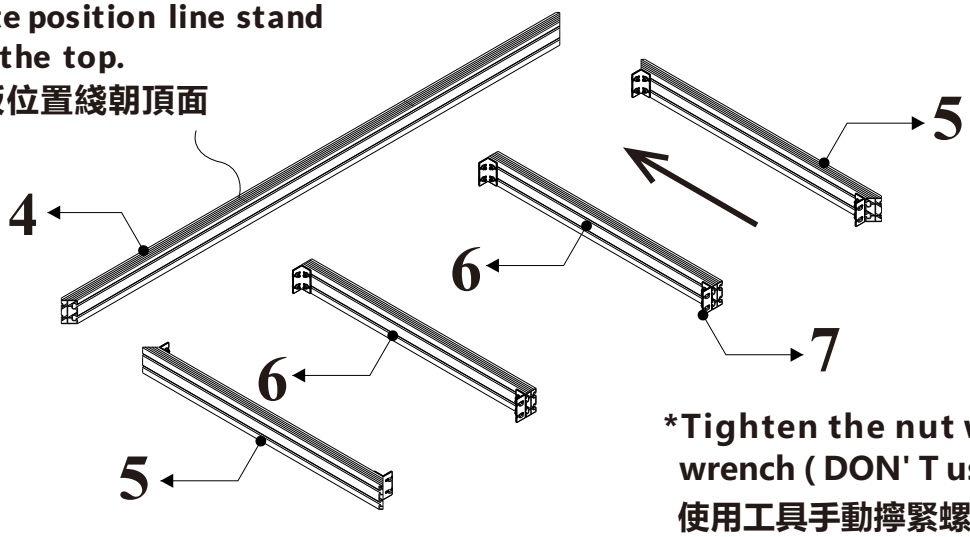


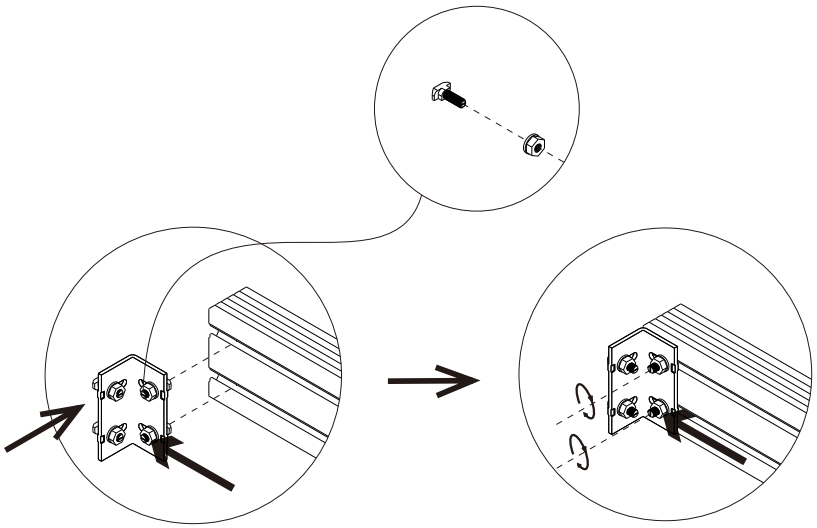
FIG.6

* Slate position line stand for the top.
石板位置綫朝頂面



*Tighten the nut with MANUAL wrench (DON' T use electric tool).
使用工具手動擰緊螺杆（勿用電動工具）

FIG.7



*Turn the bolt to horizontal position, then insert 7 into alluminium alloy beam.

把鋁框大角碼7的T形螺杆旋轉成横向狀態, 插入到鋁框上方鋁槽

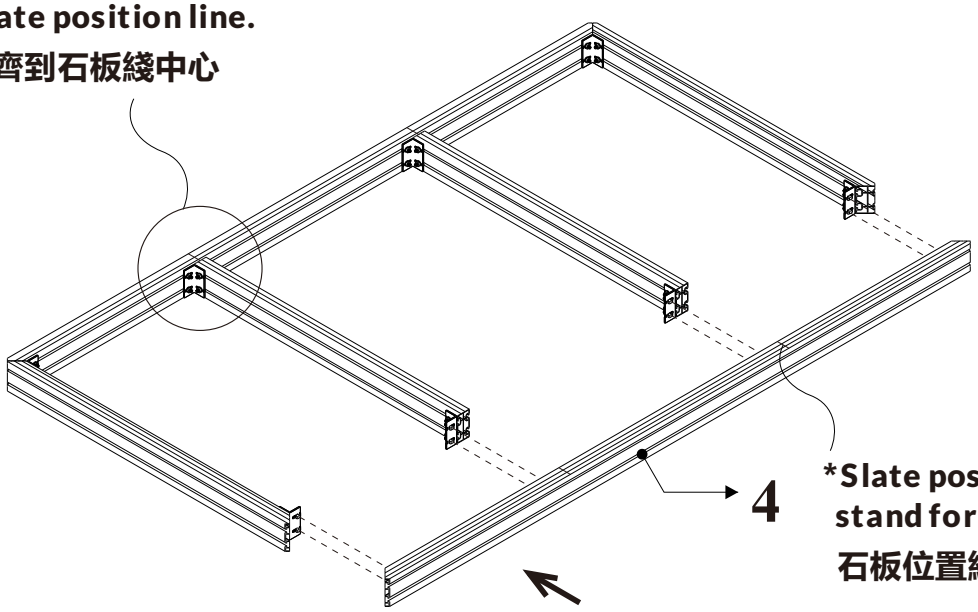
*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態, 擰緊螺杆鎖緊鋁框大角碼7

FIG.8

*Middle beam need to line up with the slate position line.

中間鋁框對齊到石板綫中心



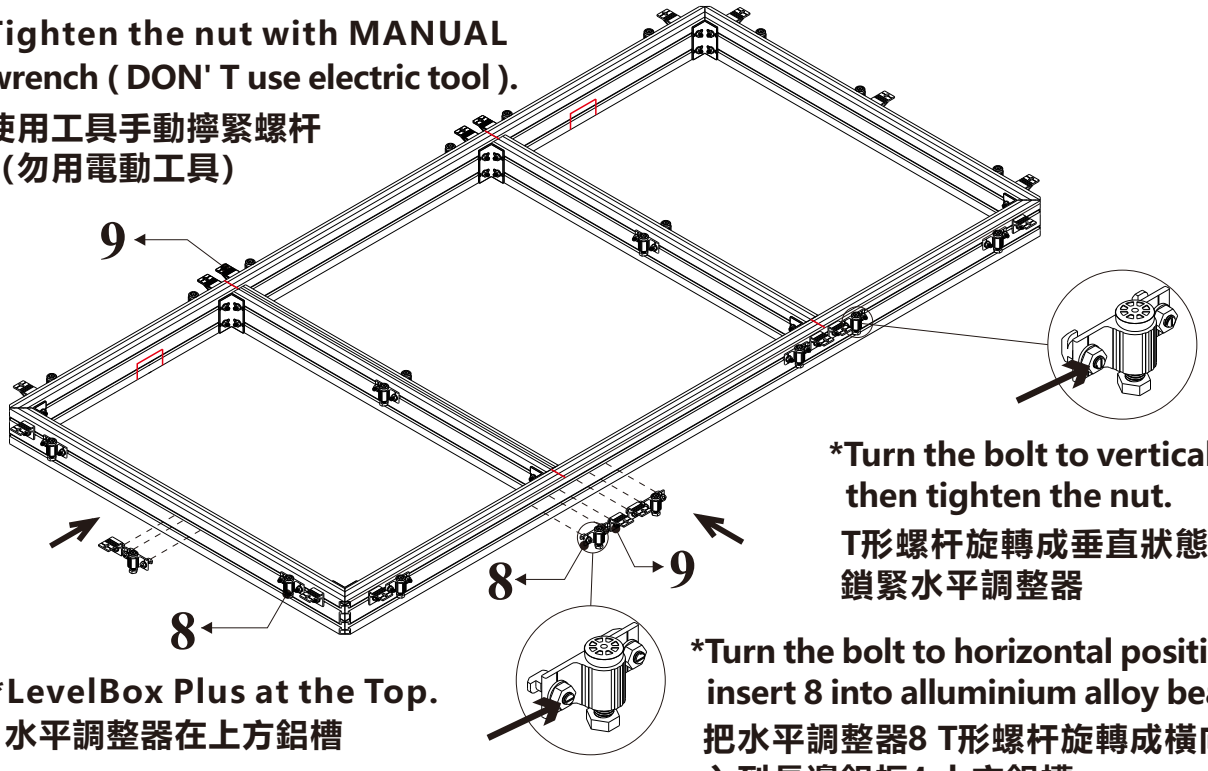
*Slate position line stand for the Top.

