POOL 7/8/9' PRO 铝塑集球款

警示：注意储球箱方向！
ATTENTION:NOTE THE ORIENTATION
OF THE BALL STORAGE BOX



BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

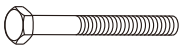
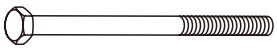
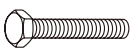
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HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		STUD BOLT 3/8"X 4-5/16"(M10-16Gx110mm)	16
	H2		FLAT WASHER 3/8" I.D. x #28	16
	H3		HEX NUT 3/8" I.D.	16
	H4		HEX HEAD BOLT 3/8" x 1-3/4"(M10-16G x 45mm)	8
	H5		FLAT WASHER 3/8" I.D. x #28	8
CABINET 大框	H6		HEX HEAD BOLT 3/8" x 3-1/8"(M10-16G x 80mm)	8
	H7		FLAT WASHER 3/8" I.D. x #28	16
	H8		HEX NUT 3/8" I.D.	8
	H9		HEX HEAD BOLT 3/8" X 5-1/8"(M10 x 130mm)	8
	H10		FLAT WASHER 3/8" I.D. x #28	8
	H11		NUT 3/8" I.D.	8
	H12		FLAT HEAD SCREW-COLORED 1/4" X 1-9/16"(M6 x 40mm 彩鋅)	8
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H13		FLAT HEAD SCREW-COLORED 10# X 2-5/32"(M5 x 55MM 彩鋅)	12
	H14		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H15		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H16		FLAT WASHER 3/8" I.D. x #22	12
	H17		NUT 3/8" I.D.	12
	H18		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G x 17mm)	36
	H19		FLAT WASHER 5/16" I.D. x #20	36

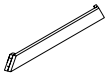
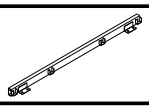
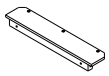
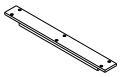
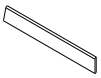
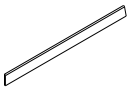
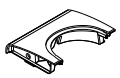
HARDWARE / 五金單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H20		HEX HEAD CROSS BOLT 5/16" X 1"(M8-18G x 25mm)	16
	H21		FLAT WASHER 5/16" I.D. x #20	16
	H22		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	18
	H23		FLAT WASHER 3/8" I.D. x #28	36
	H24		SPRING LOCK WASHER 3/8" I.D.	18
	H25		WRENCH 腳盤調節扳手	1
	H26		METAL BRACKET 裙板角件	18
	H27		FLAT HEAD SCREW-BLACK 8# X 1"(M4X25mm 彩鋅)	6
BALL CATCHER 集球器	H28		TORX FLANGE SCREW 5/16" X 19/32"(M8-18G x 95mm)	2
	H29		FLAT WASHER 3/8" I.D. x #22	4
	H30		HEX NUT 5/16" I.D.	2
	H31		TORX FLANGE SCREW 1/4" X 19/32"(M6 x 15mm)	2
	H32		SQUARE T BOLT 8# X 25/32"(M4 x 20mm)	4
	H33		WING NUT 8# I.D.	4
	H34		TORX FLANGE SCREW 8# X 1-3/16"(M4 x 30mm)	1
	H35		COUNTERSUNK SCREW 8# X 1-3/8"(M4 x 10mm)	2
	H36		FLAT HEAD SCREW-COLOR 8# X 1"(M4X25mm 彩鋅)	16

PARTS LIST / 配件單

表1

PACKAGE 包装	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌脚	1		LEG 脚	4
	2		END LEG BEAM 短邊圍板	2
	3		SIDE LEG BEAM 长邊圍板	2
CABINET/BEAM 大框	4		SIDE BEAM 長邊鋼梁	2
	5		CORNER METAL 鋼梁角件	4
	6		END BEAM 端邊木擋	2
	7		MIDDLE BEAM 中間木擋	2
APRON 裙板	8		END APRON 端邊裙板	2
	9		SIDE APRON 長邊裙板	2
	10		APRON JOINT CORNER BLOCK 裙板護角	4
TOP RAIL 扶手	11		TOP RAIL LEFT SIDE 左扶手	2
	12		TOP RAIL RIGHT SIDE 右扶手	2
	13		TOP RAIL END 端边扶手	2
POCKET 球袋	14		CORNER POCKET 五金角袋	4
	15		SIDE POCKET 五金中袋	2
	16		PLASTIC CORNER POCKET 塑膠角袋	4
	17		PLASTIC SIDE POCKET 塑膠中袋	2

PARTS LIST / 配件單

表2

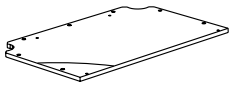
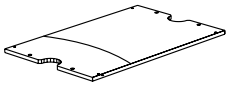
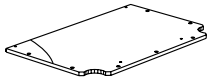
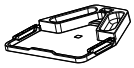
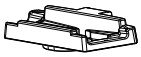
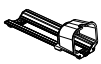
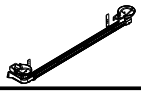
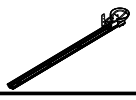
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
SLATE 石板	18		SLATE (LEFT) 石板(左)	1
	19		SLATE (CENTER) 石板(中)	1
	20		SLATE (RIGHT) 石板(右)	1
	21		CLOTH 臺尼	1
	22		BRIDGE HOLDER 架杆鈎	2
BALL CATCHER 集球器	23		BALL TRAY HOOK RACK 托盤挂架	1
	24		BALL TRAY 托盤	1
	25		Ball DISCHARGER 漏球器	1
	26		TRACK OF BALL RETURN AREA 集球區軌道	2
	27		TRACK OF MIDDLE POCKET 中袋軌道	2
	28		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

