POOL 7/8/9' PRO 铝塑集球款

警示：注意储球箱方向！
ATTENTION:NOTE THE ORIENTATION
OF THE BALL STORAGE BOX

HERO



BILLIARDS INSTRUCTION MANUAL

臺球桌安裝說明書

請先整體看一遍說明書，再根據步驟安裝 PLEASE READ THE INSTRUCTION MANUAL THOROUGHLY FIRST AND THEN INSTALL ACCORDING TO THE STEPS!

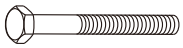
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HARDWARE / 五金單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌腳	H1		HEX HEAD BOLT 3/8" x 1-3/4"(M10-16G x 45mm)	4
	H2		FLAT WASHER 3/8" I.D. x #28	4
	H3		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	8
	H4		FLAT WASHER 3/8" I.D. x #28	8
CABINET 大框	H5		HEX HEAD BOLT 3/8" x 3-1/8"(M10-16G x 80mm)	8
	H6		FLAT WASHER 3/8" I.D. x #28	16
	H7		HEX NUT 3/8" I.D.	8
	H8		HEX HEAD BOLT 3/8" X 5-1/8"(M10 x 130mm)	8
	H9		FLAT WASHER 3/8" I.D. x #28	8
	H10		NUT 3/8" I.D.	8
	H11		FLAT HEAD SCREW-COLORED 1/4" X 1-9/16"(M6 x 40mm 彩鋅)	8
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H12		FLAT HEAD SCREW-COLORED 10# X 2-5/32"(M5 x 55MM 彩鋅)	12
	H13		HEX HEAD BOLT 3/8" X 3-1/8"(M10-16G x 80mm)	8
	H14		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	4
	H15		FLAT WASHER 3/8" I.D. x #22	12
	H16		NUT 3/8" I.D.	12
	H17		HEX HEAD CROSS BOLT 5/16" X 11/16"(M8-18G x 17mm)	36
	H18		FLAT WASHER 5/16" I.D. x #20	36
	H19		HEX HEAD CROSS BOLT 5/16" X 1"(M8-18G x 25mm)	16

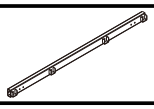
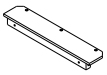
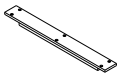
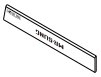
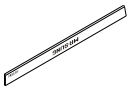
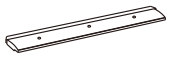
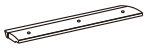
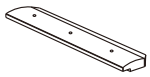
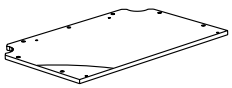
HARDWARE / 五金單

表2

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
RAIL/POCKET/FRAME/SLATE 扶手 / 球袋 / 圍板 / 石板	H20		FLAT WASHER 5/16" I.D. x #20	16
	H21		HEX HEAD BOLT 3/8" X 2-9/16"(M10-16G x 65mm)	18
	H22		FLAT WASHER 3/8" I.D. x #28	36
	H23		SPRING LOCK WASHER 3/8" I.D.	18
	H24		WRENCH 腳盤調節扳手	1
	H25		METAL BRACKET 裙板角件	18
	H26		FLAT HEAD SCREW-BLACK 8# X 1"(M4X25mm 彩鋅)	6
BALL CATCHER 集球器	H27		TORX FLANGE SCREW 5/16" X 19/32"(M8-18G x 95mm)	2
	H28		FLAT WASHER 3/8" I.D. x #22	4
	H29		HEX NUT 5/16" I.D.	2
	H30		TORX FLANGE SCREW 1/4" X 19/32"(M6 x 15mm)	2
	H31		SQUARE T BOLT 8# X 25/32"(M4 x 20mm)	4
	H32		WING NUT 8# I.D.	4
	H33		TORX FLANGE SCREW 8# X 1-3/16"(M4 x 30mm)	1
	H34		COUNTERSUNK SCREW 8# X 1-3/8"(M4 x 10mm)	2
	H35		FLAT HEAD SCREW-COLOR 8# X 1"(M4X25mm 彩鋅)	16

PARTS LIST / 配件單

表1

PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
LEG 桌脚	1		LEG 脚	2
	2		END LEG BEAM 腳拉擋	1
CABINET/BEAM 大框	3		SIDE BEAM 長邊鋼梁	2
	4		CORNER METAL 鋼梁角件	4
	5		END BEAM 端邊木擋	2
	6		MIDDLE BEAM 中間木擋	2
APRON 裙板	7		END APRON 端邊裙板	2
	8		SIDE APRON 長邊裙板	2
	9		APRON JOINT CORNER BLOCK 裙板護角	4
TOP RAIL 扶手	10		TOP RAIL LEFT SIDE 左扶手	2
	11		TOP RAIL RIGHT SIDE 右扶手	2
	12		TOP RAIL END 端边扶手	2
POCKET 球袋	13		CORNER POCKET 五金角袋	4
	14		SIDE POCKET 五金中袋	2
	15		PLASTIC CORNER POCKET 塑膠角袋	4
	16		PLASTIC SIDE POCKET 塑膠中袋	2
	17		SLATE (LEFT) 石板(左)	1

PARTS LIST / 配件單

表2

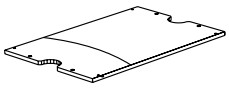
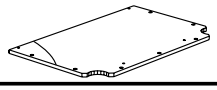
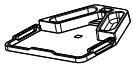
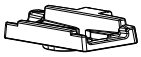
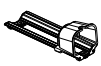
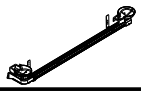
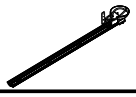
PACKAGE 包裝	ITEM # 部件	SAMPLE 圖樣	DESCRIPTION 規格類型	QTY. 數量
SLATE 石板	18		SLATE (CENTER) 石板(中)	1
	19		SLATE (RIGHT) 石板(右)	1
	20		CLOTH 臺尼	1
	21		WOOD JOINT 木梢	4
	22		BRIDGE HOLDER 架杆鉤	2
BALL CATCHER 集球器	23		BALL TRAY HOOK RACK 托盤挂架	1
	24		BALL TRAY 托盤	1
	25		Ball DISCHARGER 漏球器	1
	26		TRACK OF BALL RETURN AREA 集球區軌道	2
	27		TRACK OF MIDDLE POCKET 中袋軌道	2
	28		TRACK OF BAULK LINE 開球區軌道	2

