WOLF



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BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

铝塑集球款
POOL 8' -9' PRO

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

警示：注意儲球箱方向！
ATTENTION:NOTE THE ORIENTATION OF THE BALL STORAGE BOX

AUG.2025

HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		HEX HEAD BOLT 1/2" x 2-3/4"(M12 x 70mm)	8
	H2		FLAT WASHER 1/2" I.D. x #32	8
CABINET 大框	H3		T-HEAD BOLT 5/16" X 3/4"(M8 X 20mm)	107
	H4		FLANGE NUT 5/16" I.D.	107
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H5		INNER HEX BOLT 1/4" X 2-3/8"(M6 X 60mm)	18
	H6		LUCKNUT 1/4" I.D.	18
	H7		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H8		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H9		FLAT WASHER 3/8" I.D. x #22	12
	H10		NUT 3/8" I.D.	12
	H11		HEX HEAD CROSS BOLT 1/4" X 3/8"(M6 X 10mm)	16
	H12		FLAT WASHER 1/4" I.D. x #18	16
	H13		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G X 17mm)	20
	H14		FLAT WASHER 5/16" I.D. x #20	24
	H15		HEX HEAD CROSS BOLT 5/16" X 3/4"(M8 X 20mm)	4
	H16		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G X 65mm)	30/24
	H17		FLAT WASHER 3/8" I.D. x #28	60/48
	H18		SPRING LOCK WASHER 3/8" I.D.	30/24
	H19		METAL BRACKET 角碼	10

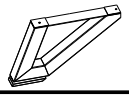
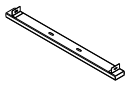
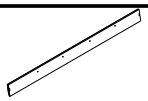
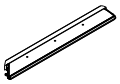
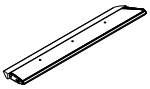
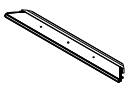
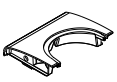
HARDWARE / 五金單

表2

PACKAGE 包装	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
	H20		WRENCH 扳手	1
	H21		HEX WRENCH #4 #4 六角扳手	1
	H22		HEX WRENCH #6 #6 六角扳手	1
BALL CATCHER 集球器	H23		ROUND HEAD CROSS BOLT 8# X 5/16"(M4X8mm)	6

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	1		LEG 腳	4
	2		LEG-BEAM-A 鋼挑梁-A	2
	3		LEG-BEAM-B 鋼挑梁-B	2
CABINET/BEAM 鋁大框	4		SIDE BEAM 長邊鋁框	2
	5		END BEAM 端邊鋁框	2
	6		MIDDLE BEAM 中間鋁框	2
	7		CORNER JOINTER(BEAM) 鋁大框角碼	8
	8		LEVELBOX PLUS 調整器	22
	9		ALUMINIUM BRACKET(SLATE) 石板鋁三角件	18
APRON 裙板	10		APRON JOINT CORNER BLOCK 裙板鋁護角	4
	11		END APRON 端邊裙板	2
	12		SIDE APRON 長邊裙板	2
TOP RAIL 扶手	13		TOP RAIL LEFT SIDE 左扶手	2
	14		TOP RAIL RIGHT SIDE 右扶手	2
	15		TOP RAIL END 端邊扶手	2
	16		CORNER POCKET 五金角袋	4
	17		SIDE POCKET 五金中袋	2

PARTS LIST / 配件單

表2

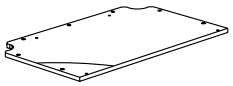
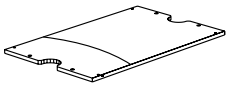
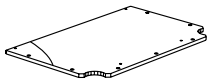
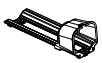
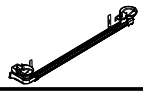
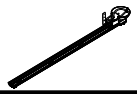
PACKAGE 包装	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
POCKET 球袋	18		PLASTIC CORNER POCKET 塑膠角袋	4
	19		PLASTIC SIDE POCKET 塑膠中袋	2
SLATE 石板	20		SLATE (LEFT) 石板（左）	1
	21		SLATE (CENTER) 石板（中）	1
	22		SLATE (RIGHT) 石板（右）	1
	23		CLOTH 臺尼	1
HOOK 挂鈎	24		BRIDGE HOLDER M8 架杆鈎	2
BALL CATCHER 集球器	25		BALL TRAY HOOK RACK 托盤挂架	1
	26		TRACK OF BALL RETURN AREA 集球區軌道	2
	27		TRACK OF MIDDLE POCKET 中袋軌道	2
	28		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

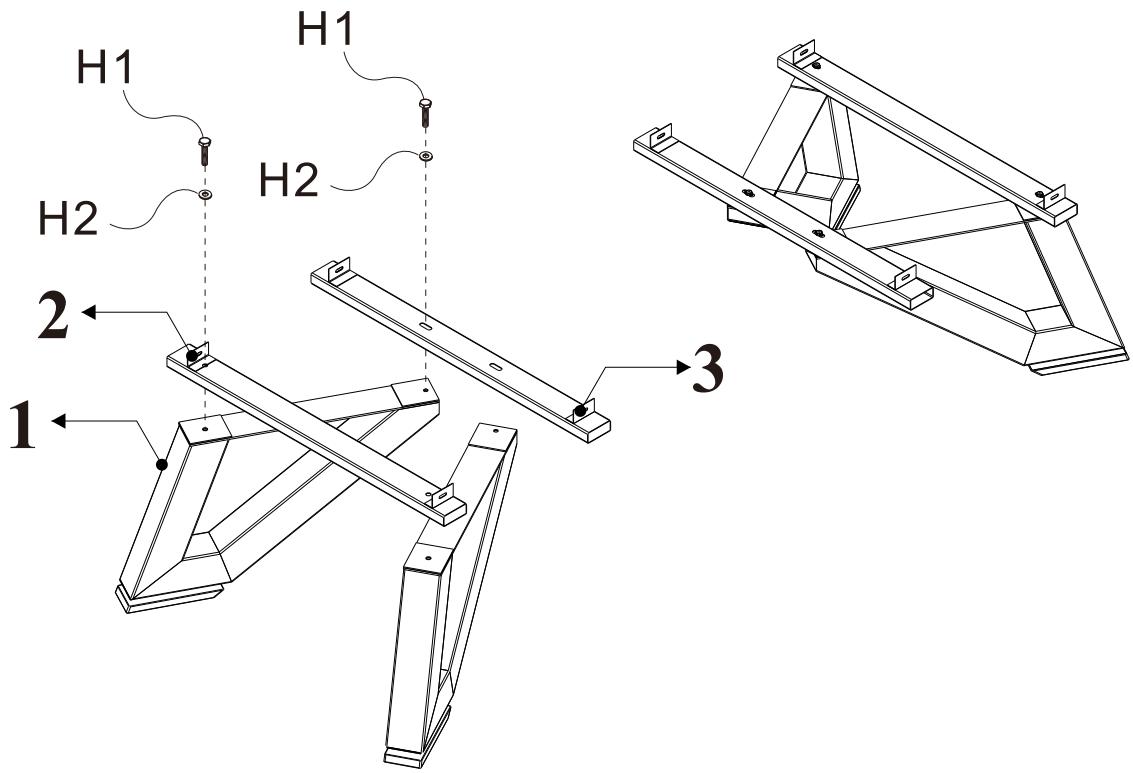
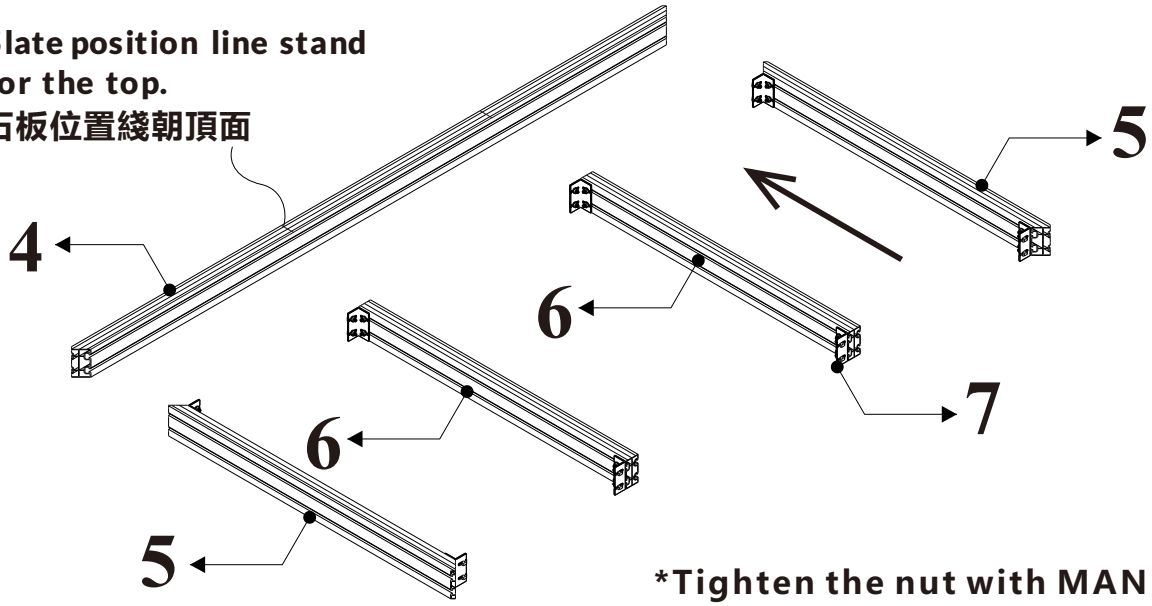
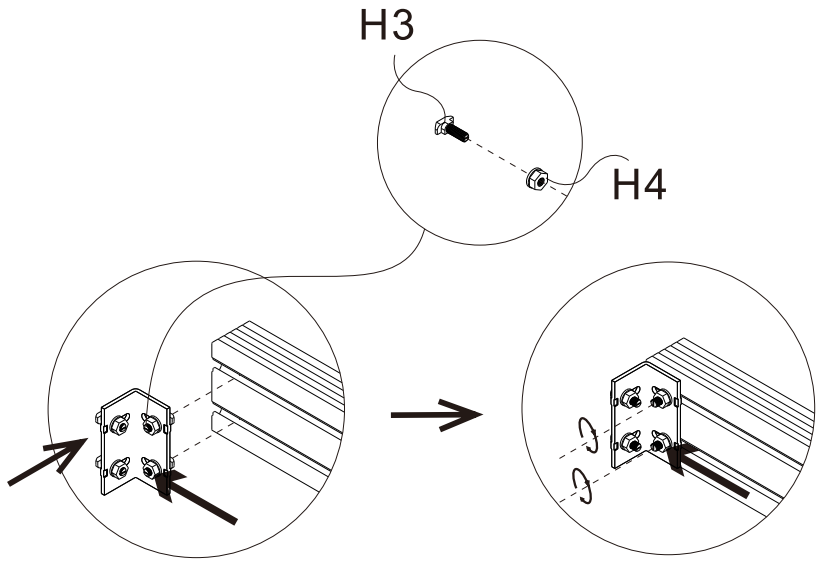