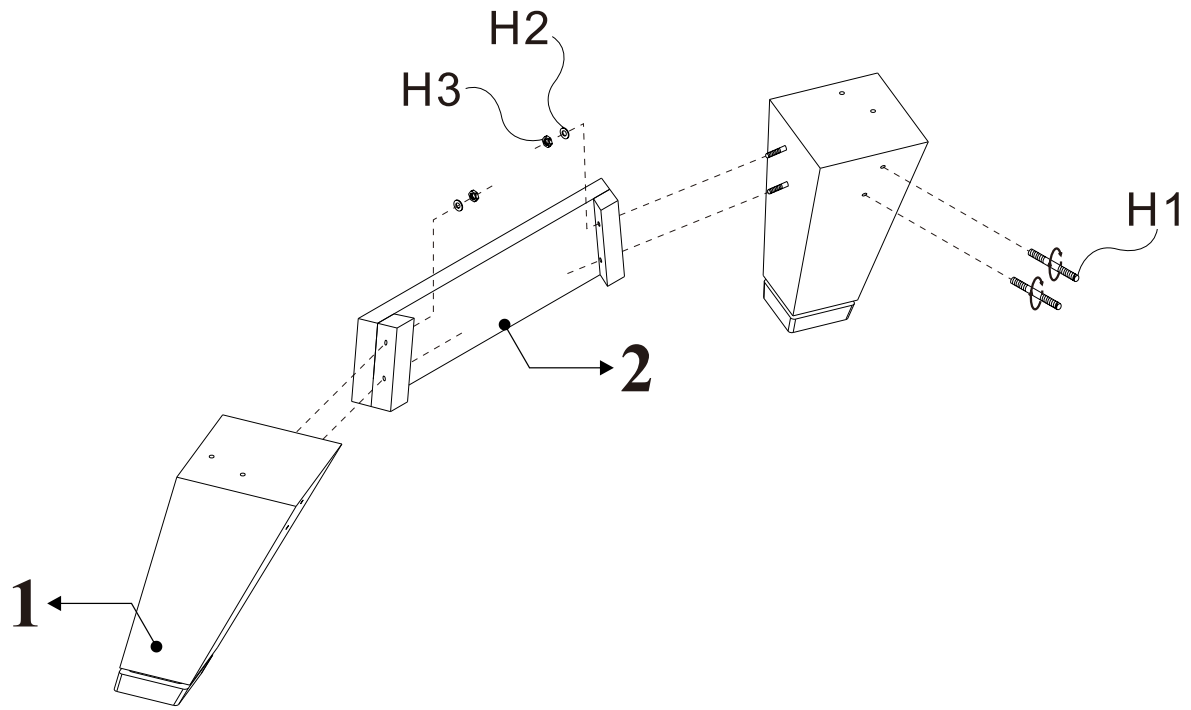


FIG.2

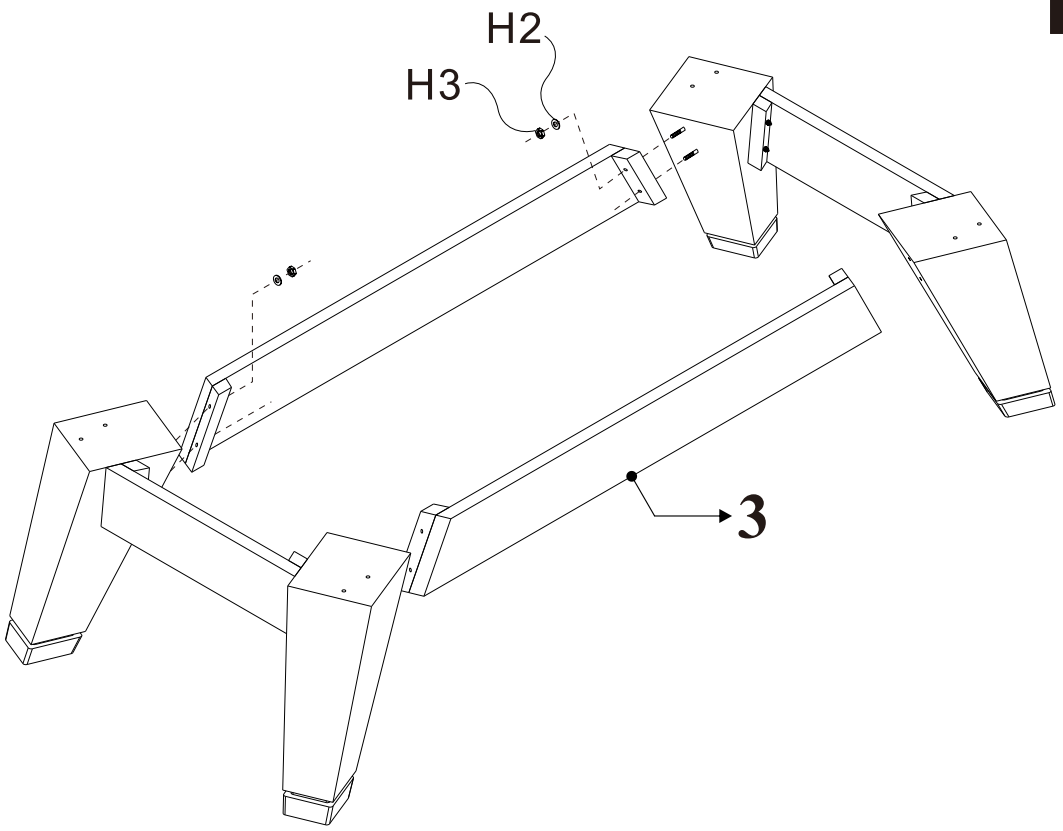
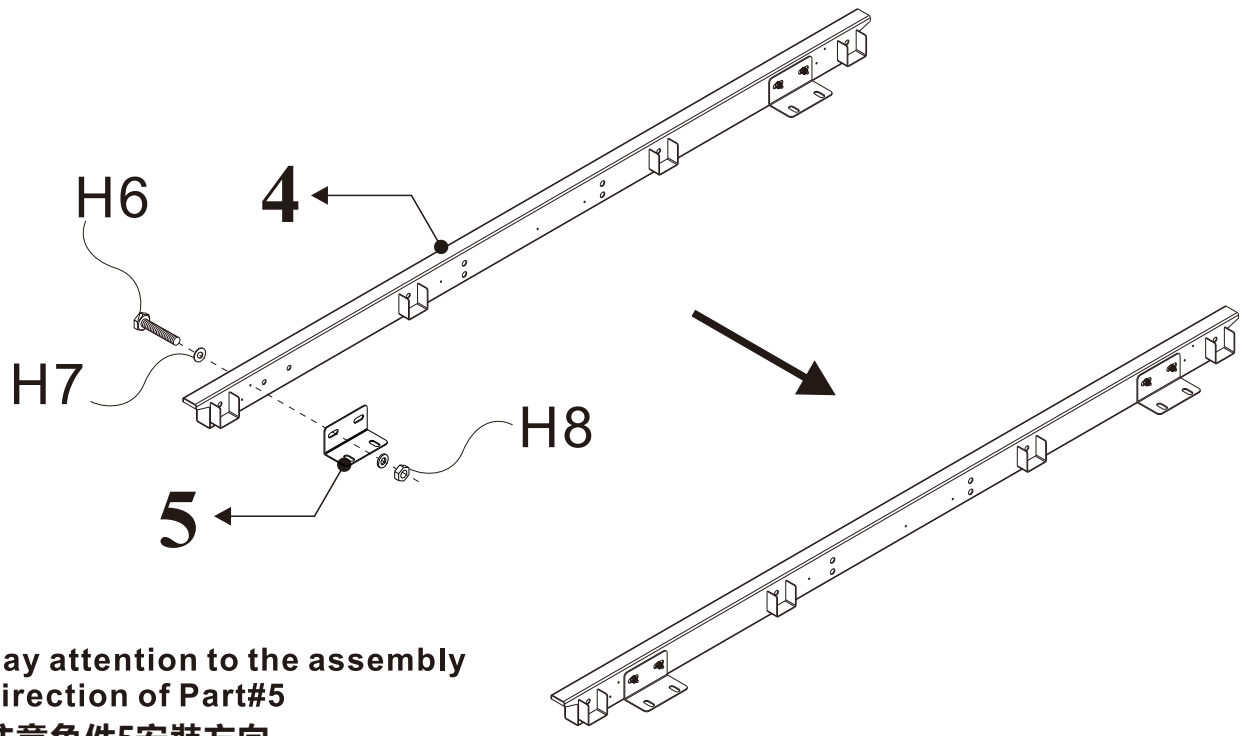