石板位置綫朝頂面

FIG.9

*Tighten the nut with MANUAL wrench (DON' T use electric tool).

使用工具手動擰緊螺杆
（勿用電動工具）



*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態,擰緊螺杆鎖緊水平調整器

*LevelBox Plus at the Top.

水平調整器在上方鋁槽

*Turn the bolt to horizontal position , then insert 8 into alluminium alloy beam 4.

把水平調整器8 T形螺杆旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

FIG.10

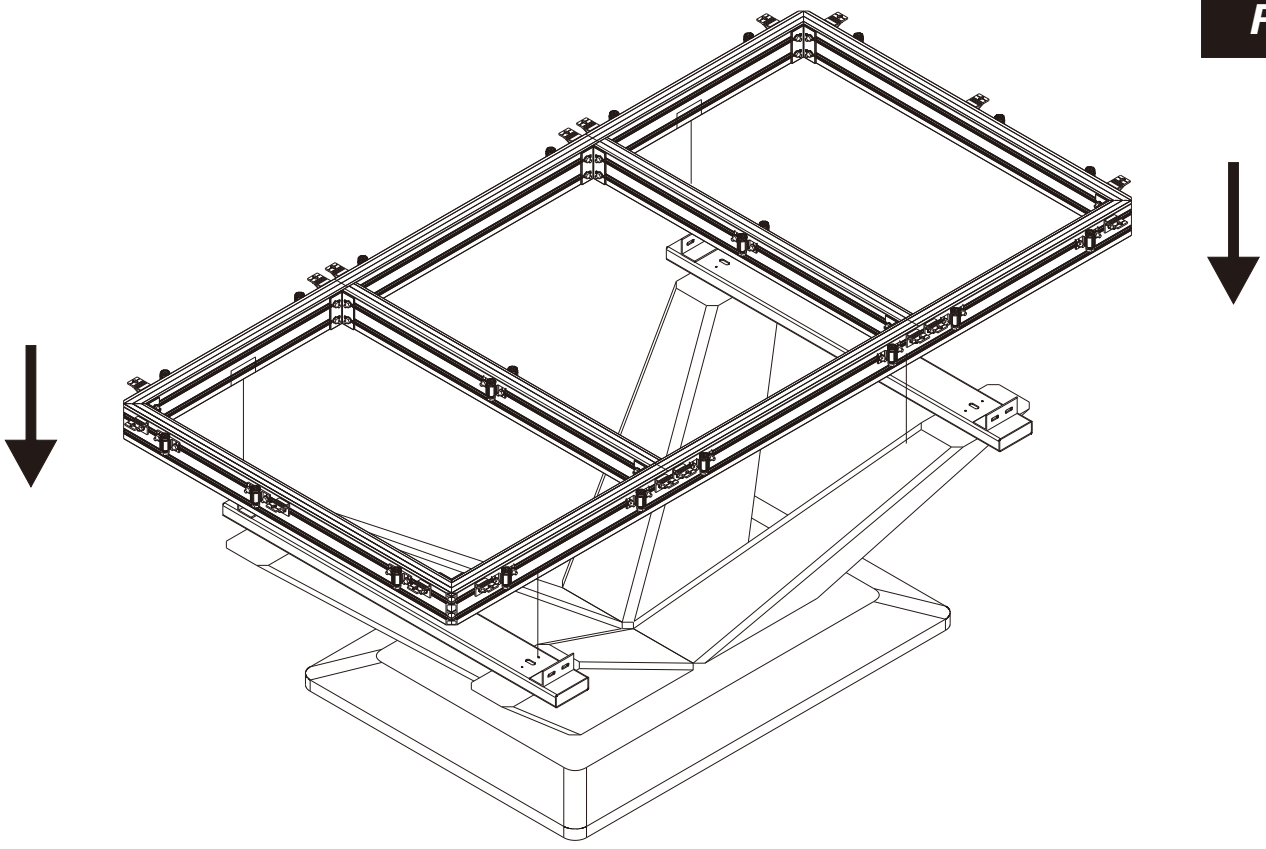


FIG.11

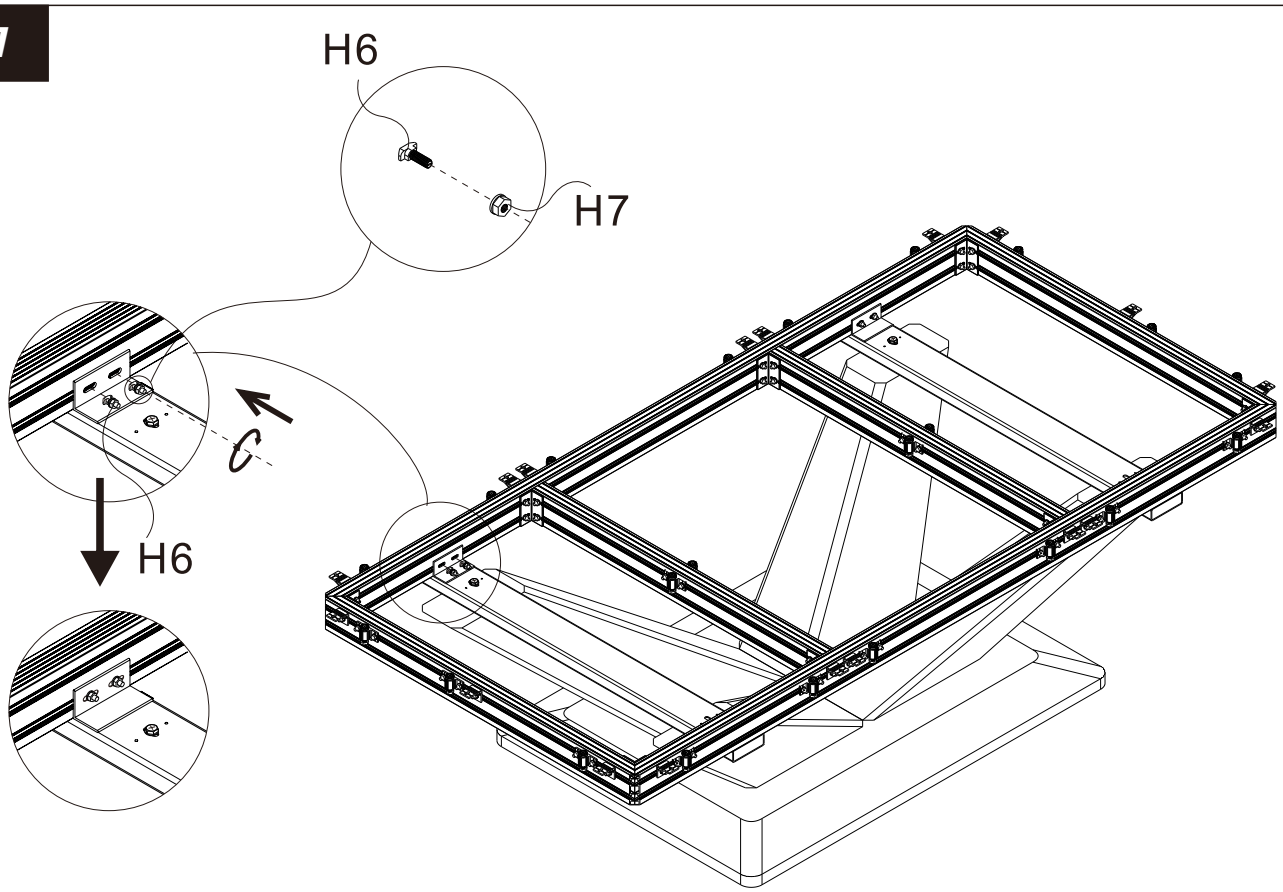
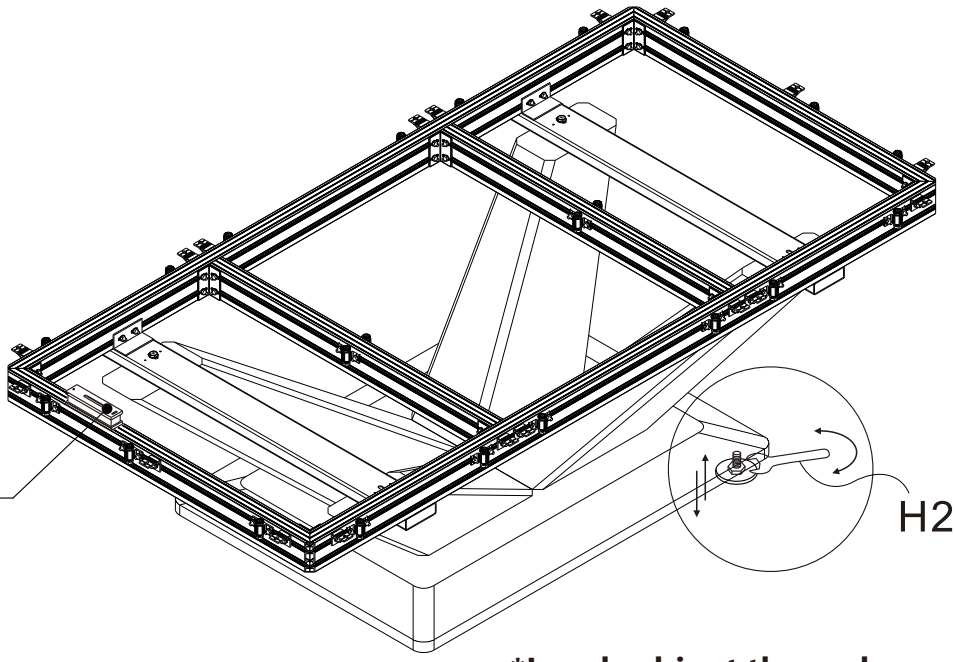
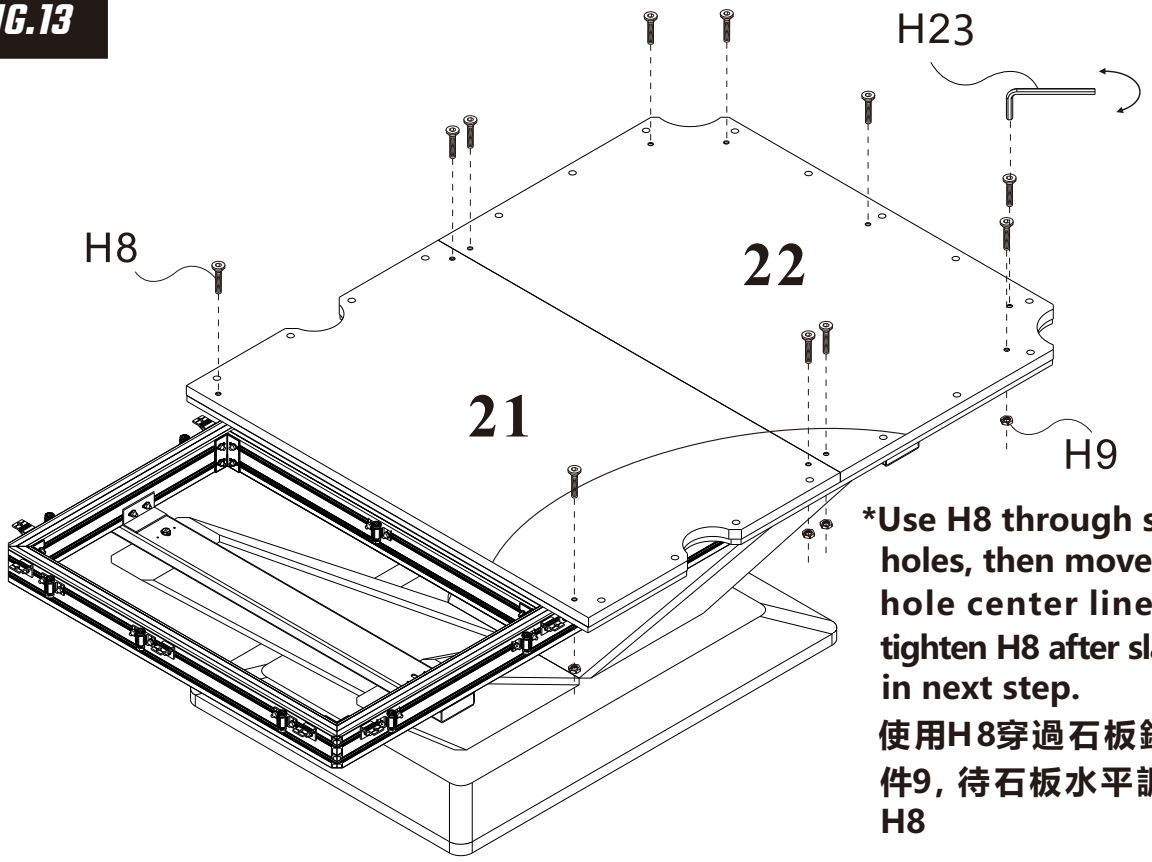


FIG.12



*Level cabinet through wench adjusting the height of leg levelers.
使用扳手將脚底座下脚盤調節鋁大框表面水平