FIG.2



*Tighten the nut with MANUAL wrench (DON' T use electric tool).
使用工具手動擰緊螺杆（勿用電動工具）

FIG.3



*Turn the bolt to horizontal position, then insert 7 into alluminium alloy beam.

把鋁框大角碼7的T形螺杆旋轉成橫向狀態, 插入到鋁框上方鋁槽

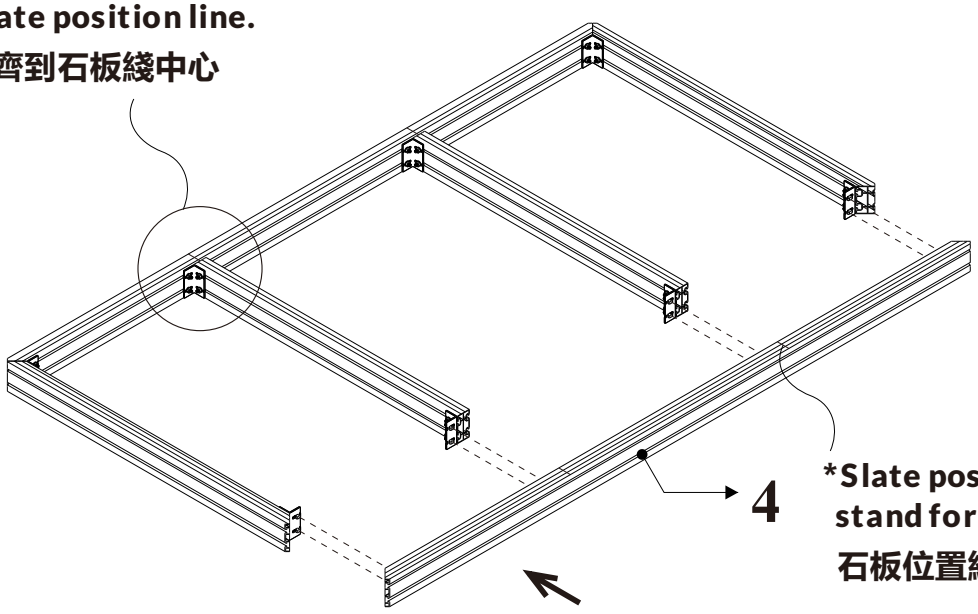
*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態, 擰緊螺杆鎖緊鋁框大角碼7

FIG.4

*Middle beam need to line up with the slate position line.

中間鋁框對齊到石板綫中心



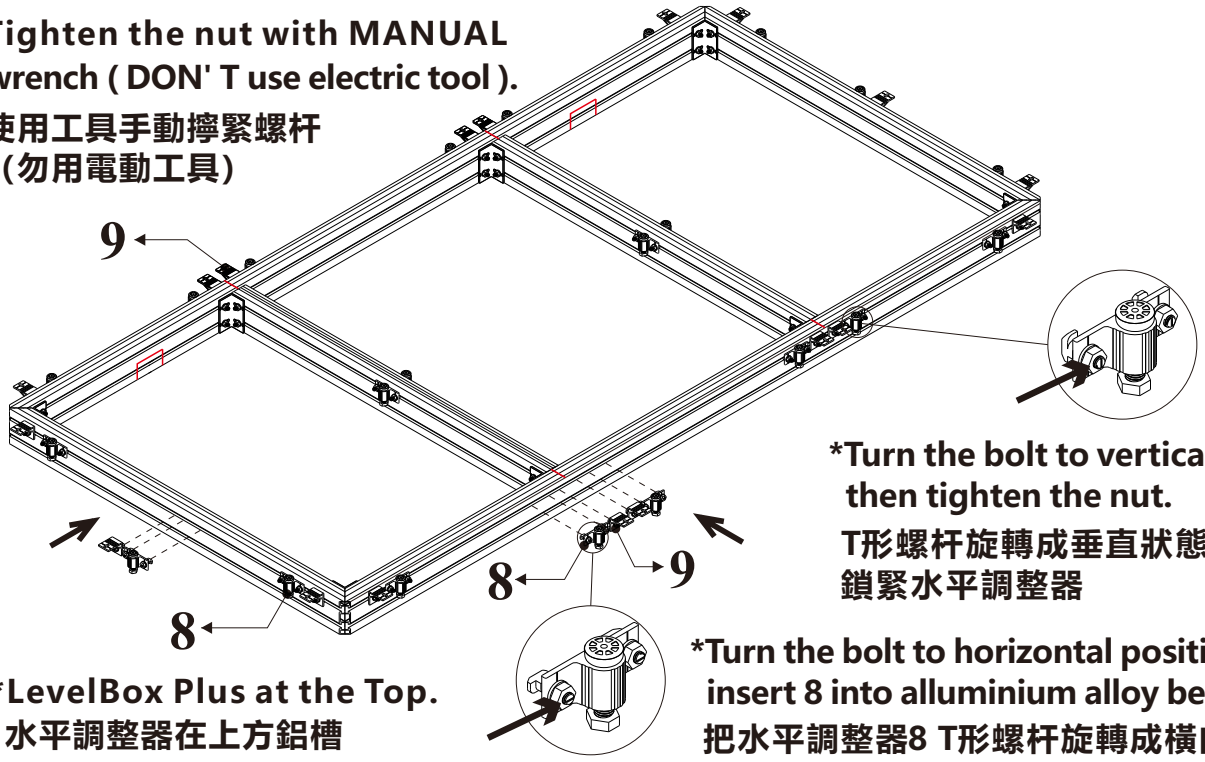
*Slate position line stand for the Top.

石板位置綫朝頂面

FIG.5

*Tighten the nut with MANUAL wrench (DON' T use electric tool).

使用工具手動擰緊螺杆
（勿用電動工具）



*Turn the bolt to vertical position, then tighten the nut.

T形螺杆旋轉成垂直狀態,擰緊螺杆鎖緊水平調整器

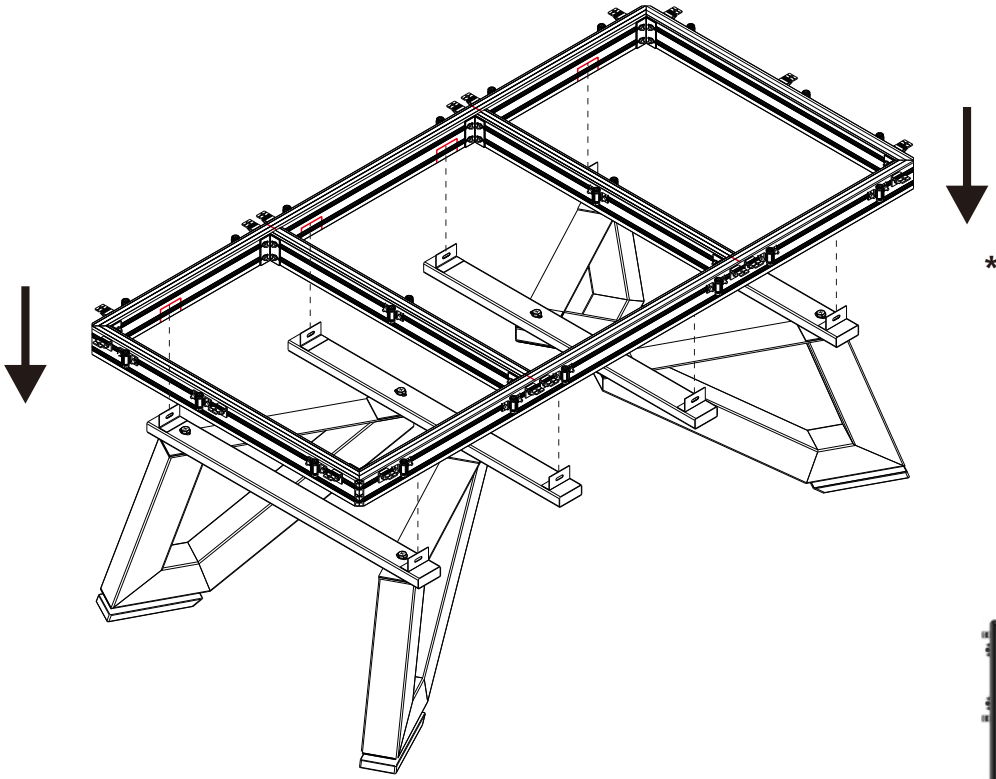
*LevelBox Plus at the Top.

水平調整器在上方鋁槽

*Turn the bolt to horizontal position , then insert 8 into alluminium alloy beam 4.