FIG.3



✻ **Pay attention to the assembly direction of Part#5**
注意角件5安装方向

FIG.4

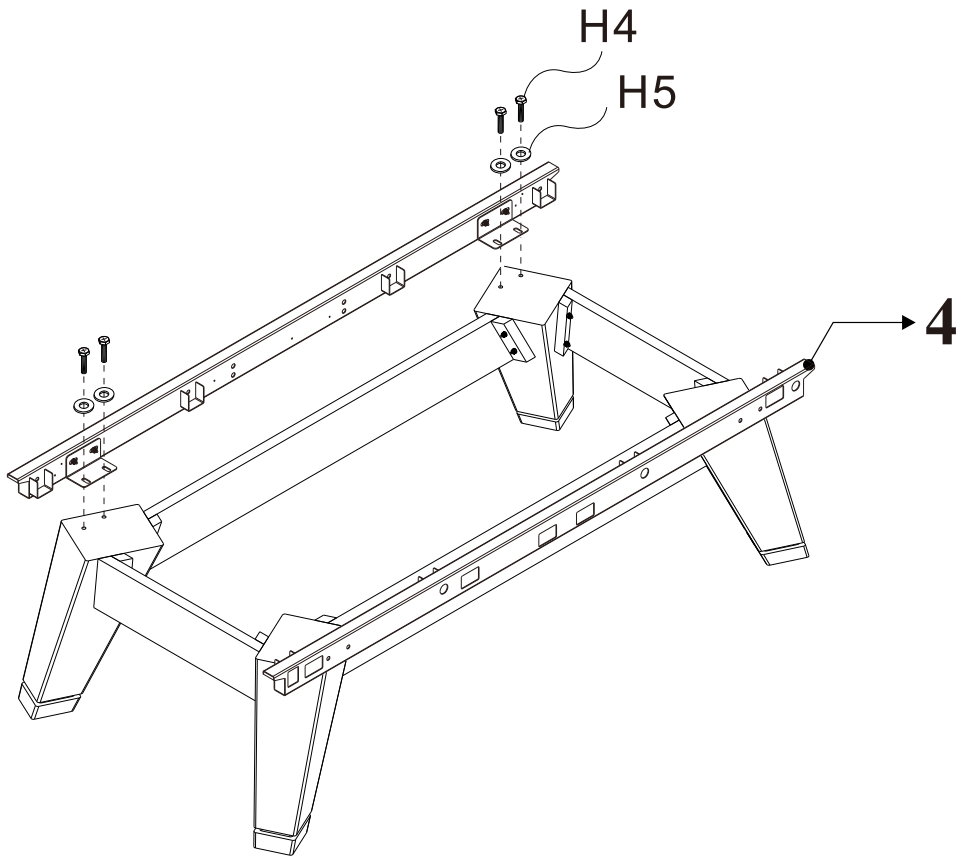


FIG.5

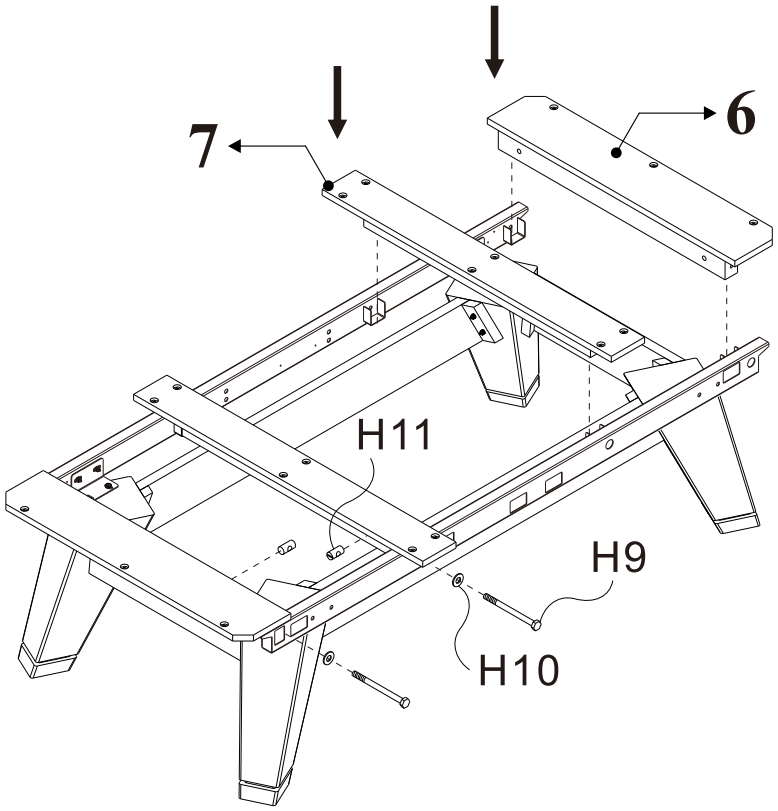
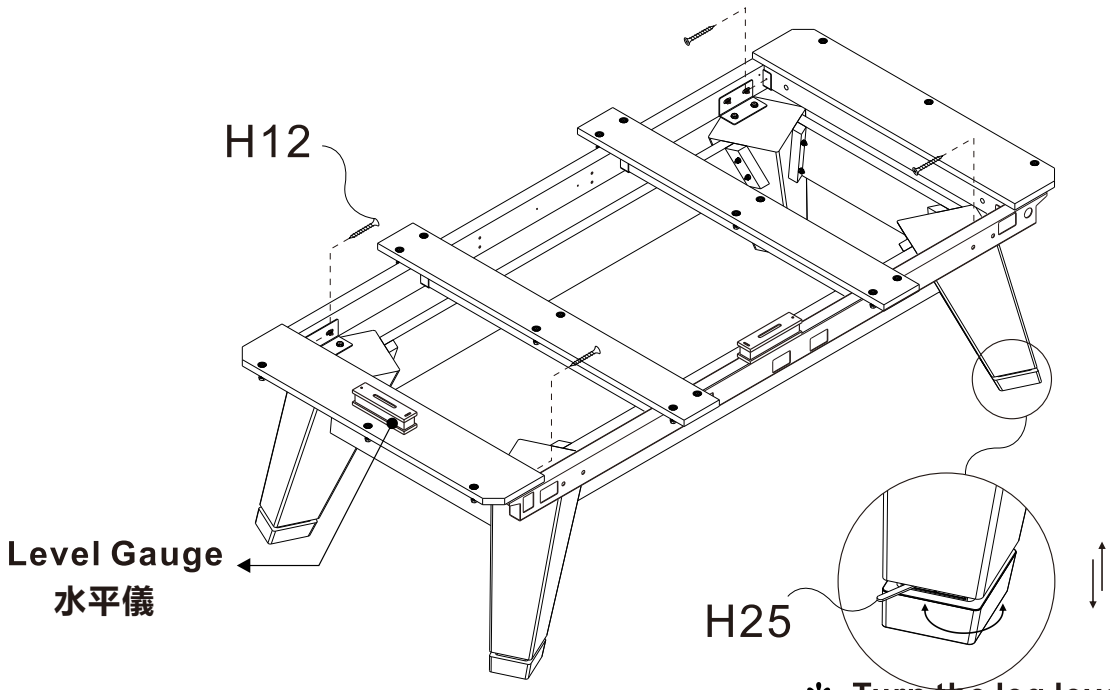


FIG.6



* Turn the leg levelers with wrench to adjust the levelness of table cabinet
使用扳手轉動腳底座內腳盤，調節下框水平

FIG.7

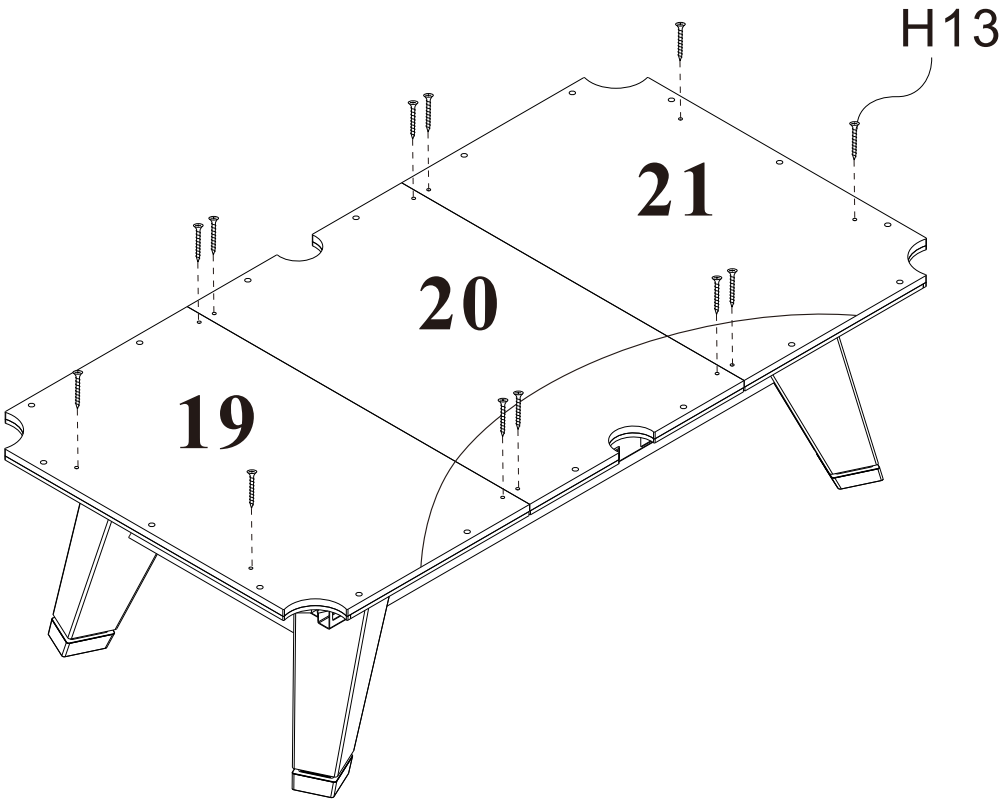
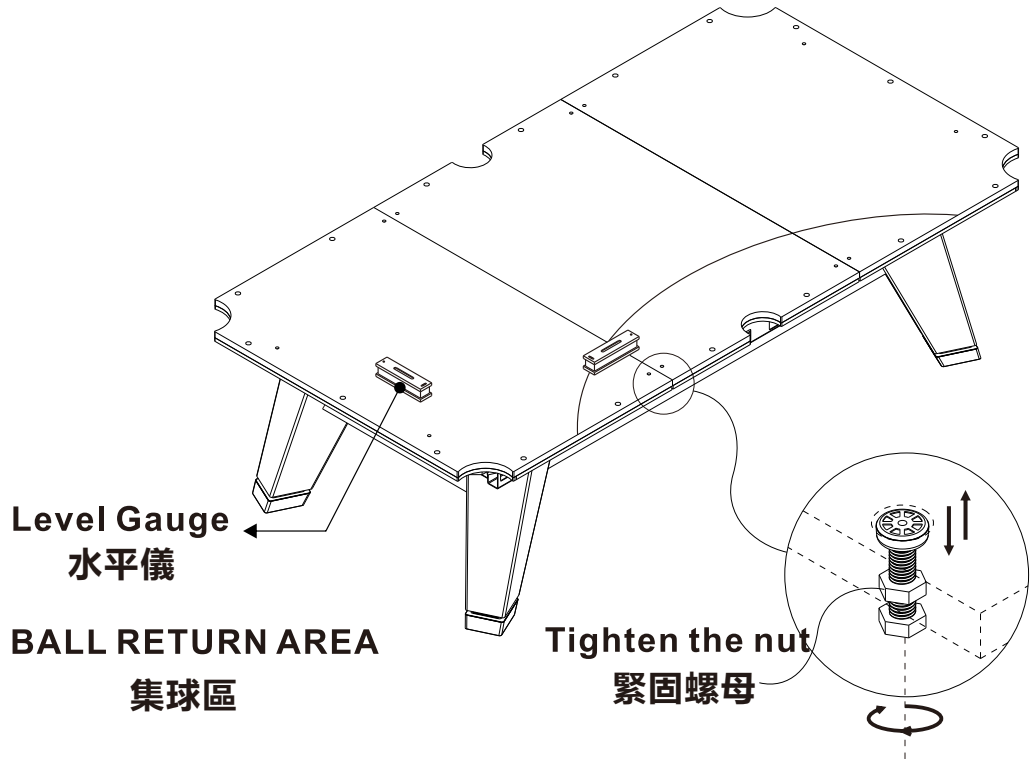