FIG.1

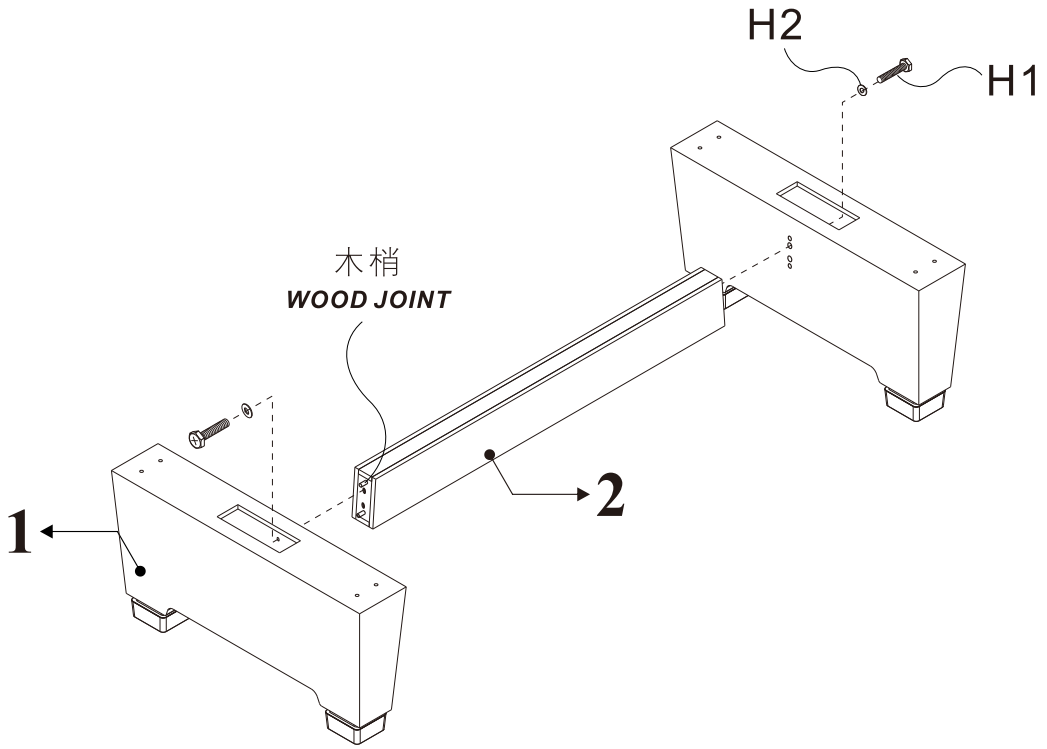


FIG.2

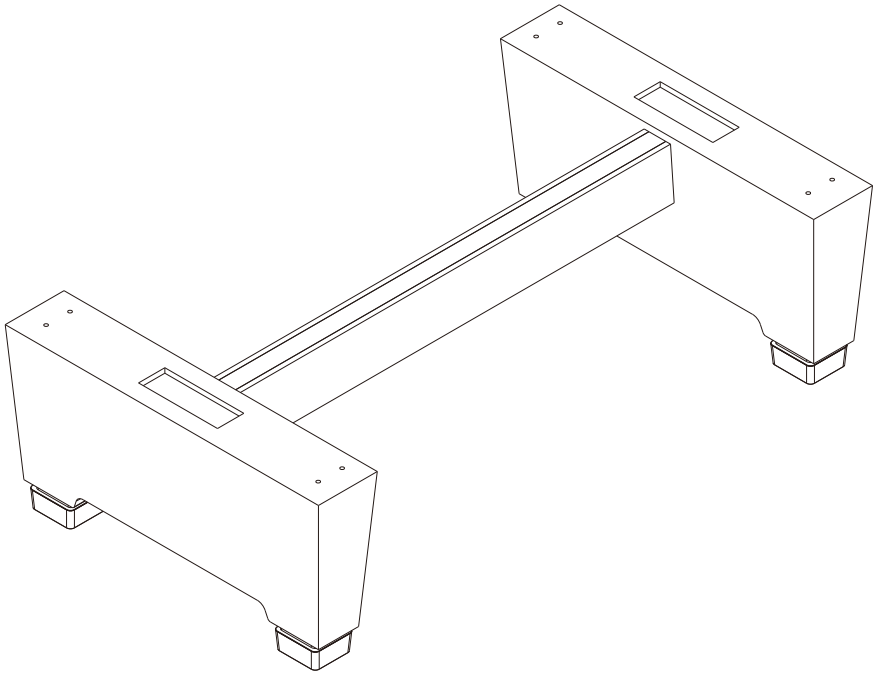
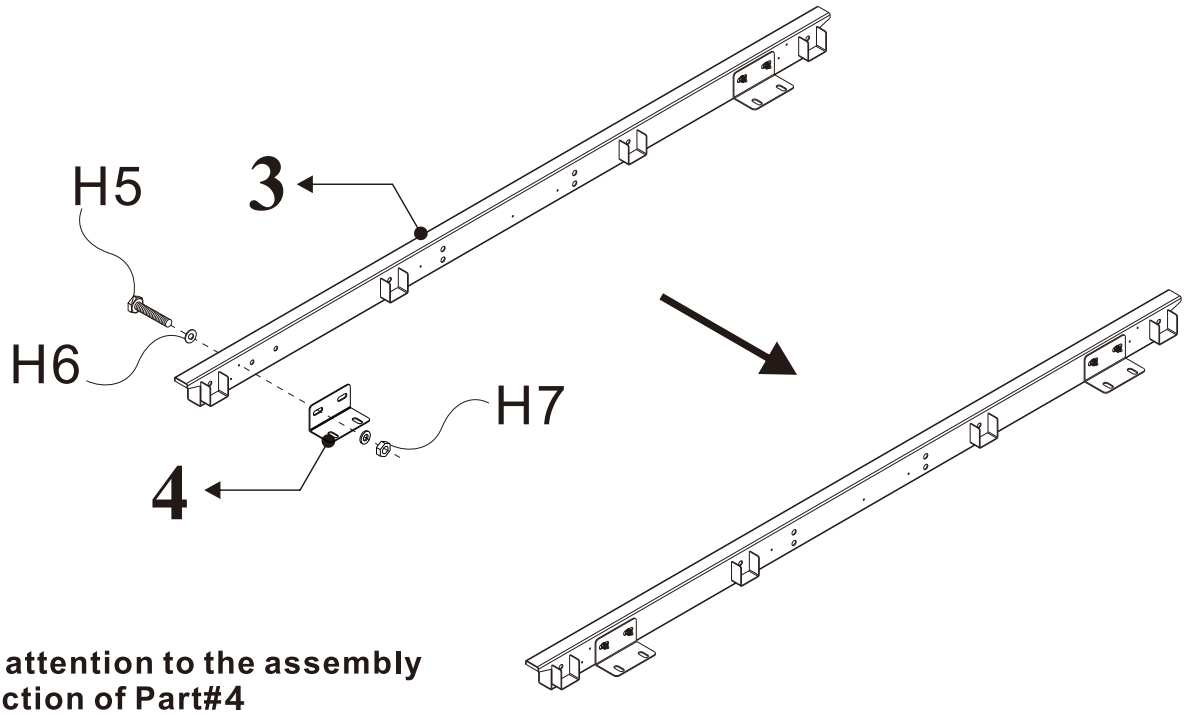