把水平調整器8 T形螺杆旋轉成橫向狀態, 插入到長邊鋁框4 上方鋁槽

FIG.6



*Assemble the table legs at locations marked on the drawing in the appendix of this manual(Page13)

參看最後一頁附件尺寸標注和大框定位綫安裝桌脚

ATTACHMENT

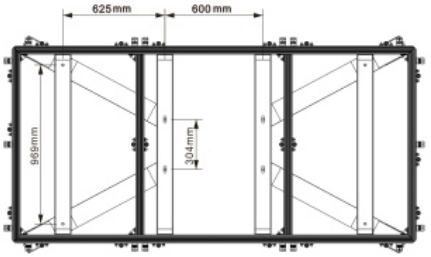


FIG.7

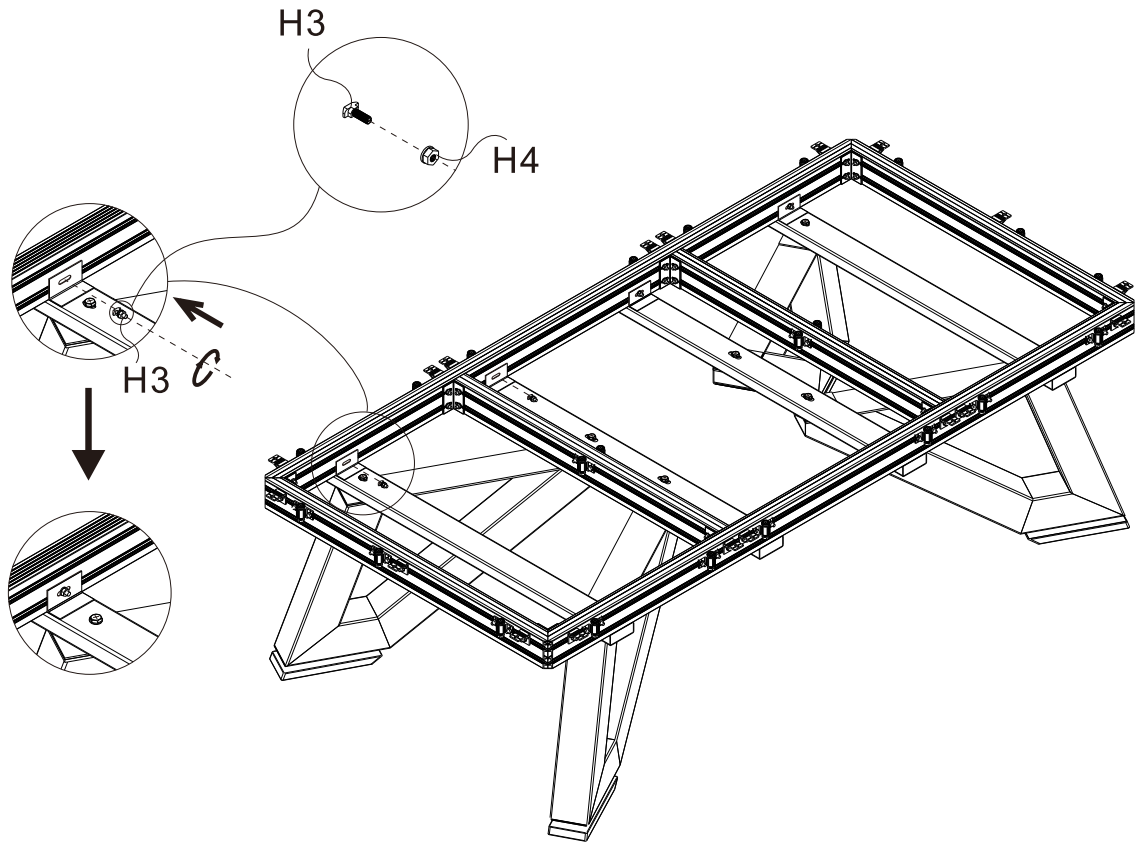
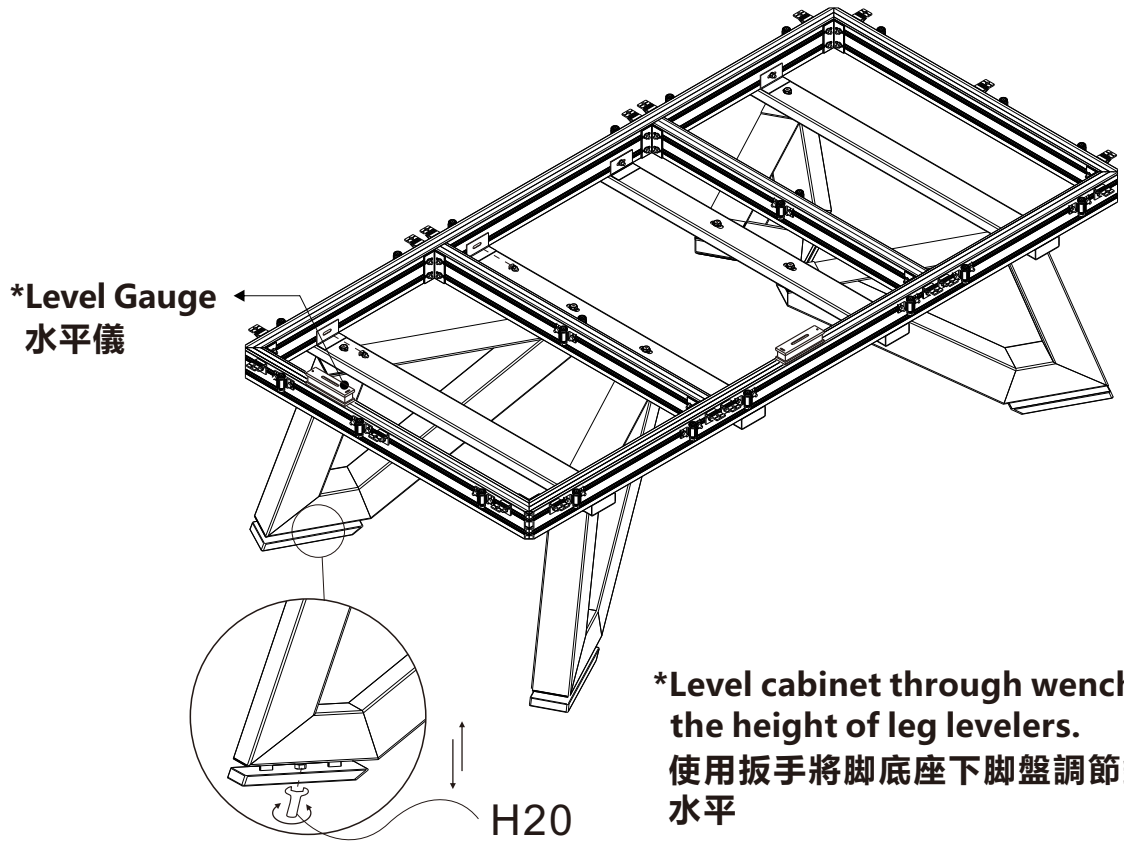


FIG.8



*Level cabinet through wench adjusting the height of leg levelers.
使用扳手將脚底座下脚盤調節鋁大框表面水平

FIG.9

*Use H5 through slate stepped holes, then move9 to make its hole center line up with H5 tighten H5 after slate be leveled in next step.