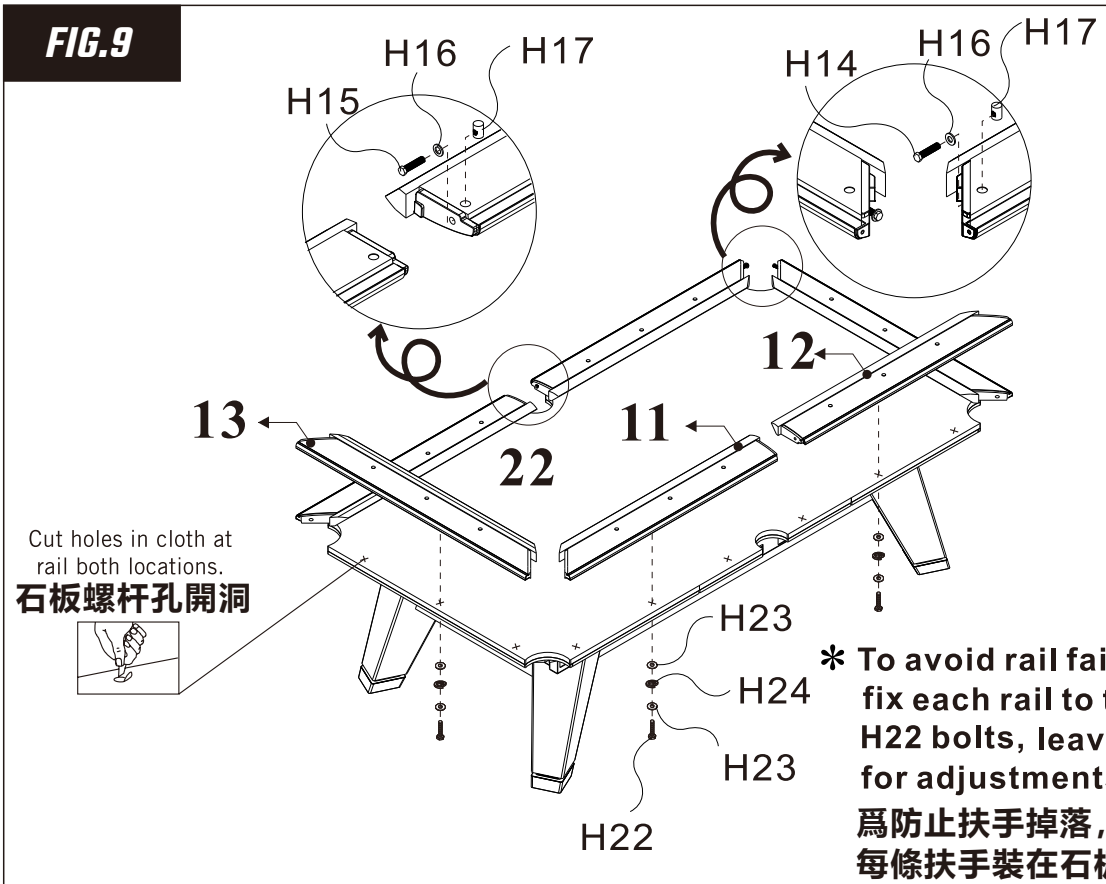
FIG.8



✻ Level slate with 18 LevelBox adjusters.
Tighten the nut after leveling the slate

使用18個石板水平調整器調節水平，
調整水平後，將緊固螺母上擰緊

FIG.9



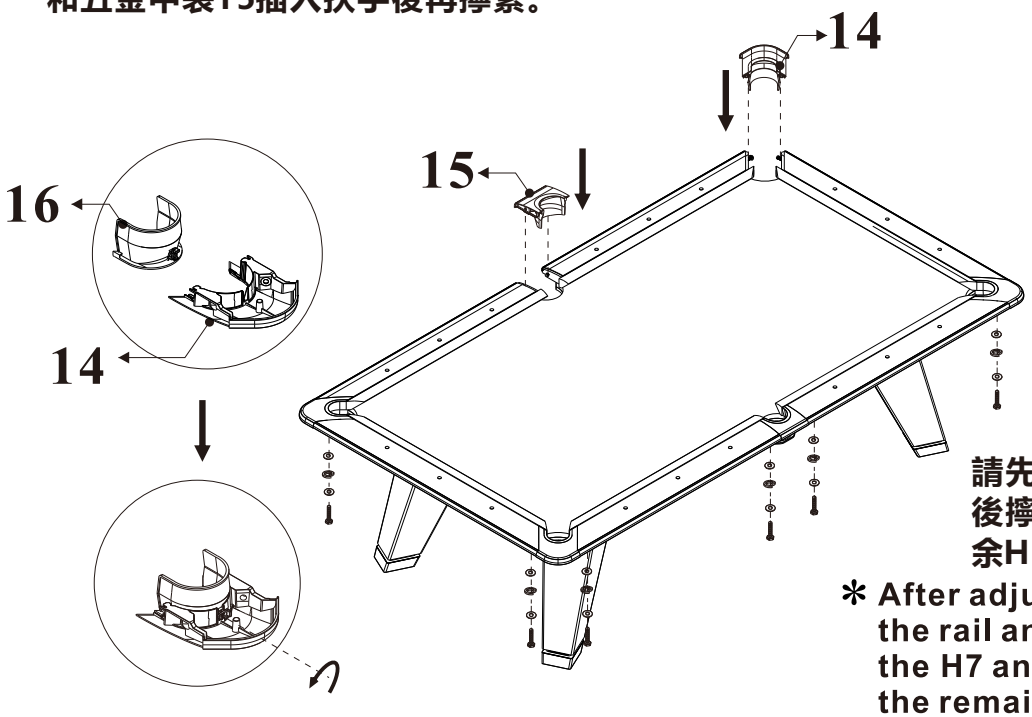
* To avoid rail failing off, temporarily fix each rail to the slate with the H22 bolts, leaving it slightly loose for adjustments.