FIG.3



✻ **Pay attention to the assembly direction of Part#4**
注意角件4安装方向

FIG.4

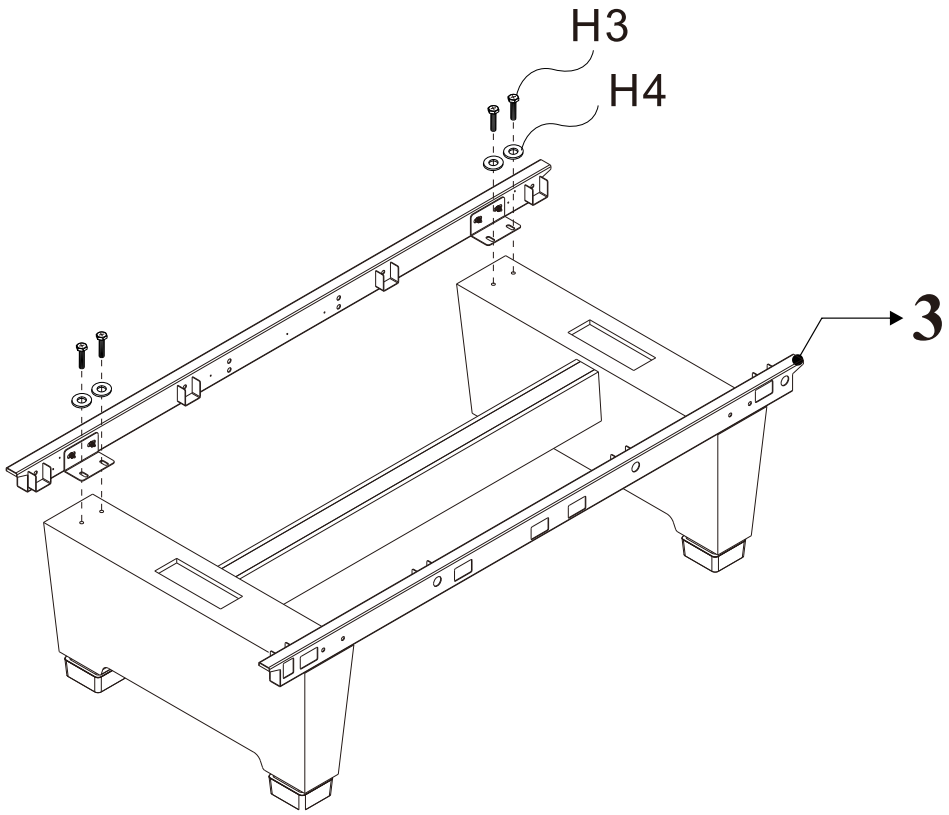


FIG.5

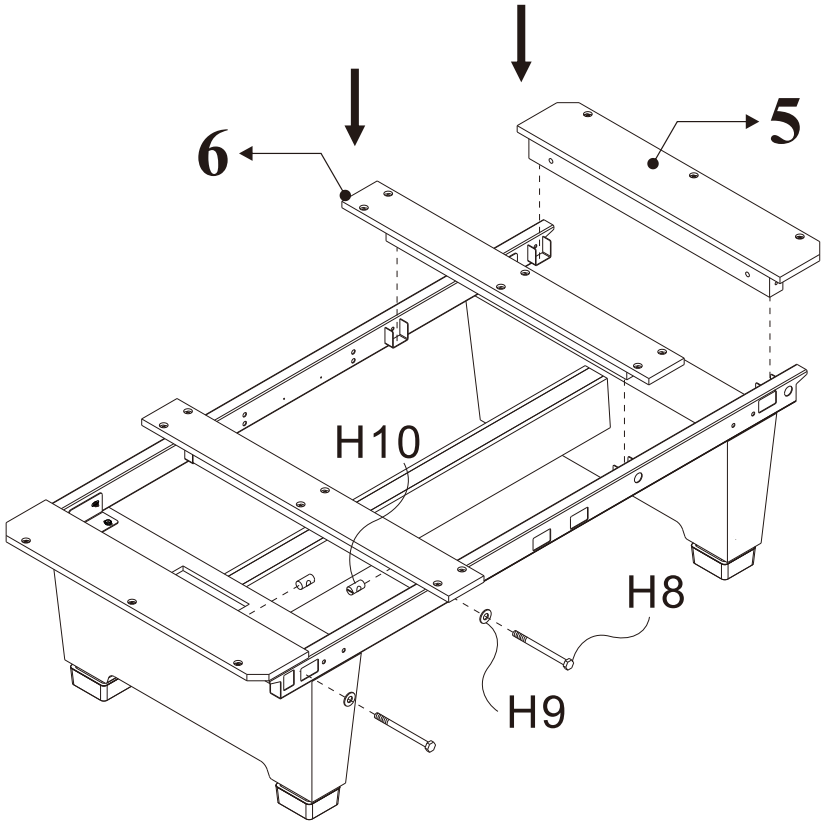
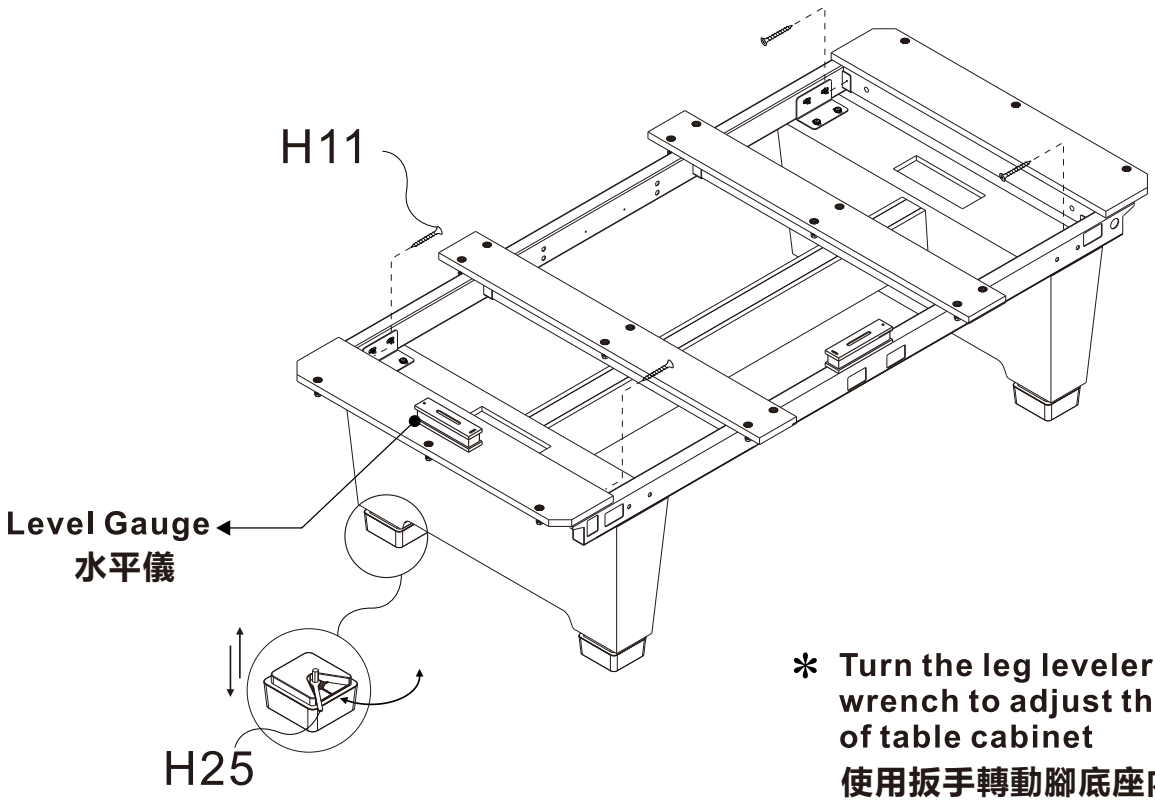