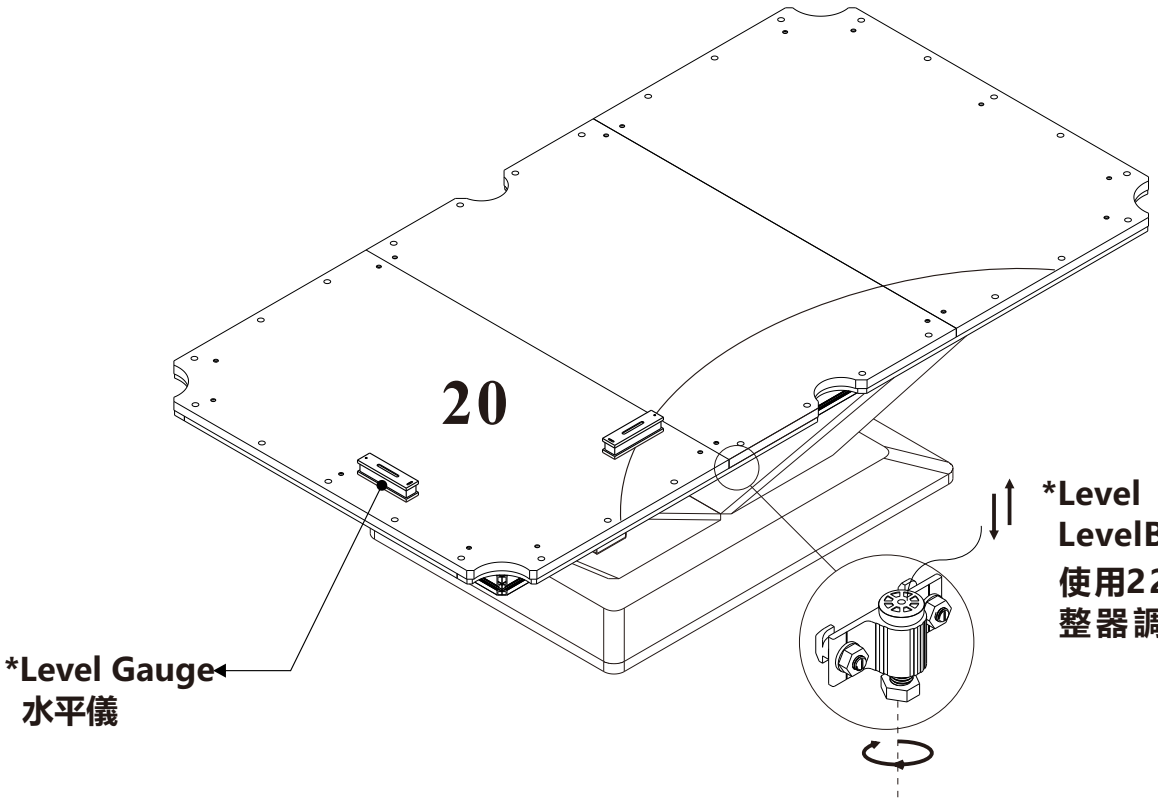
FIG.13



*Use H8 through slate stepped holes, then move9 to make its hole center line up with H8 tighten H8 after slate be leveled in next step.

使用H8穿過石板鎖到石板連接件9，待石板水平調整後再緊固H8

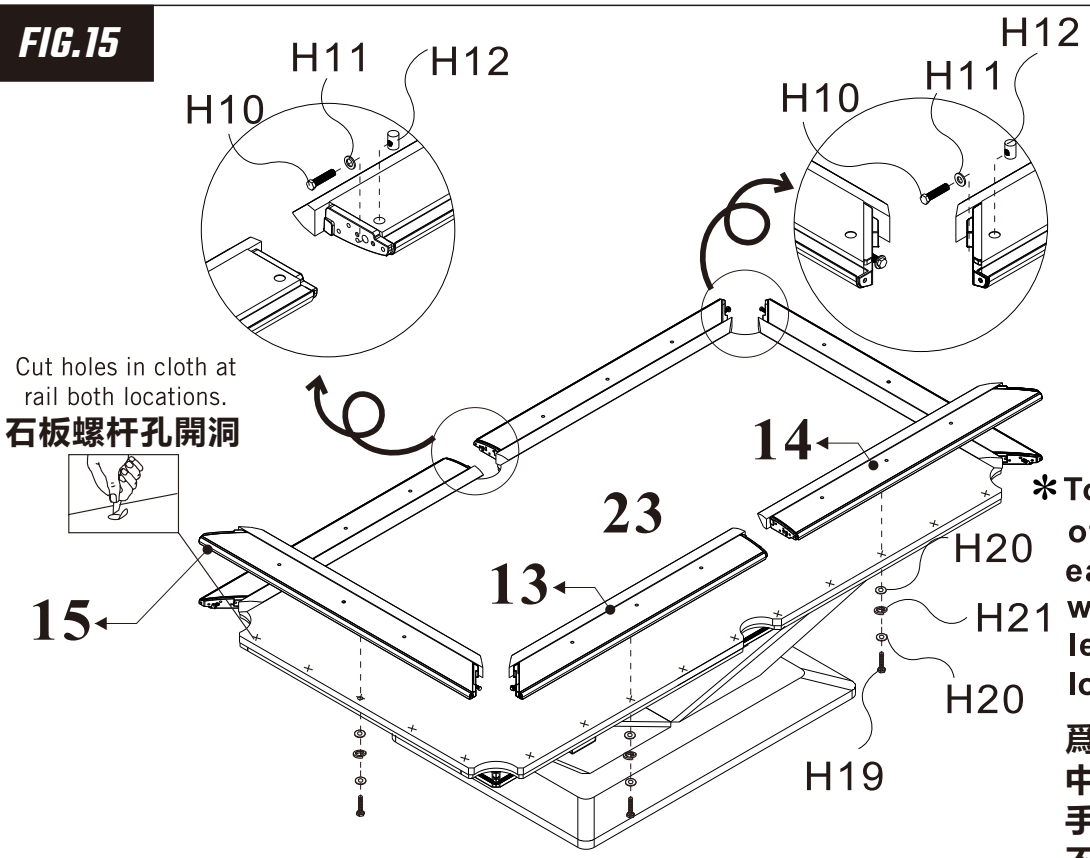
FIG.14



*Level slate with 22 LevelBox adjusters.

使用22個石板水平調整器調節水平

FIG.15



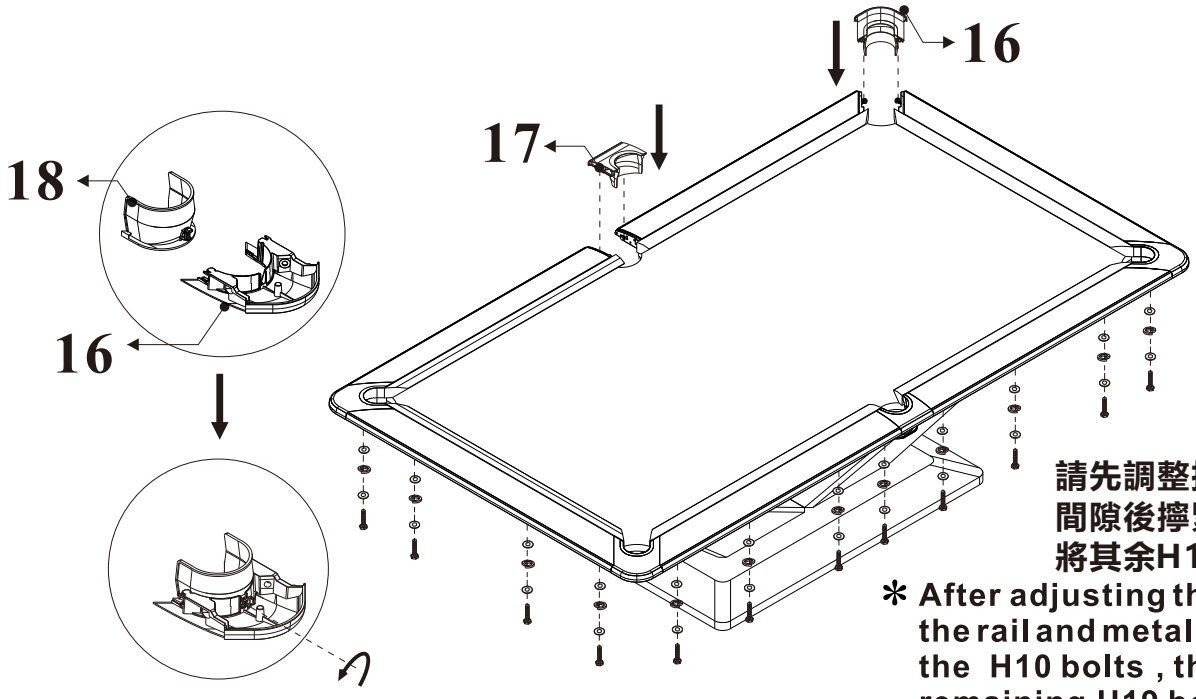
✻To avoid rail failing off, temporarily fix each rail to the slate with the H19 bolts, leaving it slightly loose for adjustments.

爲防止扶手掉落，先用中間H19螺杆將每條扶手裝在石板，H19螺杆不用擰緊

FIG.16

*Pre-attach the H10 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails.