爲防止扶手掉落，先用中間H22螺杆將每條扶手裝在石板，H22螺杆不用擰緊

FIG.10

* Pre-attach the H14 & H15 bolts, then tighten them after attaching the Corner Pocket 14 and Middle Pocket 15 to rails

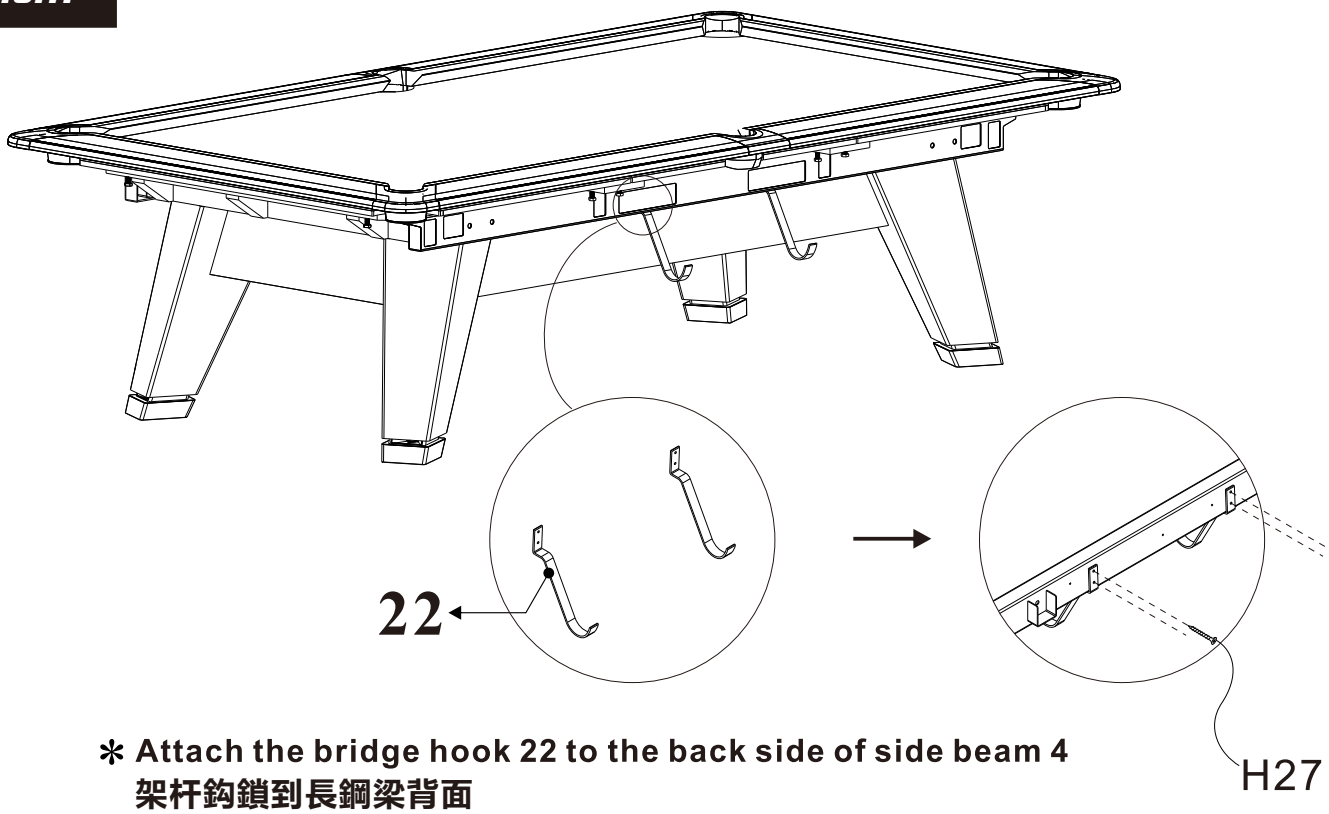
請先將H14&H15螺杆與扶手預裝，待下壹步安裝五金角袋14和五金中袋15插入扶手後再擰緊。



請先調整扶手與五金彎角間隙後擰緊H7、H8螺杆，再將其余H22螺杆固定

* After adjusting the gap between the rail and metal corner, tighten the H7 and H8 bolts, then fasten the remaining H22 bolts.

FIG.11



✻ Attach the bridge hook 22 to the back side of side beam 4
架杆鈎鎖到長鋼梁背面

FIG.12

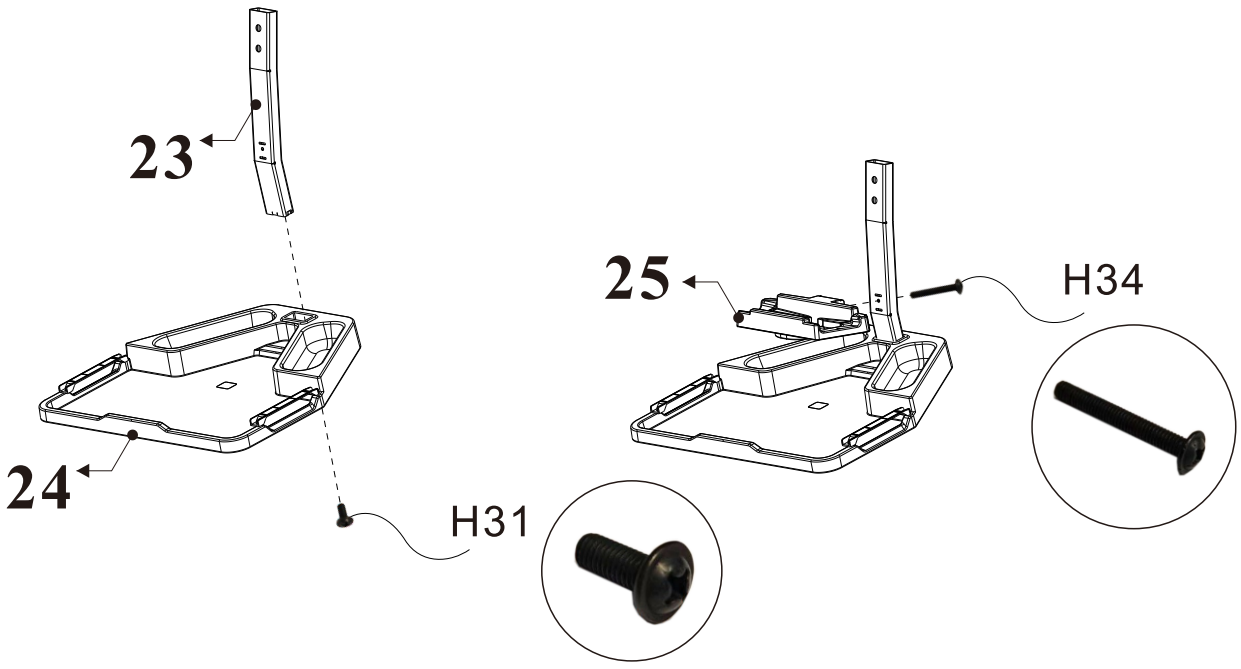


FIG.13

Overall schematic diagram of the ball return system.