使用H5穿過石板鎖到石板連接件9，待石板水平調整後再緊固H5

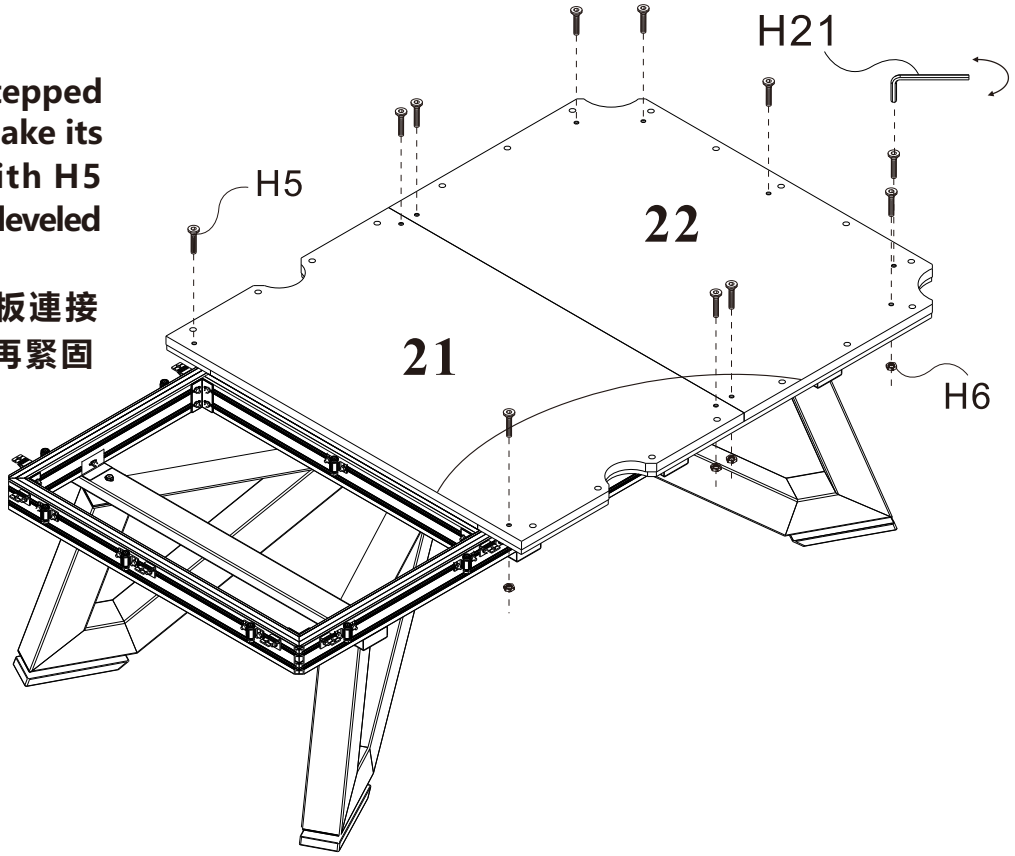
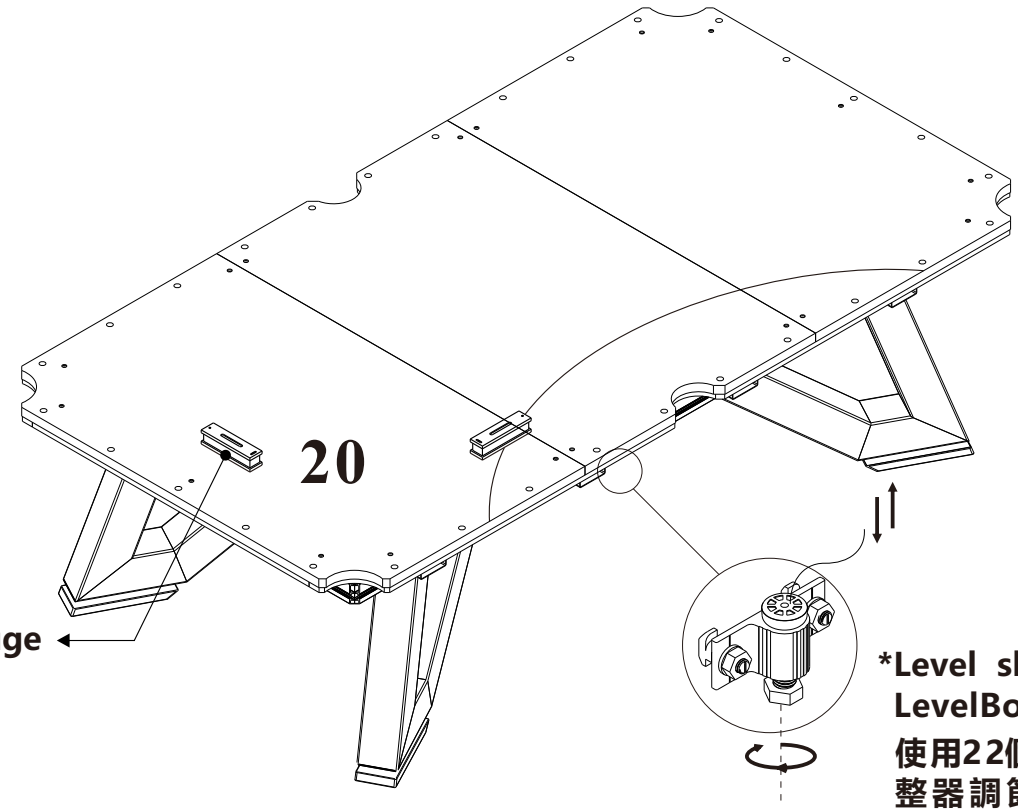


FIG.10

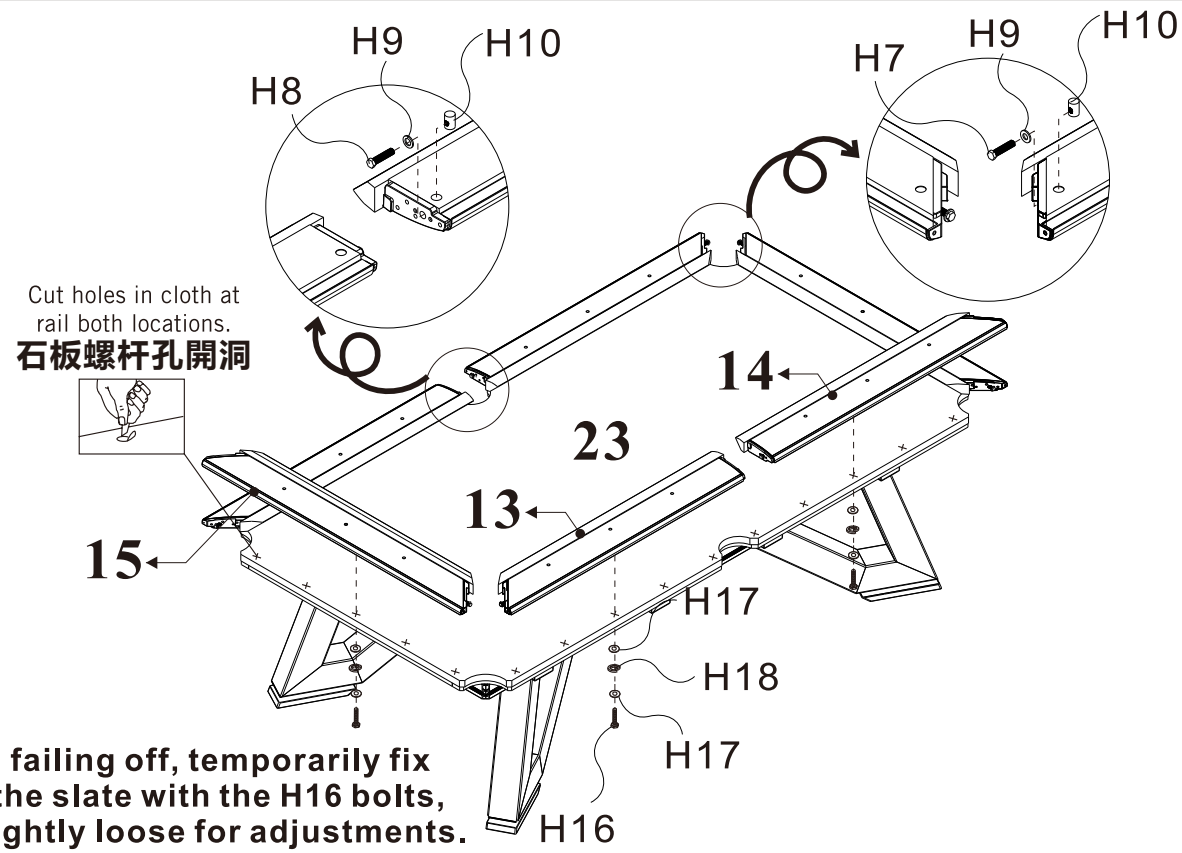


*Level Gauge
水平儀

*Level slate with 22 LevelBox adjusters.

使用22個石板水平調整器調節水平

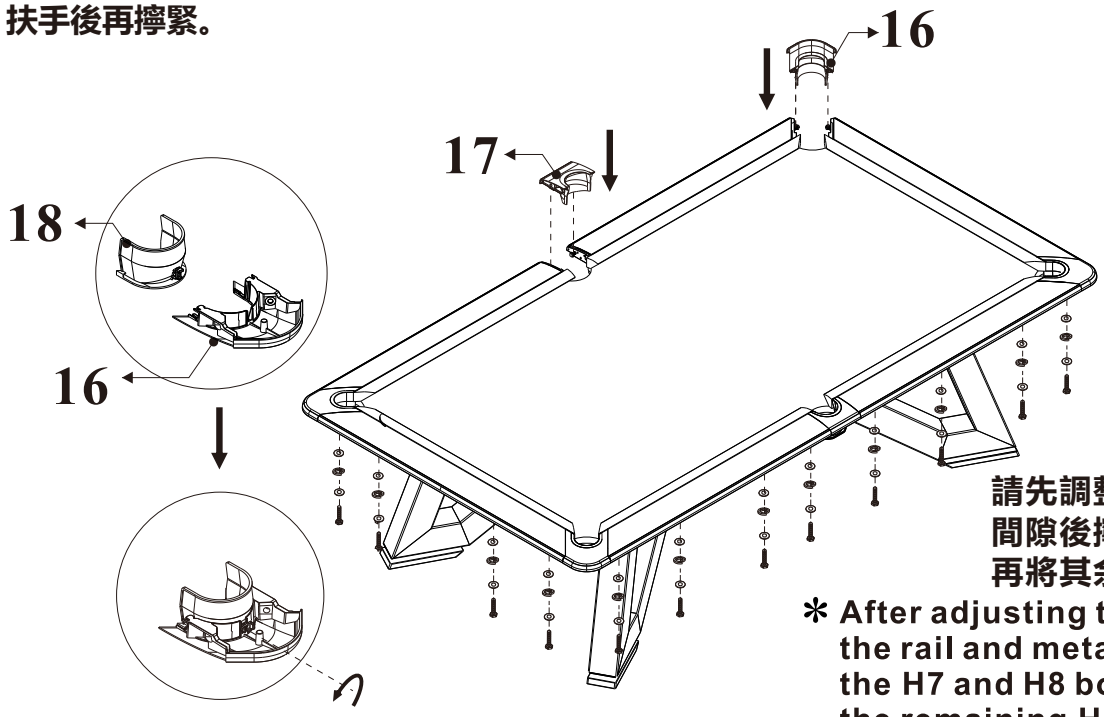
FIG.11



* To avoid rail failing off, temporarily fix each rail to the slate with the H16 bolts, leaving it slightly loose for adjustments.
爲防止扶手掉落，先用中間H16螺杆將每條扶手裝在石板，H16螺杆不用擰緊