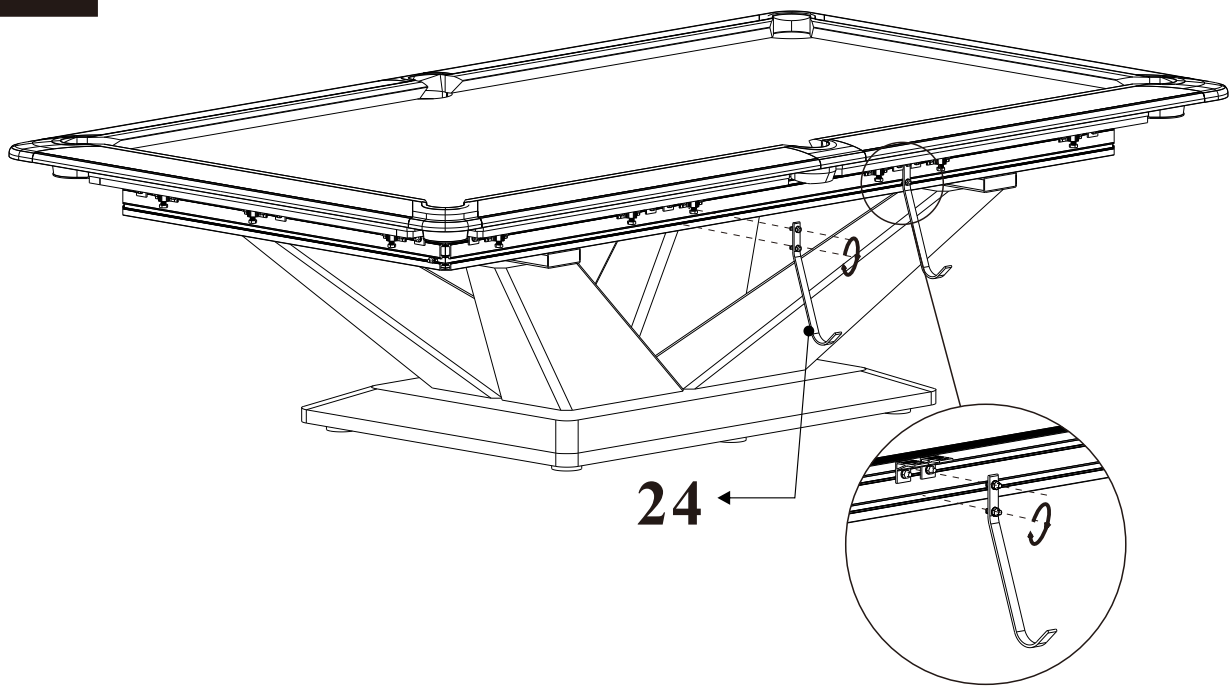
請先將H10螺杆與扶手預裝, 待下一步安裝五金角袋16 和五金中袋17 插入扶手後再擰緊。



請先調整扶手與五金彎角間隙後擰緊H10螺杆，再將其余H19螺杆固定。

✻ After adjusting the gap between the rail and metal corner, tighten the H10 bolts , then fasten the remaining H19 bolts.

FIG.17



*Attach the bridge hook 24 to the side beam 4.
架杆鈎鎖到鋁大框

FIG.18

*Overall schematic diagram of the ball return system.
集球器整體示意圖

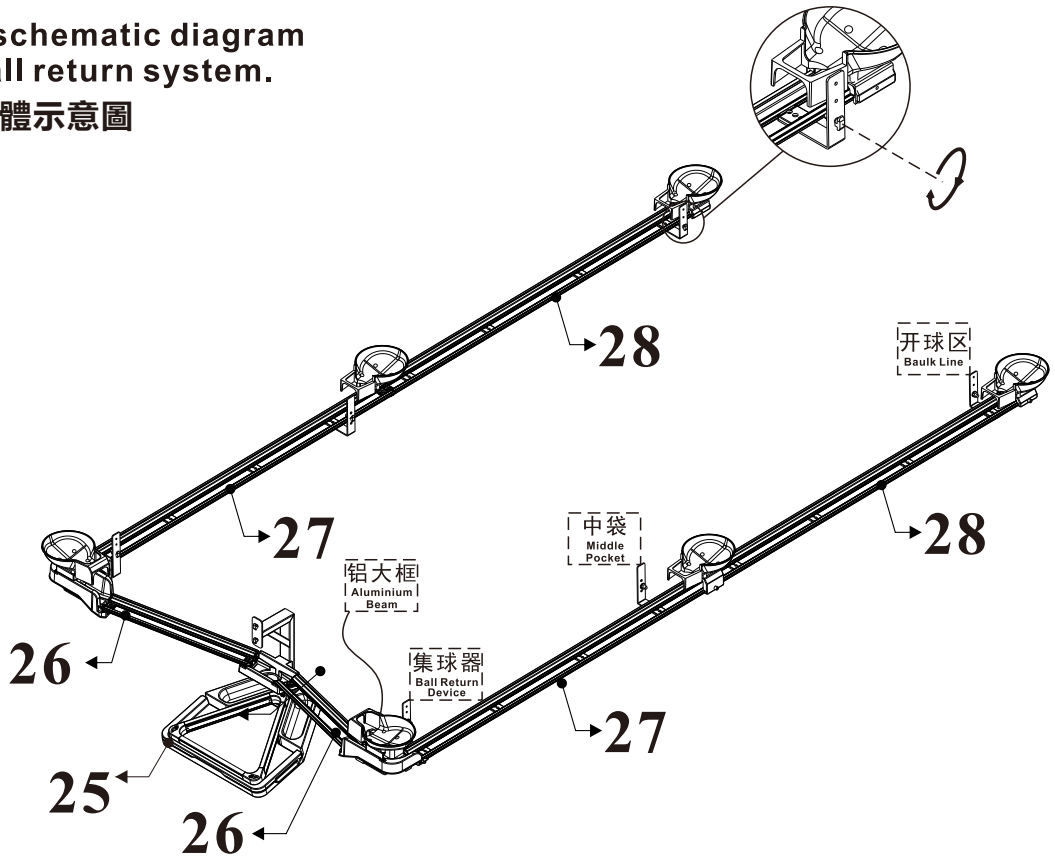
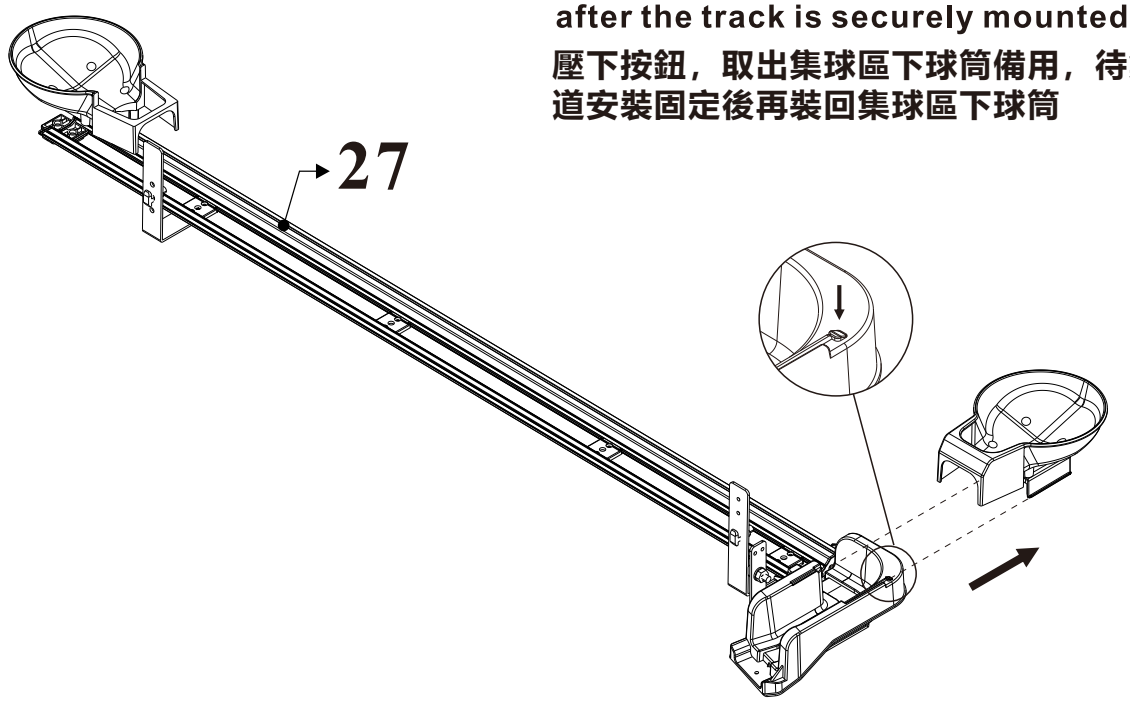