集球器整體示意圖

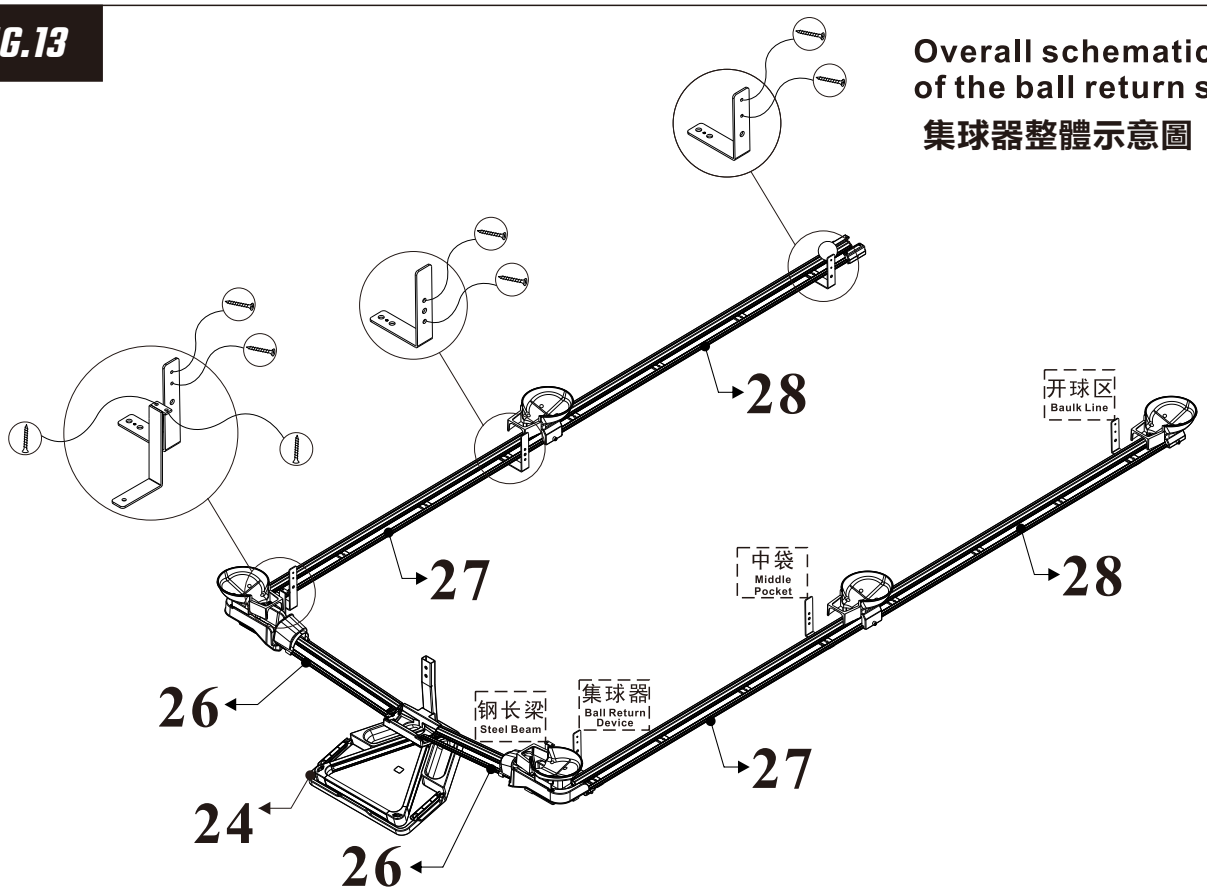


FIG.14

* Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.

壓下按鈕，取下集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

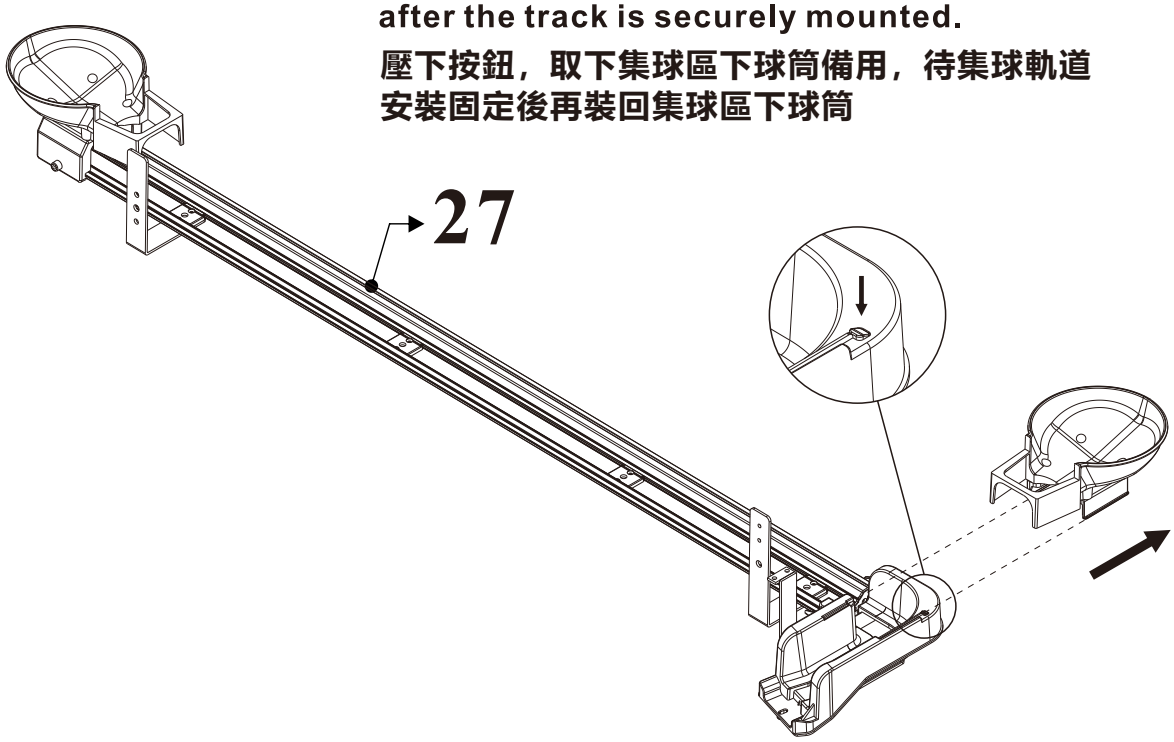
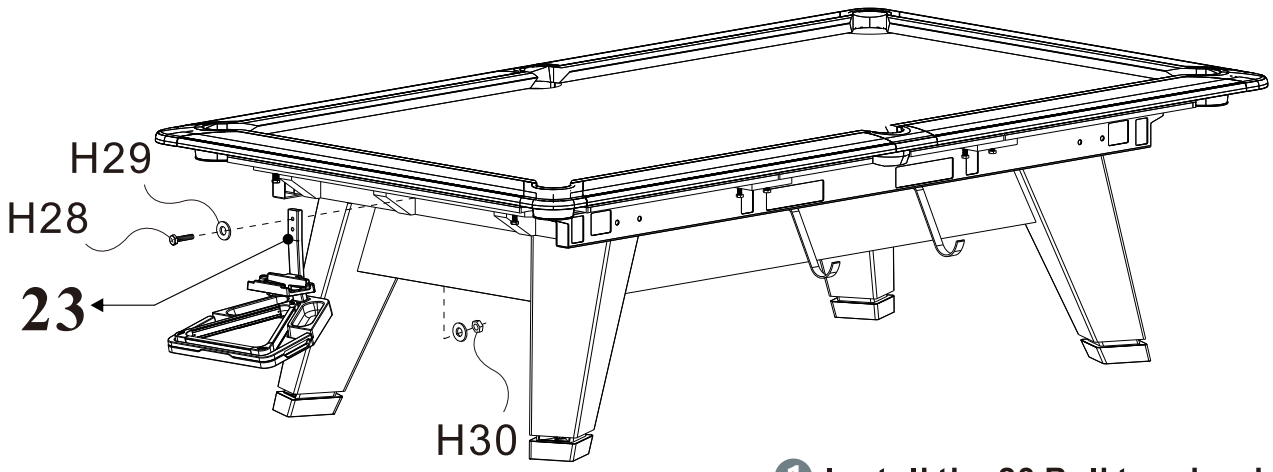