FIG.12

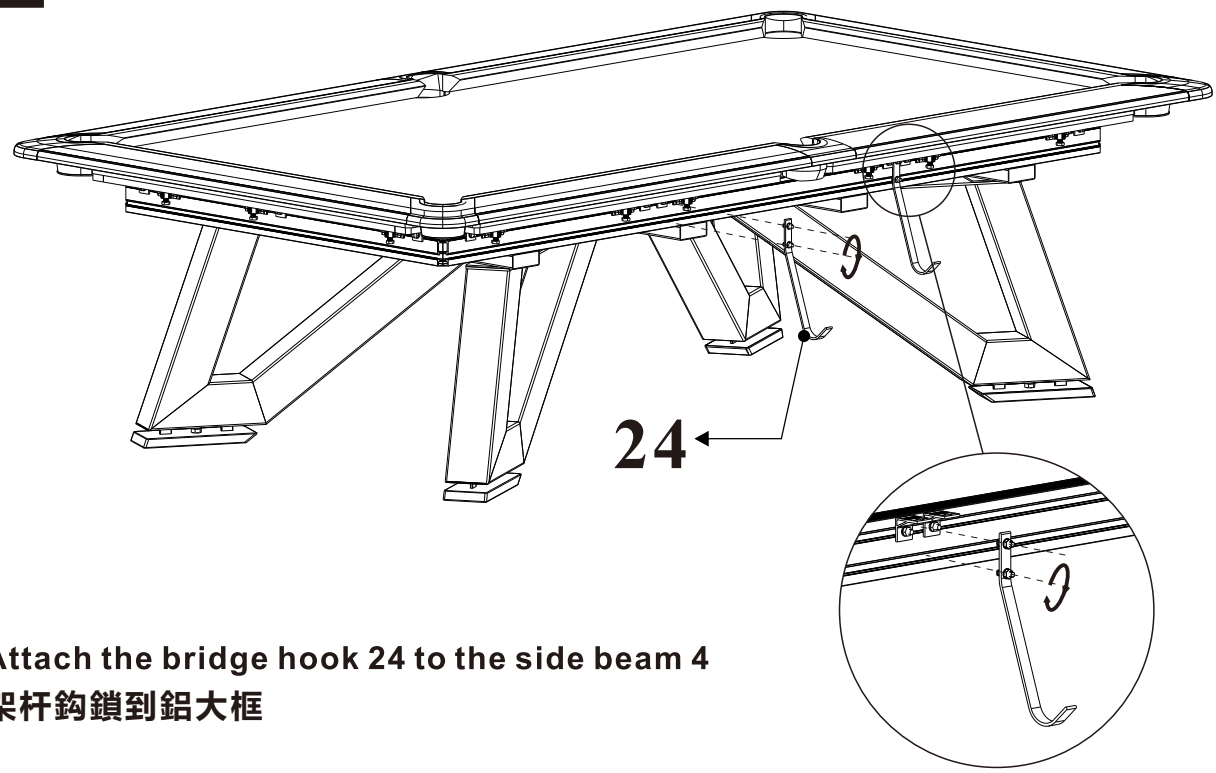
* Pre-attach the H7&H8 bolts, then tighten them after attaching the Corner Pocket 16 and Middle Pocket 17 to rails
請先將H7&H8螺杆與扶手預裝, 待下一步安裝五金角袋16 和五金中袋17 插入扶手後再擰緊。



請先調整扶手與五金彎角間隙後擰緊H7、H8螺杆，再將其余H16螺杆固定。

* After adjusting the gap between the rail and metal corner, tighten the H7 and H8 bolts, then fasten the remaining H16 bolts.

FIG.13



* Attach the bridge hook 24 to the side beam 4
架杆鉤鎖到鋁大框

FIG.14

* Overall schematic diagram of the ball return system.
集球器整體示意圖

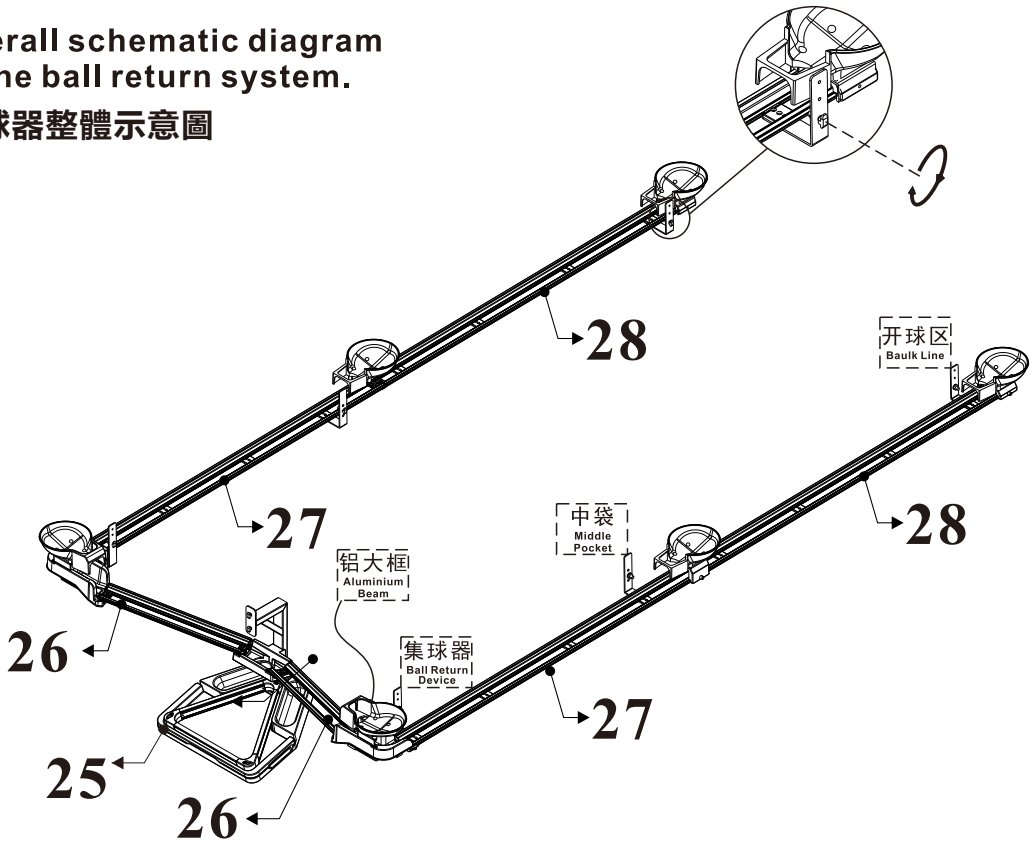


FIG.15

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

壓下按鈕，取出集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

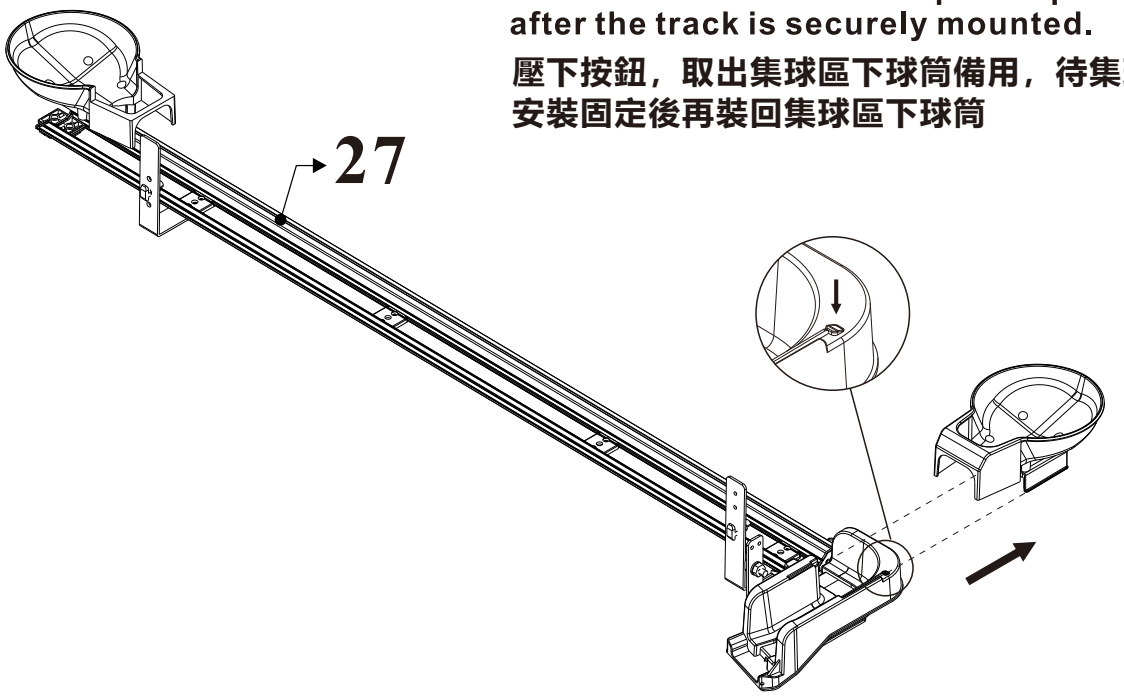
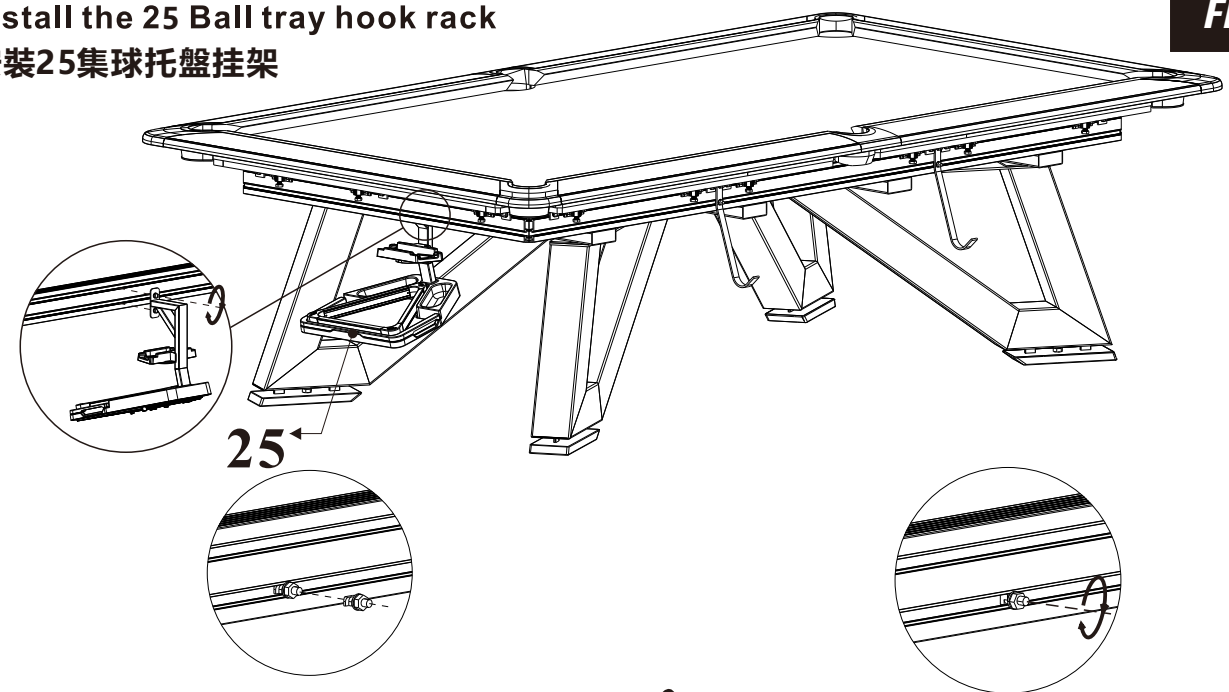
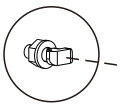