FIG.19

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

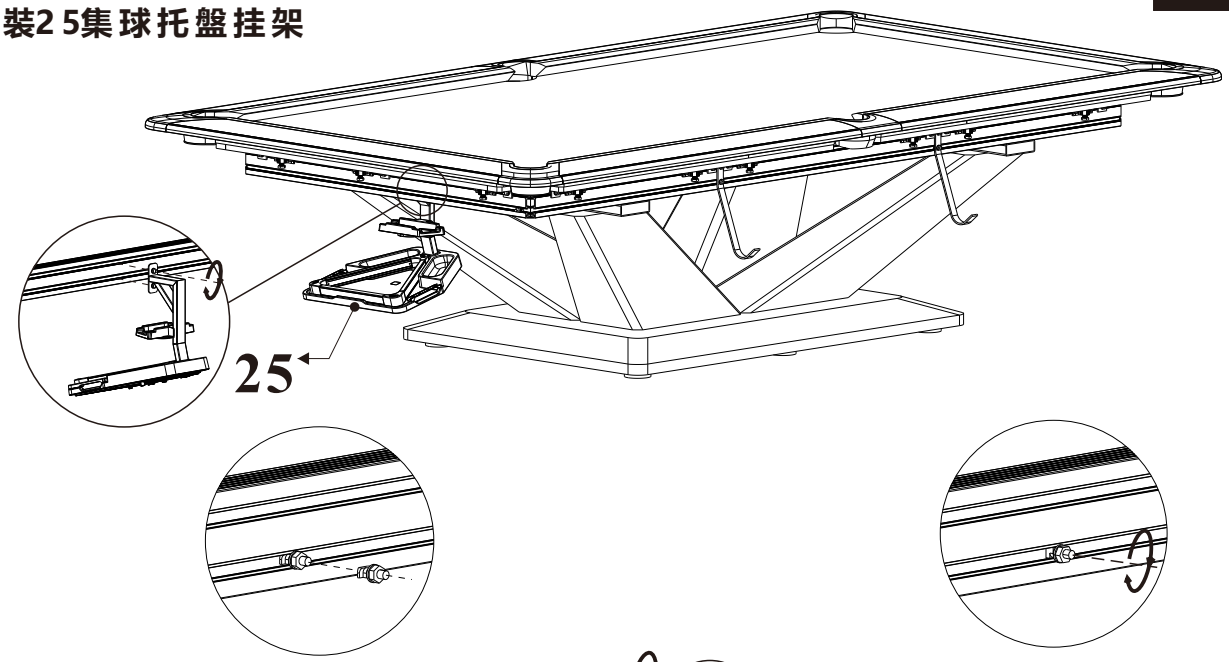
壓下按鈕，取出集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

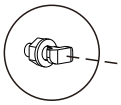


1 - Install the 25 Ball tray hook rack

安裝2 5集球托盤挂架

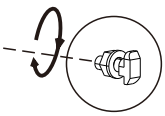
FIG.20





* When the T-bolt is inserted horizontally into the aluminum channel, it can be moved.

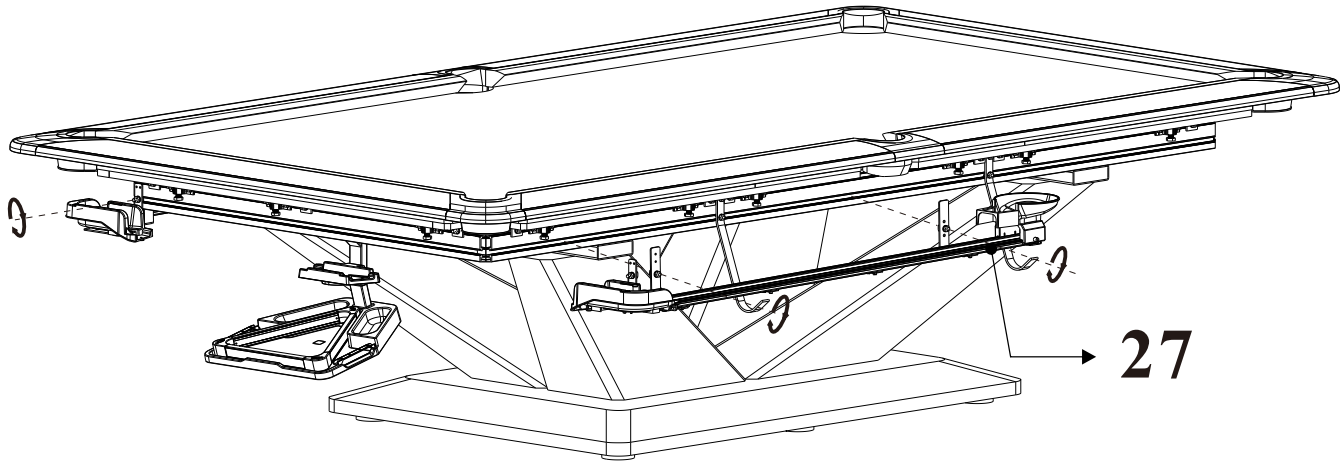
T型螺杆水平插入鋁槽，此時可移動



* Rotate the T-bolt vertically to secure itchannel, it can be moved.