FIG.6



* Turn the leg levelers with wrench to adjust the levelness of table cabinet

使用扳手轉動腳底座內腳盤，調節下框水平

FIG.7

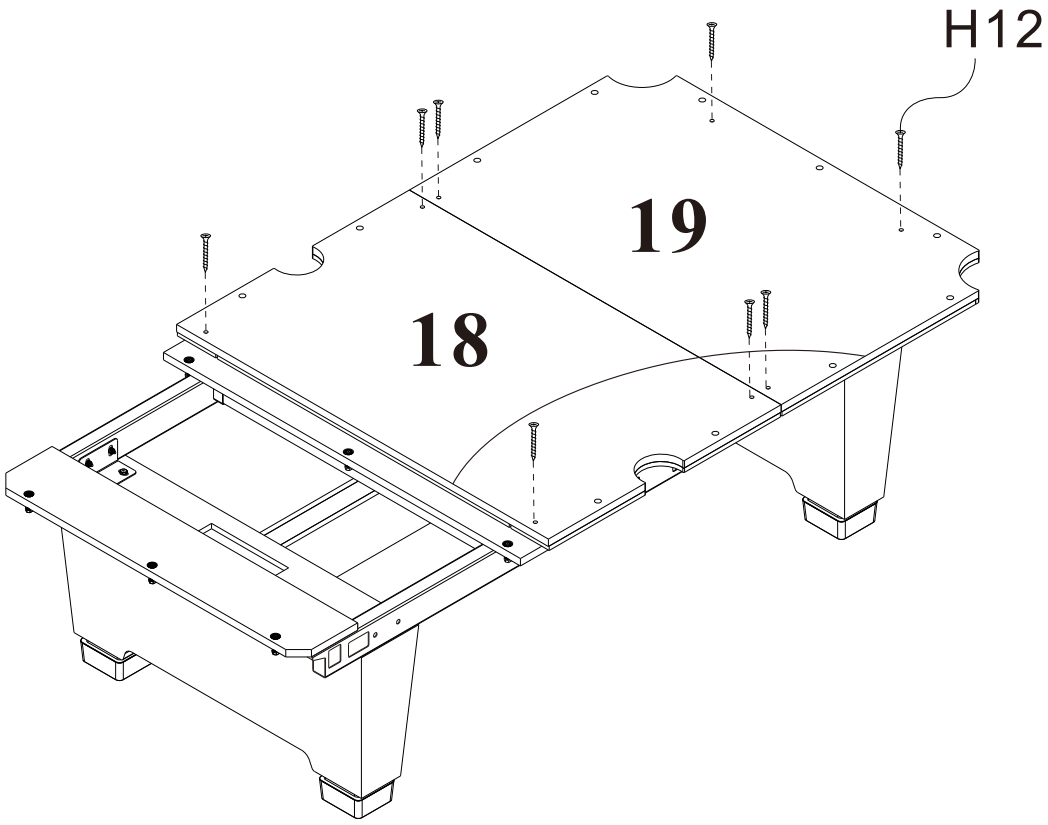
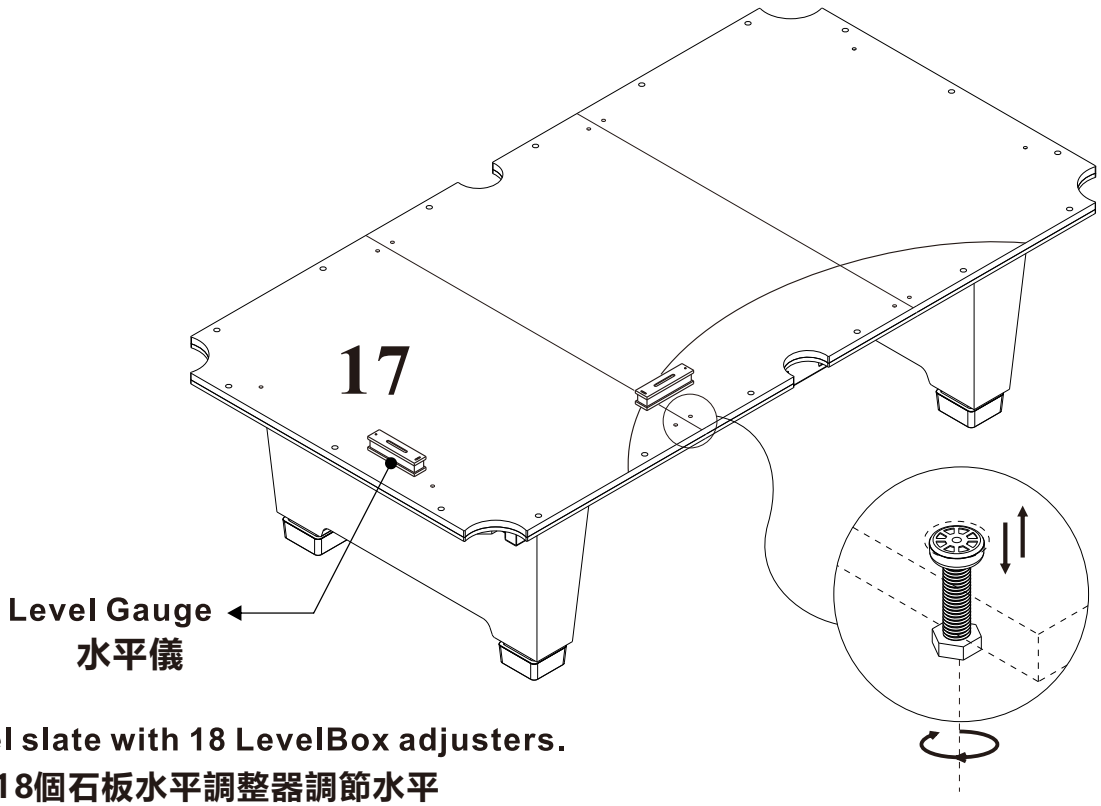
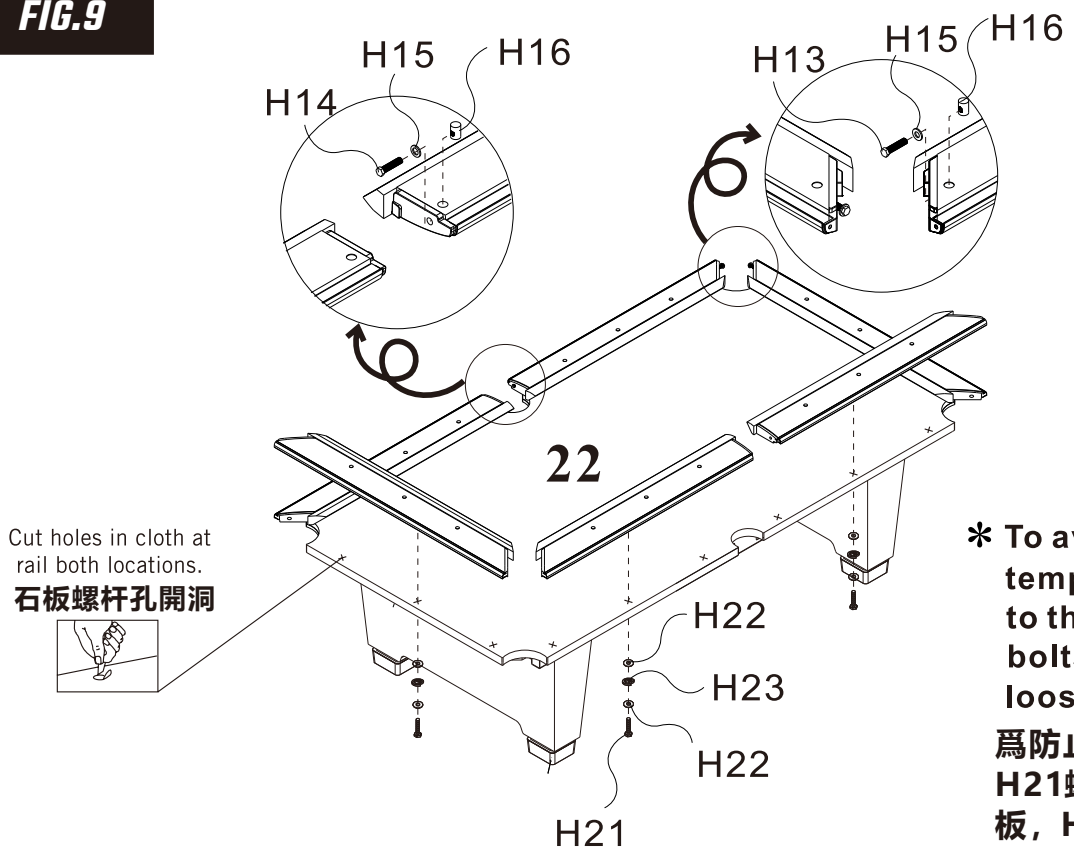