FIG.15









1 Install the 23 Ball tray hook rack
安装23集球托盘挂架

FIG.16

2 Then install the 27 track of middle pocket.
然后安装27中袋軌道

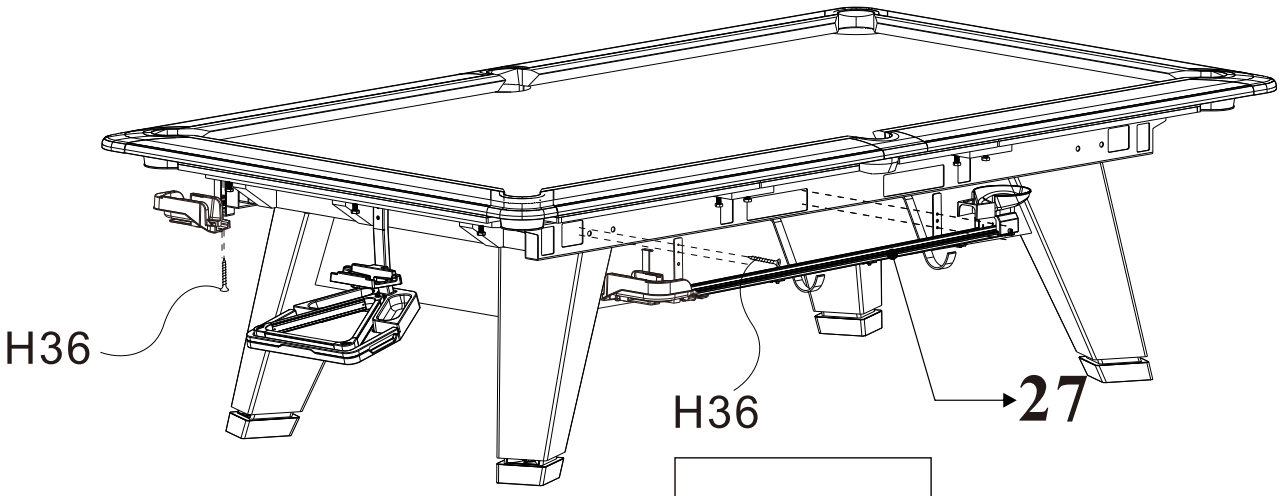
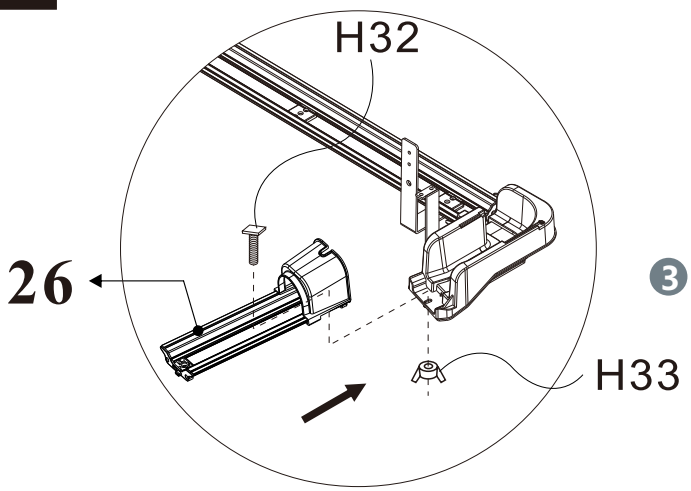