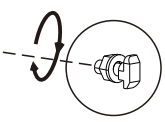
FIG.16

1 Install the 25 Ball tray hook rack
安裝25集球托盤挂架



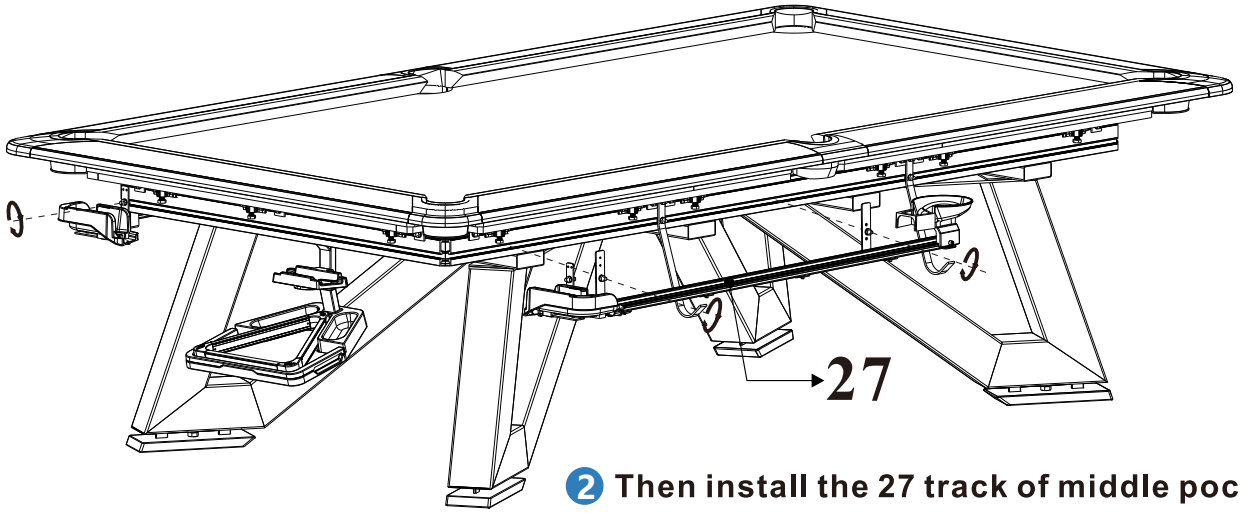


* When the T-bolt is inserted horizontally into the aluminum channel, it can be moved.
T型螺杆水平插入鋁槽，此時可移動



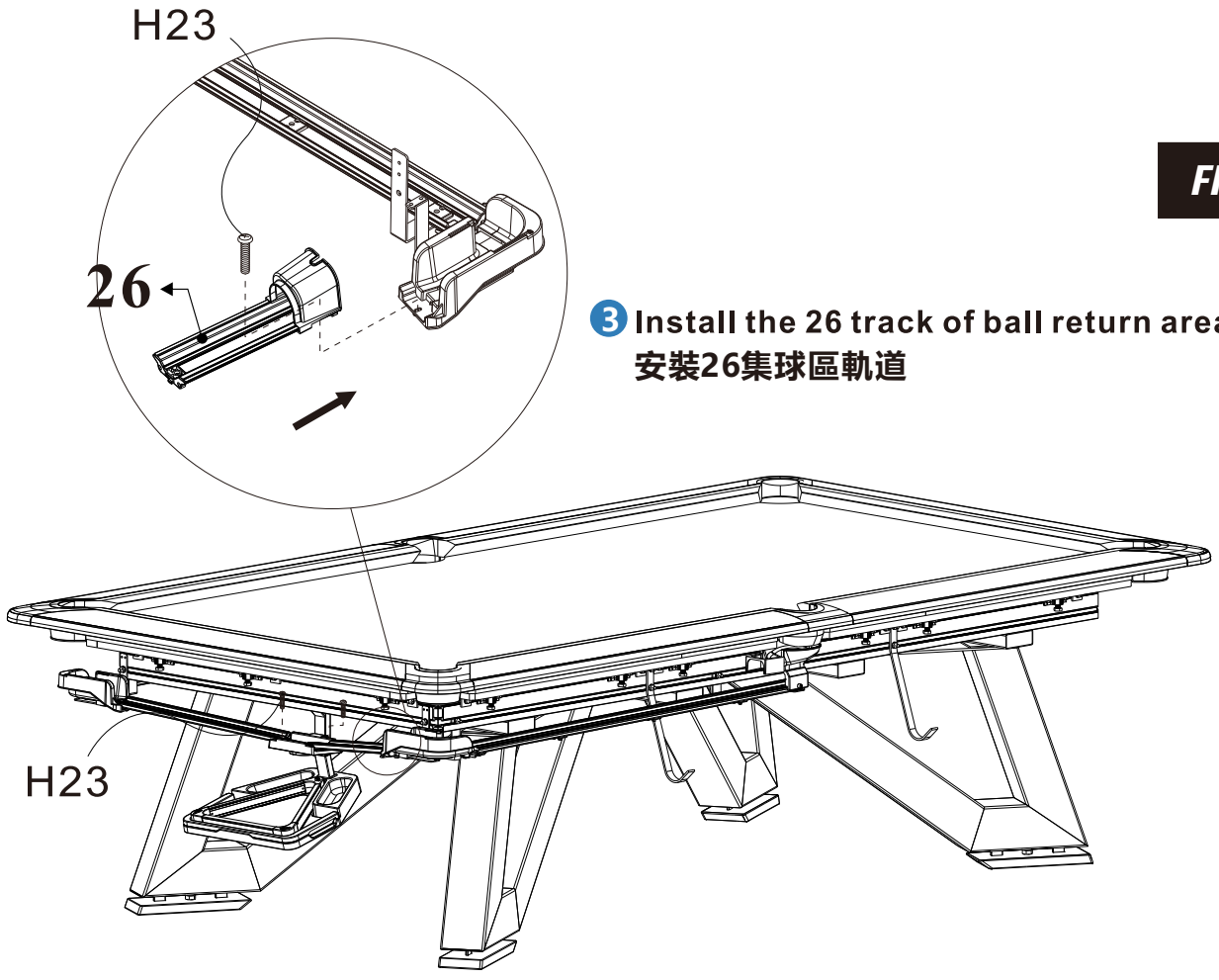
* Rotate the T-bolt vertically to secure itchannel, it can be moved.
T型螺杆旋轉垂直固定

FIG.17



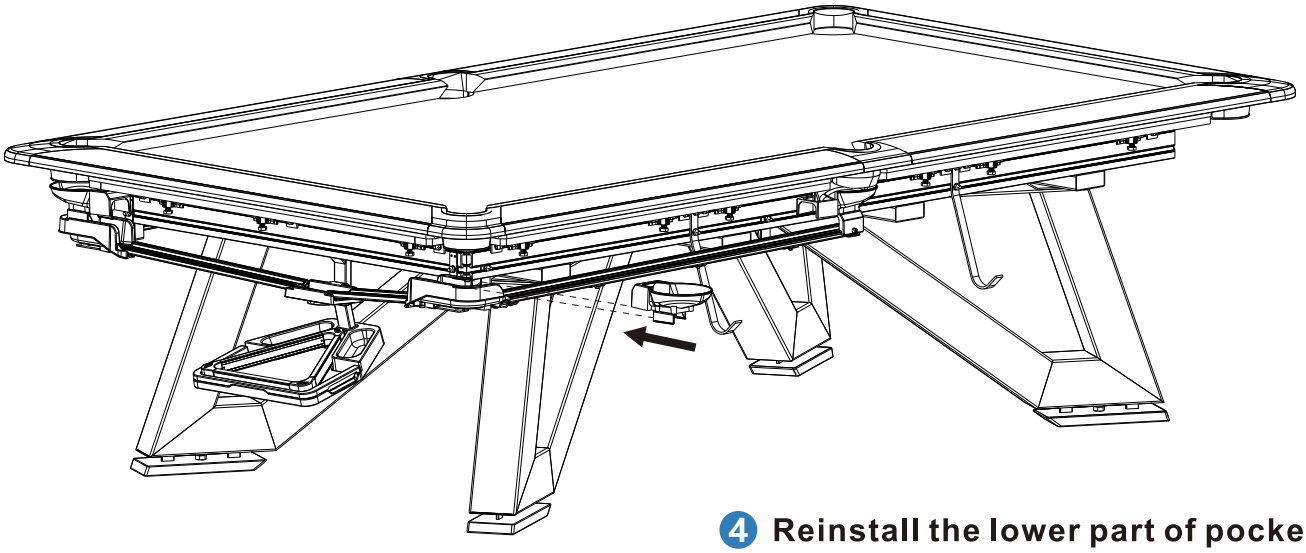
2 Then install the 27 track of middle pocket.
安装27中袋軌道