FIG.8



✻ Level slate with 18 LevelBox adjusters.
使用18個石板水平調整器調節水平

FIG.9



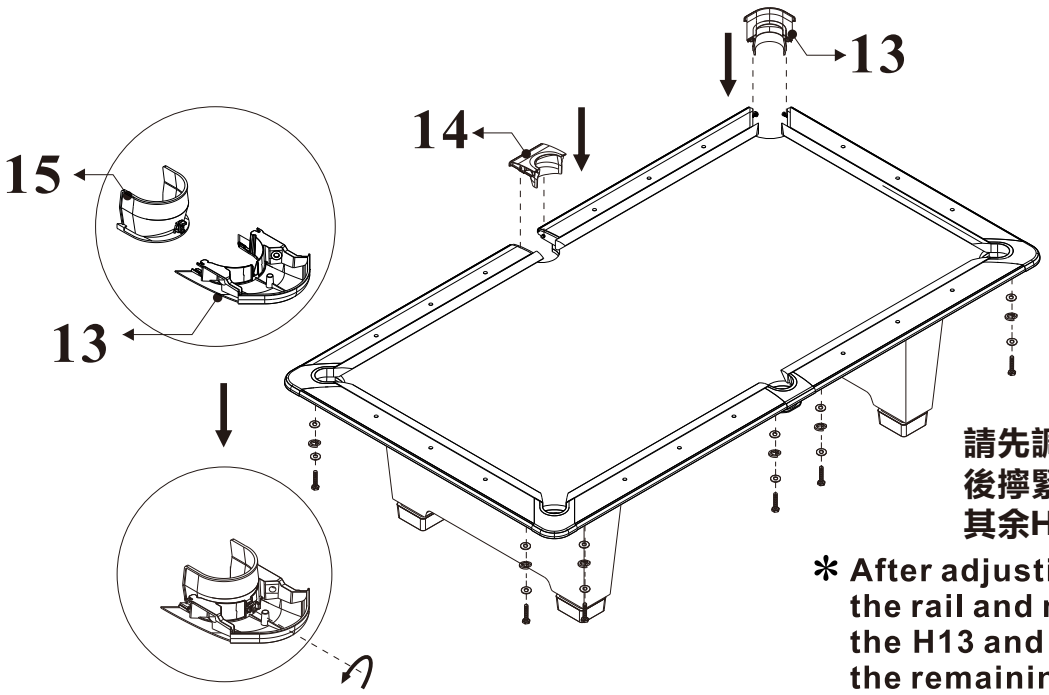
✻ To avoid rail failing off, temporarily fix each rail to the slate with the H21 bolts, leaving it slightly loose for adjustments.

爲防止扶手掉落，先用中間H21螺杆將每條扶手裝在石板，H21螺杆不用擰緊

FIG.10

✻ Pre-attach the H13 & H14 bolts, then tighten them after attaching the Corner Pocket 13 and Middle Pocket 14 to rails

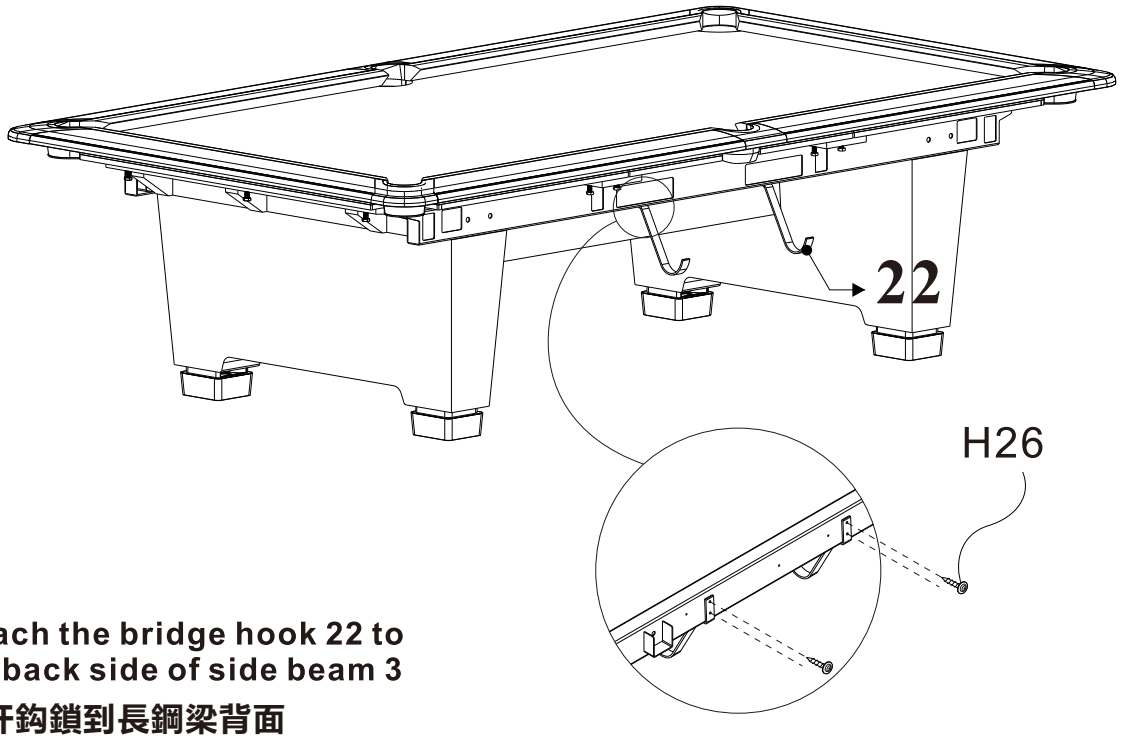
請先將H13&H14螺杆與扶手預裝，待下壹步安裝五金角袋13和五金中袋14插入扶手後再擰緊。



請先調整扶手與五金彎角間隙後擰緊H13、H14螺杆，再將其余H21螺杆固定

✻ After adjusting the gap between the rail and metal corner, tighten the H13 and H14 bolts, then fasten the remaining H21 bolts.

FIG.11



* Attach the bridge hook 22 to the back side of side beam 3
架杆鉤鎖到長鋼梁背面

FIG.12

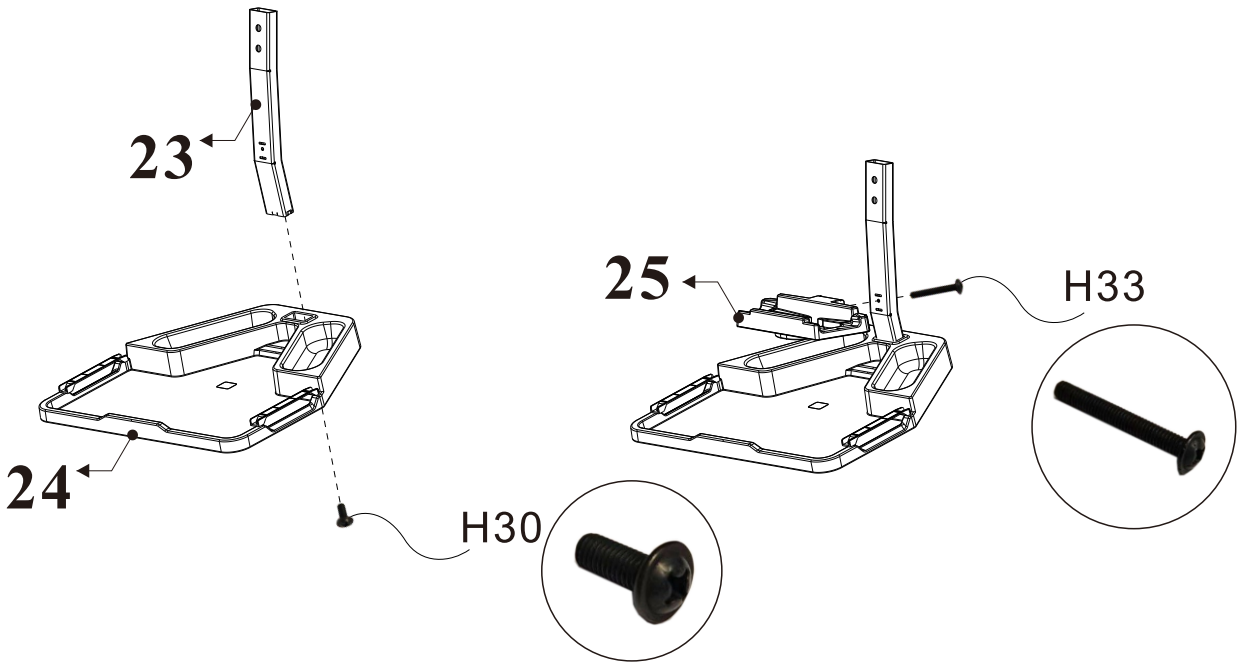


FIG.13

Overall schematic diagram of the ball return system.