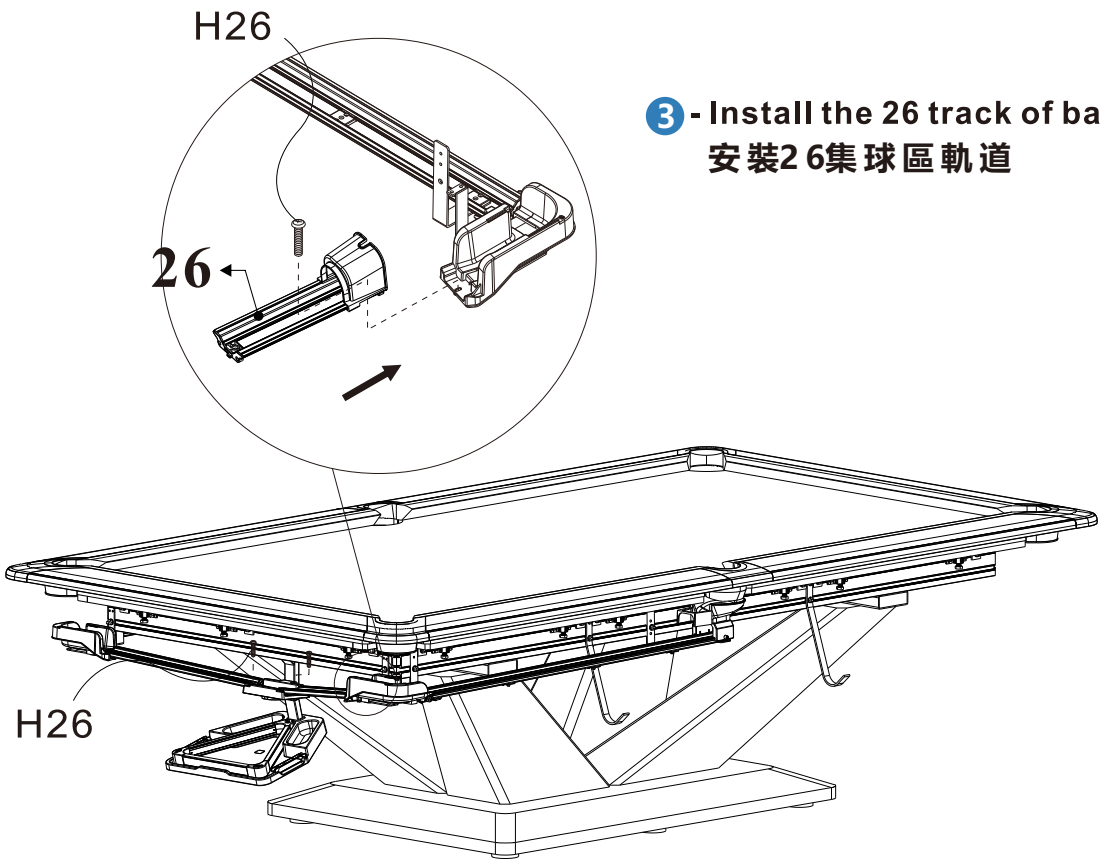
T型螺杆旋轉垂直固定

FIG.21



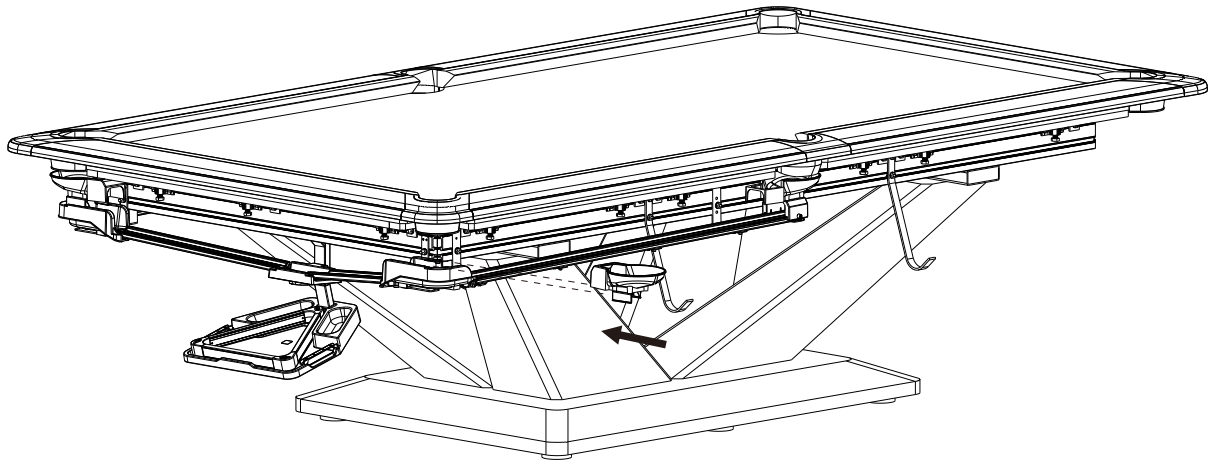
2 - Then install the 27 track of middle pocket.
安裝27中袋軌道

FIG.22



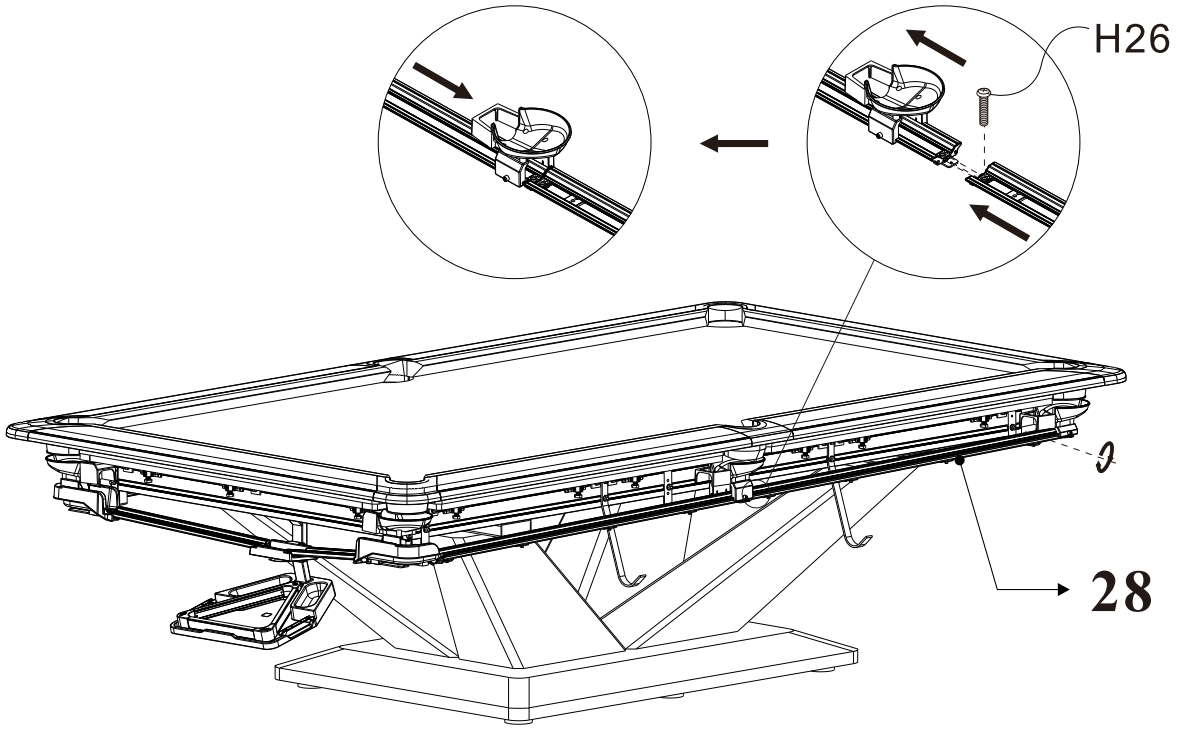
3 - Install the 26 track of ball return area.
安裝26集球區軌道

FIG.23



4 - Reinstall the lower part of pockets previously removed in FIG.10
裝回FIG.10取下的下球筒