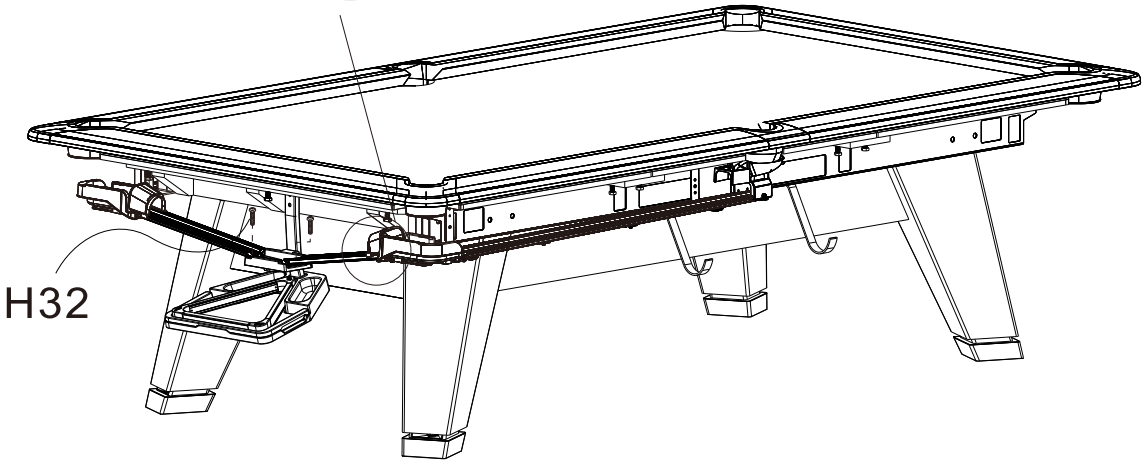
FIG.17







3 Install the 26 track of ball return area.
安裝26集球區軌道



4 Reinstall the lower part of pockets previously removed in FIG. 14
裝回FIG.14取下的下球筒

FIG.18

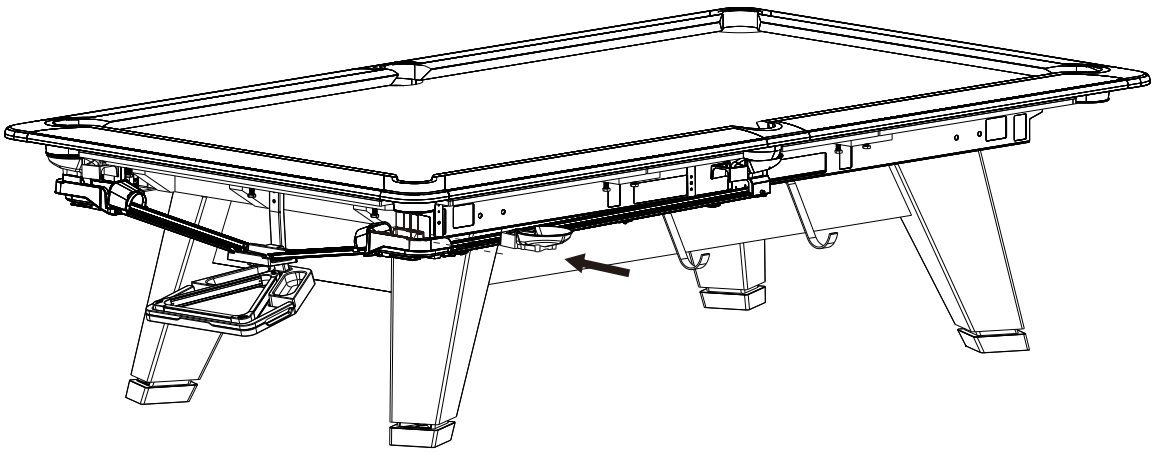
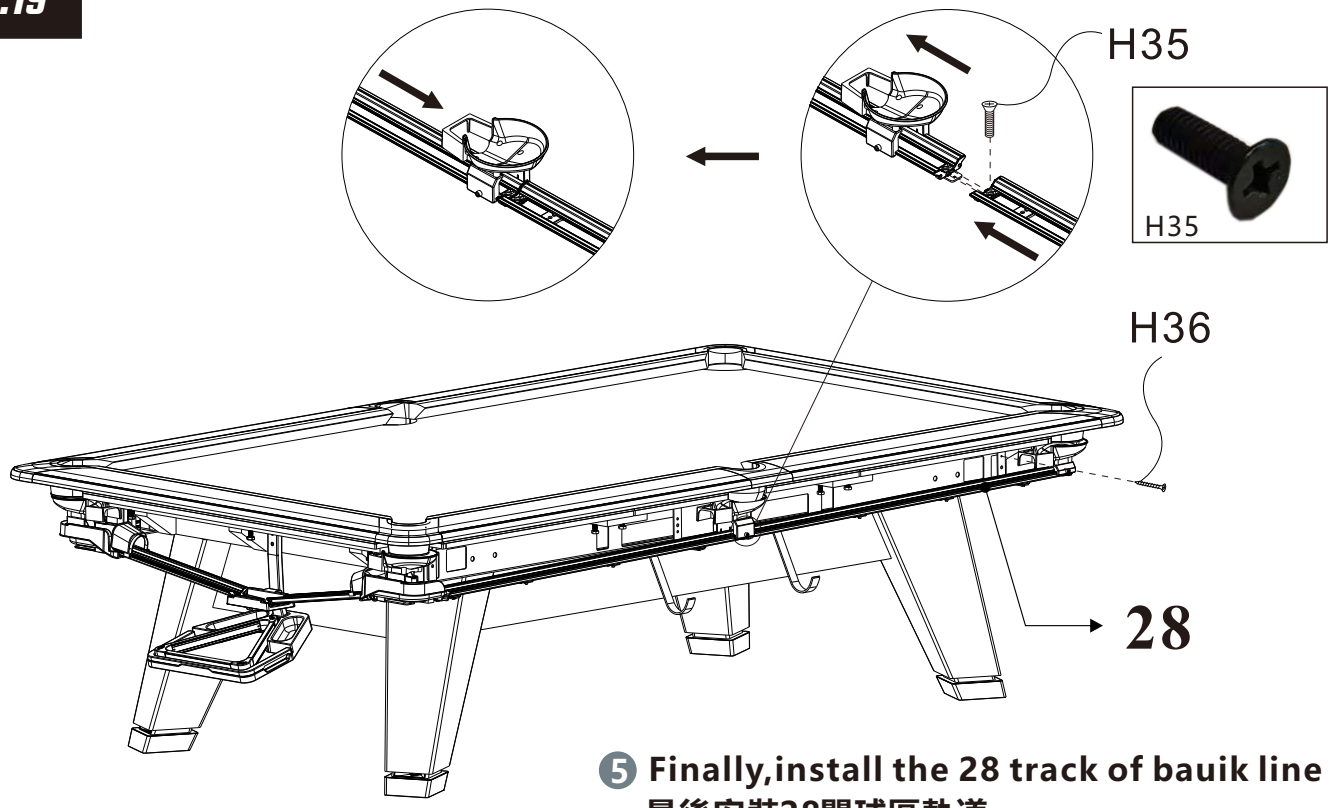
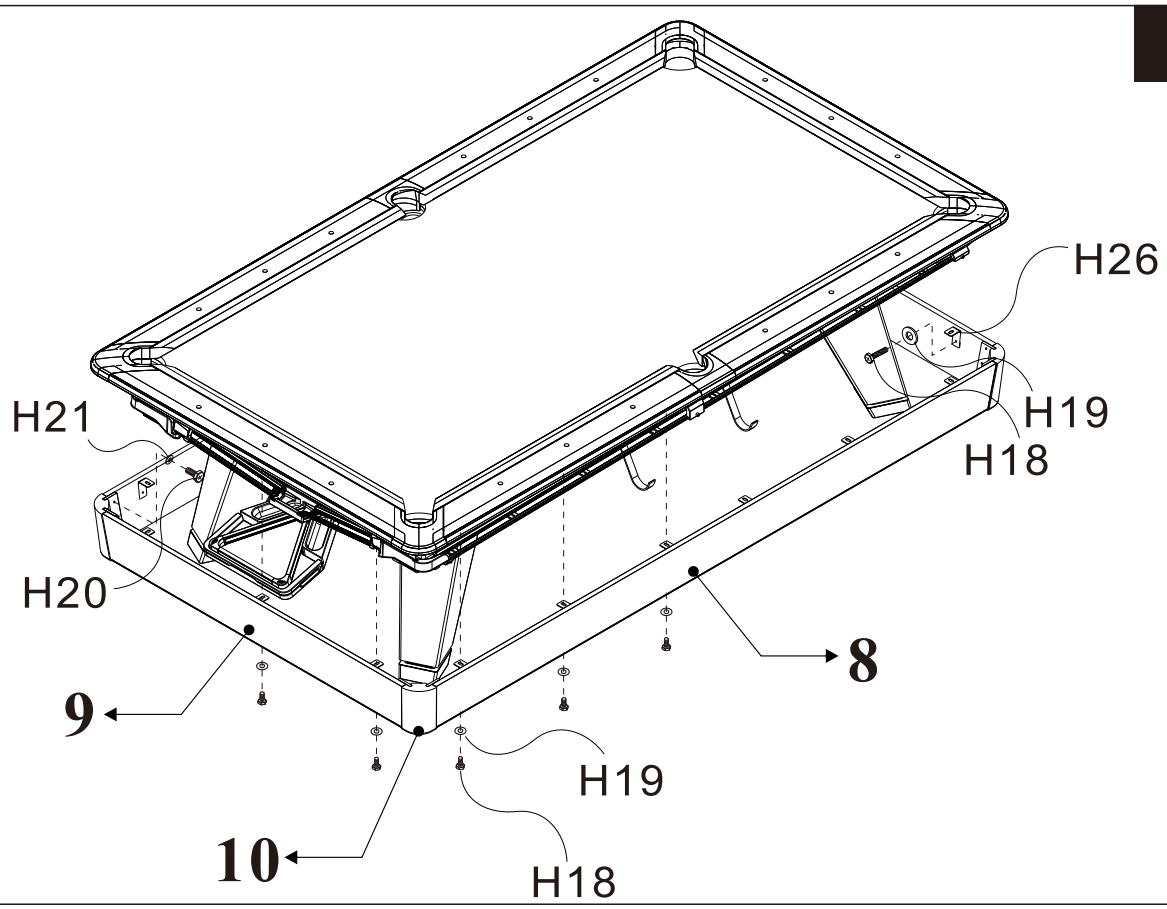


FIG.19

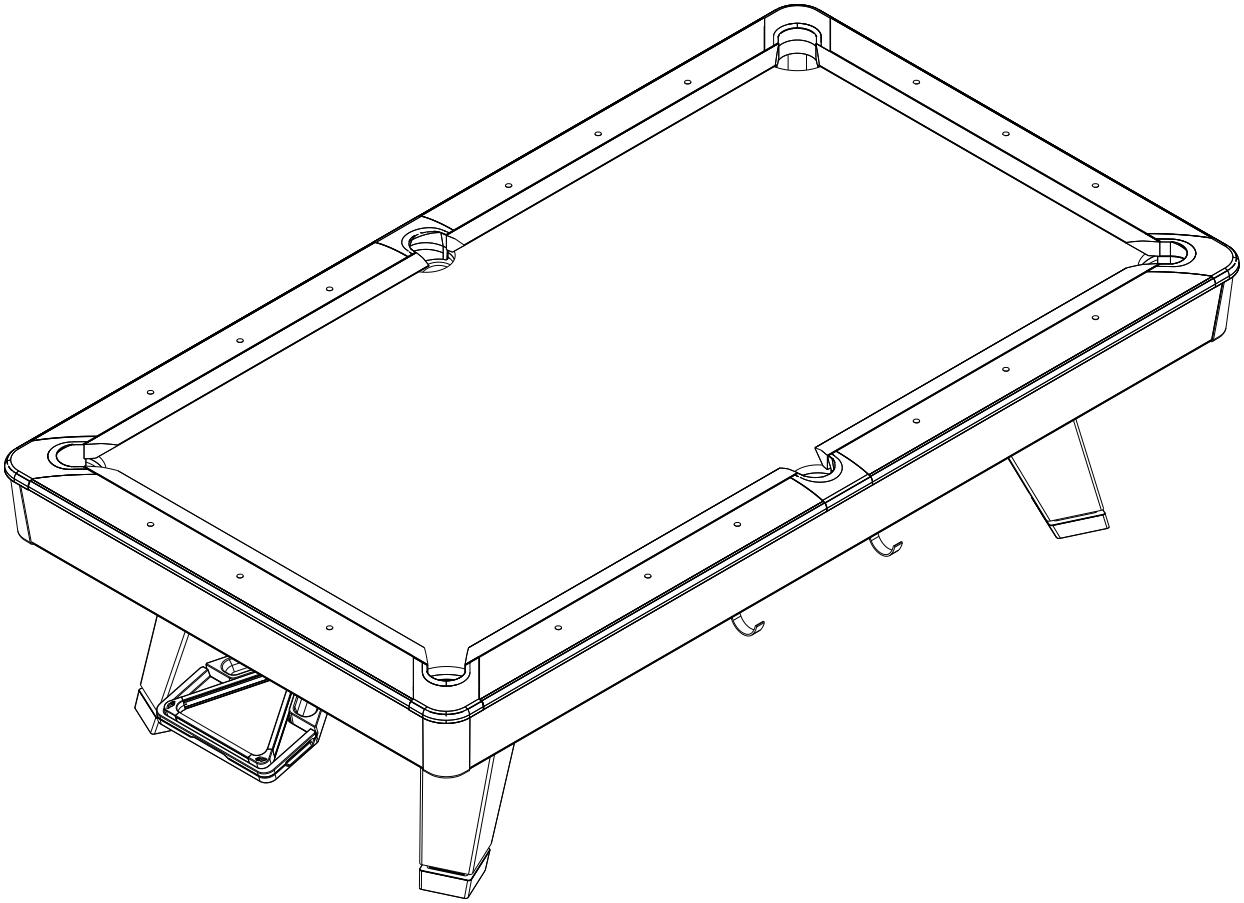


5 Finally,install the 28 track of bauik line
最後安裝28開球區軌道

FIG.20



FINISH



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