集球器整體示意圖

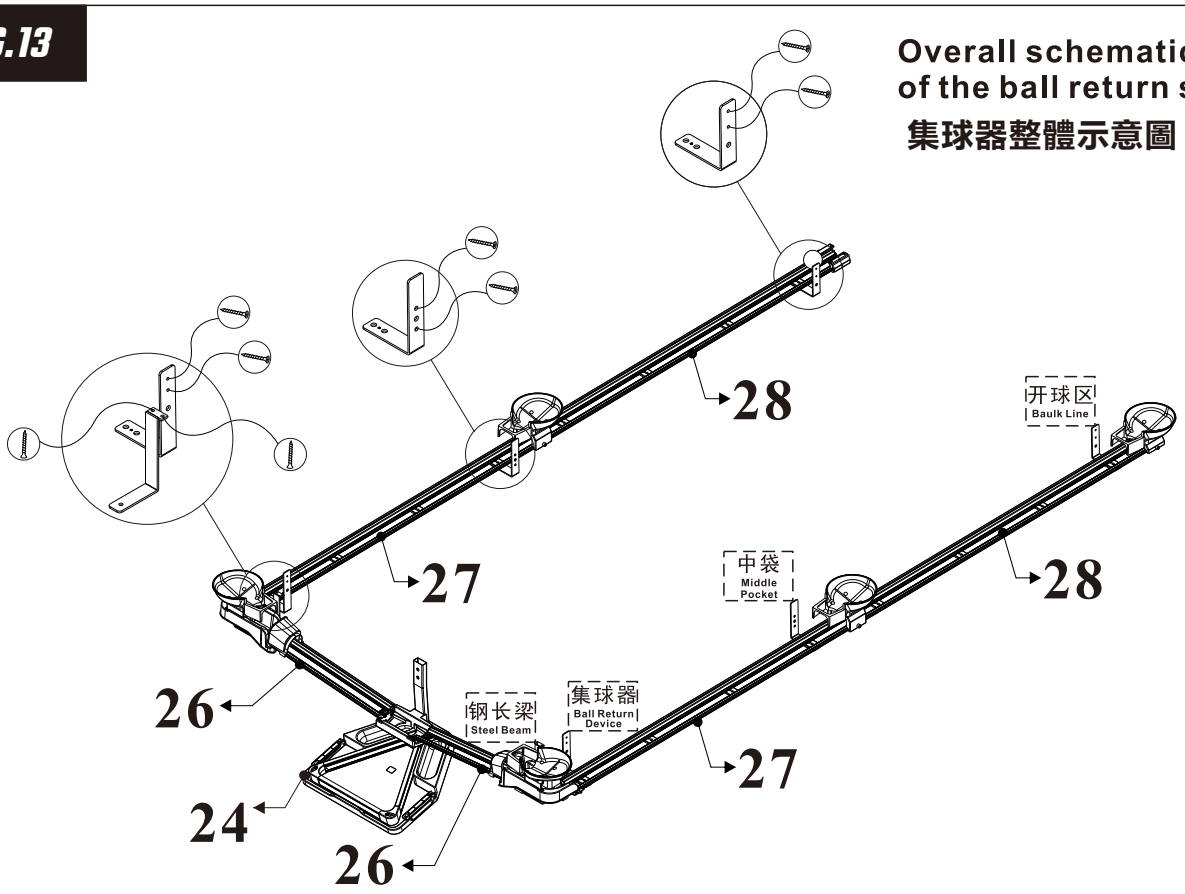


FIG.14

*** Press the button, remove the lower part of pockets in ball return area, and set them aside. Reinstall the lower part of pockets after the track is securely mounted.**

壓下按鈕，取下集球區下球筒備用，待集球軌道安裝固定後再裝回集球區下球筒

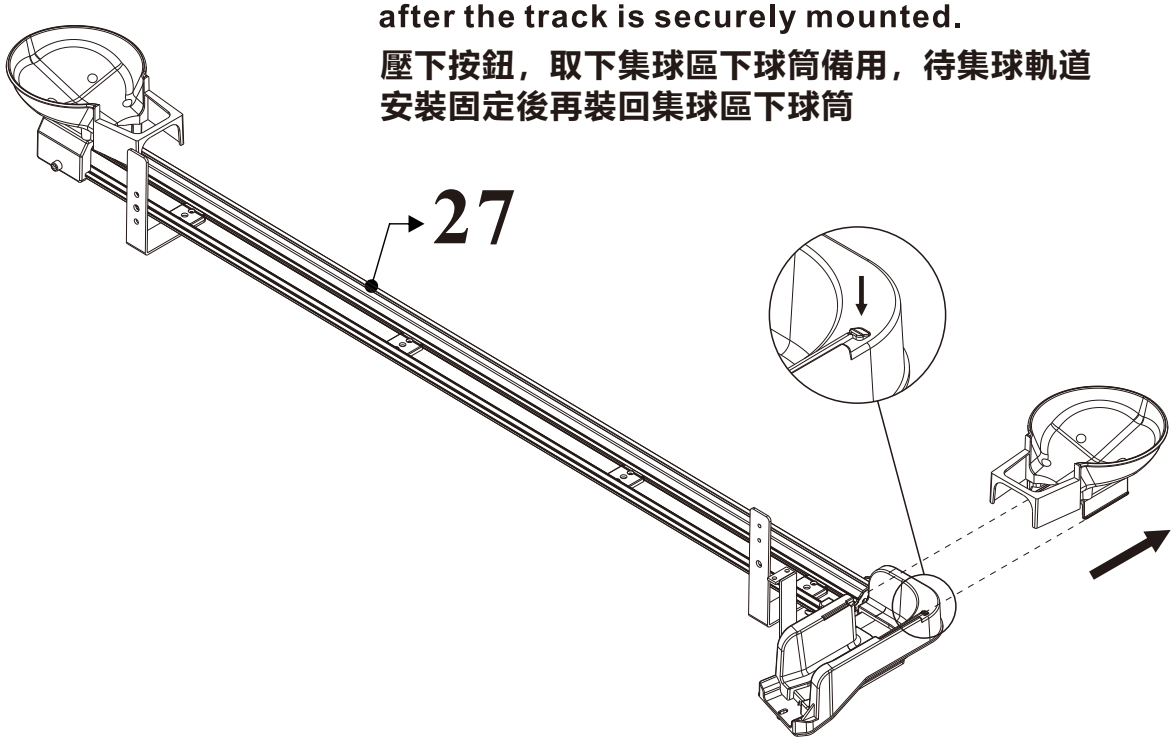
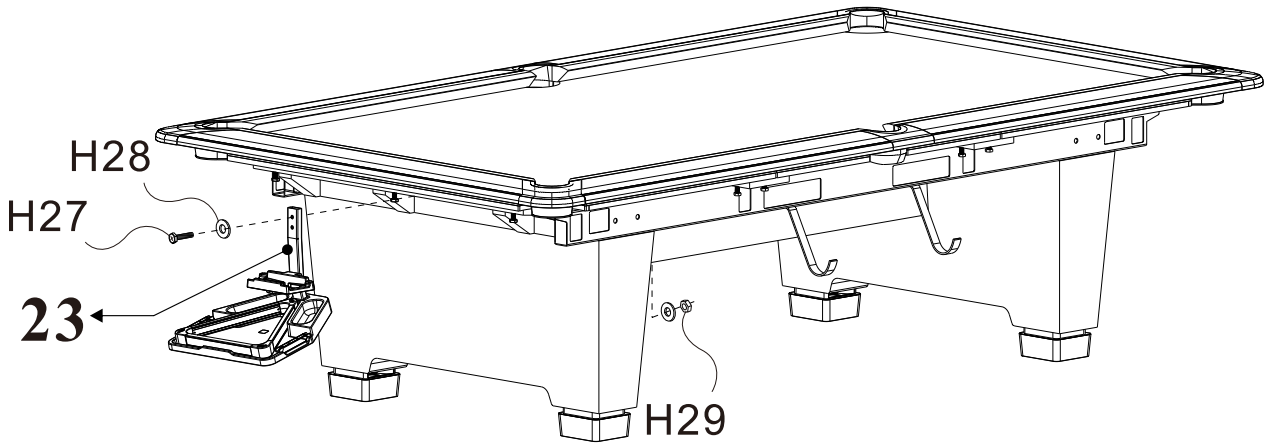