FIG.24



5 -finally,install the 28 track of baulk line
最後安裝28開球區軌道

FIG.25

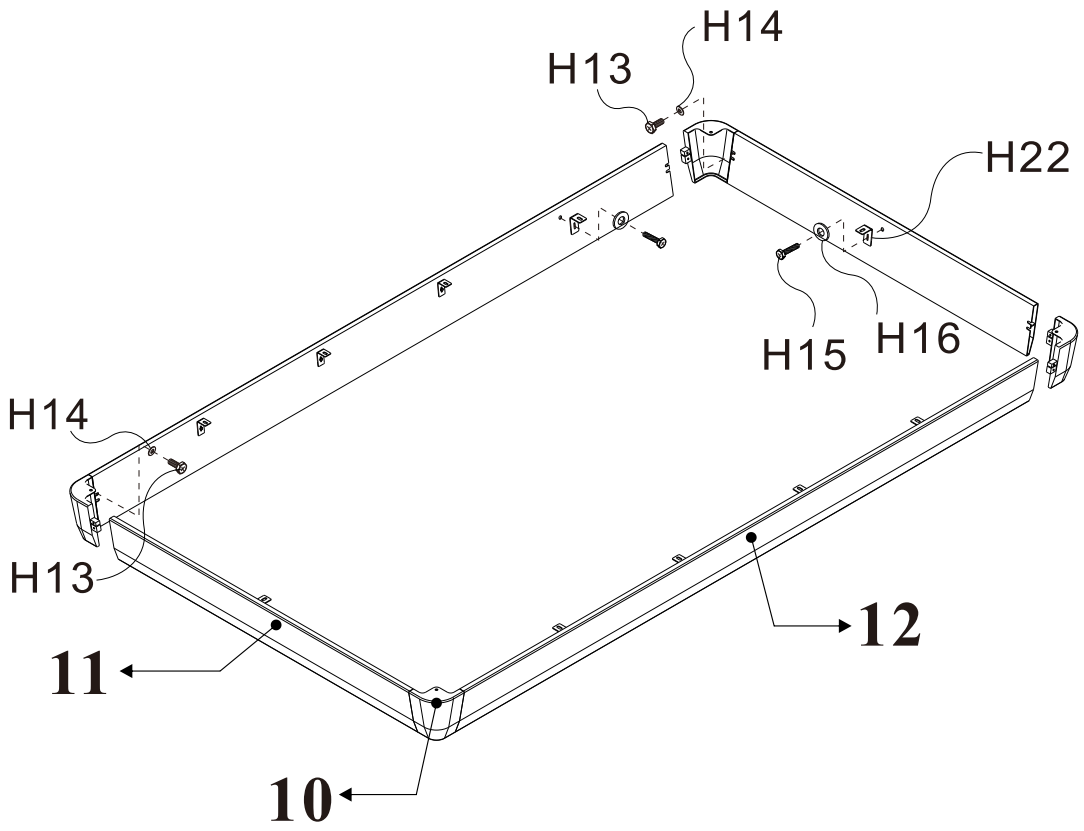
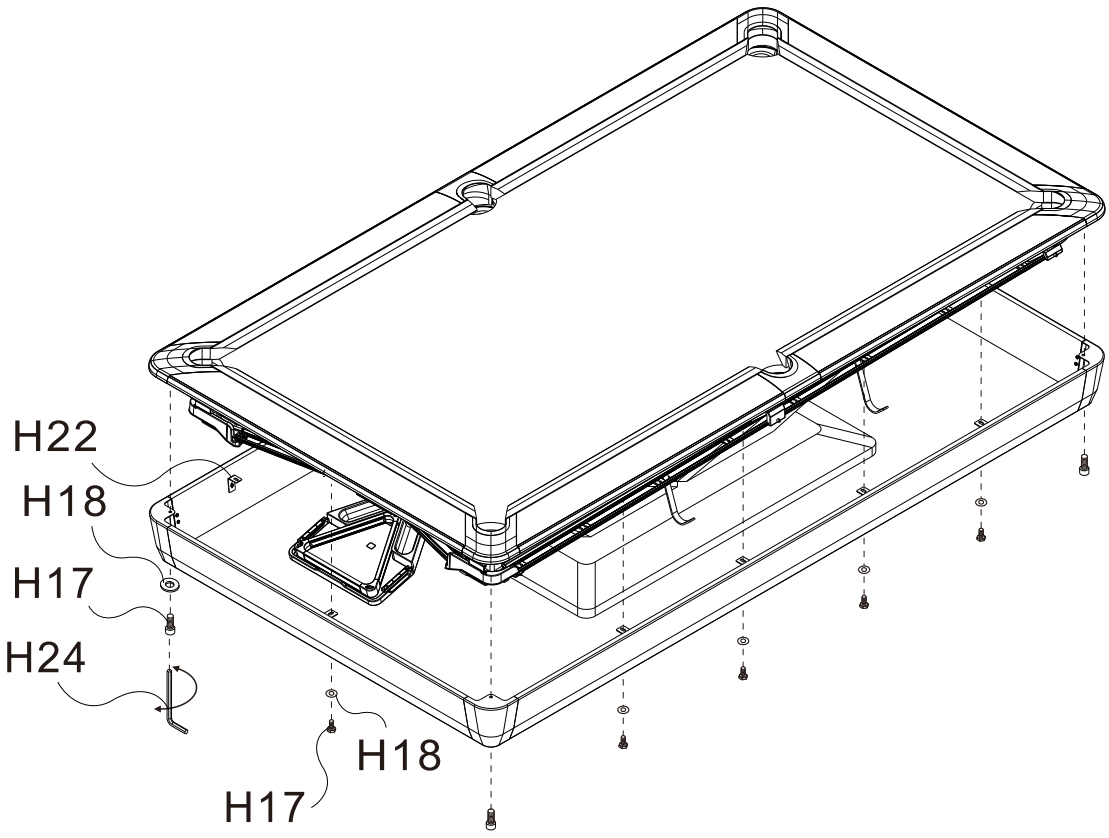
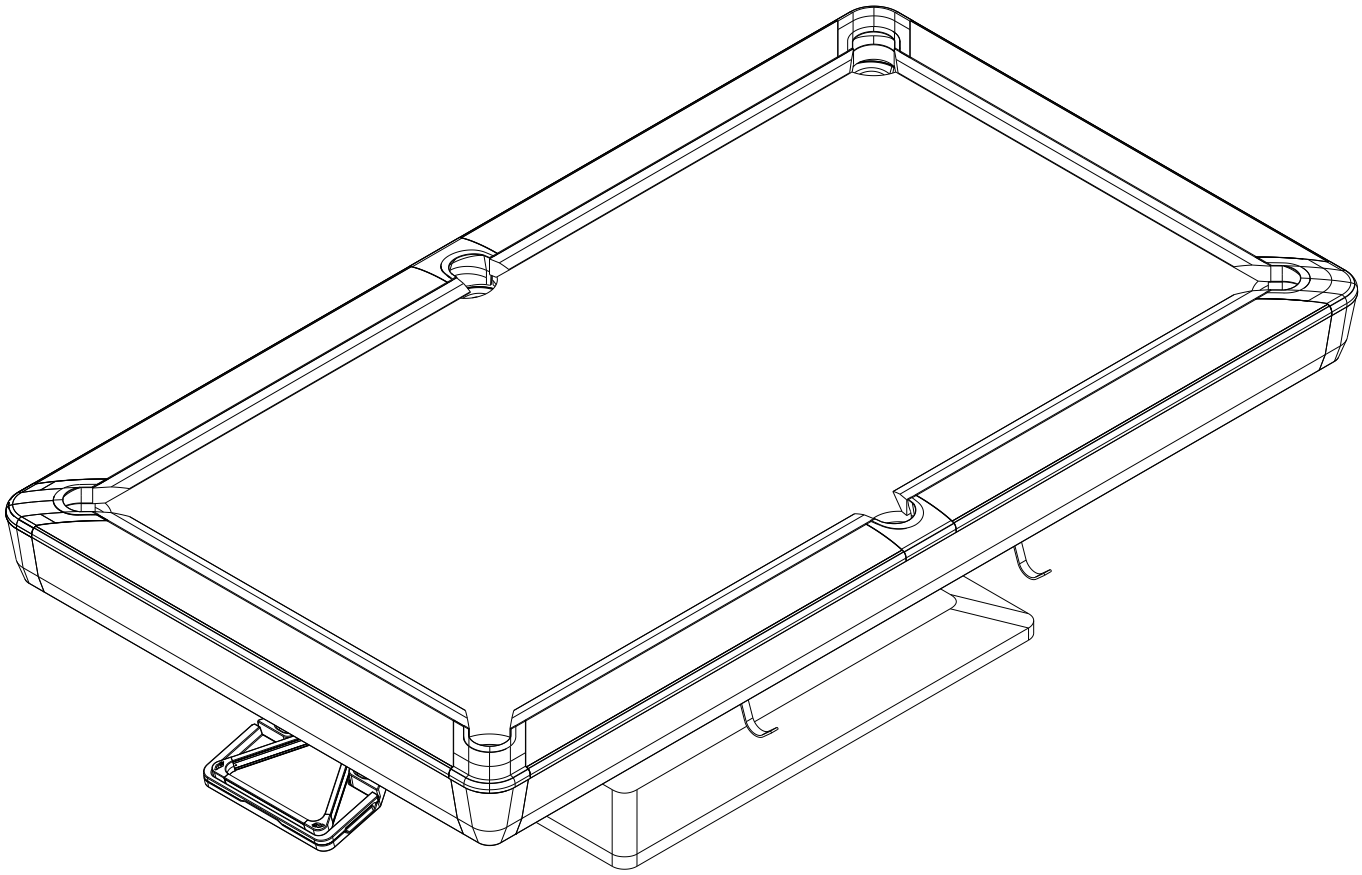


FIG.26



FINISH







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