FIG.18



3 Install the 26 track of ball return area.
安装26集球區軌道

FIG.19



4 Reinstall the lower part of pockets previously removed in FIG. 10
裝回FIG.10取下的下球筒。

FIG.20

5 Finally,install the 28 track of baulk line
最後安裝28開球區軌道

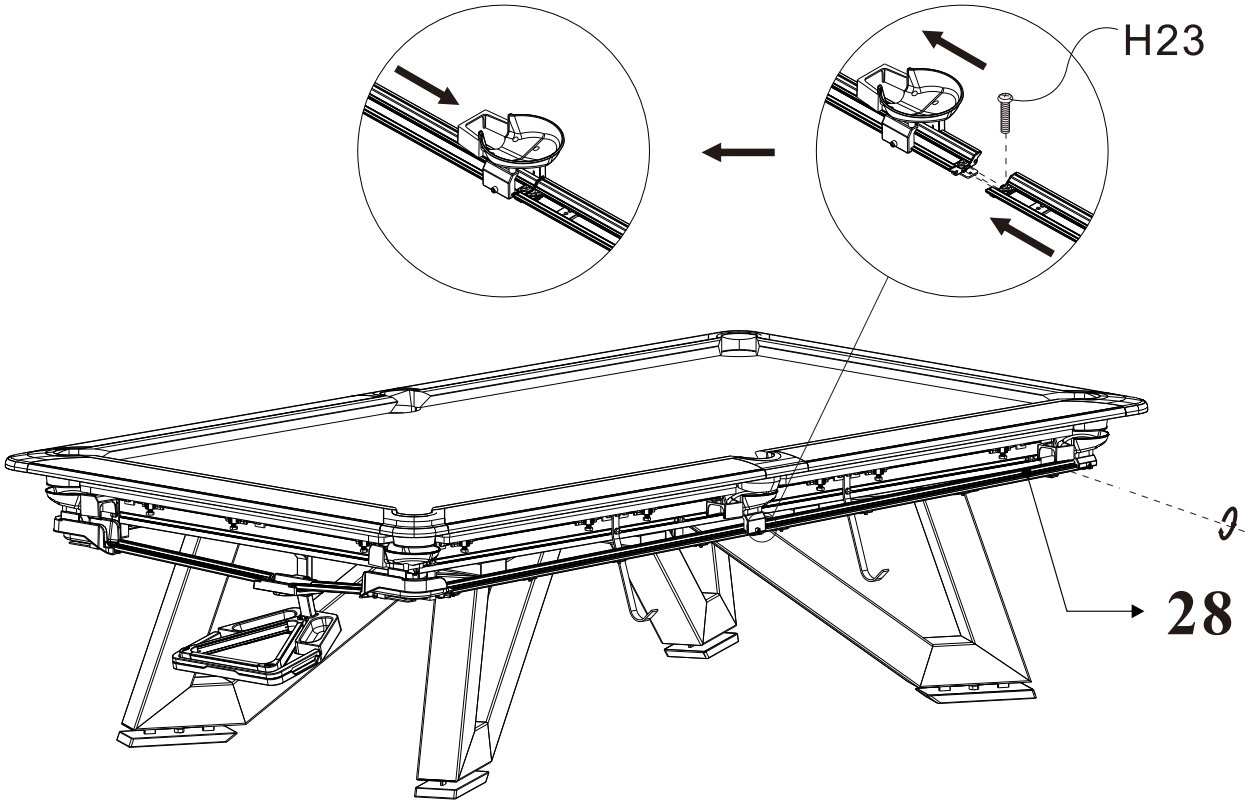


FIG.21

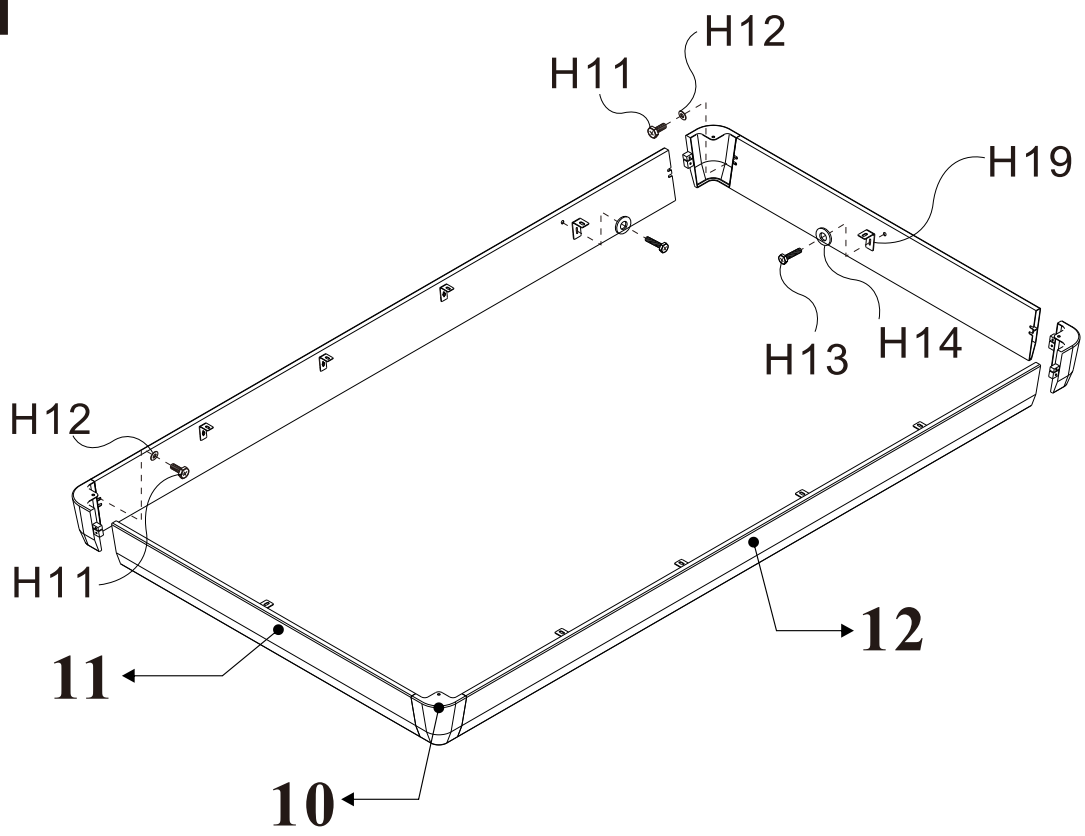
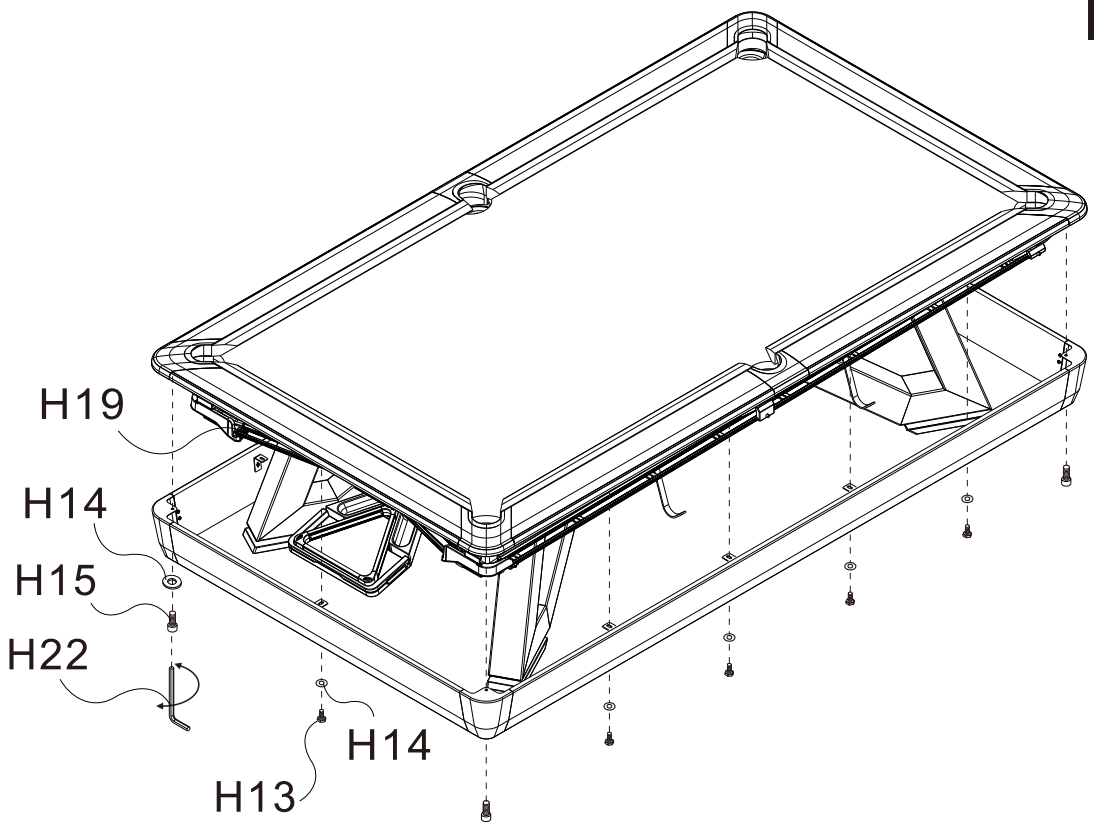
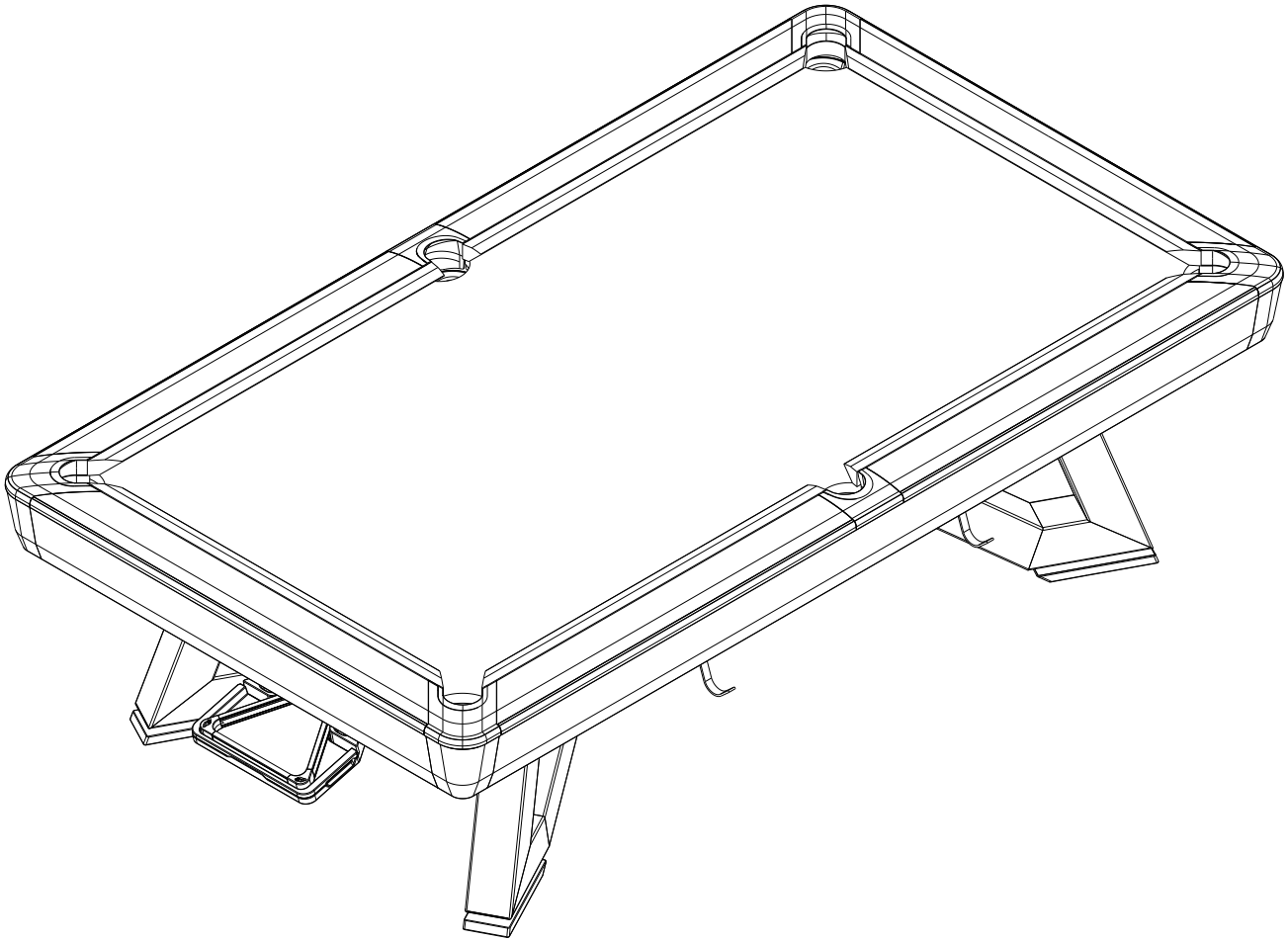