FIG.15









1 Install the 23 Ball tray hook rack
安装23集球托盘挂架

FIG.16

2 Then install the 27 track of middle pocket.
然后安装27中袋軌道

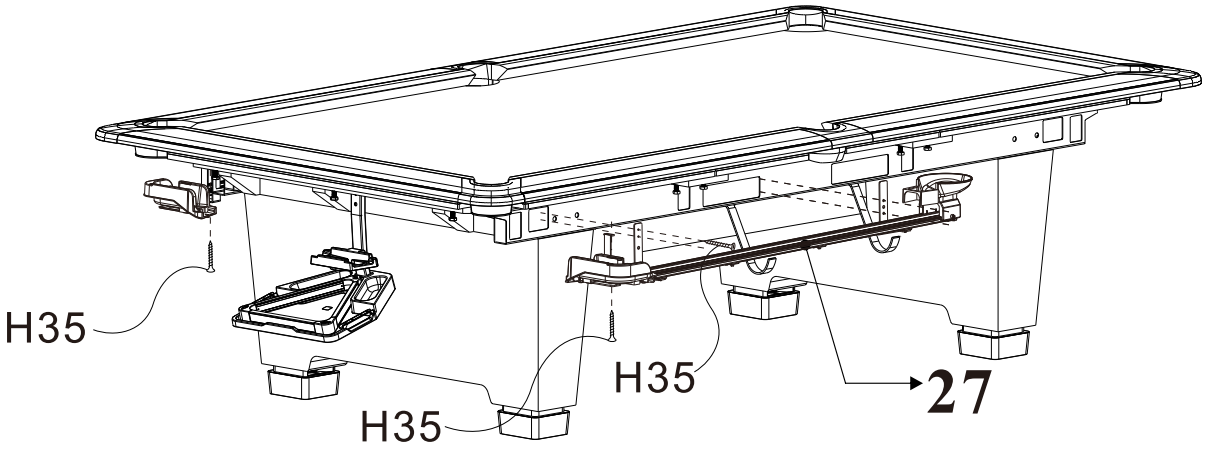




FIG.17



3 **Install the 26 track of ball return area.**
安裝26集球區軌道

4 **Reinstall the lower part of pockets previously removed in FIG. 14**
裝回FIG.14取下的下球筒

FIG.18

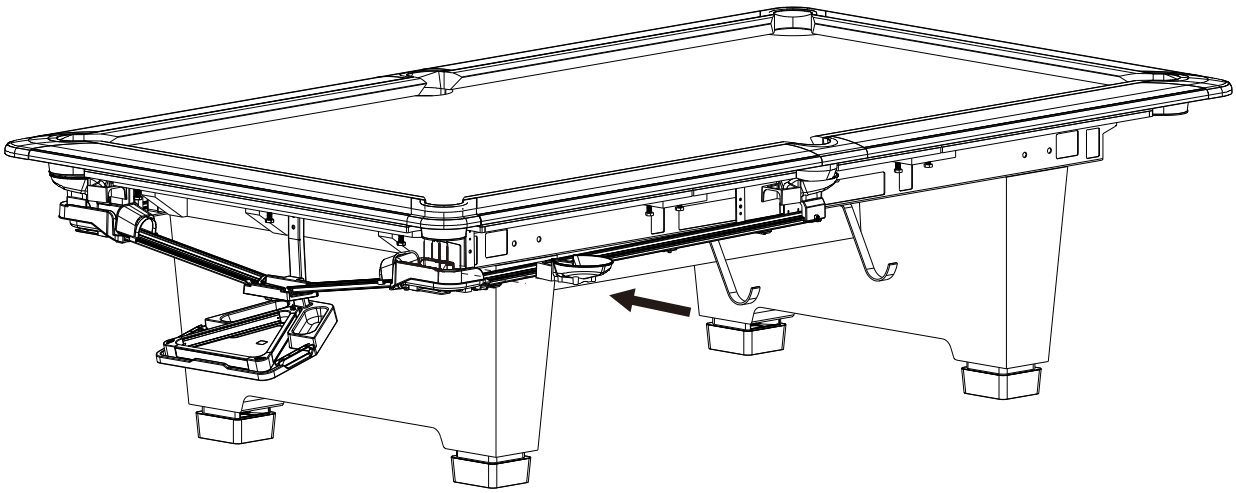
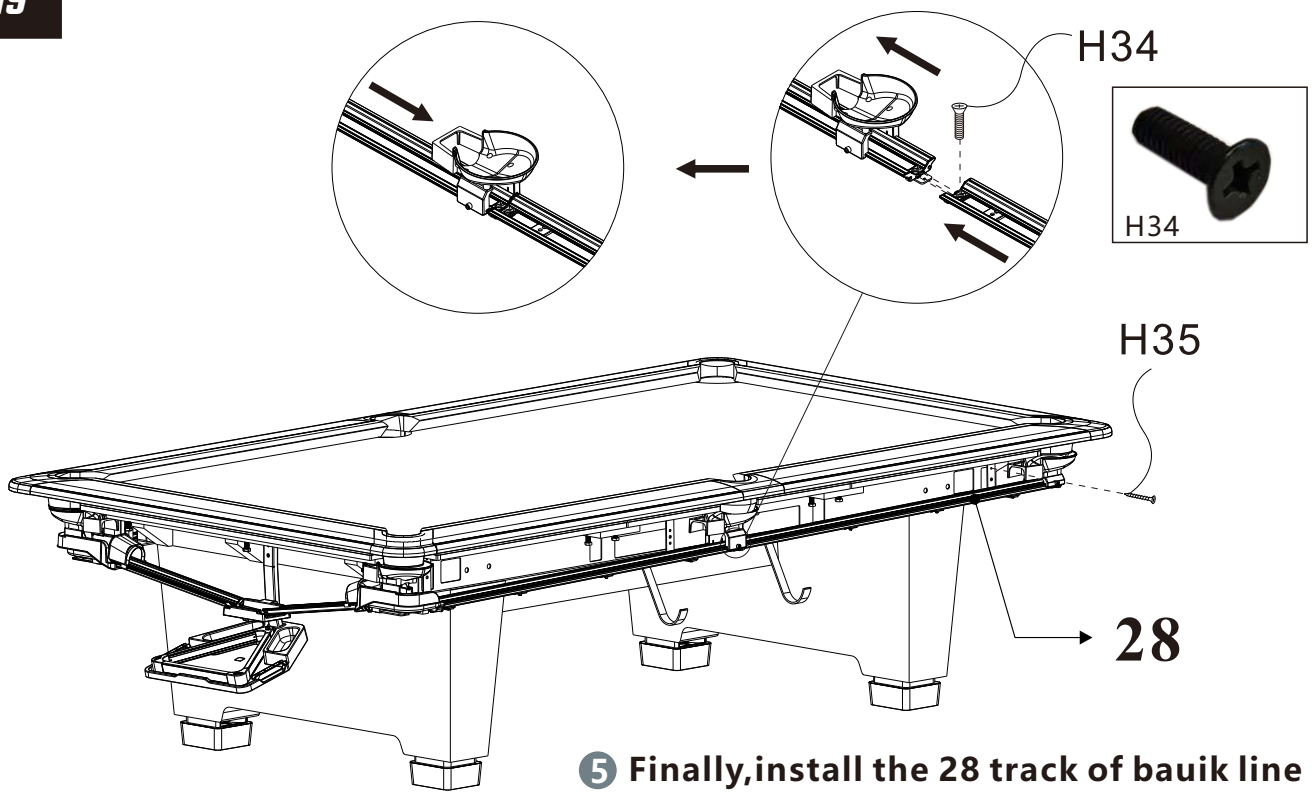
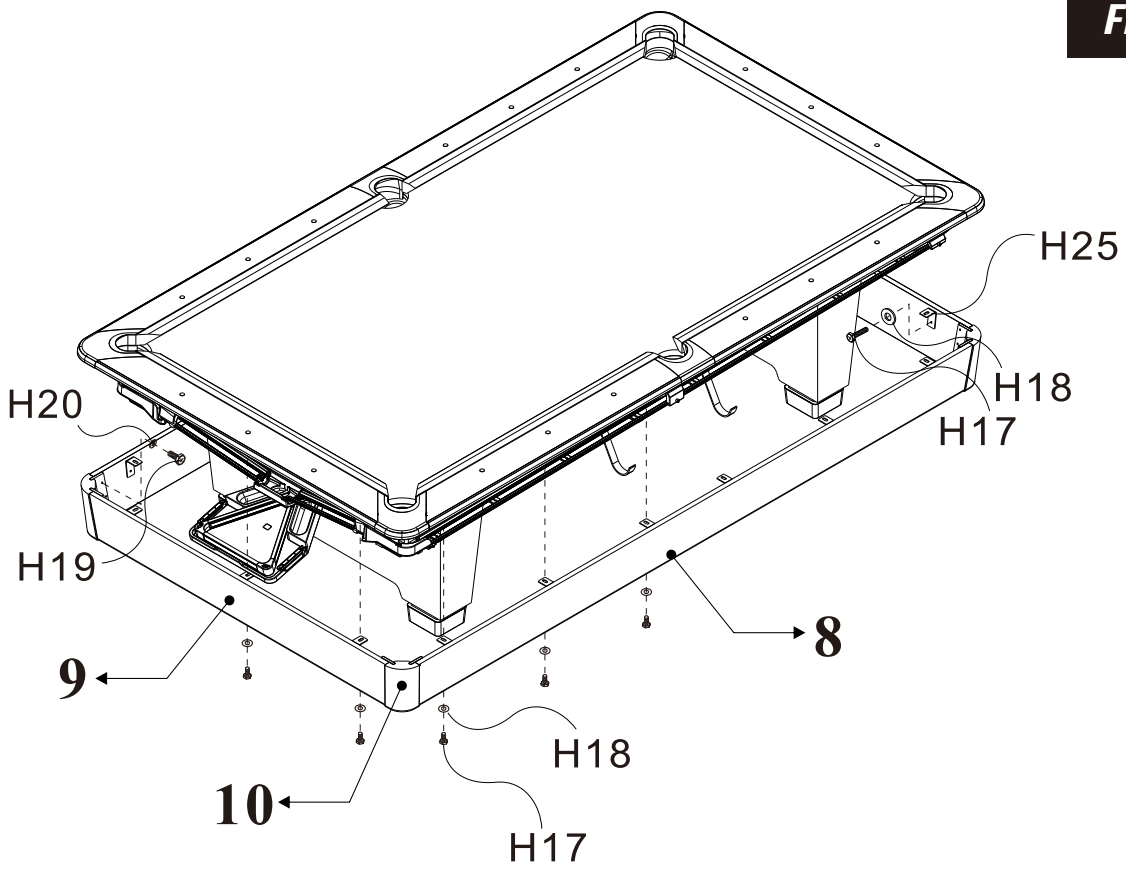