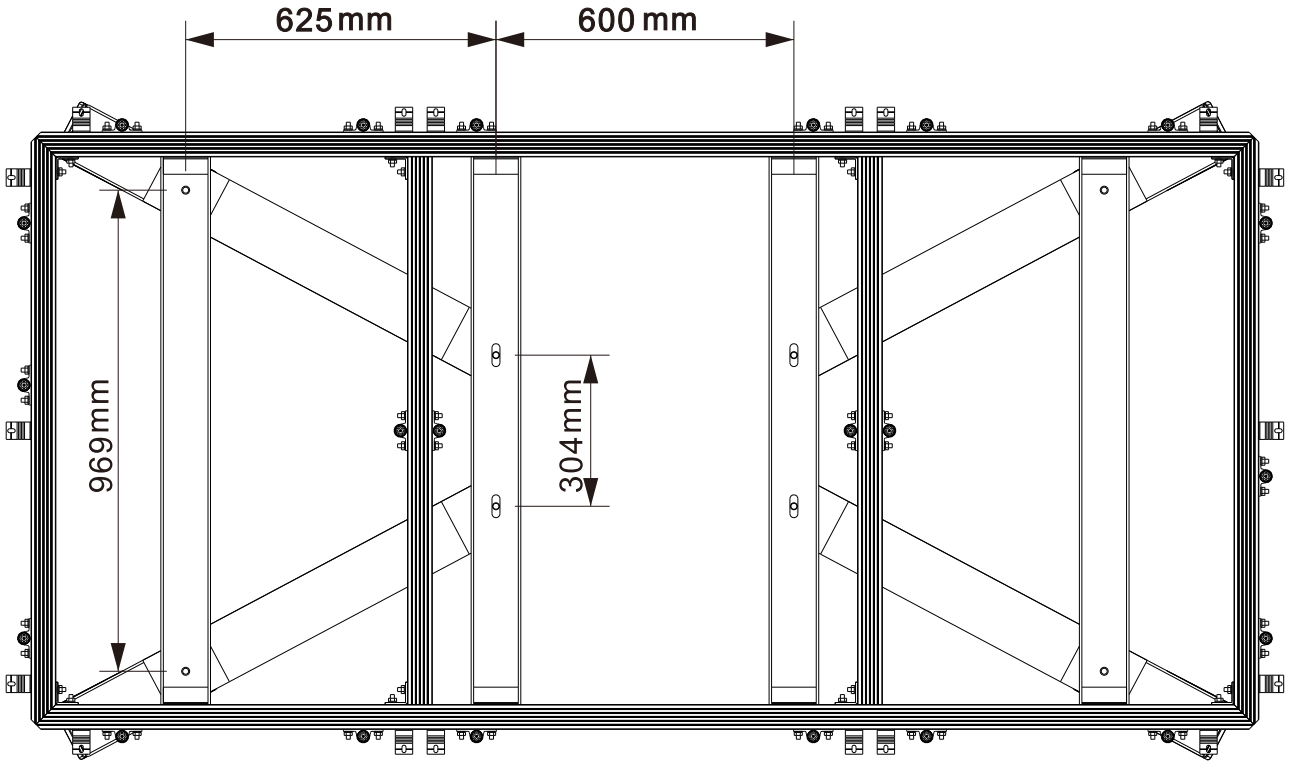
FIG .22



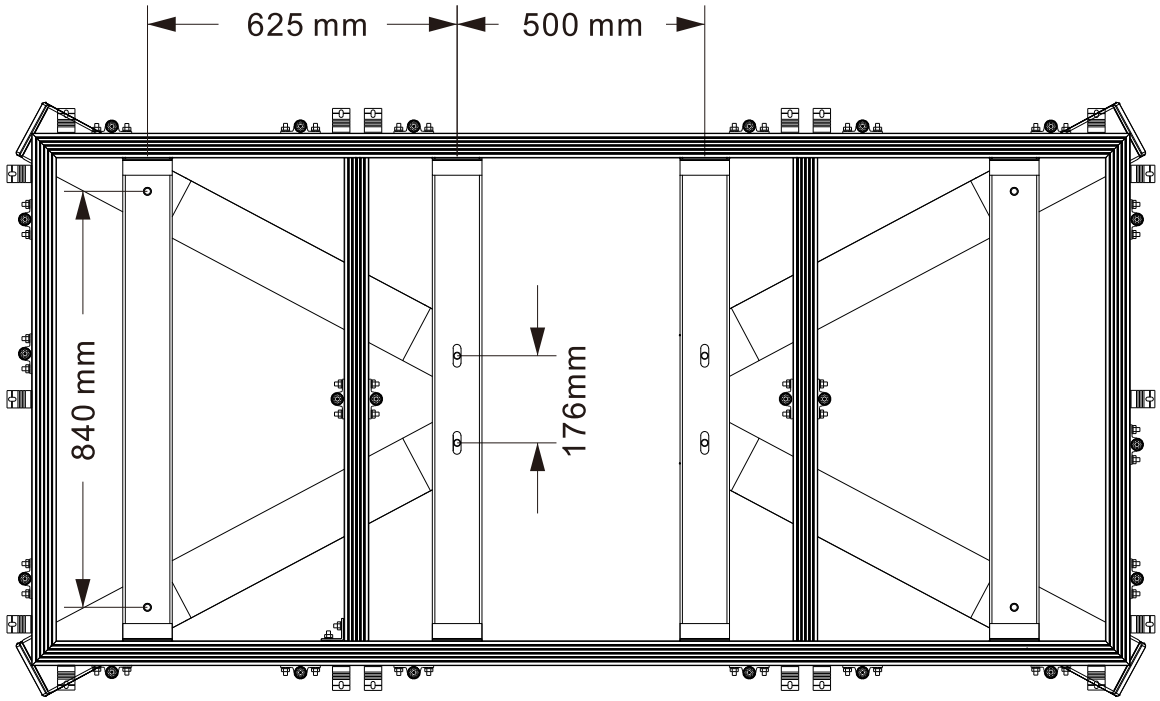
FINISH



ATTACHMENT



9 '



8 '





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