FIG.19

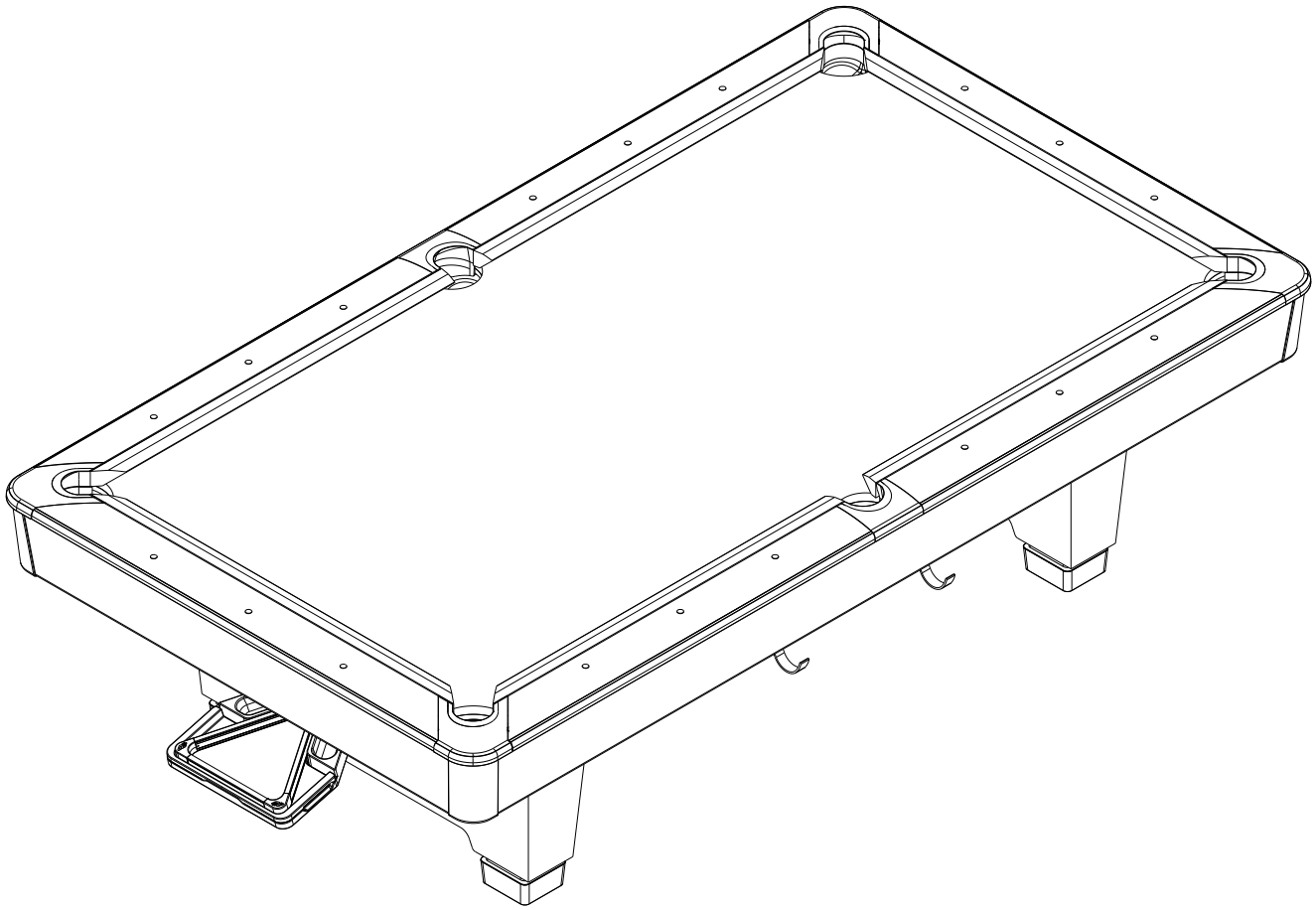


5 Finally,install the 28 track of bauik line
最後安裝28開球區軌道

FIG.20



FINISH



RASSON



No.18th Floor, Weiyangyipin Building, Leying Plaza, Bali Lake New District, Jiujiang City, Jiangxi Province, China

kevina@rasson.cn

+86-792-898-6880





